

Paralline

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Inhoud
Sommaire
Content
Inhalt

C	Profielen Profilés Profiles Profile
E	Werktekeningen Coupes et débits Work drawings Werkzeichnungen
F	Montagetekeningen Fabrication et montage Assembly drawings Montagezeichnungen
G	Toebehoren Accessoires Accessories Zubehör



Inhoud

INHOUDSTAFEL

56M.001-016

Profielen

PROFIELOVERZICHT	56M.C.001-002
BEKLEDINGSPROFIEL	56M.C.003-004
AFDEKPROFIEL	56M.C.005
BASISPROFIEL	56M.C.006
STEUNPROFIEL	56M.C.007
AFWERKINGSPROFIEL	56M.C.008
BUITENKADER	56M.C.009
HOEKPROFIEL 90°	56M.C.010
AFWERKINGSPROFIEL	56M.C.011-012

Werktekeningen

BEKLEDINGSPROFIEL VARIANTEN	56M.E.001-002
VARIANT AFDEKPROFIEL LOW	56M.E.003
VARIANT AFDEKPROFIEL MID	56M.E.004
VARIANT AFDEKPROFIEL FIN	56M.E.005
VARIANT AFDEKPROFIEL HIGH	56M.E.006
VARIANT AFDEKPROFIEL HORIZONTAL	56M.E.007
VARIANT AFDEKPROFIEL COMBO	56M.E.008-009
VARIANT AFDEKPROFIEL MIX	56M.E.010

Montagetekeningen

VERWERKINGSVOORSCHRIFTEN	56M.F.001-016
KLEMBLOKKEN ZAAGMACHINE 095.B600.00	56M.F.017-019
KLEMBLOKKEN CNC MACHINES 095.B700.00	56M.F.020-021
KLEMBLOKKEN CNC MACHINES 095.C300.00	56M.F.021_01.001-021_01.002
KLEMBLOKKEN CNC MACHINES 095.N300.00	56M.F.022-023
HOEKVERBINDING BUITENKADER	56M.F.024-025
UITFREZING CILINDER - DEUR	56M.F.026-027
UITFREZING CILINDER - RAAMDDEUR	56M.F.028-029
HOEKENPERS 095.B500.00	56M.F.030
HOEKENPERS 095.H800.00	56M.F.031
ONDERBOUW	56M.F.032-033
POSITIE - ANKER 169.0400.04	56M.F.034-035
POSITIE - ANKER 169.0401.04	56M.F.036-037
OVERZICHT BOUWAANSLUITINGEN	56M.F.038-039
BOUWAANSLUITINGEN - PL-001a	56M.F.040-041
BOUWAANSLUITINGEN - PL-001b	56M.F.042
BOUWAANSLUITINGEN - PL-001c	56M.F.043
BOUWAANSLUITINGEN - PL-002a	56M.F.044-045
BOUWAANSLUITINGEN - PL-002b	56M.F.046-047
BOUWAANSLUITINGEN - PL-003	56M.F.048-049
BOUWAANSLUITINGEN - PL-004a	56M.F.050-051
BOUWAANSLUITINGEN - PL-004b	56M.F.052-053
BOUWAANSLUITINGEN - PL-005	56M.F.054-055
BOUWAANSLUITINGEN - PL-006	56M.F.056-057
BOUWAANSLUITINGEN - PL-007	56M.F.058-059
BOUWAANSLUITINGEN - PL-008a	56M.F.060-061
BOUWAANSLUITINGEN - PL-008b	56M.F.062
BOUWAANSLUITINGEN - PL-008c	56M.F.063
BOUWAANSLUITINGEN - PL-009a	56M.F.064-065
BOUWAANSLUITINGEN - PL-009b	56M.F.066
BOUWAANSLUITINGEN - PL-009c	56M.F.067
BOUWAANSLUITINGEN - PL-010a	56M.F.068-069
BOUWAANSLUITINGEN - PL-010b	56M.F.070
BOUWAANSLUITINGEN - PL-010c	56M.F.071
BOUWAANSLUITINGEN - PL-011a	56M.F.072-073
BOUWAANSLUITINGEN - PL-011b	56M.F.074
BOUWAANSLUITINGEN - PL-011c	56M.F.075
BOUWAANSLUITINGEN - PL-012a	56M.F.076-077
BOUWAANSLUITINGEN - PL-012b	56M.F.078
BOUWAANSLUITINGEN - PL-012c	56M.F.079
BOUWAANSLUITINGEN - PL-013a	56M.F.080-081
BOUWAANSLUITINGEN - PL-013b	56M.F.082
BOUWAANSLUITINGEN - PL-013c	56M.F.083
BOUWAANSLUITINGEN - PL-014	56M.F.084-085
BOUWAANSLUITINGEN - PL-101a	56M.F.086-087
BOUWAANSLUITINGEN - PL-101b	56M.F.088
BOUWAANSLUITINGEN - PL-101c	56M.F.089
BOUWAANSLUITINGEN - PL-102	56M.F.090-091
BOUWAANSLUITINGEN - PL-103	56M.F.092-093
BOUWAANSLUITINGEN - PL-104	56M.F.094-095
BOUWAANSLUITINGEN - PL-105	56M.F.096-097
BOUWAANSLUITINGEN - PL-106	56M.F.098-099
BOUWAANSLUITINGEN - PL-107	56M.F.100-101
BOUWAANSLUITINGEN - PL-108a	56M.F.102-103
BOUWAANSLUITINGEN - PL-108b	56M.F.104-105
BOUWAANSLUITINGEN - PL-109a	56M.F.106-107
BOUWAANSLUITINGEN - PL-109b	56M.F.108-109
BOUWAANSLUITINGEN - PL-110a	56M.F.110-111
BOUWAANSLUITINGEN - PL-110b	56M.F.112-113
BOUWAANSLUITINGEN - PL-111	56M.F.114-115
BOUWAANSLUITINGEN - PL-112	56M.F.116-117
BOUWAANSLUITINGEN - PL-113	56M.F.118-119
BOUWAANSLUITINGEN - PL-114	56M.F.120-122

Toebehoren

OVERZICHT	56M.G.001
HOEKVERBINDER	56M.G.002
AFWERKINGSSTUK	56M.G.003
KLEMSTUK	56M.G.004
KOPPELSTUK	56M.G.005
KLEMBLOK	56M.G.006
BOORMAL	56M.G.007-008



Sommaire

TABLE DES MATIERES

56M.001-016

Profilés

APERCU DES PROFILES	56M.C.001-002
PLANCHETTE	56M.C.003-004
PROFILE DE RECOUVREMENT	56M.C.005
PROFILE DE BASE	56M.C.006
PROFILE DE SUPPORT	56M.C.007
PROFILE DE FINITION	56M.C.008
DORMANT	56M.C.009
PROFILE D'ANGLE 90°	56M.C.010
PROFILE DE FINITION	56M.C.011-012

Coupes et débits

VARIANTES DE PLANCHETTE	56M.E.001-002
VARIANTE PROFILE DE RECOUVREMENT LOW	56M.E.003
VARIANTE PROFILE DE RECOUVREMENT MID	56M.E.004
VARIANTE PROFILE DE RECOUVREMENT FIN	56M.E.005
VARIANTE PROFILE DE RECOUVREMENT HIGH	56M.E.006
VARIANTE PROFILE DE RECOUVREMENT HORIZONTAL	56M.E.007
VARIANTE PROFILE DE RECOUVREMENT COMBO	56M.E.008-009
VARIANTE PROFILE DE RECOUVREMENT MIX	56M.E.010

Fabrication et montage

PRESRIPTIONS DE MISE EN OEUVRE	56M.F.001-016
BLOCS DE SERRAGE SCIE CIRCULAIRE 095.B600.00	56M.F.017-019
BLOCS DE SERRAGE CNC MACHINES 095.B700.00	56M.F.020-021
BLOCS DE SERRAGE CNC MACHINES 095.C300.00	56M.F.021_01.001-021_01.002
BLOCS DE SERRAGE CNC MACHINES 095.N300.00	56M.F.022-023
ASSEMBLAGE ANGULAIRE DORMANT	56M.F.024-025
FRAISAGE CYLINDRE - PORTE	56M.F.026-027
FRAISAGE CYLINDRE - PORTE-FENETRE	56M.F.028-029
SERTISSEUSE 095.B500.00	56M.F.030
SERTISSEUSE 095.H800.00	56M.F.031
STRUCTURE	56M.F.032-033
POSITION - ANCRAGE 169.0400.04	56M.F.034-035
POSITION - ANCRAGE 169.0401.04	56M.F.036-037
APERCU RACCORDEMENTS AU BATIMENT	56M.F.038-039
RACCORDEMENTS AU BATIMENT - PL-001a	56M.F.040-041
RACCORDEMENTS AU BATIMENT - PL-001b	56M.F.042
RACCORDEMENTS AU BATIMENT - PL-001c	56M.F.043
RACCORDEMENTS AU BATIMENT - PL-002a	56M.F.044-045
RACCORDEMENTS AU BATIMENT - PL-002b	56M.F.046-047
RACCORDEMENTS AU BATIMENT - PL-003	56M.F.048-049
RACCORDEMENTS AU BATIMENT - PL-004a	56M.F.050-051
RACCORDEMENTS AU BATIMENT - PL-004b	56M.F.052-053
RACCORDEMENTS AU BATIMENT - PL-005	56M.F.054-055
RACCORDEMENTS AU BATIMENT - PL-006	56M.F.056-057
RACCORDEMENTS AU BATIMENT - PL-007	56M.F.058-059
RACCORDEMENTS AU BATIMENT - PL-008a	56M.F.060-061
RACCORDEMENTS AU BATIMENT - PL-008b	56M.F.062
RACCORDEMENTS AU BATIMENT - PL-008c	56M.F.063
RACCORDEMENTS AU BATIMENT - PL-009a	56M.F.064-065
RACCORDEMENTS AU BATIMENT - PL-009b	56M.F.066
RACCORDEMENTS AU BATIMENT - PL-009c	56M.F.067
RACCORDEMENTS AU BATIMENT - PL-010a	56M.F.068-069
RACCORDEMENTS AU BATIMENT - PL-010b	56M.F.070
RACCORDEMENTS AU BATIMENT - PL-010c	56M.F.071
RACCORDEMENTS AU BATIMENT - PL-011a	56M.F.072-073
RACCORDEMENTS AU BATIMENT - PL-011b	56M.F.074
RACCORDEMENTS AU BATIMENT - PL-011c	56M.F.075
RACCORDEMENTS AU BATIMENT - PL-012a	56M.F.076-077
RACCORDEMENTS AU BATIMENT - PL-012b	56M.F.078
RACCORDEMENTS AU BATIMENT - PL-012c	56M.F.079
RACCORDEMENTS AU BATIMENT - PL-013a	56M.F.080-081
RACCORDEMENTS AU BATIMENT - PL-013b	56M.F.082
RACCORDEMENTS AU BATIMENT - PL-013c	56M.F.083
RACCORDEMENTS AU BATIMENT - PL-014	56M.F.084-085
RACCORDEMENTS AU BATIMENT - PL-101a	56M.F.086-087
RACCORDEMENTS AU BATIMENT - PL-101b	56M.F.088
RACCORDEMENTS AU BATIMENT - PL-101c	56M.F.089
RACCORDEMENTS AU BATIMENT - PL-102	56M.F.090-091
RACCORDEMENTS AU BATIMENT - PL-103	56M.F.092-093
RACCORDEMENTS AU BATIMENT - PL-104	56M.F.094-095
RACCORDEMENTS AU BATIMENT - PL-105	56M.F.096-097
RACCORDEMENTS AU BATIMENT - PL-106	56M.F.098-099
RACCORDEMENTS AU BATIMENT - PL-107	56M.F.100-101
RACCORDEMENTS AU BATIMENT - PL-108a	56M.F.102-103
RACCORDEMENTS AU BATIMENT - PL-108b	56M.F.104-105
RACCORDEMENTS AU BATIMENT - PL-109a	56M.F.106-107
RACCORDEMENTS AU BATIMENT - PL-109b	56M.F.108-109
RACCORDEMENTS AU BATIMENT - PL-110a	56M.F.110-111
RACCORDEMENTS AU BATIMENT - PL-110b	56M.F.112-113
RACCORDEMENTS AU BATIMENT - PL-111	56M.F.114-115
RACCORDEMENTS AU BATIMENT - PL-112	56M.F.116-117
RACCORDEMENTS AU BATIMENT - PL-113	56M.F.118-119
RACCORDEMENTS AU BATIMENT - PL-114	56M.F.120-122

Accessoires

APERCU	56M.G.001
EQUERRE	56M.G.002
PIECE DE FINITION	56M.G.003
CLIP	56M.G.004
PIECE DE RACCORDEMENT	56M.G.005
BLOC DE SERRAGE	56M.G.006
CALIBRE DE PERCAGE	56M.G.007-008



Content

TABLE OF CONTENTS	56M.001-016
-------------------	-------------

Profiles

PROFILE OVERVIEW	56M.C.001-002
COVER PROFILE	56M.C.003-004
COVERING PROFILE	56M.C.005
BASIC PROFILE	56M.C.006
SUPPORTING PROFILE	56M.C.007
FINISHING PROFILE	56M.C.008
OUTER FRAME	56M.C.009
CORNER PROFILE 90°	56M.C.010
FINISHING PROFILE	56M.C.011-012

Work drawings

COVER PROFILE VARIANTS	56M.E.001-002
VARIANT COVERING PROFILE LOW	56M.E.003
VARIANT COVERING PROFILE MID	56M.E.004
VARIANT COVERING PROFILE FIN	56M.E.005
VARIANT COVERING PROFILE HIGH	56M.E.006
VARIANT COVERING PROFILE HORIZONTAL	56M.E.007
VARIANT COVERING PROFILE COMBO	56M.E.008-009
VARIANT COVERING PROFILE MIX	56M.E.010

Assembly drawings

PROCESSING DATA	56M.F.001-016
CLAMP BLOCKS SAW 095.B600.00	56M.F.017-019
CLAMP BLOCKS CNC MACHINERY 095.B700.00	56M.F.020-021
CLAMP BLOCKS CNC MACHINERY 095.C300.00	56M.F.021_01.001-021_01.002
CLAMP BLOCKS CNC MACHINERY 095.N300.00	56M.F.022-023
CORNER CONNECTION OUTER FRAME	56M.F.024-025
MILLING CYLINDER - DOOR	56M.F.026-027
MILLING CYLINDER - FENSTERTUER	56M.F.028-029
CRIMPING MACHINE 095.B500.00	56M.F.030
CRIMPING MACHINE 095.H800.00	56M.F.031
SUBSTRUCTURE	56M.F.032-033
POSITION - ANCHOR 169.0400.04	56M.F.034-035
POSITION - ANCHOR 169.0401.04	56M.F.036-037
BUILDING CONNECTIONS OVERVIEW	56M.F.038-039
BUILDING CONNECTIONS - PL-001a	56M.F.040-041
BUILDING CONNECTIONS - PL-001b	56M.F.042
BUILDING CONNECTIONS - PL-001c	56M.F.043
BUILDING CONNECTIONS - PL-002a	56M.F.044-045
BUILDING CONNECTIONS - PL-002b	56M.F.046-047
BUILDING CONNECTIONS - PL-003	56M.F.048-049
BUILDING CONNECTIONS - PL-004a	56M.F.050-051
BUILDING CONNECTIONS - PL-004b	56M.F.052-053
BUILDING CONNECTIONS - PL-005	56M.F.054-055
BUILDING CONNECTIONS - PL-006	56M.F.056-057
BUILDING CONNECTIONS - PL-007	56M.F.058-059
BUILDING CONNECTIONS - PL-008a	56M.F.060-061
BUILDING CONNECTIONS - PL-008b	56M.F.062
BUILDING CONNECTIONS - PL-008C	56M.F.063
BUILDING CONNECTIONS - PL-009a	56M.F.064-065
BUILDING CONNECTIONS - PL-009b	56M.F.066
BUILDING CONNECTIONS - PL-009c	56M.F.067
BUILDING CONNECTIONS - PL-010a	56M.F.068-069
BUILDING CONNECTIONS - PL-010b	56M.F.070
BUILDING CONNECTIONS - PL-010c	56M.F.071
BUILDING CONNECTIONS - PL-011a	56M.F.072-073
BUILDING CONNECTIONS - PL-011b	56M.F.074
BUILDING CONNECTIONS - PL-011c	56M.F.075
BUILDING CONNECTIONS - PL-012a	56M.F.076-077
BUILDING CONNECTIONS - PL-012b	56M.F.078
BUILDING CONNECTIONS - PL-012c	56M.F.079
BUILDING CONNECTIONS - PL-013a	56M.F.080-081
BUILDING CONNECTIONS - PL-013b	56M.F.082
BUILDING CONNECTIONS - PL-013c	56M.F.083
BUILDING CONNECTIONS - PL-014	56M.F.084-085
BUILDING CONNECTIONS - PL-101a	56M.F.086-087
BUILDING CONNECTIONS - PL-101b	56M.F.088
BUILDING CONNECTIONS - PL-101c	56M.F.089
BUILDING CONNECTIONS - PL-102	56M.F.090-091
BUILDING CONNECTIONS - PL-103	56M.F.092-093
BUILDING CONNECTIONS - PL-104	56M.F.094-095
BUILDING CONNECTIONS - PL-105	56M.F.096-097
BUILDING CONNECTIONS - PL-106	56M.F.098-099
BUILDING CONNECTIONS - PL-107	56M.F.100-101
BUILDING CONNECTIONS - PL-108a	56M.F.102-103
BUILDING CONNECTIONS - PL-108b	56M.F.104-105
BUILDING CONNECTIONS - PL-109a	56M.F.106-107
BUILDING CONNECTIONS - PL-109b	56M.F.108-109
BUILDING CONNECTIONS - PL-110a	56M.F.110-111
BUILDING CONNECTIONS - PL-110b	56M.F.112-113
BUILDING CONNECTIONS - PL-111	56M.F.114-115
BUILDING CONNECTIONS - PL-112	56M.F.116-117
BUILDING CONNECTIONS - PL-113	56M.F.118-119
BUILDING CONNECTIONS - PL-114	56M.F.120-122

Accessories

OVERVIEW	56M.G.001
CORNER CLEAT	56M.G.002
FINISHING PIECE	56M.G.003
CLIP	56M.G.004
CONNECTION PIECE	56M.G.005
CLAMP BLOCK	56M.G.006
BORING JIG	56M.G.007-008



Inhalt

INHALTSANGABE 56M.001-016

Profile

PROFILUEBERSICHT 56M.C.001-002
PANEEL 56M.C.003-004
ABDECKPROFIL 56M.C.005
BASISPROFIL 56M.C.006
STUETZPROFIL 56M.C.007
AUSFUEHRUNGSPROFIL 56M.C.008
BLENDRAHMEN 56M.C.009
ECKPROFIL 90° 56M.C.010
AUSFUEHRUNGSPROFIL 56M.C.011-012

Werkzeichnungen

PANEEL VARIANTEN 56M.E.001-002
VARIANTE ABDECKPROFIL LOW 56M.E.003
VARIANTE ABDECKPROFIL MID 56M.E.004
VARIANTE ABDECKPROFIL FIN 56M.E.005
VARIANTE ABDECKPROFIL HIGH 56M.E.006
VARIANTE ABDECKPROFIL HORIZONTAL 56M.E.007
VARIANTE ABDECKPROFIL COMBO 56M.E.008-009
VARIANTE ABDECKPROFIL MIX 56M.E.010

Montagezeichnungen

VERARBEITUNGSVORSCHRIFTEN 56M.F.001-016
SPANNBACKEN SAEGE 095.B600.00 56M.F.017-019
SPANNBACKEN CNC MASCHINEN 095.B700.00 56M.F.020-021
SPANNBACKEN CNC MASCHINEN 095.C300.00 56M.F.021_01.001-021_01.002
SPANNBACKEN CNC MASCHINEN 095.N300.00 56M.F.022-023
ECKVERBINDUNG BLENDRAHMEN 56M.F.024-025
AUSFRAESUNG ZYLINDER - TUER 56M.F.026-027
AUSFRAESUNG ZYLINDER - WINDOW-DOOR 56M.F.028-029
ECKVERBINDUNGSMASCHINE 095.B500.00 56M.F.030
ECKVERBINDUNGSMASCHINE 095.H800.00 56M.F.031
UNTERKONSTRUKTION 56M.F.032-033
POSITION - ANKER 169.0400.04 56M.F.034-035
POSITION - ANKER 169.0401.04 56M.F.036-037
UEBERSICHT BAUANSCHLUESSE 56M.F.038-039
BAUANSCHLUESSE - PL-001a 56M.F.040-041
BAUANSCHLUESSE - PL-001b 56M.F.042
BAUANSCHLUESSE - PL-001c 56M.F.043
BAUANSCHLUESSE - PL-002a 56M.F.044-045
BAUANSCHLUESSE - PL-002b 56M.F.046-047
BAUANSCHLUESSE - PL-003 56M.F.048-049
BAUANSCHLUESSE - PL-004a 56M.F.050-051
BAUANSCHLUESSE - PL-004b 56M.F.052-053
BAUANSCHLUESSE - PL-005 56M.F.054-055
BAUANSCHLUESSE - PL-006 56M.F.056-057
BAUANSCHLUESSE - PL-007 56M.F.058-059
BAUANSCHLUESSE - PL-008a 56M.F.060-061
BAUANSCHLUESSE - PL-008b 56M.F.062
BAUANSCHLUESSE - PL-008c 56M.F.063
BAUANSCHLUESSE - PL-009a 56M.F.064-065
BAUANSCHLUESSE - PL-009b 56M.F.066
BAUANSCHLUESSE - PL-009c 56M.F.067
BAUANSCHLUESSE - PL-010a 56M.F.068-069
BAUANSCHLUESSE - PL-010b 56M.F.070
BAUANSCHLUESSE - PL-010c 56M.F.071
BAUANSCHLUESSE - PL-011a 56M.F.072-073
BAUANSCHLUESSE - PL-011b 56M.F.074
BAUANSCHLUESSE - PL-011c 56M.F.075
BAUANSCHLUESSE - PL-012a 56M.F.076-077
BAUANSCHLUESSE - PL-012b 56M.F.078
BAUANSCHLUESSE - PL-012c 56M.F.079
BAUANSCHLUESSE - PL-013a 56M.F.080-081
BAUANSCHLUESSE - PL-013b 56M.F.082
BAUANSCHLUESSE - PL-013c 56M.F.083
BAUANSCHLUESSE - PL-014 56M.F.084-085
BAUANSCHLUESSE - PL-101a 56M.F.086-087
BAUANSCHLUESSE - PL-101b 56M.F.088
BAUANSCHLUESSE - PL-101c 56M.F.089
BAUANSCHLUESSE - PL-102 56M.F.090-091
BAUANSCHLUESSE - PL-103 56M.F.092-093
BAUANSCHLUESSE - PL-104 56M.F.094-095
BAUANSCHLUESSE - PL-105 56M.F.096-097
BAUANSCHLUESSE - PL-106 56M.F.098-099
BAUANSCHLUESSE - PL-107 56M.F.100-101
BAUANSCHLUESSE - PL-108a 56M.F.102-103
BAUANSCHLUESSE - PL-108b 56M.F.104-105
BAUANSCHLUESSE - PL-109a 56M.F.106-107
BAUANSCHLUESSE - PL-109b 56M.F.108-109
BAUANSCHLUESSE - PL-110a 56M.F.110-111
BAUANSCHLUESSE - PL-110b 56M.F.112-113
BAUANSCHLUESSE - PL-111 56M.F.114-115
BAUANSCHLUESSE - PL-112 56M.F.116-117
BAUANSCHLUESSE - PL-113 56M.F.118-119
BAUANSCHLUESSE - PL-114 56M.F.120-122

Zubehör

UEBERSICHT 56M.G.001
ECKVERBINDER 56M.G.002
AUSFUEHRUNGSSTUECK 56M.G.003
BEFESTIGUNGSKLOTZ 56M.G.004
KUPPLUNGSSTUECK 56M.G.005
SPANNBACKE 56M.G.006
BOHRLEHRE 56M.G.007-008

					
56M.C.001	16/06/2021	D3008144	56M.F.110	04/2021	D3008097
56M.C.002	04/2021	D3008145	56M.F.112	04/2021	D3008098
56M.C.003	16/06/2021	D3007597	56M.F.114	04/2021	D3008099
56M.C.004	04/2021	D3007600	56M.F.116	04/2021	D3008100
56M.C.005	16/06/2021	D3007604	56M.F.118	04/2021	D3008101
56M.C.006	04/2021	D3007609	56M.F.120	04/2021	D3008184
56M.C.007	04/2021	D3007605	56M.F.122	04/2021	
56M.C.008	04/2021	D3007614	56M.G.001	04/2021	D3008407
56M.C.009	04/2021	D3007611	56M.G.002	04/2021	D3008150
56M.C.010	04/2021	D3007612	56M.G.003	04/2021	D3008151
56M.C.011	04/2021	D3007615	56M.G.004	04/2021	D3008152
56M.C.012	04/2021		56M.G.005	04/2021	D3008153
56M.E.001	04/2021		56M.G.006	04/2021	D3008155
56M.E.002	04/2021	D3007623	56M.G.007	04/2021	D3008156
56M.E.004	04/2021	D3007625	56M.G.008	04/2021	
56M.E.006	04/2021	D3007626	56M.001	04/2021	
56M.E.008	04/2021	D3007633	56M.003	04/2021	
56M.E.010	04/2021		56M.005	04/2021	
56M.F.001	04/2021	pd.089.M56A.00-du	56M.007	04/2021	
56M.F.005	04/2021	pd.089.M56A.00-fr			
56M.F.009	04/2021	pd.089.M56A.00-en			
56M.F.013	04/2021	pd.089.M56A.00-ge			
56M.F.017	04/2021				
56M.F.018	04/2021	D3008146			
56M.F.020	14/06/2021	D3008147			
56M.F.021_01.001	16/06/2021	D3008873			
56M.F.022	14/06/2021	D3008381			
56M.F.024	04/2021	D3008148			
56M.F.026	04/2021	D3008172			
56M.F.028	04/2021	D3008166			
56M.F.030	04/2021	D3008149			
56M.F.032	04/2021	D3008162			
56M.F.034	04/2021	D3008123			
56M.F.036	04/2021	D3008140			
56M.F.038	04/2021	D3007657			
56M.F.040	04/2021	D3007674			
56M.F.042	04/2021	D3007675			
56M.F.044	04/2021	D3007677			
56M.F.046	04/2021	D3007791			
56M.F.048	04/2021	D3007678			
56M.F.050	04/2021	D3007717			
56M.F.052	04/2021	D3007718			
56M.F.054	04/2021	D3007719			
56M.F.056	04/2021	D3007720			
56M.F.058	04/2021	D3007731			
56M.F.060	04/2021	D3007735			
56M.F.062	04/2021	D3007779			
56M.F.064	04/2021	D3007780			
56M.F.066	04/2021	D3007781			
56M.F.068	04/2021	D3007782			
56M.F.070	04/2021	D3007783			
56M.F.072	04/2021	D3007784			
56M.F.074	04/2021	D3007785			
56M.F.076	04/2021	D3007786			
56M.F.078	04/2021	D3007787			
56M.F.080	04/2021	D3007788			
56M.F.082	04/2021	D3007789			
56M.F.084	04/2021	D3007790			
56M.F.086	04/2021	D3007792			
56M.F.088	04/2021	D3007793			
56M.F.090	04/2021	D3007794			
56M.F.092	04/2021	D3007969			
56M.F.094	04/2021	D3007970			
56M.F.096	04/2021	D3007971			
56M.F.098	04/2021	D3007972			
56M.F.100	04/2021	D3007973			
56M.F.102	04/2021	D3008073			
56M.F.104	04/2021	D3008090			
56M.F.106	04/2021	D3008091			
56M.F.108	04/2021	D3008095			

C

R

Reynaers
Aluminium

Profielen

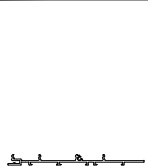
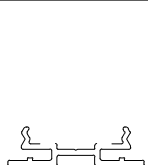
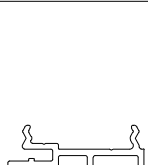
Profilés

Profiles

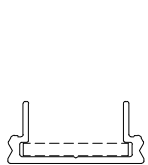
Profile

Art. N°			Art. N°		
106.0338.XX	56M.C.001	D3008144			
106.0338.XX	56M.C.005	D3007604			
106.0339.XX	56M.C.001	D3008144			
106.0339.XX	56M.C.005	D3007604			
230.0000.XX	56M.C.001	D3008144			
230.0000.XX	56M.C.003	D3007597			
230.0100.17	56M.C.001	D3008144			
230.0100.17	56M.C.004	D3007600			
230.0150.XX	56M.C.001	D3008144			
230.0150.XX	56M.C.004	D3007600			
230.0200.XX	56M.C.001	D3008144			
230.0200.XX	56M.C.004	D3007600			
230.0335.XX	56M.C.001	D3008144			
230.0335.XX	56M.C.005	D3007604			
230.0336.XX	56M.C.001	D3008144			
230.0336.XX	56M.C.005	D3007604			
230.0337.XX	56M.C.001	D3008144			
230.0337.XX	56M.C.005	D3007604			
230.0400.AN	56M.C.001	D3008144			
230.0400.AN	56M.C.006	D3007609			
230.0401.XX	56M.C.001	D3008144			
230.0401.XX	56M.C.007	D3007605			
230.0450.XX	56M.C.001	D3008144			
230.0450.XX	56M.C.008	D3007614			
230.0532.XX	56M.C.002	D3008145			
230.0532.XX	56M.C.010	D3007612			
230.0536.XX	56M.C.002	D3008145			
230.0536.XX	56M.C.009	D3007611			
230.0600.XX	56M.C.011	D3007615			

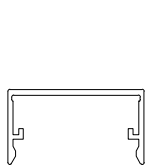
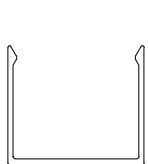
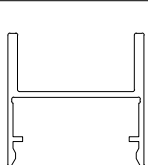
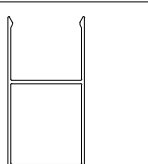
BEKLEDINGSPROFIEL 141MM
PLANCHETTE 141MM
COVER PROFILE 141MM
PANEEL 141MM

						$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0000.XX			43.60	8.4	7.00 6.00 5.00	0.170	71.151
230.0100.17			15.82	-	7.00	0.107	1.785
230.0150.XX			13.91	0.7	7.00	0.082	1.579

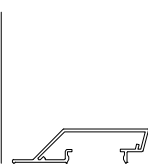
BEKLEDINGSPROFIEL 35MM
PLANCHETTE 35MM
COVER PROFILE 35MM
PANEEL 35MM

						$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0200.XX			12.66	3.4	7.00	0.162	1.309

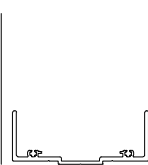
AFDEKKAP 35x19.5MM
CAPUCHON 35x19.5MM
FACE CAP 35x19.5MM
ABDECKKAPPE 35x19.5MM

						$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0336.XX			16.05	7.4	7.00 6.00 5.00	0.420	2.119
106.0338.XX			18.80	9.7	7.00 6.00 5.00	1.379	2.788
230.0337.XX			21.28	13.3	7.00 6.00 5.00	1.348	4.023
106.0339.XX			26.45	17.4	7.00 6.00 5.00	12.421	6.026

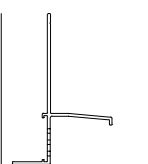
AFDEKKAP
CAPUCHON
FACE CAP
ABDECKKAPPE

						$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0335.XX			28.92	10.0	7.00 6.00 5.00	1.116	11.785

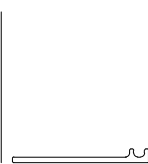
BASISPROFIEL
PROFILE DE BASE
BASIC PROFILE
BASISPROFIL

						$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0400.AN			35.49	-	7.00	3.896	47.948

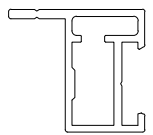
AFWERKINGSPROFIEL
PROFILE DE FINITION
FINISHING PROFILE
AUSFUEHRUNGSPROFIL

						$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0401.XX			34.87	15.7	7.00	25.315	5.768

AFWERKINGSPROFIEL 50MM
PROFILE DE FINITION 50MM
FINISHING PROFILE 50MM
AUSFUEHRUNGSPROFIL 50MM

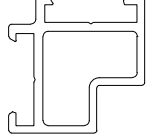
						$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0450.XX			11.26	5.5	7.00	0.009	2.502

BUITENKADER 17.5MM
DORMANT 17.5MM
OUTER FRAME 17.5MM
BLENDRAHMEN 17.5MM

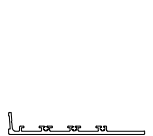
			$\frac{A}{dm^2/m}$	$\frac{P}{dm^2/m}$	$\leftarrow L_m \rightarrow$	$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0536.XX			13.08	8.7	7.00	1.663	1.004
							

			$\frac{A}{dm^2/m}$	$\frac{P}{dm^2/m}$	$\leftarrow L_m \rightarrow$	$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
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HOEKPROFIEL 90°
PROFILE D'ANGLE 90°
CORNER PROFILE 90°
ECKPROFIL 90°

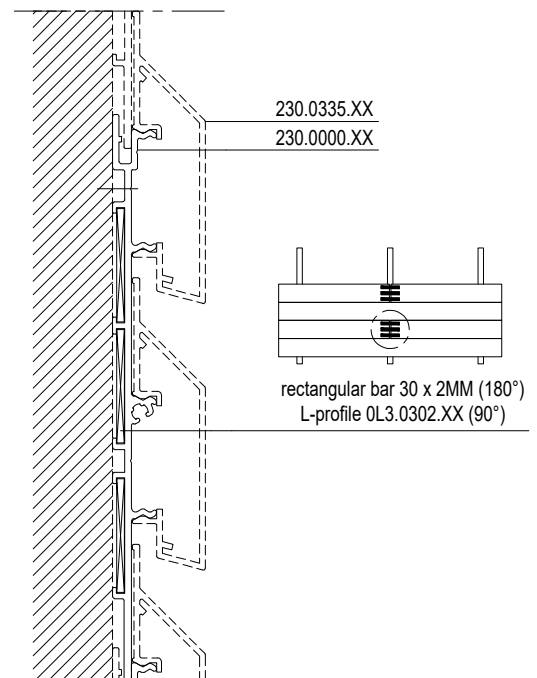
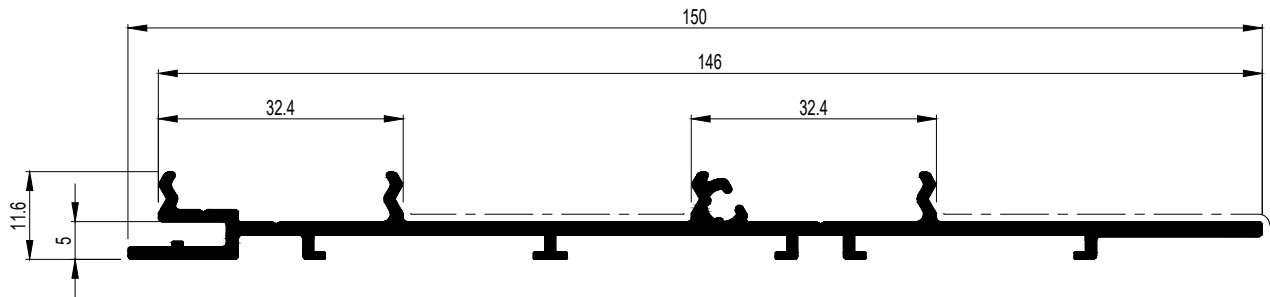
			$\frac{A}{dm^2/m}$	$\frac{P}{dm^2/m}$	$\leftarrow L_m \rightarrow$	$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0532.XX			14.12	5.4	7.00	1.290	1.290
							

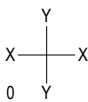
AFWERKINGSPROFIEL 125MM
PROFILE DE FINITION 125MM
FINISHING PROFILE 125MM
AUSFUEHRUNGSPROFIL 125MM

			$\frac{A}{dm^2/m}$	$\frac{P}{dm^2/m}$	$\leftarrow L_m \rightarrow$	$I_x \text{ cm}^4$	$I_y \text{ cm}^4$
230.0600.XX			38.02	16.7	7.00	67.309	0.536
							

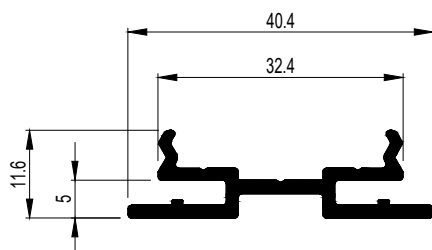
				$I_x \text{ cm}^4$	$W_x \text{ cm}^3$	$a_x \text{ mm}$	$I_y \text{ cm}^4$	$W_y \text{ cm}^3$	$a_y \text{ mm}$	
230.0000.XX	43.60	8.4	7.00/6.00/5.00	0.170	0.231	4.24	71.151	8.966	70.64	

230.0000.XX

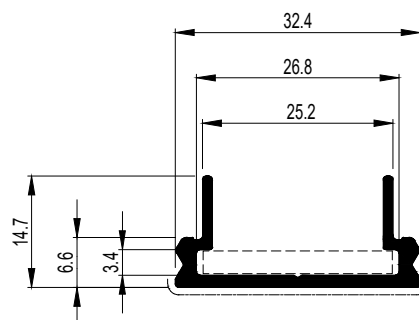


	$\frac{A}{dm^2/m}$	$\frac{P}{dm^2/m}$	$\leftarrow L_m \rightarrow$	$I_x \text{ cm}^4$	$W_x \text{ cm}^3$	ax mm	$I_y \text{ cm}^4$	$W_y \text{ cm}^3$	ay mm	
230.0100.17	15.82	-	7.00	0.107	0.137	3.81	1.785	0.884	20.20	
230.0150.XX	13.91	0.7	7.00	0.082	0.109	4.11	1.579	0.837	18.85	
230.0200.XX	12.66	3.4	7.00	0.162	0.150	3.87	1.309	0.808	16.20	

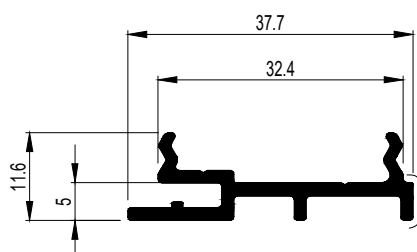
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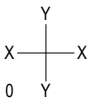


230.0200.XX

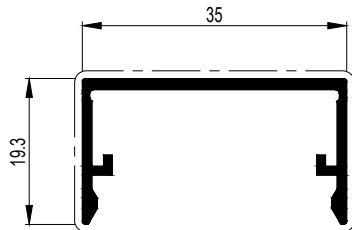


230.0150.XX

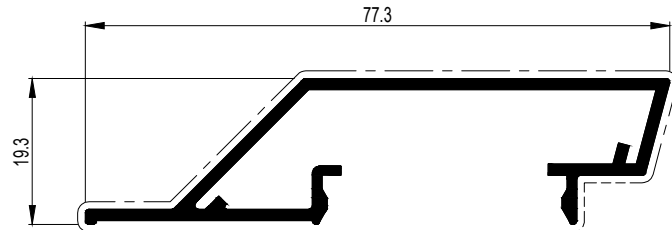


	 A dm ² /m	 P dm ² /m	 L _m	I _x cm ⁴	W _x cm ³	a _x mm	I _y cm ⁴	W _y cm ³	a _y mm	
106.0338.XX	18.80	9.7	7.00/6.00/5.00	1.379	0.684	10.33	2.788	1.593	17.50	
106.0339.XX	26.45	17.4	7.00/6.00/5.00	12.421	3.175	29.79	6.026	3.443	17.50	
230.0336.XX	16.05	7.4	7.00/6.00/5.00	0.420	0.320	13.12	2.119	1.211	17.50	
230.0335.XX	28.92	10.0	7.00/6.00/5.00	1.116	1.095	10.19	11.785	2.826	41.71	
230.0337.XX	21.28	13.3	7.00/6.00/5.00	1.348	0.715	18.85	4.023	2.299	17.50	

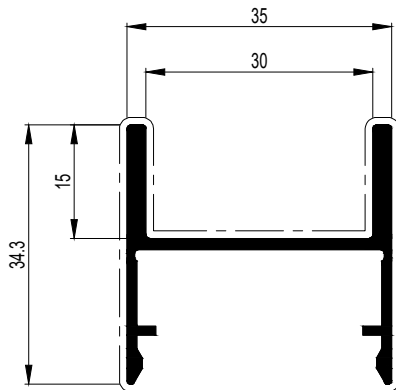
230.0336.XX



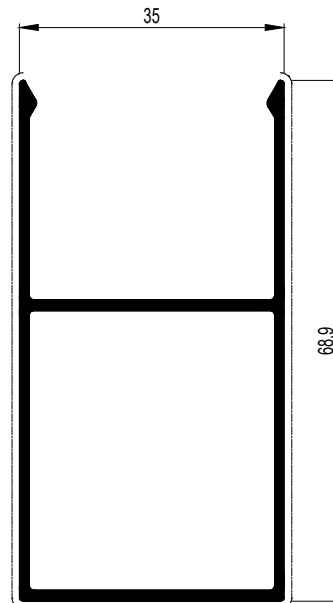
230.0335.XX



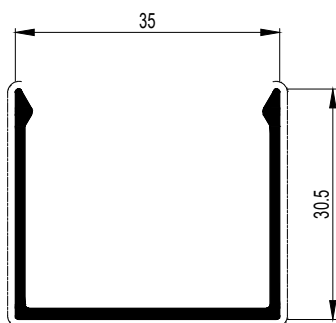
230.0337.XX

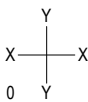


106.0339.XX

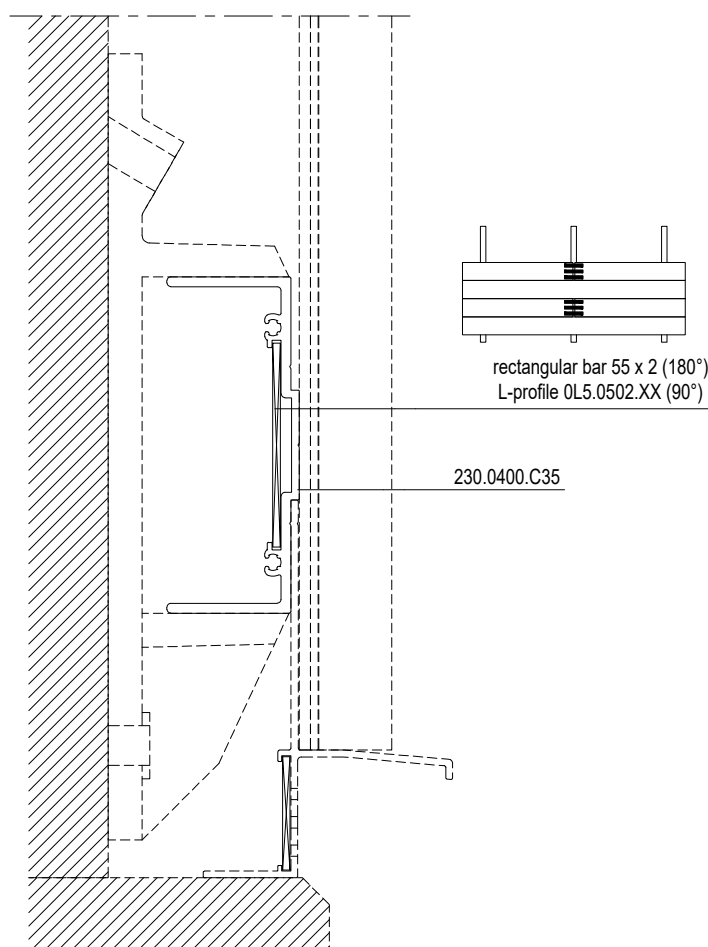
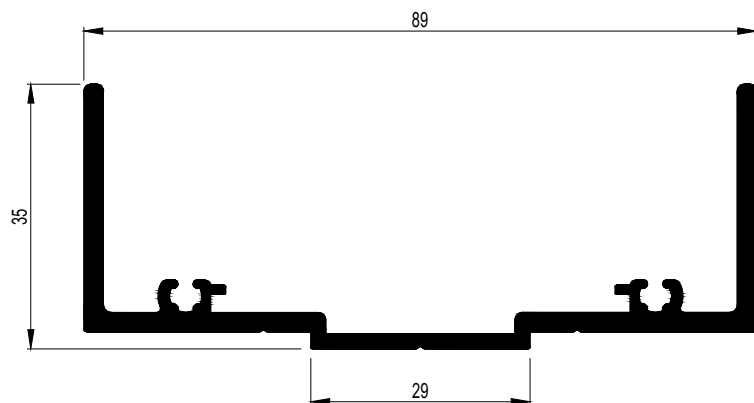


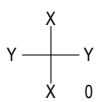
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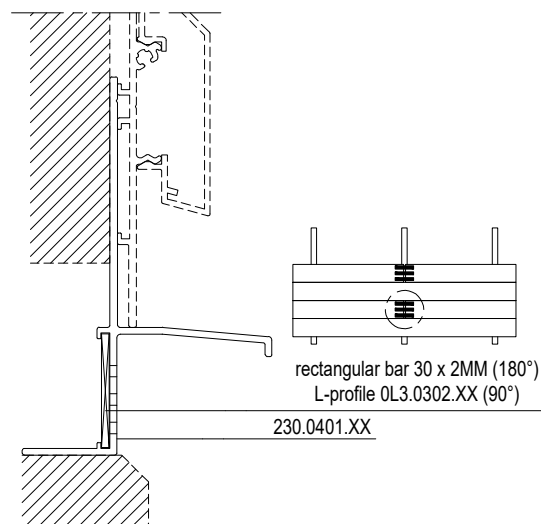
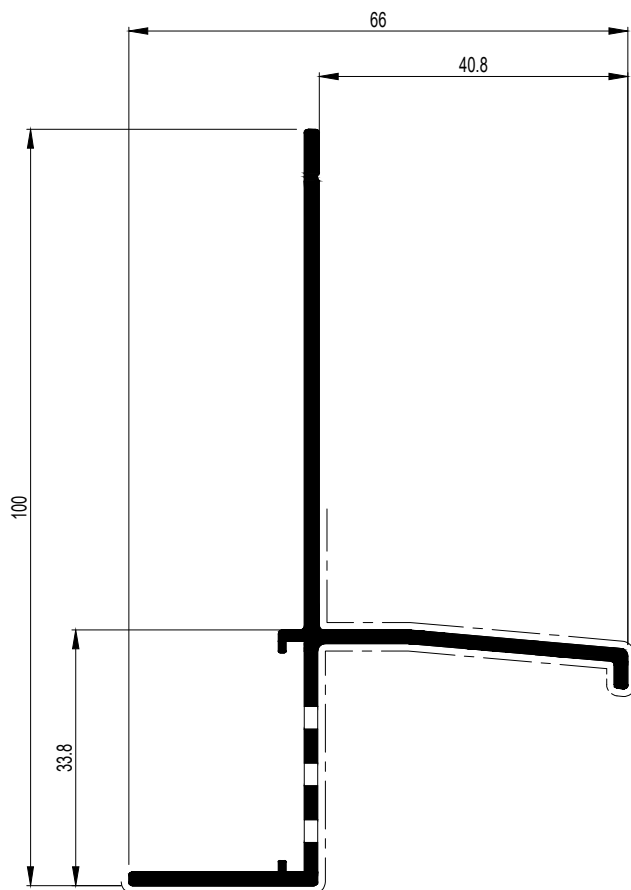
				$I_x \text{ cm}^4$	$W_x \text{ cm}^3$	$a_x \text{ mm}$	$I_y \text{ cm}^4$	$W_y \text{ cm}^3$	$a_y \text{ mm}$	
230.0400.C35	35.49	-	7.00	3.896	1.532	9.57	47.948	10.775	44.50	

230.0400.AN



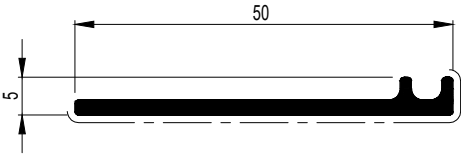
				$I_x \text{ cm}^4$	$W_x \text{ cm}^3$	$a_x \text{ mm}$	$I_y \text{ cm}^4$	$W_y \text{ cm}^3$	$a_y \text{ mm}$	
230.0401.XX	34.87	15.7	7.00	25.315	4.164	39.21	5.768	1.523	28.13	

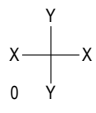
230.0401.XX



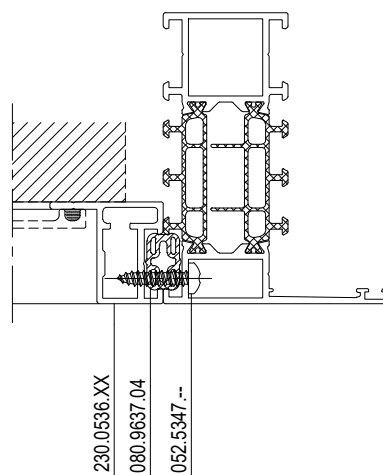
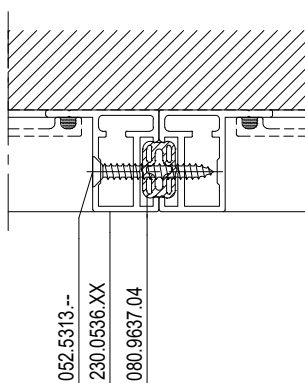
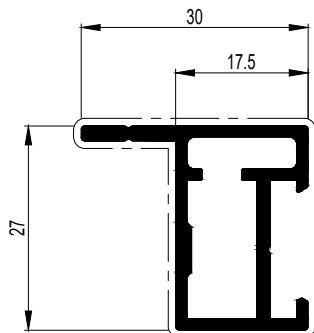
	 A dm ² /m	 P dm ² /m	 L _m	I _x cm ⁴	W _x cm ³	a _x mm	I _y cm ⁴	W _y cm ³	a _y mm	
230.0450.XX	11.26	5.5	7.00	0.009	0.024	1.22	2.502	0.927	26.99	

230.0450.XX

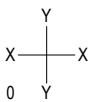


	 A dm ² /m	 P dm ² /m	 L _m	I _x cm ⁴	W _x cm ³	a _x mm	I _y cm ⁴	W _y cm ³	a _y mm	
230.0536.XX	13.08	8.7	7.00	1.663	1.073	15.50	1.004	0.537	18.70	

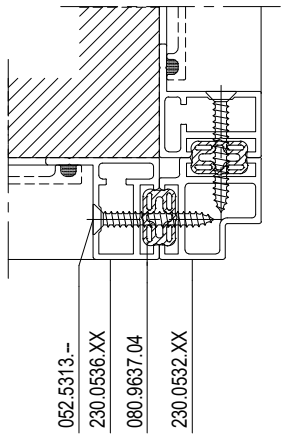
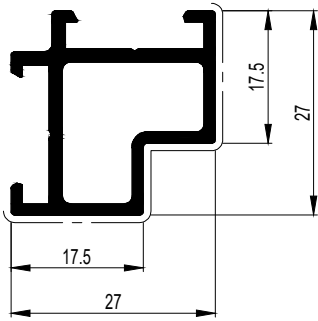
230.0536.XX

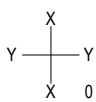


	230.0536.XX	
	068.7000.00	095.H800.00
	068.7000.00	095.B500.00
	068.7000.00 050.5091.-- (2x)	097.0864.00

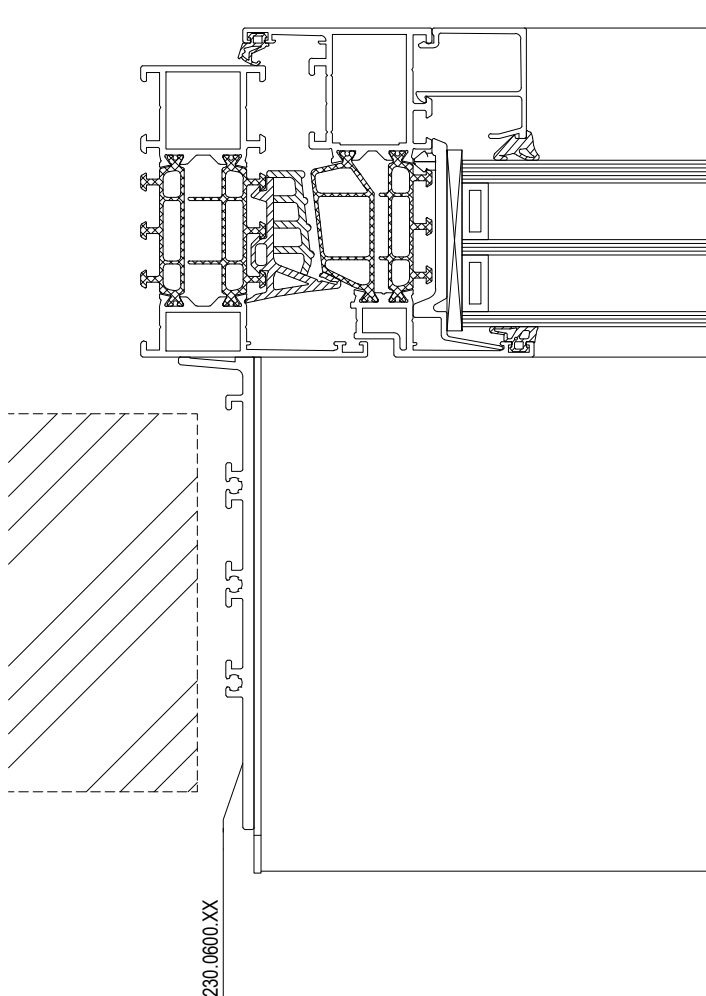
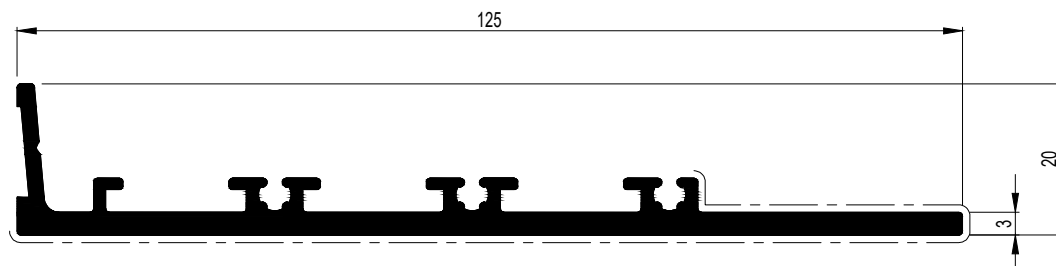
	 $\frac{A}{dm^2/m}$	 $\frac{P}{dm^2/m}$	 L_m	$I_x \text{ cm}^4$	$W_x \text{ cm}^3$	$a_x \text{ mm}$	$I_y \text{ cm}^4$	$W_y \text{ cm}^3$	$a_y \text{ mm}$	
230.0532.XX	14.12	5.4	7.00	1.290	0.938	13.75	1.290	0.938	13.25	

230.0532.XX



				$I_x \text{ cm}^4$	$W_x \text{ cm}^3$	$a_x \text{ mm}$	$I_y \text{ cm}^4$	$W_y \text{ cm}^3$	$a_y \text{ mm}$	
230.0600.XX	38.02	16.7	7.00	67.309	9.780	68.83	0.536	0.314	2.93	

230.0600.XX



	230.0600.XX	
	068.7563.-- (3x)	---

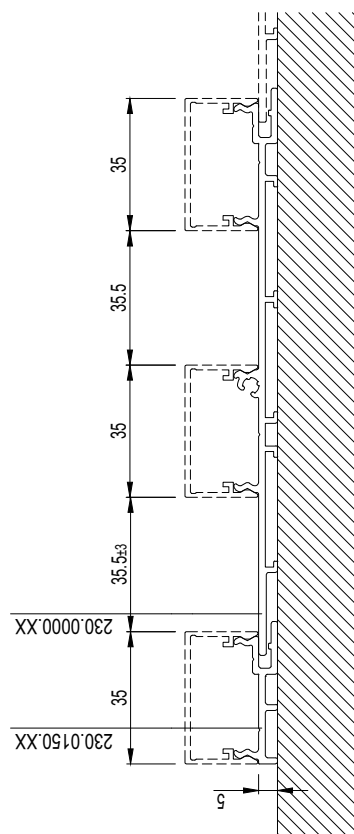
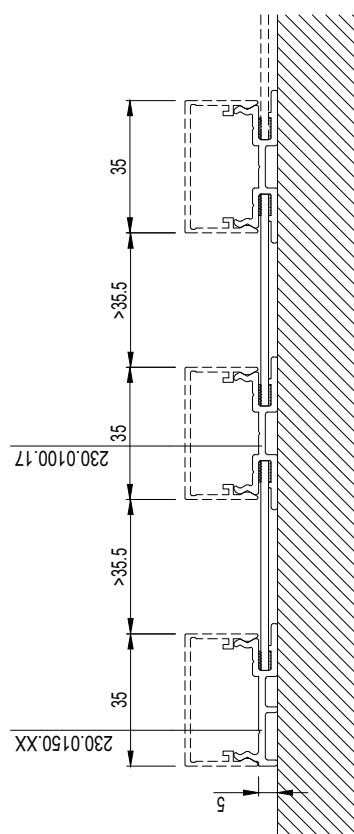
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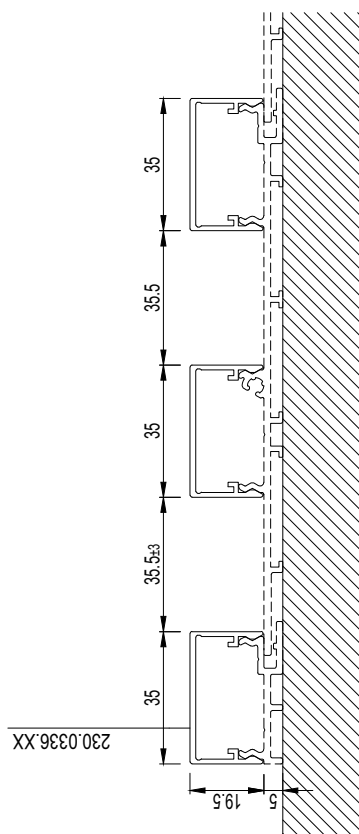
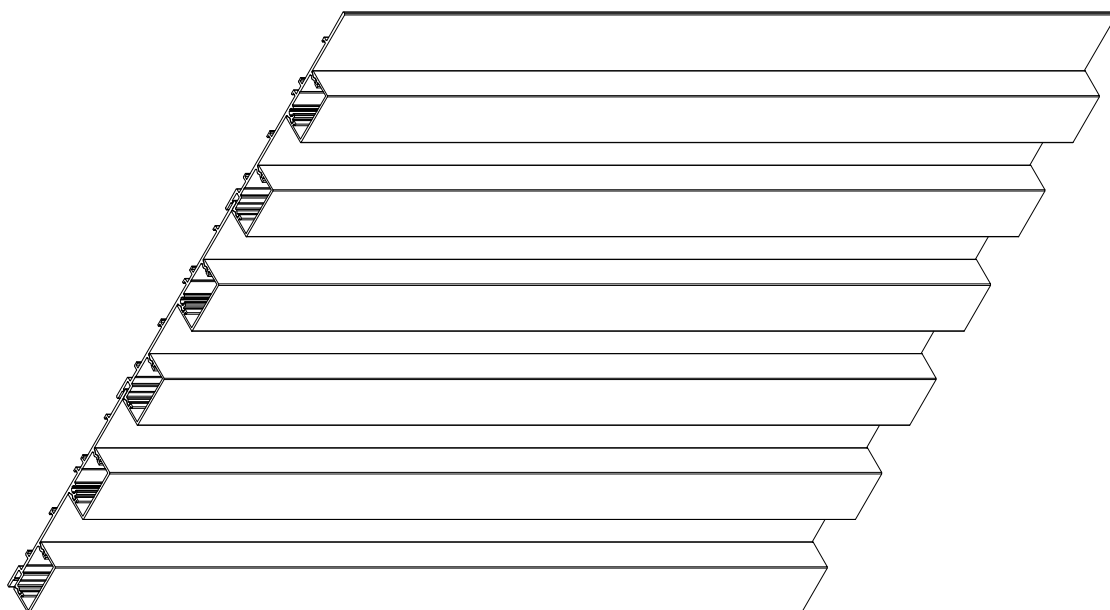
E

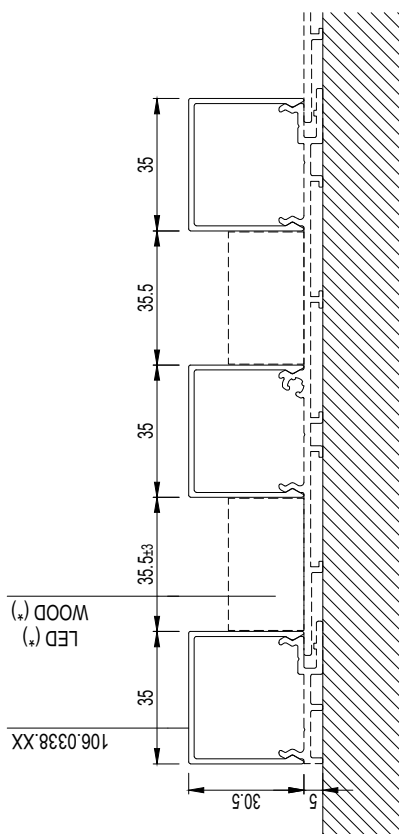
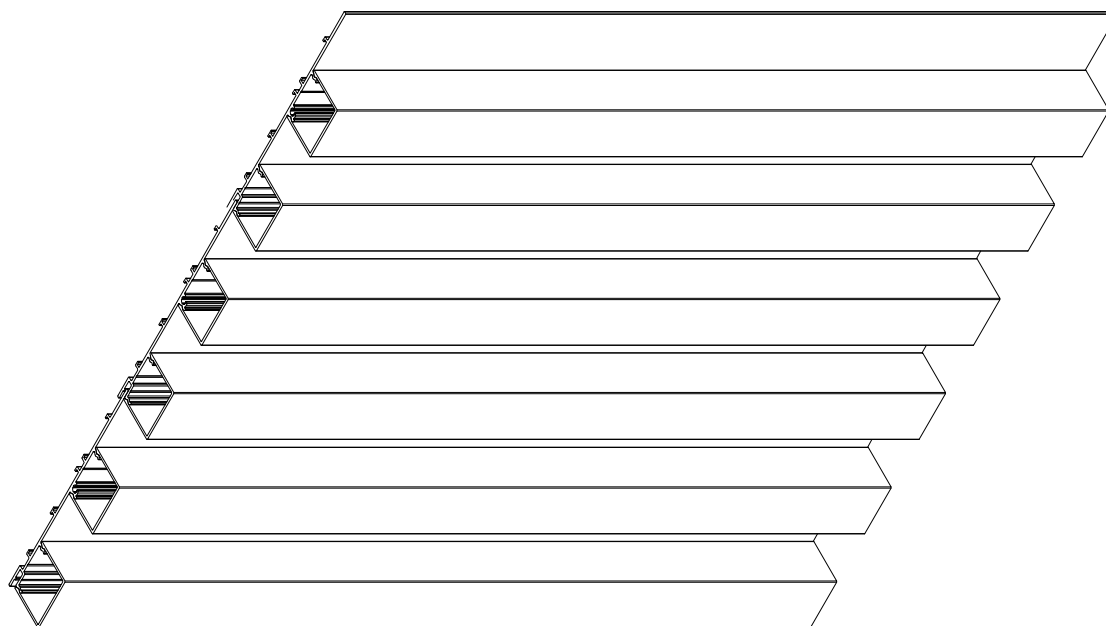


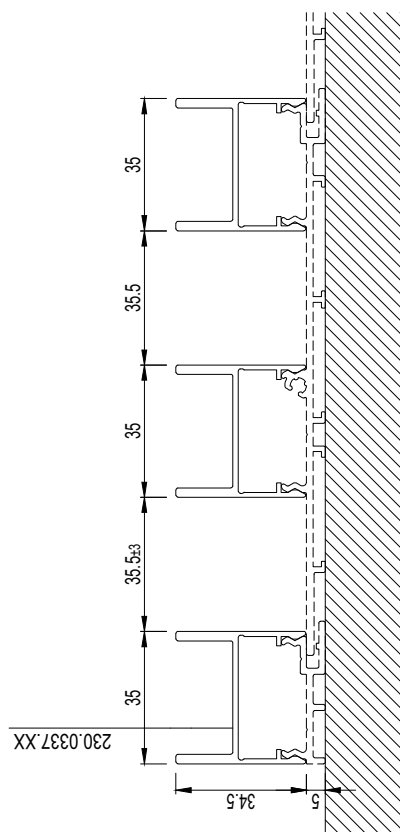
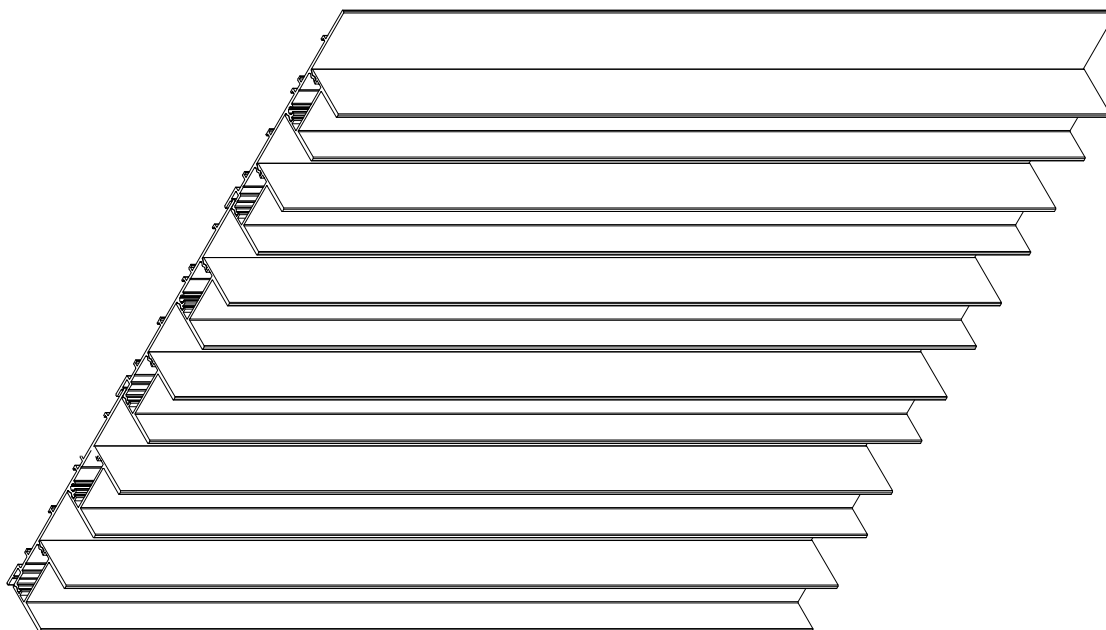
Reynaers
Aluminium

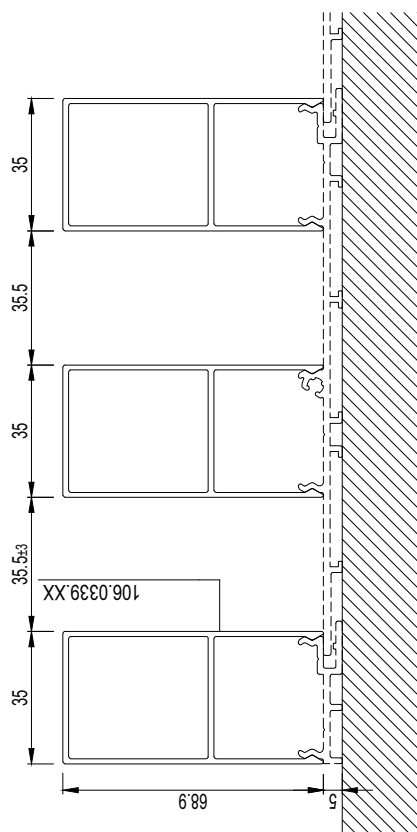
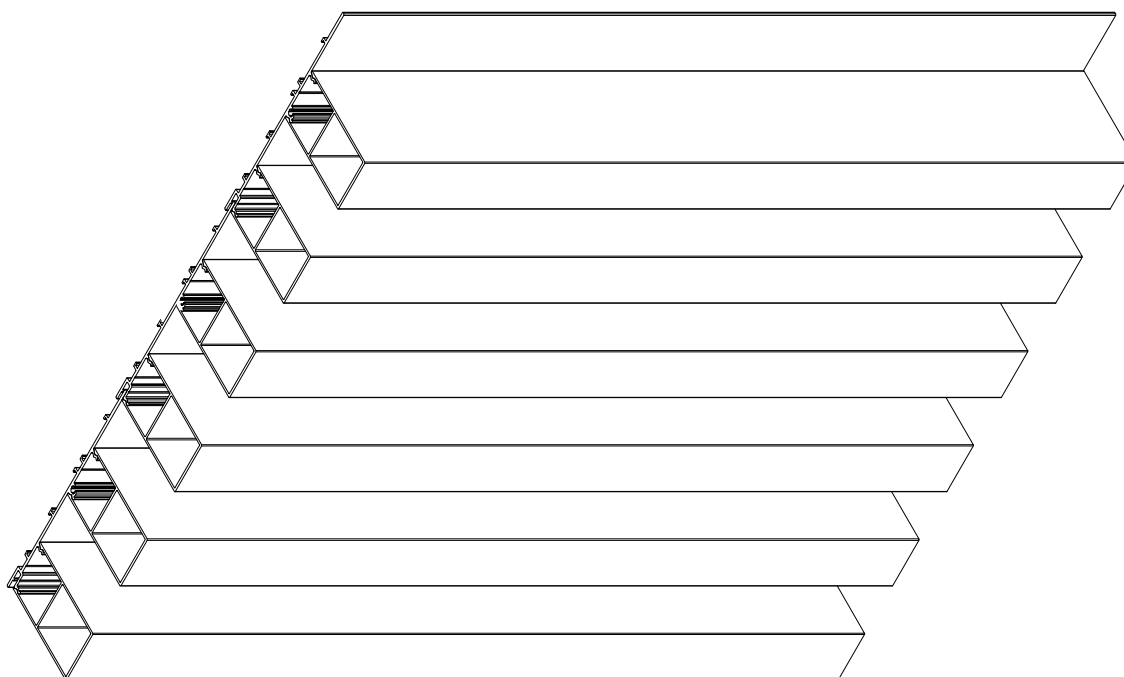
Werktekeningen
Coupes et débits
Work drawings
Werkzeichnungen

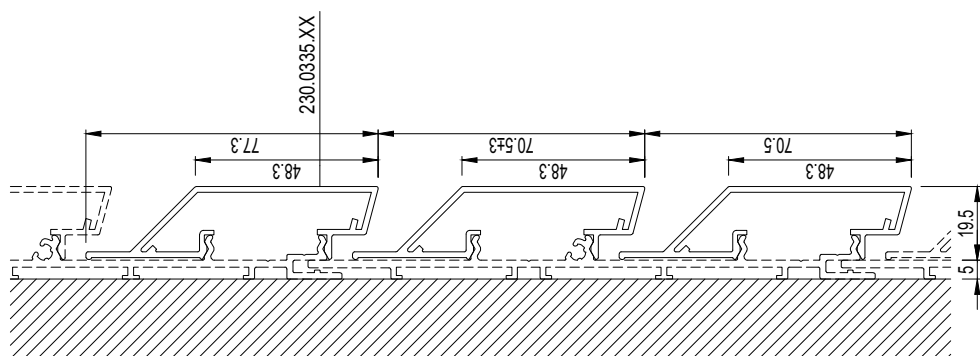
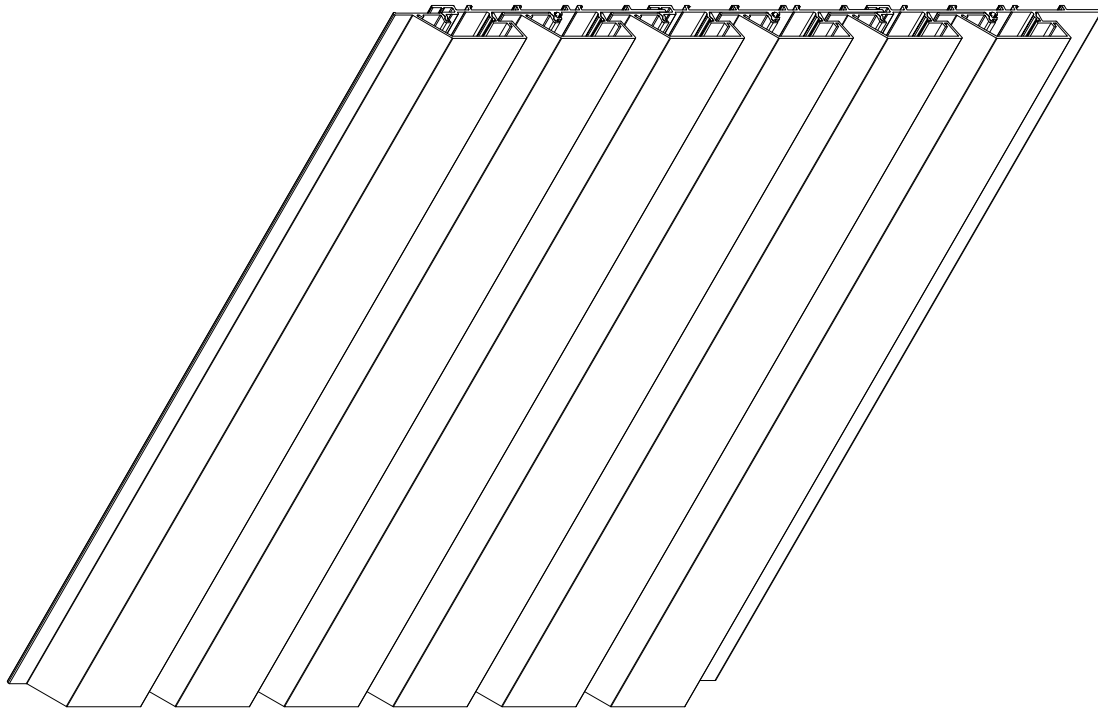




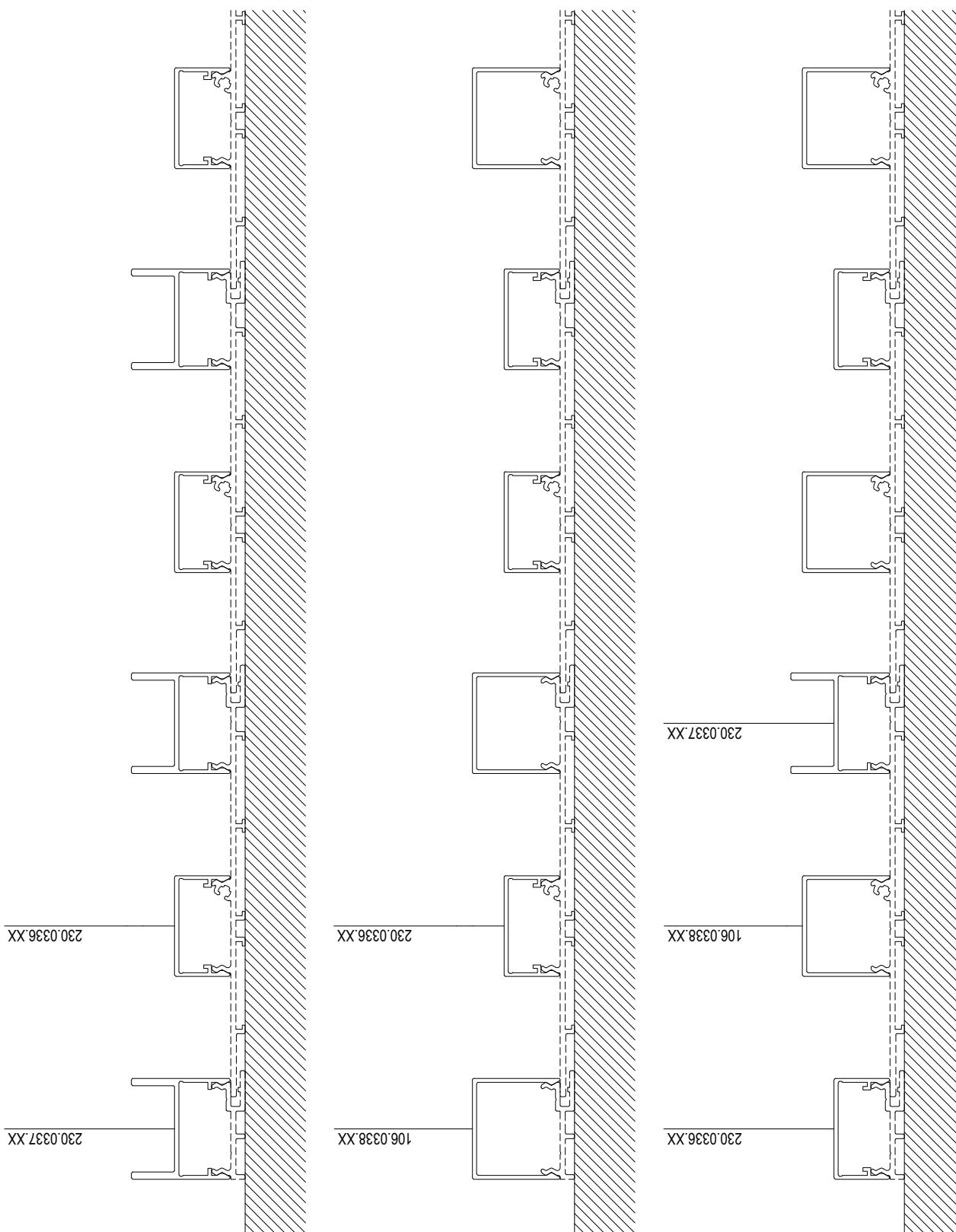


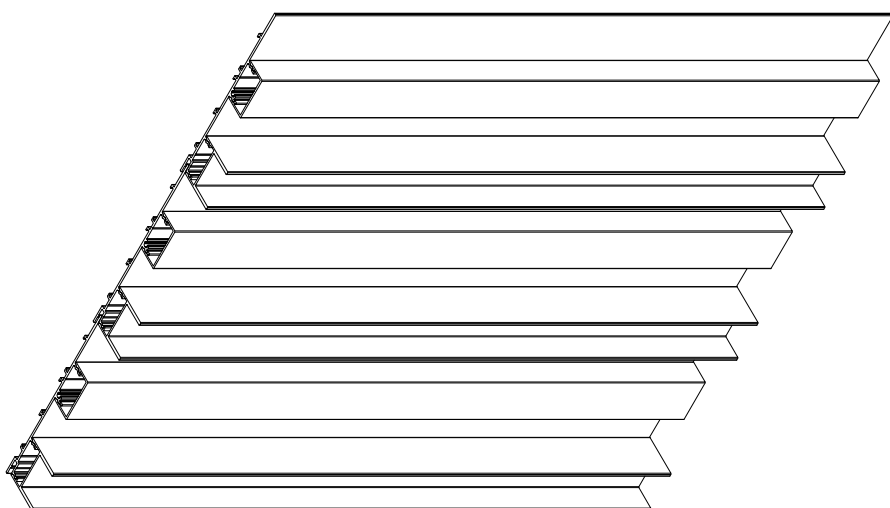
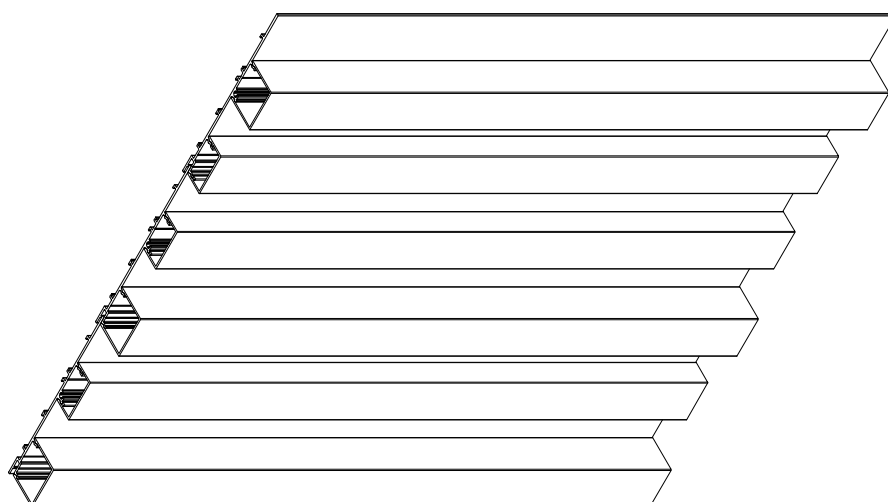
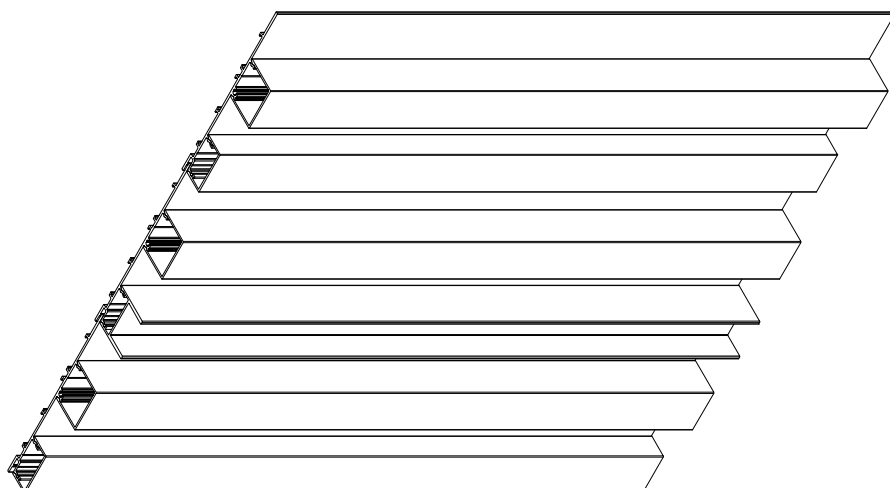






E





F



Reynaers
Aluminium

Montagetekeningen
Fabrication et montage
Assembly drawings
Montagezeichnungen

VERWERKINGSVOORSCHRIFTEN

I. ALGEMEEN

Zie catalogus "1.Algemene informatie" (089.C01E.00)

II. VERWERKINGSVOORSCHRIFTEN Paralline

II.1 CONSTRUCTIEVOORSCHRIFTEN

Om blijvend een perfect eindproduct te garanderen, dienen tijdens de verwerking bepaalde regels in acht genomen te worden.

II.1.1 Verspanende bewerkingen

Onder verspanende bewerkingen wordt verstaan: alle mechanische bewerkingen zoals zagen, frezen, boren, ponsen en knippen. Voor gelakte profielen is het essentieel dat de laklagen aan de randen niet loskomen tijdens deze bewerkingen. Het is daarom van groot belang voor de kwaliteit van de verbindingen dat:

- het verspanende gereedschap geschikt en voldoende scherp is.
- de machines goed afgesteld en afgeregeld zijn (bv. toerental).
- er regelmatig onderhoud en controle van het gereedschap uitgevoerd wordt conform de voorschriften van de machineleveranciers.
- het verspanende gereedschap correct en voldoende gesmeerd wordt:
 - smeerstick (art.nr. 086.9191.UN) voor zaagbladen
 - snijmiddel (art.nr. 086.9175.UN) voor ponsgereedschap
 - of de door de machineleveranciers voorgeschreven koel- en smeermiddelen;
- de correcte klemblokken worden gebruikt (zie montagetekeningen "*klemblokken*").
- de aan- en afvoertafel vrij zijn van spanen en verontreinigingen.
- eventuele koeling gebeurt met chemisch neutrale producten die de oppervlaktebehandeling niet aantasten.

Het verdient aanbeveling om spanen die ontstaan tijdens het verspanen af te zuigen. Alle zaagsneden die een verbinding vormen zoals: hoek- en T-verbindingen, dienen beschermd te worden met Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--). Andere zaagsneden zoals: glaslatten, klemlijsten,... dienen beschermd te worden met Reynastick (art.nr. 086.9600.XX), alsook freessneden, boorgaten, ponsgaten,...

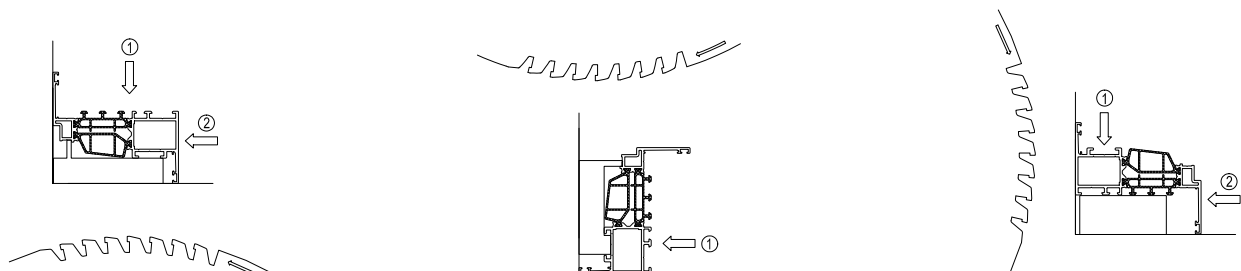
Voor het correct functioneren, het behalen van de performanties en de esthetiek van het eindproduct is het van groot belang dat de profielen binnen nauwe toleranties verzaagd worden. Indien er onenigheid zou bestaan over wat er onder acceptabele afwijkingen verstaan wordt kan men de richtlijnen van instanties als het Aluminium Center Belgium raadplegen.

Positie/klemming van de profielen tijdens het zagen:

De positie van de profielen op de zaagtafel tijdens het verzagen is zeer belangrijk en is de basis om perfecte verstekken te verkrijgen. Bij het inklemmen dient rekening gehouden te worden met de beweegrichting van het zaagblad ten opzichte van het profiel (zie schema's hieronder). We onderscheiden primaire (1) en secundaire (2) klemming. Op de primaire klemming wordt de grootste druk uitgeoefend. De noodzaak van de secundaire klemming is afhankelijk van de exacte vormgeving van het profiel.

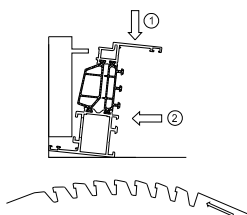
De klemblokken moeten gebruikt worden:

- om te vermijden dat speling op de profielen de kwaliteit van het verstek zou beïnvloeden;
- om te vermijden dat de profielen zouden kantelen op de tafel.



FOUTIEVE KLEMMING

- FOUT:** De primaire klemming drukt voorbij het kantelpunt van het profiel waardoor deze scheef komt te staan.
- GEVOLG:** Scheve zaagsnede: de buitenzijde is korter dan de binnenzijde.
- RESULTAAT:** Na het verbinden van de hoeken is het verstek aan de binnenzijde dicht maar is er aan de buitenzijde een opening zichtbaar.



II.1.2 Assemblage

Wij maken de volgende onderverdeling:

1. Hoekverbindingen;
 - Persen
 - Schroeven

1.2.1 Hoekverbindingen

1.2.1.1 Persen

Stappen:

1. Correct zagen.
2. Beschermen en afdichten van de zaagsneden en bewerkte vlakken door:
 - ontbramen (indien noodzakelijk);
 - verwijderen van stof en zaagresten op de zaagsnede en in de profielkamer;
 - ontvetten(Reynafinish 60 art.nr. 086.9210.-- of Reynaers safety clean 086.9231.--)
 - aanbrengen van Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--) op zaag/freessneden.
3. Verlijmen in profielkamer: aanbrengen van een goedgekeurde dichtingslijm (Reynaseal Duo art.nr. 084.9080.--)
4. Aanbrengen pershoeken
5. Verbinding tot stand brengen en persen (zie montagetekening "*hoekenpersen*")
6. Overtollige resten van lijm en dichtingsmiddel dienen verwijderd te worden en de zichtvlakken gereinigd met een niet-agressief middel(Reynafinish 60 art.nr. 086.9210.-- of Reynaers safety clean 086.9231.--).

1.2.1.2 Schroeven

Stappen:

1. Correct zagen.
2. Ponsen of boren van schroefgaten ($\varnothing 12$) aan beide uiteinden van de te verbinden profielen. (zie montagetekening "*hoekverbinding*")
3. Beschermen en afdichten van de zaagsneden en bewerkte vlakken door:
 - ontbramen (indien noodzakelijk);
 - verwijderen van stof en zaagresten op de zaagsnede en in de profielkamer;
 - ontvetten(Reynafinish 60 art.nr. 086.9210.-- of Reynaers safety clean 086.9231.--);
 - aanbrengen van Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--) op de zaagsneden en Reynastick (art.nr. 086.9600.XX) op de freessneden.
4. Verlijmen in profielkamer: aanbrengen van een goedgekeurde dichtingslijm (Reynaseal Duo art.nr. 084.9080.--)
5. Aanbrengen schroefhoek.
6. Verbinding tot stand brengen: schroeven aandraaien.
7. Overtollige resten van lijm en dichtingsmiddel dienen verwijderd te worden en de zichtvlakken gereinigd met een niet-agressief middel(Reynafinish 60 art.nr. 086.9210.-- of Reynaers safety clean 086.9231.--).

II.2 MONTAGEVOORSCHRIFTEN

II.2.1 Stockage

De stockage van onafgewerkte of afgewerkte elementen dient steeds in een droge, vorstvrije ruimte te gebeuren

II.2.2 Inbouw in de ruwbouw

Wij maken de volgende onderverdeling:

- Draagstructuur uit hout
- Draagstructuur met kunststof ankers voor verticale gevelbekleding (art.nr. 169.0400.04)
- Draagstructuur met kunststof ankers voor horizontale gevelbekleding (art.nr. 169.0401.04)

2.2.1 Draagstructuur uit hout

Voor een draagstructuur uit hout bij gevelbekleding kan u een basis terugvinden in de montagetekeningen (zie montagetekening "onderbouw"). Voor meer gedetailleerde voorschriften verwijzen we u graag naar de lokale wetgeving.

2.2.2 Draagstructuur met kunststof ankers voor verticale gevelbekleding (art.nr. 169.0400.04)

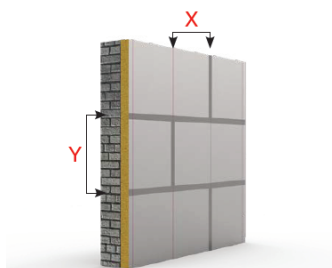
De ankers dienen gebruikt te worden met harde PIR/PUR isolatiematerialen. De beugels worden tegen de isolatie geschroefd waarbij de bovenste gevelkozijnplug onder een hoek van 30° geboord wordt en de onderste horizontaal tot in de achterliggende draagmuur/constructie. Ze kunnen zowel gebruikt worden voor geïsoleerde gevels als voor niet-geïsoleerde.

Een gedetailleerde weergave van de positionering van de ankers is terug te vinden in de montagetekeningen (zie montagetekeningen "positie – anker 169.0400.04").

Stappen:

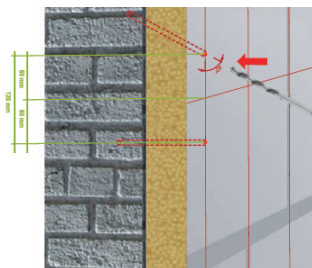
1

Plaats de PUR-isolatie rechtstreeks tegen de muur en meet de maten af op de isolatie



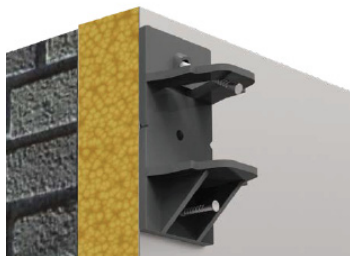
2

Boor de gaten



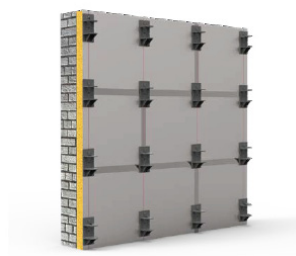
3

Monteer de beugel met de schroeven



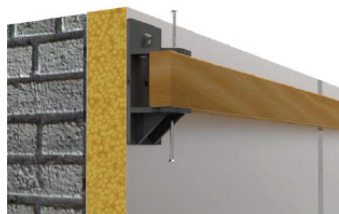
4

Plaats de rest van de beugels



5

Bevestig de alu profiel (art.nr. 230.0400.AN) met schroeven



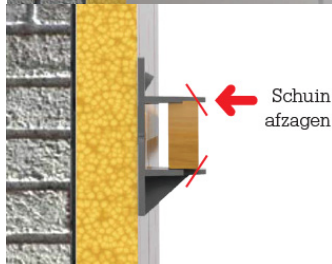
6

Klaar voor het afsnijden van de uitstekende delen van de beugel



7

Zaag schuin af op de gewenste hoogte



8

Klaar voor de bekleding



2.2.3 Draagstructuur met kunststof ankers voor horizontale gevelbekleding (art.nr. 169.0401.04)

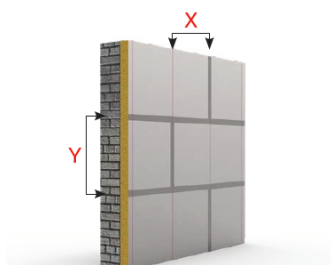
De ankers dienen gebruikt te worden met harde PIR/PUR isolatiematerialen. De beugels worden tegen de isolatie geschroefd waarbij de bovenste gevelkozijnplug onder een hoek van 30° geboord wordt en de onderste horizontaal tot in de achterliggende draagmuur/constructie. Ze kunnen zowel gebruikt worden voor geïsoleerde gevels als voor niet-geïsoleerde.

Een gedetailleerde weergave van de positionering van de ankers is terug te vinden in de montagetekeningen (zie montagetekeningen "positie – anker 169.0401.04").

Stappen:

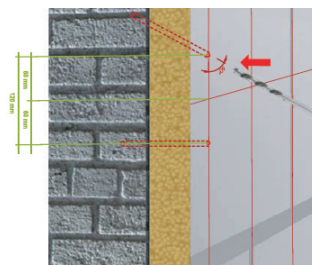
1

Plaats de PUR-isolatie rechtstreeks tegen de muur en meet de maten af op de isolatie



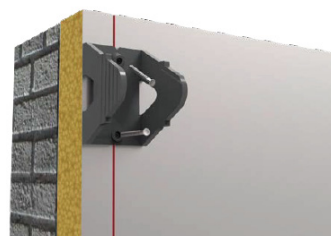
2

Boor de gaten



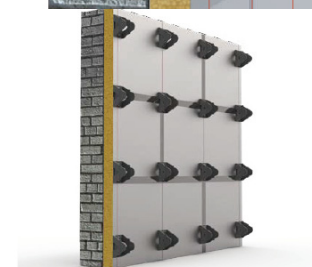
3

Monteer de beugel met de schroeven



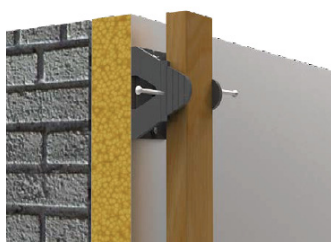
4

Plaats de rest van de beugels



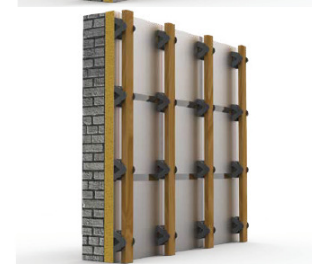
5

Bevestig de alu profiel (art.nr. 230.0400.AN) met schroeven



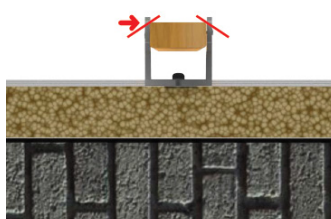
6

Klaar voor het afsnijden van de uitstekende delen van de beugel



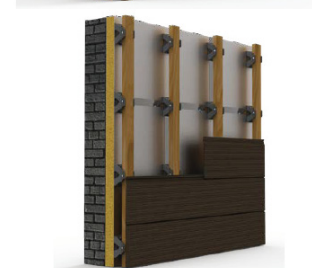
7

Zaag schuin af op de gewenste hoogte



8

Klaar voor de bekleding



RECOMMANDATIONS DE MISE EN OEUVRE

I. GENERAL

Voir catalogue "1. Informations générales" (089.C01E.00)

II. RECOMMANDATIONS DE MISE EN OEUVRE Paralline

II.1 RECOMMANDATIONS DE FABRICATION

Afin de garantir un produit final parfait, certaines règles doivent être suivies pendant la fabrication.

II.1.1 Opérations d'usage.

Par opérations d'usage on entend: toutes les opérations mécaniques comme le tronçonnage, le fraisage, le forage, le poinçonnage et la découpe. Il est essentiel que la couche de laque des profilés laqués ne se détache pas sur les bords pendant ces opérations. Il est donc très important pour la qualité des assemblages que:

- les outils d'usage soient adaptés et suffisamment aiguisés;
- les machines soient bien réglées et ajustées (p.ex. régime).
- l'outillage soit régulièrement entretenu et contrôlé conformément aux préconisations des fournisseurs de machines.
- les outils d'usage soient correctement et suffisamment graissés:
bâton lubrifiant (art.n° 086.9191.UN) pour lames de scie;
huile de coupe (art.n° 086.9175.UN) pour outils de poinçonnage
ou les réfrigérants et lubrifiants prescrits par les fournisseurs des machines;
- les mors de serrage corrects soient utilisés (voir détails de fabrication « blocs de serrage »).
- la table d'aménée ou d'évacuation soit exempte de copeaux et de souillures;
- le refroidissement éventuel se fasse à l'aide de produits chimiquement neutres qui ne corrodent pas le traitement de surface.

Il est recommandé d'aspirer les copeaux produits par les opérations d'usage. Toutes les coupes des profilés qui forment une jonction comme les équerres d'assemblage angulaires et les jonctions en T doivent être protégées à l'aide de Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--). Toutes les autres coupes (comme parcloles, fixations...) doivent être protégées à l'aide de Reynastick (art.n°086.9600.06) ainsi que les fraisages, trous d'alésage, perforations...

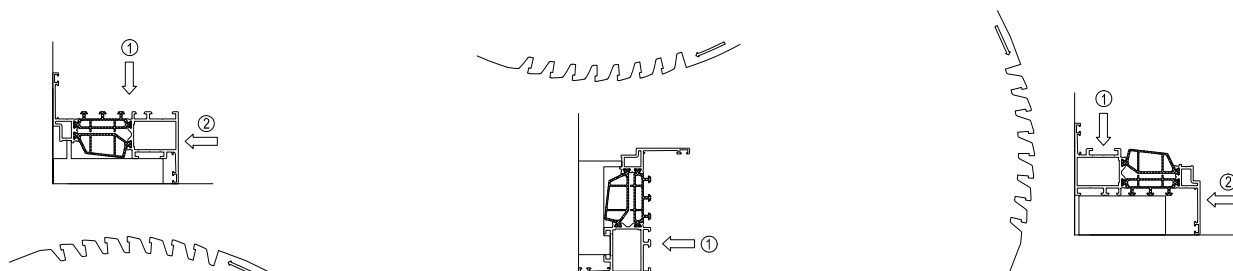
Dans un souci de bon fonctionnement, de performance et d'esthétique du produit fini, il est très important de tronçonner les profilés dans des tolérances étroites. En cas d'incertitude quant à ce qu'il faut entendre par tolérances acceptables, on consultera les directives d'organismes tels que Aluminium Center Belgium.

Position/serrage des profilés pendant le tronçonnage:

La position des profilés sur la table de sciage pendant le tronçonnage est très importante pour obtenir des onglets parfaits. Le serrage doit tenir compte du sens du mouvement de la scie par rapport au profilé (voir le schéma ci-dessous). Nous distinguons le serrage primaire (1) et le serrage secondaire (2). Le serrage primaire correspond à la plus forte pression. Quant à la nécessité d'un serrage secondaire, elle dépend de la forme exacte du profilé.

Les mors de serrage doivent être utilisés:

- pour éviter que les tolérances sur les profilés influencent la qualité de l'onglet;
- pour éviter que les profilés ne basculent sur la table.



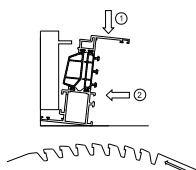
MAUVAIS SERRAGE

DÉFAUT :

CONSEQUENCE :

RÉSULTAT :

Le serrage primaire appuie au-delà du point de basculement du profilé, qui se retrouve de biais.
Tronçonnage en biais : le côté extérieur est plus court que le côté intérieur.
Après sertissage, l'assemblage sur la face intérieure est fermé, tandis qu'à l'extérieur, l'onglet s'est ouvert.



II.1.2 Assemblage

Nous distinguons les opérations suivantes:

1. Raccords d'angle;
 - À sertir
 - À visser

1.2.1 Raccords d'angle

1.2.3.1 À sertir

Étapes:

1. Tronçonner correctement.
2. Protection et étanchement des coupes et des surfaces traitées par :
 - ébavurage (si nécessaire) ;
 - enlèvement des poussières et des copeaux sur les sciages et dans la chambre du profilé ;
 - dégraissage (Reynafinish 60 art.nr. 086.9210.-- ou Reynaers safety clean 086.9231.--)
 - application de Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--) sur les sciages/fraisages.
3. Encollage dans la chambre du profilé : application d'une colle d'étanchéité approuvée (Reynaseal Duo art.nr. 084.9080.--)
4. Poser les équerres de sertissage
5. Raccorder et sertir (voir détails de fabrication « *équerres à sertir* »)
6. Les résidus de colle et de joint doivent être éliminés. On nettoiera aussi les surfaces visibles avec un produit non agressif (Reynafinish 60 art.nr. 086.9210.-- ou Reynaers safety clean 086.9231.--).

1.2.3.2 À visser

Étapes:

1. Tronçonner correctement.
2. Poinçonner ou forer les trous de vis (Ø12) aux deux extrémités des profilés à relier (voir détails de fabrication « *assemblage angulaire* »)
3. Protection et étanchement des coupes et des surfaces traitées par :
 - ébavurage (si nécessaire) ;
 - enlèvement des poussières et des copeaux sur les sciages et dans la chambre du profilé ;
 - dégraissage (Reynafinish 60 art.nr. 086.9210.-- ou Reynaers safety clean 086.9231.--);
 - application de Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--) sur les sciages et de Reynastick (art. n° 086.9600.XX) sur les fraisages.
4. Encollage dans la chambre du profilé : application d'une colle d'étanchéité approuvée (Reynaseal Duo art.nr. 084.9080.--)
5. Poser l'équerre à visser.
6. Raccorder : serrer les.
7. Les résidus de colle et de joint doivent être éliminés. On nettoiera aussi les surfaces visibles avec un produit non agressif (Reynafinish 60 art.nr. 086.9210.-- ou Reynaers safety clean 086.9231.--).

I.2 RECOMMANDATIONS DE MONTAGE

II.2.1 Stockage

Les éléments non finis et finis doivent seulement être stockés dans un local sec, à l'abri du gel.

II.2.2 Montage dans le gros œuvre

Nous faisons la subdivision suivante:

- Structure en bois
- Structure avec des ancrages synthétiques pour un revêtement de façade vertical (art.nr. 169.0400.04)
- Structure avec des ancrages synthétiques pour un revêtement de façade horizontal (art.nr. 169.0401.04)

2.2.1 Structure en bois

Vous pouvez trouver une base pour une structure en bois pour le revêtement de façade dans les détails de fabrication (voir détails de fabrication «*Structure*»). Pour des réglementations plus détaillées, veuillez-vous référer à la législation locale.

2.2.2 Structure avec des ancrages synthétiques pour un revêtement de façade vertical (art.nr. 169.0400.04)

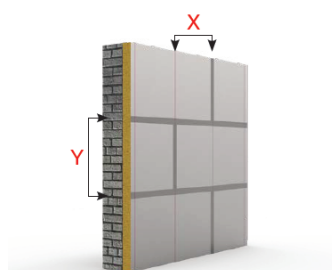
Les ancrages doivent être utilisés avec des matériaux isolants durs PIR/PUR. Ils sont vissés contre l'insolation, la cheville supérieure de l'ossature de façade étant percée à un angle de 30° et la cheville inférieure horizontalement jusque dans la paroi/construction porteuse arrière. Ils peuvent être utilisés aussi bien pour les façades isolées que pour les façades non isolées.

Une représentation détaillée du positionnement des ancrages se trouve dans les détails de fabrication (voir détails de fabrication «*position – ancrage 169.0400.04*»).

Étapes :

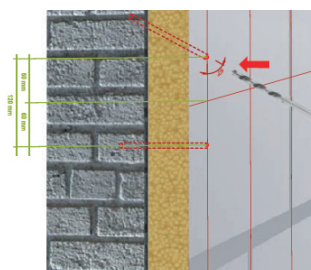
1

Posez l'isolant PUR directement contre le mur et dimensionnez les mesures sur l'isolant



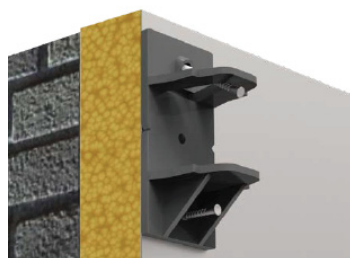
2

Percez les trous



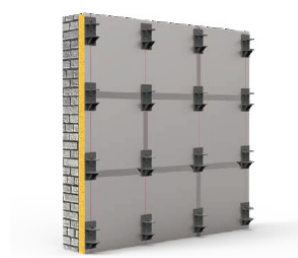
3

Montez le support de fixation avec les vis



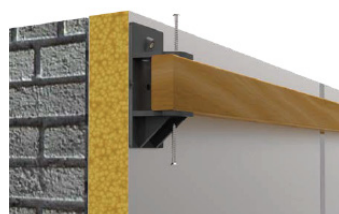
4

Posez le reste des supports de fixation



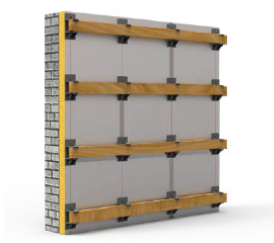
5

Fixez le profile (art.nr. 230.0400.AN) à l'aide de vis



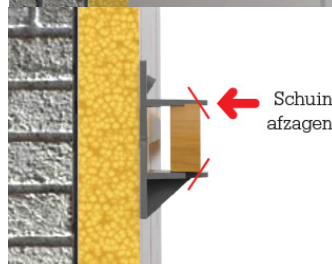
6

Prêt à couper les parties protubérantes du support de fixation



7

Sciez en biais à la hauteur désirée



8

Prêt pour le revêtement



2.2.3 Structure avec des ancrages synthétiques pour un revêtement de façade vertical (art.nr. 169.0401.04)

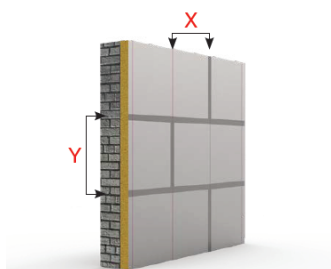
Les ancrages doivent être utilisés avec des matériaux isolants durs PIR/PUR. Ils sont vissés contre l'insolation, la cheville supérieure de l'ossature de façade étant percée à un angle de 30° et la cheville inférieure horizontalement jusque dans la paroi/construction porteuse arrière. Ils peuvent être utilisés aussi bien pour les façades isolées que pour les façades non isolées.

Une représentation détaillée du positionnement des ancrages se trouve dans les détails de fabrication (voir détails de fabrication « position – ancrage 169.0401.04 »).

Étapes :

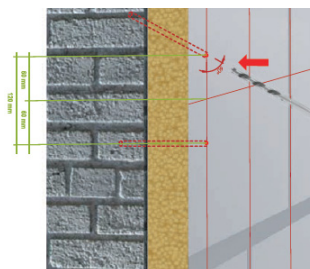
1

Posez l'isolant PUR directement contre le mur et dimensionnez les mesures sur l'isolant



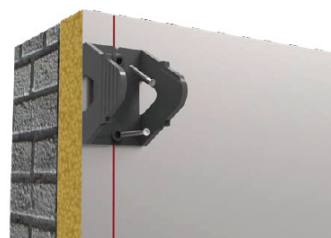
2

Percez les trous



3

Montez le support de fixation avec les vis



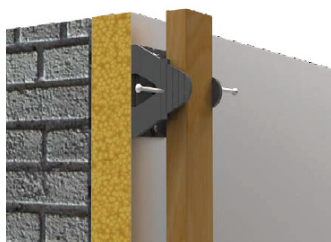
4

Posez le reste des supports de fixation



5

Fixez le profile (art.nr. 230.0400.AN) à l'aide de vis



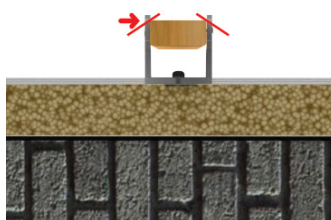
6

Prêt à couper les parties protubérantes du support de fixation



7

Sciez en biais à la hauteur désirée



8

Prêt pour le revêtement



PROCESSING DATA

I. GENERAL

See catalogue "1.General information" (089.C01E.00)

II. PROCESSING DATA Paralline

II.1 FABRICATING INSTRUCTIONS

In order to guarantee a perfect end product, the following guidelines should be adhered to during the production process.

II.1.1 Metal-removing operations

Metal-removing operations are understood to mean all mechanical operations such as sawing, milling, drilling, punching and cutting. For painted profiles it is essential that the paint coatings do not come off on the edges during these operations. Therefore it is very important for the quality of the connections that:

- the metal-removing tools are appropriate and sufficiently sharp;
- the machines are well regulated and adjusted (e.g. number of revolutions);
- the tools are regularly maintained and checked in accordance with the instructions of the machine suppliers;
- the metal-removing tools are greased sufficiently and correctly:
cutting grease block (art.no. 086.9191.UN) for saw blades,
cutting spray (art.no. 086.9175.UN) for punch tools
or the cooling agents and lubricants prescribed by the machine suppliers;
- the correct clamp blocks are used; (see assembly drawings 'clamp blocks')
- the cutting table is free of swarf and dust;
- possible cooling is done by means of chemically neutral products which do not attack the surface treatment.

It is recommended to vacuum-extract any chips produced during machining. All cuts that form a joint, such as: corner and T-joints, must be protected with Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--). Other cuts, such as glazing beads, terminal strips, etc. must be protected with Reynastick (art.no. 086.9600.XX), as well as milling cuts, boreholes, punch holes, etc.

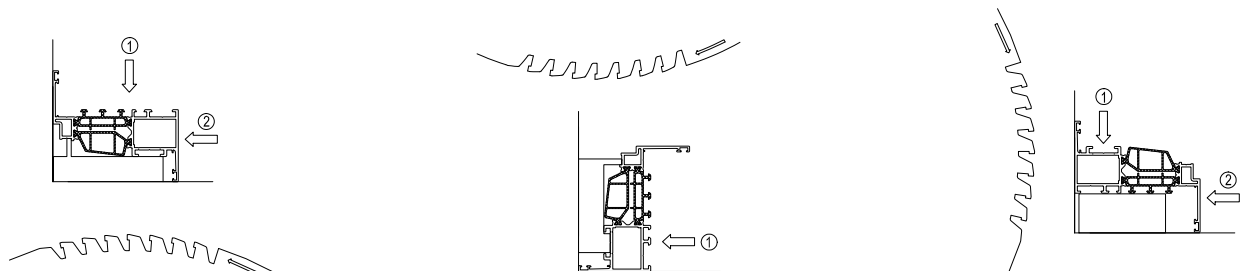
To function correctly, and to achieve the performances and aesthetics of the end product, it is very important that the profiles are sawn within close tolerances. If there is disagreement about what is meant by acceptable deviations, the guidelines of bodies such as the Aluminium Center Belgium can be consulted.

Position/clamping of the profiles during cutting:

The position of the profiles on the sawing table during cutting is very important and is the basis to get perfect mitres. When clamping, account should be taken of the direction of movement of the saw blade in relation to the profile (see diagrams below). We distinguish between primary (1) and secondary (2) clamping. The greatest pressure is exerted on the primary clamping. The need for the secondary clamping depends on the exact design of the profile.

The clamp blocks should be used:

- a. to ensure that tolerances on the profiles do not influence the quality of the mitre;
- b. to ensure that the profiles do not twist on the table.



INCORRECT CLAMPING

FAULT:

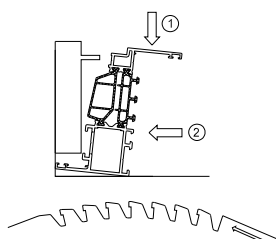
CONSEQUENCE:

RESULT:

The primary clamping pressure goes past the tipping point of the profile, causing it to tilt.

An oblique saw cut resulting in the outside of the profile being shorter than the inside.

After the corners have been joined, the mitre is closed on the inside but an opening is visible on the outside.



1.2 Assembly

We make the following subdivision:

1. Corner connections
 - crimping
 - screwing

1.2.1 Corner connections

1.2.1.1 Crimping

Steps:

1. Correct sawing
2. Protection and sealing of the saw cuts and treated surfaces by:
 - deburring (if necessary);
 - removing dust and saw-dust on the saw cut and in the profile chamber;
 - degreasing (Reynafinish 60 art.nr. 086.9210.-- or Reynaers safety clean 086.9231.--);
 - applying Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--) on saw/milling cuts.
3. Gluing in the profile chamber: applying an approved sealing glue (Reynaseal Duo art.no. 084.9080.--)
4. Applying crimp corner cleats.
5. Making the connection and crimping (see assembly drawing '*crimping machine*')
6. Surplus residues of adhesive and sealant must be removed and the visible surfaces cleaned with a non-aggressive product (Reynafinish 60 art.nr. 086.9210.-- or Reynaers safety clean 086.9231.--).

1.2.1.2. Screws

Steps:

1. Correct sawing
2. Punching or drilling screw holes ($\varnothing 12$) at both ends of the profiles to be joined (see assembly drawing '*corner connection*')
3. Protecting and sealing the saw cuts and worked surfaces by:
 - deburring (if necessary);
 - removing dust and saw-dust on the saw cuts and in the profile chamber;
 - degreasing (Reynafinish 60 art.nr. 086.9210.-- or Reynaers safety clean 086.9231.--);
 - applying Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--) to the saw cuts and Reynastick (art. no. 086.9600.XX) to the milling cuts.
4. Gluing in the profile chamber: applying an approved sealing glue (Reynaseal Duo art.no. 084.9080.--)
5. Applying screw corner cleats
6. Make the connection: tighten screws
7. Surplus residues of adhesive and sealant must be removed and the visible surfaces cleaned with a non-aggressive product (Reynafinish 60 art.nr. 086.9210.-- or Reynaers safety clean 086.9231.--).

II.2 INSTALLATION

II.2.1 Storage

Unfinished or finished elements should always be stored in a dry, frost-free room.

II.2.2 Fitting in the structural work

We make the following subdivision:

- Substructure out of wood
- Substructure with synthetic anchors for vertical cladding (art.nr. 169.0400.04)
- Substructure with synthetic anchors for horizontal cladding (art.nr. 169.0401.04)

2.2.1 Substructure out of wood

The basic info for a wooden substructure can be found in the assembly drawings (see assembly drawing “Substructure”). For more detailed info we would like to refer to the local legislation.

2.2.2 Substructure with synthetic brackets for vertical cladding (art.nr. 169.0400.04)

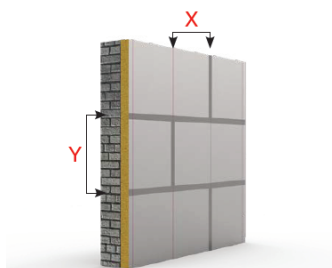
The anchors need to be used in combination with hard PIR/PUR insulation materials. The brackets are screwed against the insulation whereby the upper façade plug is drilled at an angle of 30° and the lower one horizontally into the rearward support wall/construction. They can be used for both insulated and non-insulated facades.

A more detailed representation of the positioning can be found in the assembly drawings (see assembly drawing “position anchor - 169.0400.04”)

Steps:

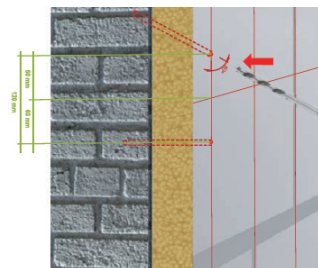
1

Place the PUR insulation directly against the wall and measure the dimensions on the insulation



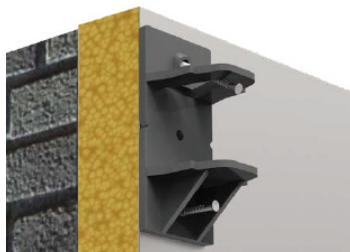
2

Drill the holes



3

Mount the brackets with screws



4

Place the rest of the brackets



5

Fix the alu profile (art.nr. 230.0400.AN) with screws



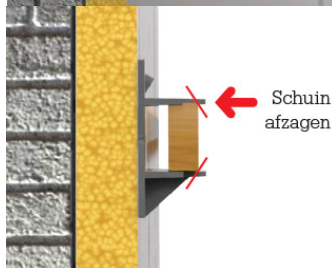
6

Ready to cut off the protruding parts of the brackets



7

Saw at an angle at the desired height



8

Ready for the cladding



2.2.3 Substructure with synthetic brackets for vertical cladding (art.nr. 169.0401.04)

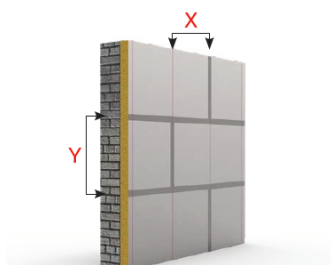
The anchors need to be used in combination with hard PIR/PUR insulation materials. The brackets are screwed against the insulation whereby the upper façade plug is drilled at an angle of 30° and the lower one horizontally into the rearward support wall/construction. They can be used for both insulated and non-insulated facades.

A more detailed representation of the positioning can be found in the assembly drawings (see assembly drawing “*position anchor - 169.0401.04*”)

Steps:

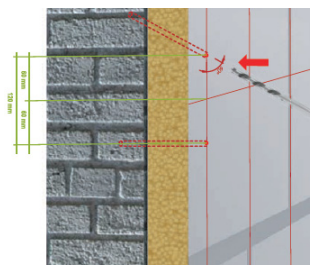
1

Mount the brackets with screws



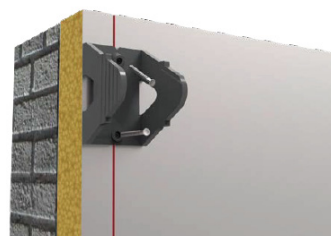
2

Drill the holes



3

Mount the brackets with screws



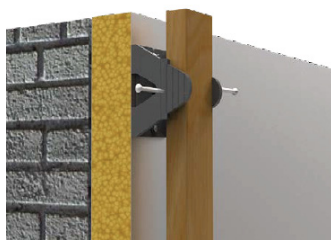
4

Place the rest of the brackets



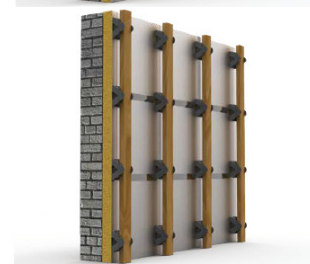
5

Fix the alu profile (art.nr. 230.0400.AN) with screws



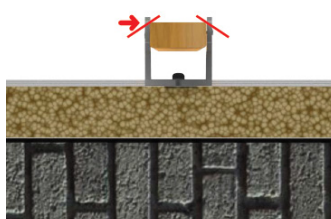
6

Ready to cut off the protruding parts of the brackets



7

Saw at an angle at the desired height



8

Ready for the cladding



VERARBEITUNGSVORSCHRIFTEN

I. ALLGEMEIN

Siehe Katalog "1. Allgemeine information (089.C01E.00)

II. VERARBEITUNGSVORSCHRIFTEN Paralline

II.1 VERARBEITUNG

Um ein qualitativ hochwertiges Endprodukt zu erstellen, sollen bei der Verarbeitung folgende Punkte berücksichtigt werden:

II.1.1 Spanende Bearbeitungen

Mit spanenden Bearbeitungen sind alle mechanischen Bearbeitungen, wie Sägen, Fräsen, Bohren, Stanzen gemeint. Bei allen mechanischen Bearbeitungen ist auf den Einsatz geeigneter Sägeblätter, Fräser und Bohrer zu achten, damit die Oberfläche nicht durch Grate oder abplatzende Beschichtung beschädigt wird.

Zur Profilbearbeitung geben wir folgende Hinweise:

- Die spanabhebenden Werkzeuge müssen für den Werkstoff geeignet und ausreichend scharf sein.
- Die Maschine muss richtig eingestellt und auf den Werkstoff Aluminium (z.B. Drehzahl) abgestimmt sein.
- Es wird regelmäßige Wartung und Kontrolle des Werkzeugs gemäß den Vorschriften der Maschinenlieferanten ausgeführt.
- Zur Verlängerung der Werkzeugstandzeiten können geeignete Gleitmittel, wie :
der Fettstift (Art.-Nr. 086.9191.UN);
das Schneidmittel (Art.-Nr. 086.9175.UN)
oder die von den Maschinenlieferanten vorgeschriebenen Kühl- und Schneidmittel
- Es die korrekten Spannbacken verwendet werden (siehe Montagezeichnung „Spannbacken“).
- Der Auflage- und Ablauftisch soll frei von Spänen und Verunreinigungen sein;
- Die Kühl- und Schneidmittel müssen chemisch neutrale Produkte sein, die die Oberfläche nicht angreifen.

Es empfiehlt sich, Späne abzusaugen, die während der spanenden Bearbeitung entstehen. Alle Sägeschnitte, die eine Verbindung bilden (wie z. B. Eck- und T-Verbindungen) müssen mit Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--) geschützt werden. Andere Sägeschnitte (wie z. B. Glasleisten, Klemmleisten, Frässchnitte, Bohr- oder Stanzlöcher) müssen mit Reynastick (Art.-Nr. 086.9600.XX) geschützt werden.

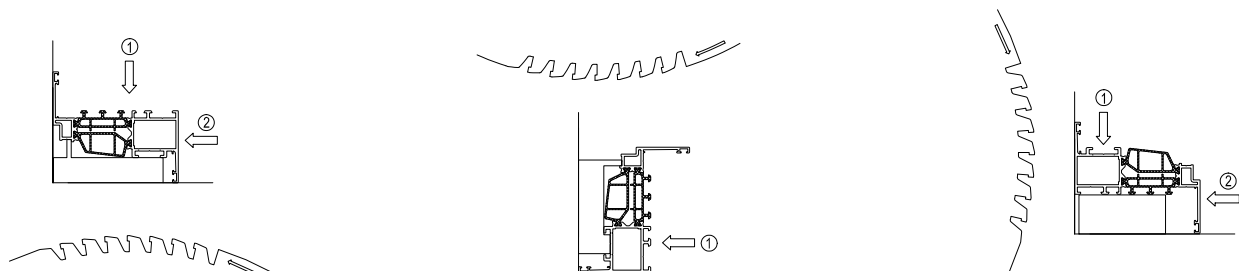
Für die korrekte Funktion, Leistung und Ästhetik des Endprodukts ist es sehr wichtig, dass die Profile in engen Toleranzen gesägt werden. Falls strittig ist, was unter annehmbaren Abweichungen zu verstehen ist, können die Richtlinien von Instanzen wie Aluminium Center Belgium herangezogen werden.

Position/Klemmung der Profile während des Sägens :

Die Position der Profile auf dem Säge Tisch beim Sägen ist sehr wichtig und die Grundlage für perfekte Stöße. Beim Einspannen muss die Bewegungsrichtung des Sägeblatts gegenüber dem Profil berücksichtigt werden (siehe die Abbildungen unten). Wir unterscheiden primäre (1) und sekundäre (2) Einspannung. Auf die primäre Einspannung wird der stärkste Druck ausgeübt. Ob eine sekundäre Einspannung notwendig ist, hängt von der genauen Form des Profils ab.

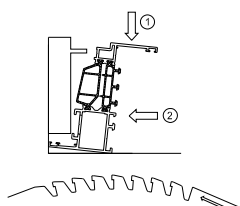
Die Klemmböcke müssen verwendet werden:

- um zu verhindern, dass Spiel an den Profilen die Qualität des Stoßes beeinträchtigt;
- um zu verhindern, dass sich die Profile auf dem Tisch verdrehen.



FALSCH EINSpannung

- FALSCH:** Die primäre Einspannung drückt jenseits Drehpunkts gegen das Profil, wodurch es sich verdreht.
FOLGE: Schiefer Sägeschnitt: Die Außenseite ist kürzer als die Innenseite.
ERGEBNIS: Nach dem Verbinden der Ecken ist die Gehrung an der Innenseite dicht, aber an der Außenseite ist eine Öffnung sichtbar.

**II.1.2 Profilverbindungen und deren Verarbeitung**

Folgende Verarbeitungsschritte werden unterschieden:

1. Eckverbindungen;
 - Pressen
 - Schrauben.

1.2.1 Eckverbindungen**1.2.1.1 Pressverbindungen**

Verfahrensweise:

1. Korrekt sägen.
2. Sägeschnitte und bearbeitete Flächen wie folgt schützen und abdichten:
 - Entgraten (falls notwendig);
 - Sägeschnitt und Profilkammer von Staub und Sägerückständen säubern.
 - Entfetten (Reynafinish 60 art.nr. 086.9210.-- oder Reynaers safety clean 086.9231.--)
 - Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--). auf Säge-/Frässchnittflächen auftragen.
3. Verkleben in Profilkammer: Anbringen eines zugelassenen Dichtungsklebers (Reynaseal Duo Art.Nr. 084.9080.--)
4. Presseckwinkel anbringen (siehe Montagezeichnung „Stützeckwinkel“)
5. Verbinden und pressen (siehe Montagezeichnung „Eckverbindungsmaschine“)
6. Überschüssige Reste von Kleber und Dichtungsmittel müssen entfernt und die Sichtflächen mit einem nicht aggressiven Mittel (Reynafinish 60 art.nr. 086.9210.-- oder Reynaers safety clean 086.9231.--) gereinigt werden.

1.2.3.2 Schraubverbindungen

Vorgehensweise:

1. Korrekt sägen.
2. Schraub- ($\varnothing 12$) an beiden Enden der zu verbindenden Profile stanzen oder bohren (siehe Montagezeichnung „Eckverbindung“).
3. Sägeschnitte und bearbeitete Flächen wie folgt schützen und abdichten:
 - Entgraten (falls notwendig);
 - Sägeschnitt und Profilkammer von Staub und Sägerückständen säubern.
 - Entfetten (Reynafinish 60 art.nr. 086.9210.-- oder Reynaers safety clean 086.9231.--);
 - Reynaseal & protect (art.nr. 086.9206.SY + 086.P200.--) auf die Sägeschnitte und Reynastick (Art.Nr. 086.9600.XX) auf die Frässchnitte auftragen.
4. Verkleben in Profilkammer: Anbringen eines zugelassenen Dichtungsklebers (Reynaseal Duo Art.Nr. 084.9080.--)
5. Schraubwinkel anbringen (siehe Montagezeichnung „Stützeckwinkel“)
6. Verbindung herstellen: Schrauben anziehen.
7. Überschüssige Reste von Kleber und Dichtungsmittel müssen entfernt und die Sichtflächen mit einem nicht aggressiven Mittel (Reynafinish 60 art.nr. 086.9210.-- oder Reynaers safety clean 086.9231.--) gereinigt werden.

II.2 MONTAGE

II.2.1 Lagerung

Die Lagerung nicht verarbeiteter oder verarbeiteter Elemente muss in jedem Fall in einem trockenen, frostfreien Raum erfolgen.

II.2.2 Befestigung am Baukörper

Wir werden die folgende Aufschlüsselung machen:

- Struktur aus Holz
- Struktur mit Kunststoffankern für vertikale Fassadenverkleidung (art.nr. 169.0400.04)
- Struktur mit Kunststoffankern für horizontale Fassadenverkleidung (art.nr. 169.0401.04)

2.2.1 Struktur aus Holz

Eine Basis für eine Tragkonstruktion aus Holz für die Fassadenverkleidung finden Sie in die Montagezeichnungen (siehe Montagezeichnung „Unterkonstruktion“). Weitere Informationen finden Sie in der örtlichen Gesetzgebung.

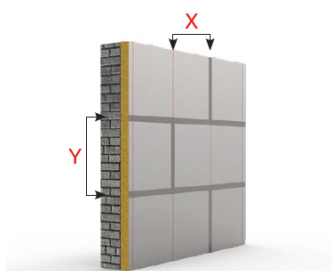
2.2.2 Struktur mit Kunststoffankern für vertikale Fassadenverkleidung (art.nr. 169.0400.04)

Die Anker müssen mit harten PIR/PUR-Dämmstoffe verwendet werden. Die Anker werden gegen die Dämmung geschraubt, wobei der obere Fassadenrahmendübel in einem Winkel von 30° gebohrt wird und der untere horizontal bis in die hintere Stützwand/Konstruktion. Sie können sowohl für gedämmte als auch für ungedämmte Fassaden eingesetzt werden. Eine detaillierte Darstellung der Positionierung der Anker finden Sie in die Montagezeichnungen. (siehe Montagezeichnung „Position – Anker 169.0400.04“)

Vorgehensweise:

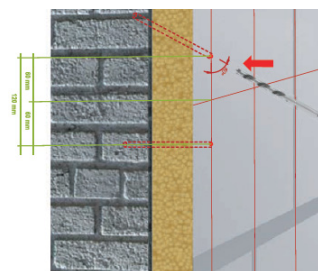
1

Legen Sie die PUR-Dämmung direkt an die Wand und messen Sie die Abmessungen ab auf der Dämmung



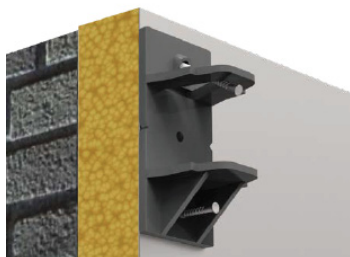
2

Bohren Sie die Löcher



3

Befestigen Sie den Bügel mit den Schrauben



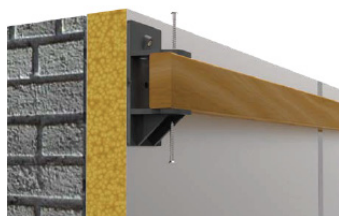
4

Bringen Sie den Rest der Bügel an



5

Befestigen Sie die Profil (art.nr. 230.0400.AN) mit Schrauben



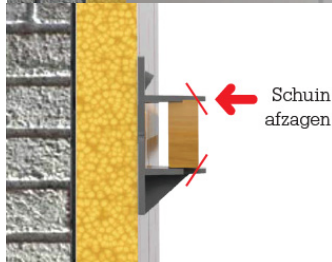
6

Bereit die überstehenden Teile des Bügel abzuschneiden



7

Sägen Sie in einem Winkel der gewünschten Höhe



8

Bereit für die Verkleidung



2.2.3 Struktur mit Kunststoffankern für vertikale Fassadenverkleidung (art.nr. 169.0401.04)

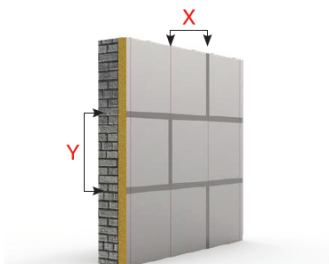
Die Anker müssen mit harten PIR/PUR-Dämmstoffe verwendet werden. Die Anker werden gegen die Dämmung geschraubt, wobei der obere Fassadenrahmendübel in einem Winkel von 30° gebohrt wird und der untere horizontal bis in die hintere Stützwand/Konstruktion. Sie können sowohl für gedämmte als auch für ungedämmte Fassaden eingesetzt werden.

Eine detaillierte Darstellung der Positionierung der Anker finden Sie in die Montagezeichnungen. (siehe Montagezeichnung „Position – Anker 169.0401.04“)

Vorgehensweise:

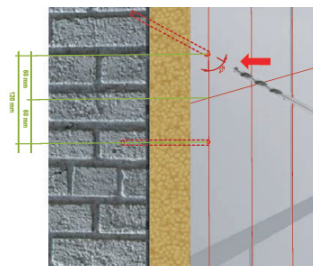
1

Legen Sie die PUR-Dämmung direkt an die Wand und messen Sie die Abmessungen ab auf der Dämmung



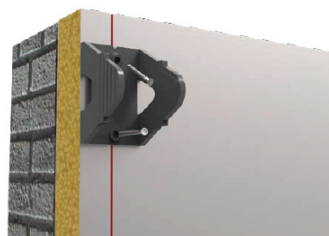
2

Bohren Sie die Löcher



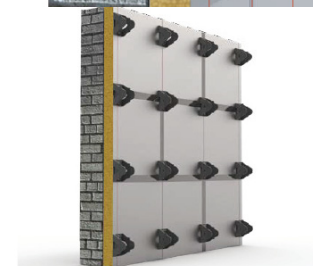
3

Befestigen Sie den Bügel mit den Schrauben



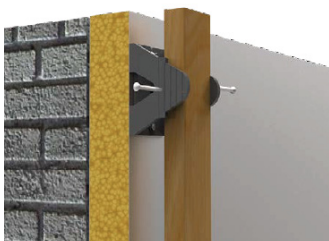
4

Bringen Sie den Rest der Bügel an



5

Befestigen Sie die Profil (art.nr. 230.0400.AN) mit Schrauben



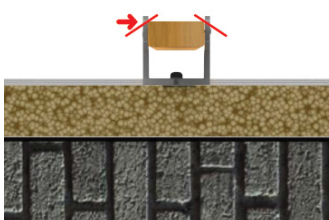
6

Bereit die überstehenden Teile des Bügels abzuschneiden



7

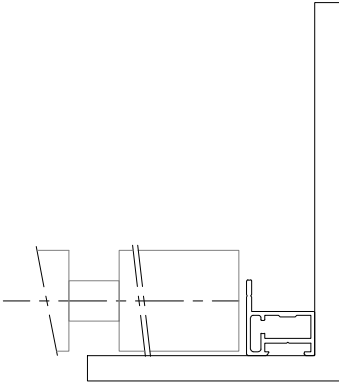
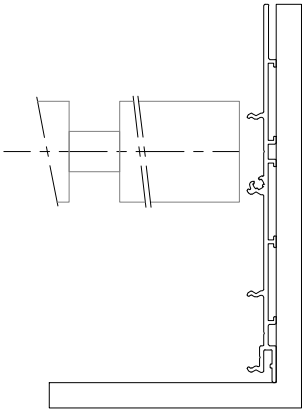
Sägen Sie in einem Winkel auf der gewünschten Höhe



8

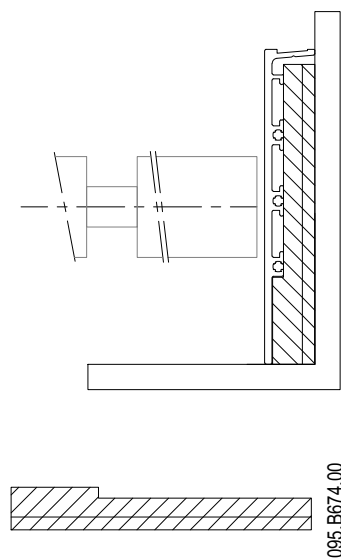
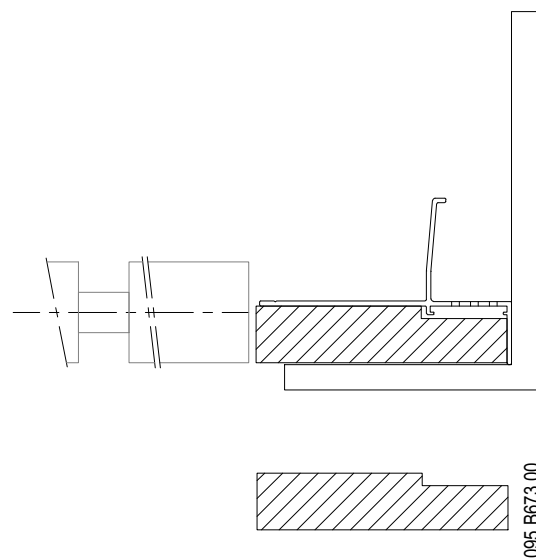
Bereit für die Verkleidung





	095.B600.00		106.0338.XX 106.0339.XX 230.0000.XX 230.0100.17 230.0150.XX 230.0200.XX 230.0335.XX 230.0336.XX 230.0337.XX 230.0400.AN 230.0450.XX 230.0532.XX

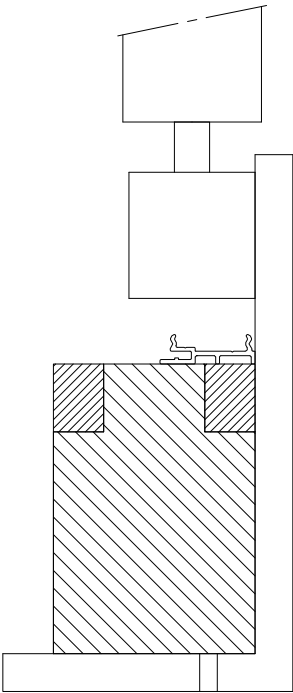
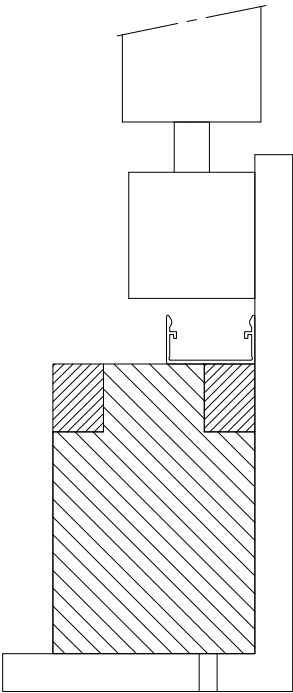
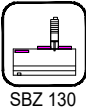
	095.B600.00		230.0536.XX



	
095.B600.00 + 095.B673.00	230.0401.XX

	
095.B600.00 + 095.B674.00	230.0600.XX

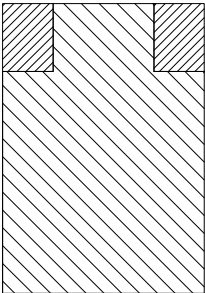
BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> ZIE HOOFDSTUK F 'VERWERKINGSVOORSCHRIFTEN' !
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> VOIR CHAPITRE F 'PRESCRIPTIONS DE MISE EN ŒUVRE' !
ADDITIONAL INFO PREPARATION/PROCESSING -> SEE CHAPTER F 'PROCESSING DATA' !
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE KAPITEL F 'VERARBEITUNGSVORSCHRIFTEN' !





095.B700.00 + 095.B713.00

230.0336.XX
230.0337.XX
106.0338.XX

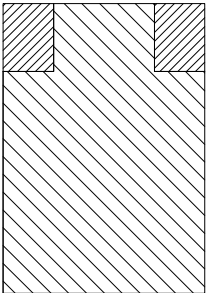


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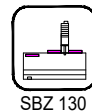


095.B700.00 + 095.B713.00

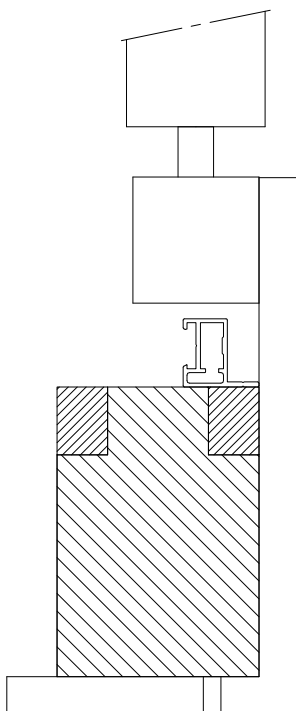
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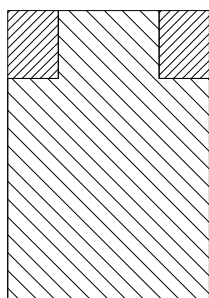
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SBZ 130

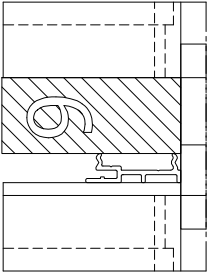
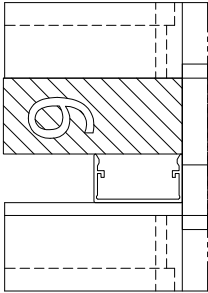
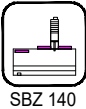


	
	
095.B700.00 + 095.B713.00	
230.0536.XX	



095.B713.00

 **BOKOMENDE INFO VOORBEREIDING/VERWERKING -> ZIE HOOFDSTUK F 'VERWERKINGSVOORSCHRIFTEN' !**
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> VOIR CHAPITRE F 'PRESCRIPTIONS DE MISE EN ŒUVRE' !
ADDITIONAL INFO PREPARATION/PROCESSING -> SEE CHAPTER F 'PROCESSING DATA' !
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE KAPITEL F 'VERARBEITUNGSVORSCHRIFTEN' !



		095.C300.00 + 095.C365.00	230.0336.XX 230.0337.XX 106.0338.XX
			

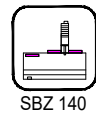


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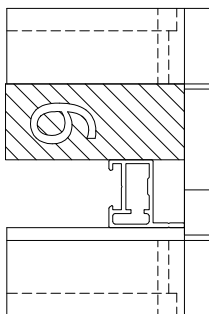
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095.C365.00



SBZ 140

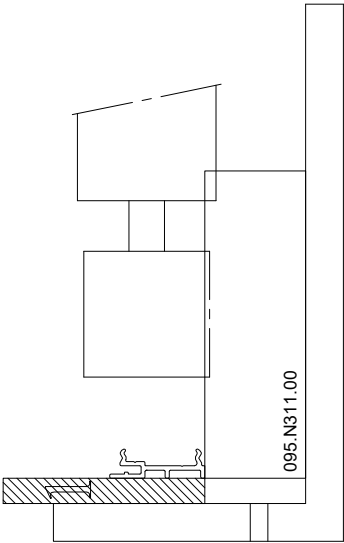
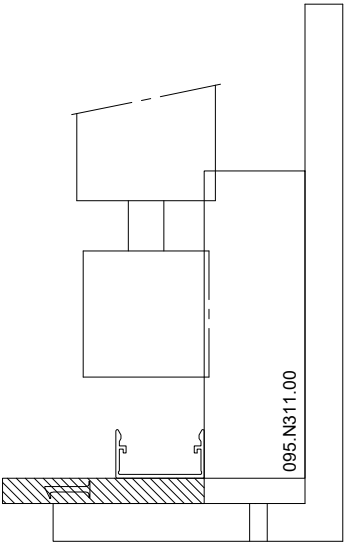
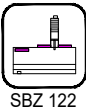


	
	
095.C300.00 + 095.C354.00	230.0536.XX



095.C365.00

 **BKOMENDE INFO VOORBEREIDING/VERWERKING -> ZIE HOOFDSTUK F 'VERWERKINGSVOORSCHRIFTEN' !**
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> VOIR CHAPITRE F 'PRESCRIPTIONS DE MISE EN ŒUVRE' !
ADDITIONAL INFO PREPARATION/PROCESSING -> SEE CHAPTER F 'PROCESSING DATA' !
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE KAPITEL F 'VERARBEITUNGSVORSCHRIFTEN' !



		095.N300.00 + 095.N302.00	230.0336.XX 230.0337.XX 106.0338.XX

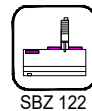


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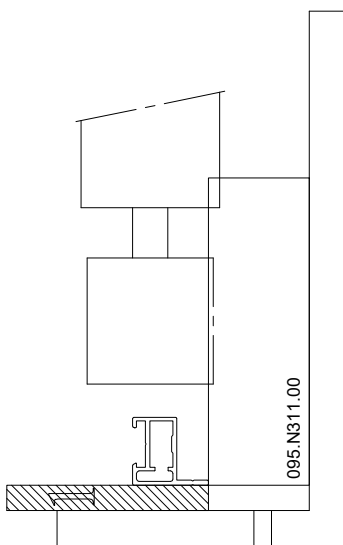
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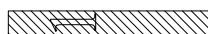
095.N302.00



SBZ 122

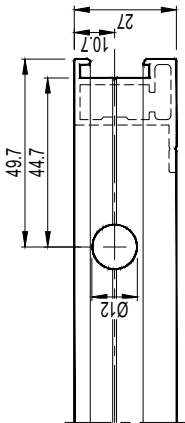


	
	
095.N300.00 + 095.N302.00	230.0536.XX



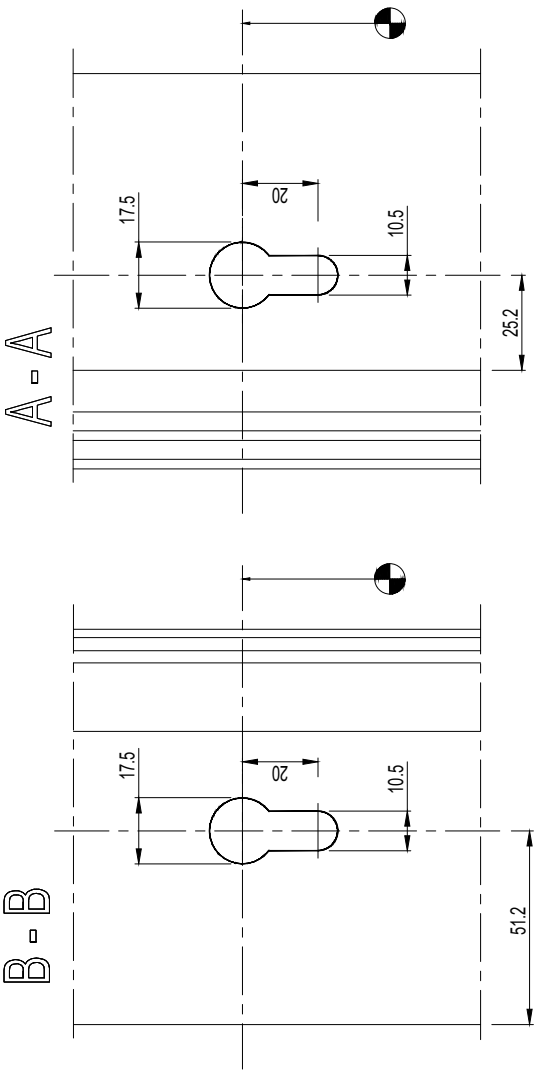
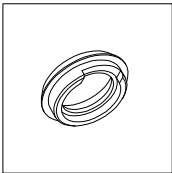
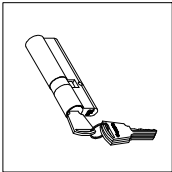
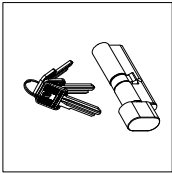
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 **BKOMENDE INFO VOORBEREIDING/VERWERKING -> ZIE HOOFDSTUK F 'VERWERKINGSVOORSCHRIFTEN' !**
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> VOIR CHAPITRE F 'PRESCRIPTIONS DE MISE EN ŒUVRE' !
ADDITIONAL INFO PREPARATION/PROCESSING -> SEE CHAPTER F 'PROCESSING DATA' !
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE KAPITEL F 'VERARBEITUNGSVORSCHRIFTEN' !

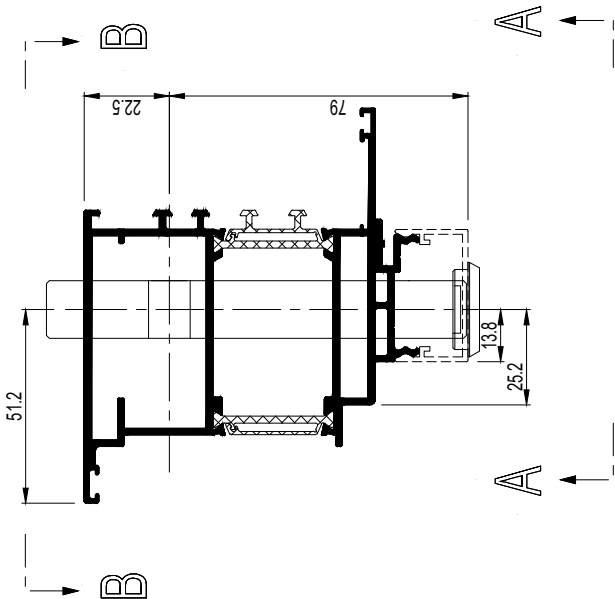


		097.0864.00		230.0536.XX

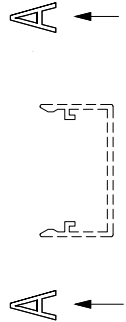
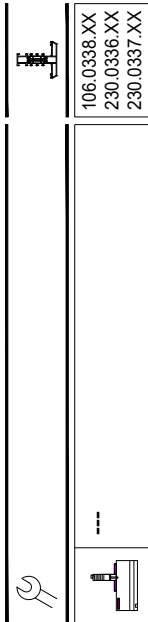
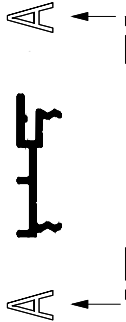
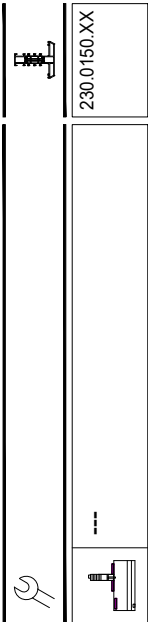
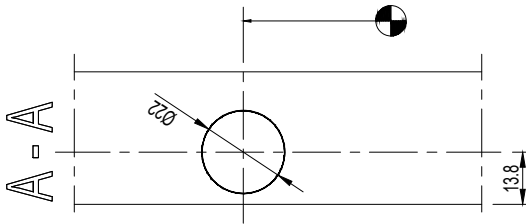
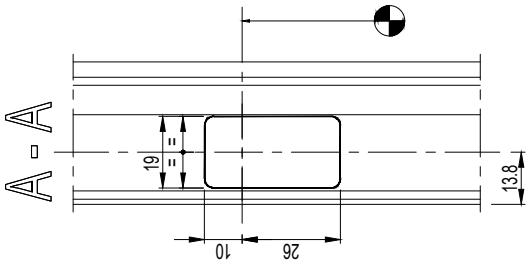
LUMINJECTIE VOOR VERBINDING
INJECTION DE COLLE AVANT LA CONNEXION
GLUE INJECTION BEFORE CONNECTION
KLEBEINJEKTION VOR ANSCHLUSS

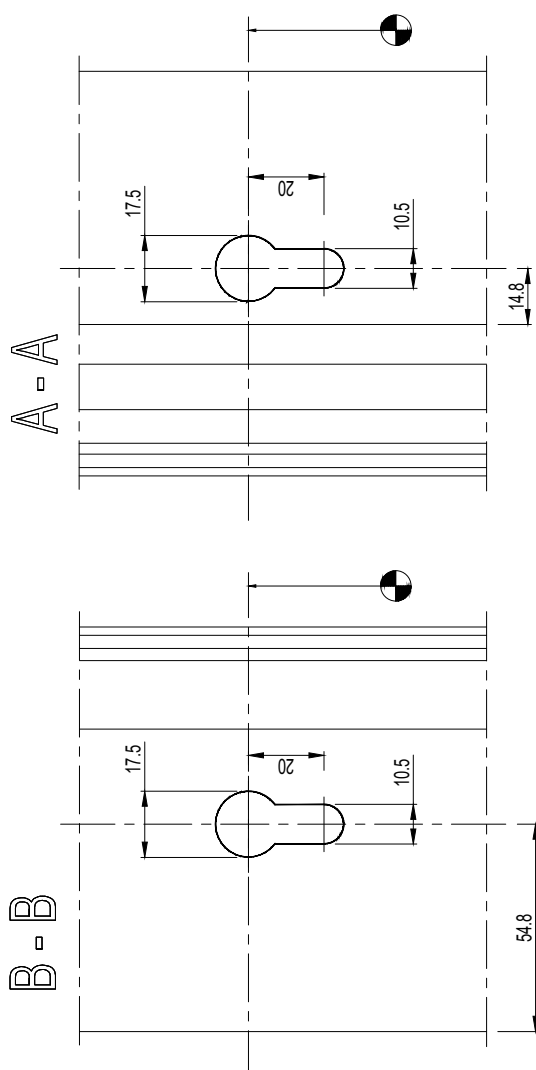
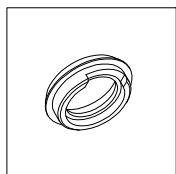
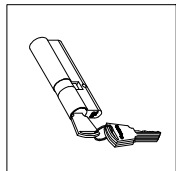
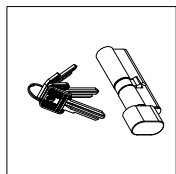


IN DE WAND EEN BORING AANBRENGEN VAN 22mm.
DE CILINDERRING MOET MET CONTACTLIJM OP HET PROFIEL GELIJMD WORDEN.
DANS LE PAROI APPLIQUE UN TROU DE 22mm.
LE ANNEAU DU CILINDRE DOIT ETRE COLLER AVEC DU COLLE DE CONTACT.
IN THE WALL A HOLE OFF 22mm SHOULD BE APPLIED.
THE CILINDERRING MUST BE GLUED WITH CONTACT GLUE.
IN DAS WAND EIN HOHLUNG VON 22mm ANWENDEN,
DAS CILINDERRING KLEBEN MIT KONTAKT-KLEBER.



	408.0026.XX 408.0096.XX



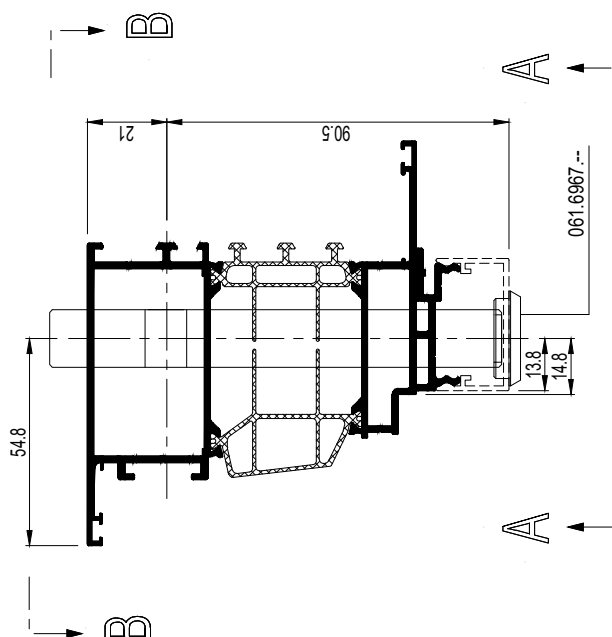
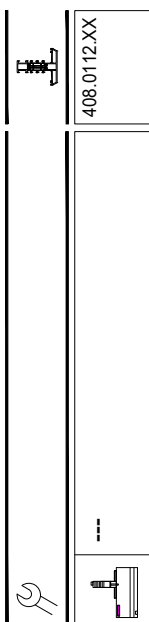


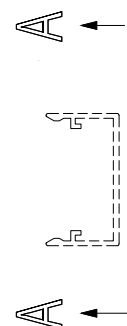
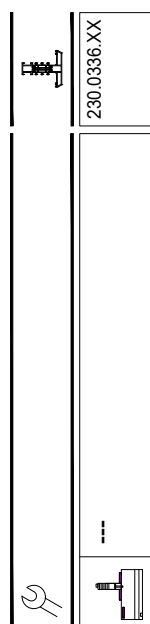
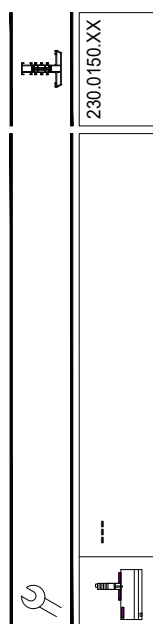
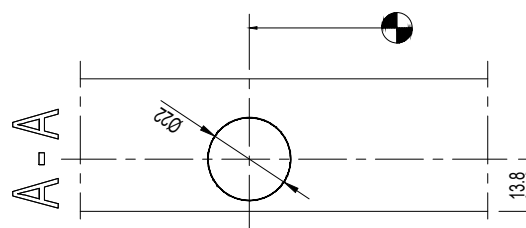
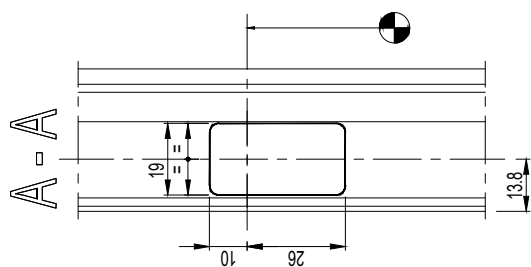
IN DE WAND EEN BORING AANBRENGEN VAN 22mm.
DE CILINDERRING MOET MET CONTACTLIJM OP HET PROFIEL GELIJMD WORDEN.

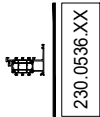
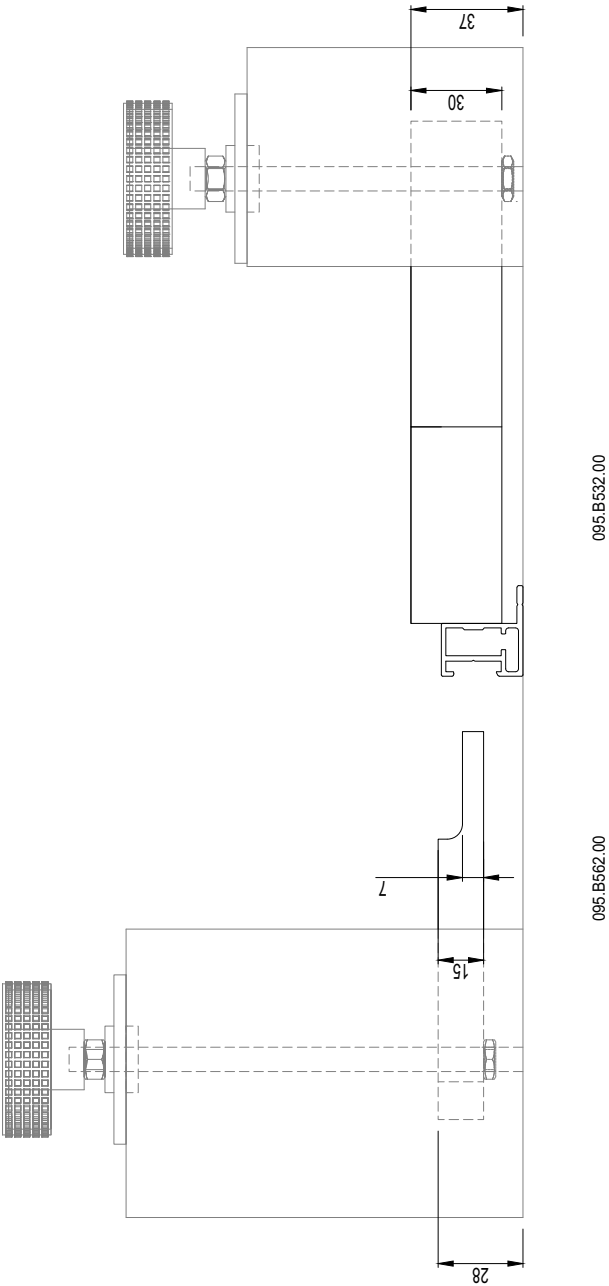
DANS LE PAROI APPLIQUE UN TROU DE 22mm.
LE ANNEAU DU CILINDRE DOIT ETRE COLLER AVEC DU COLLE DE CONTACT.

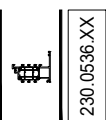
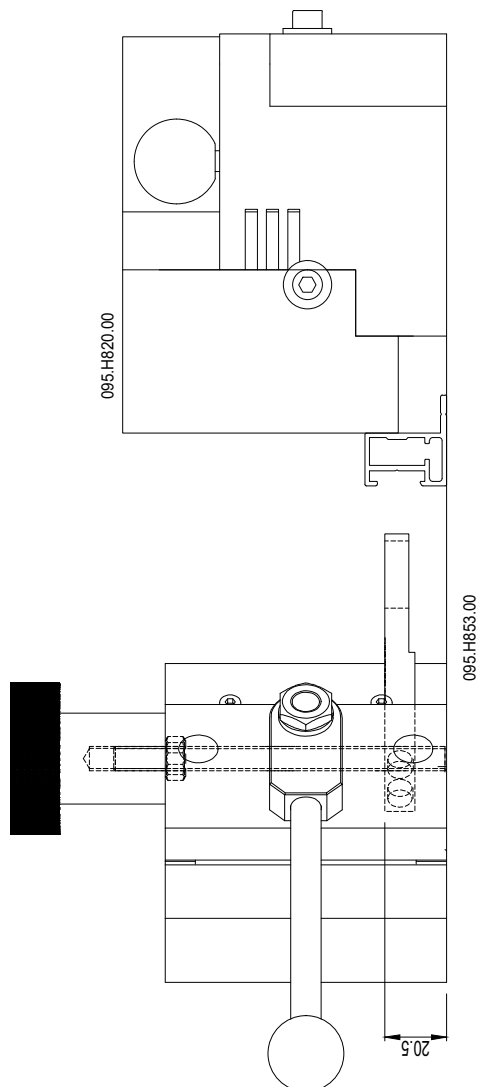
IN THE WALL A HOLE OFF 22mm SHOULD BE APPLIED.
THE CILINDERRING MUST BE GLUED WITH CONTACT GLUE.

IN DAS WAND EIN HOHLUNG VON 22mm ANWENDEN,
DAS CILINDERRING KLEBEN MIT KONTAKT-KLEBER.



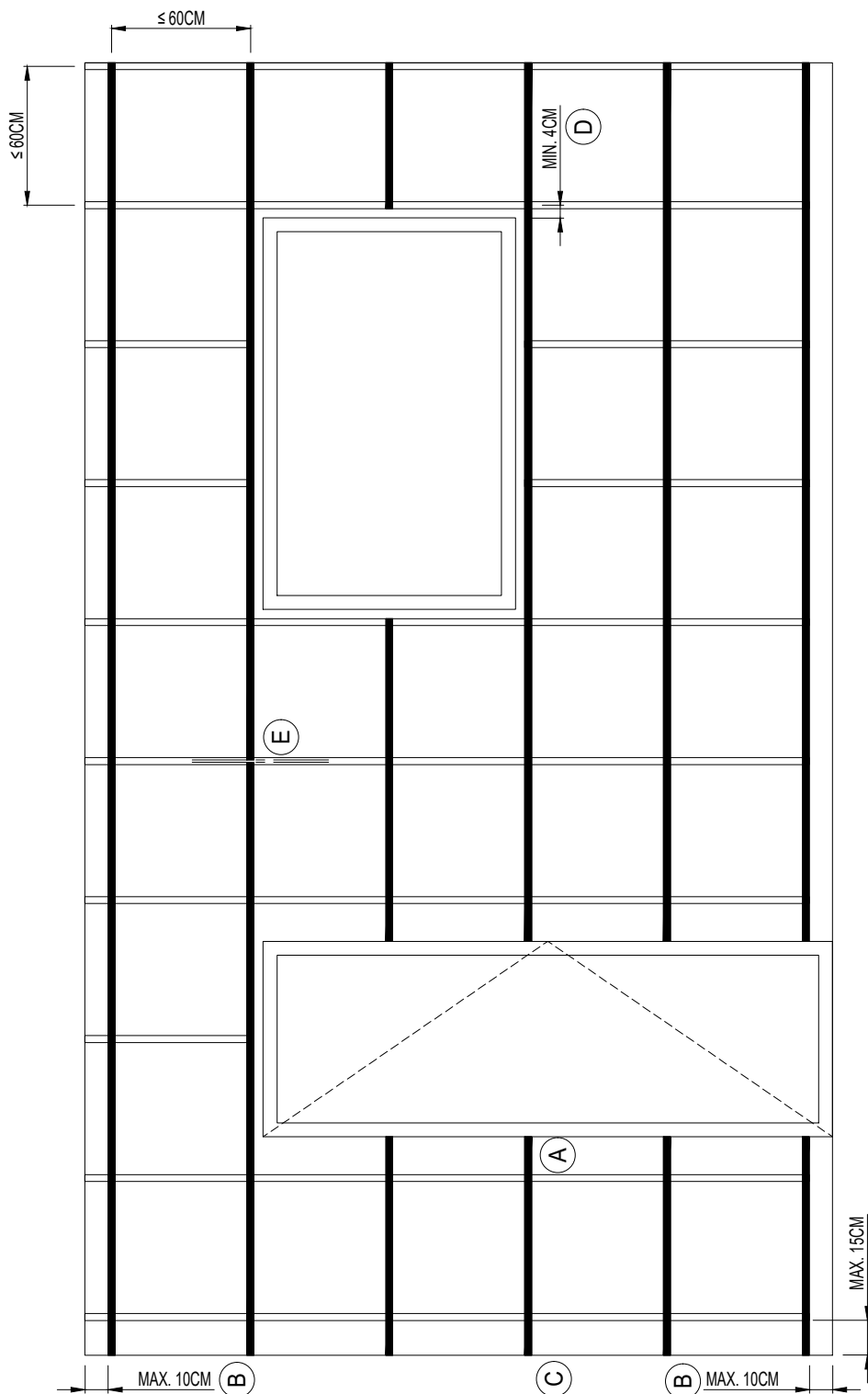






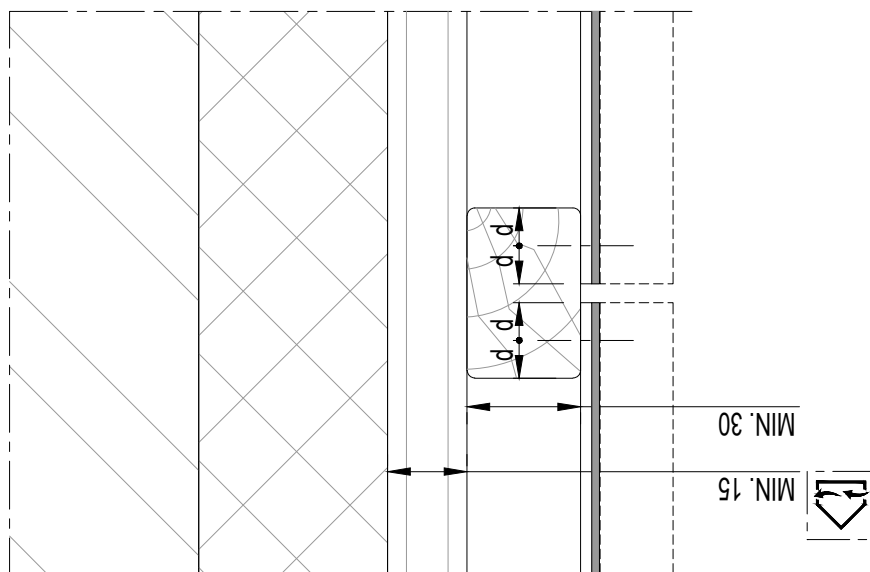
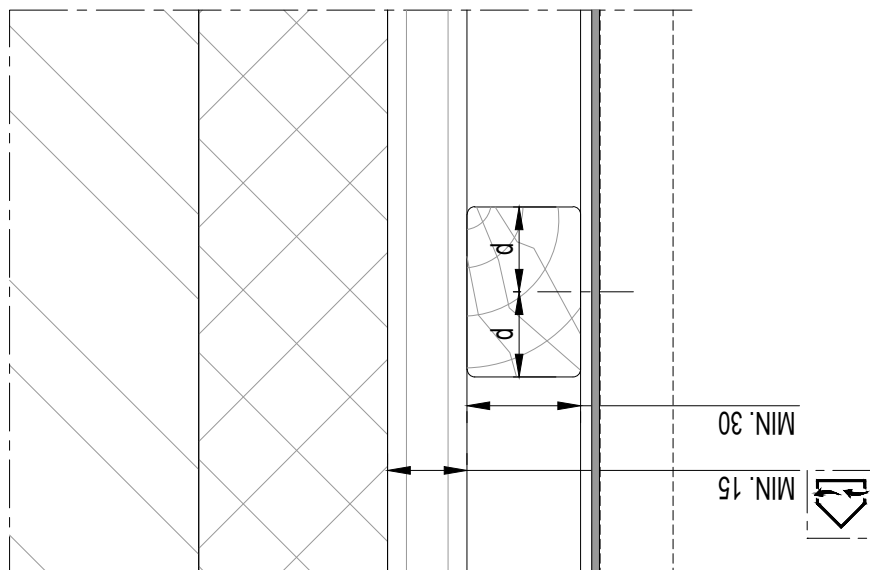
230.0536.XX

BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> ZIE HOOFDSTUK F "VERWERKINGSVOORSCHRIFTEN" !
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> VOIR CHAPITRE F "PRÉSCRIPTIONS DE MISE EN ŒUVRE" !
ADDITIONAL INFO PREPARATION/PROCESSING -> SEE CHAPTER F "PROCESSING DATA" !
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE KAPITEL F "VERARBEITUNGSVORSCHRIFTEN" !



- (A) MAX. DISTANCE BETWEEN SIDE BRACKET AND OPENING IS 10CM
- (B) MAX. DISTANCE TO TOP AND BOTTOM OF CONSTRUCTION IS 10CM
- (C) MAX. DISTANCE TO THE OUTER CORNER IS 15CM (MEASURED FROM SUBSTRUCTURE)
- (D) MIN. DISTANCE BETWEEN FIXATION AND OPENING IS 4CM

BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
 INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
 ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
 ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG



(E) $d = n \times \emptyset$

d = DISTANCE BETWEEN CENTER FIXATION AND EDGE WOODEN PROFILE

n = 5 IN CASE OF NAILS AND 3 IN CASE OF SCREWS IF THE WOODEN PROFILES ARE PRE-DRILLED (PRE-DRILLING MAX. $0.7 \times d$)

$\emptyset$ = THE NOMINAL DIAMETER OF THE FIXATION (MM)





NO INSULATION

60MM INSULATION

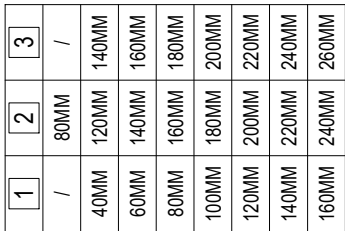
120MM INSULATION

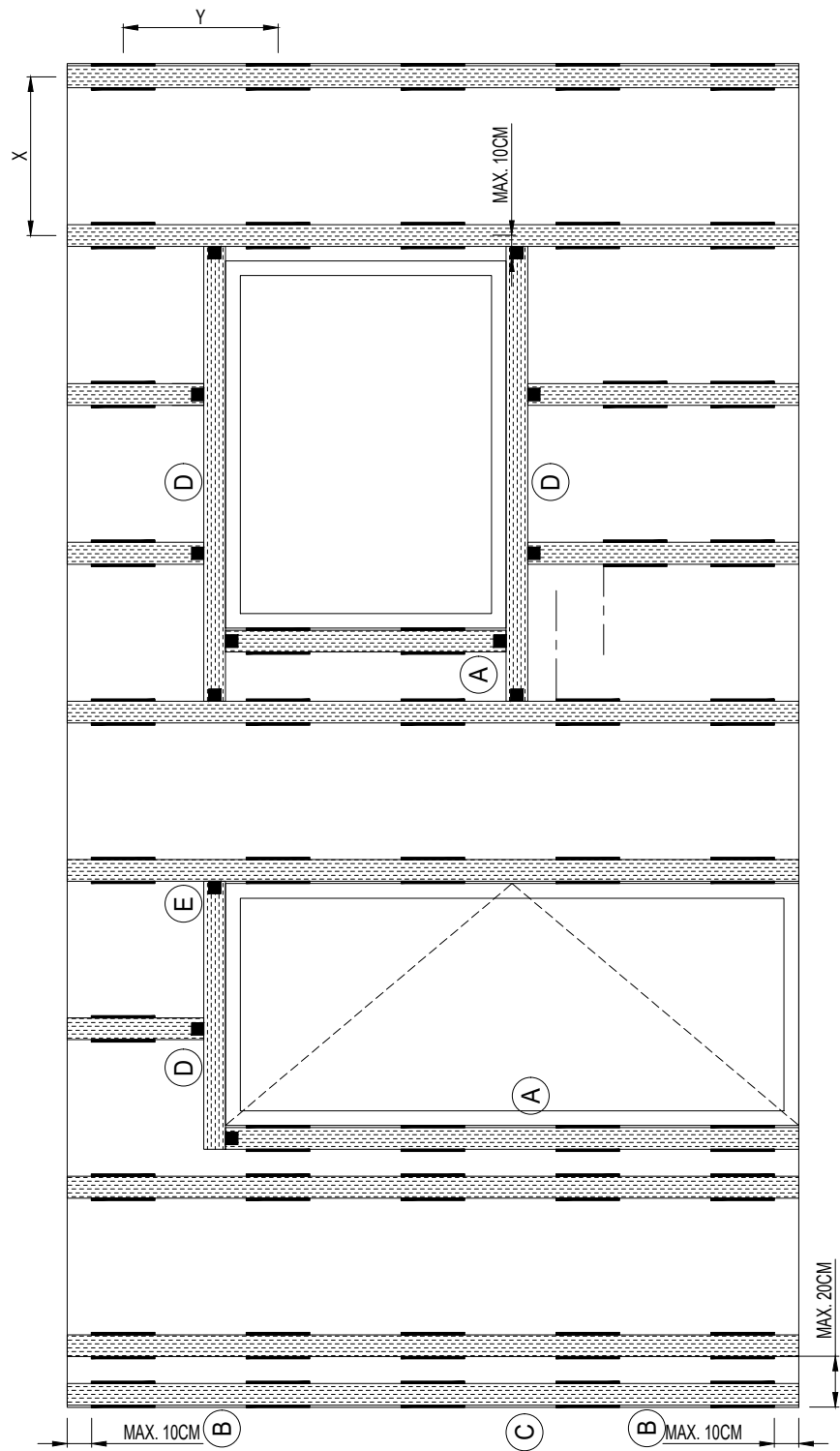
- MAX. DISTANCE BETWEEN SIDE BRACKET AND OPENING IS 10CM

- MAX. DISTANCE TO TOP AND BOTTOM OF CONSTRUCTION IS 10CM

- MAX. DISTANCE TO THE OUTER CORNER IS 20CM (MEASURED FROM SUBSTRUCTURE)

- MAX. DISTANCE BETWEEN TOP BRACKET AND OPENING IS 80CM





DISTANCE Y		DISTANCE X																			
		300MM			350MM			400MM			450MM			500MM			600MM				
400MM	500MM	600MM	800MM	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C			
				208KG	145KG	102KG	178KG	125KG	87KG	156KG	109KG	76KG	139KG	97KG	68KG	125KG	87KG	61KG	104KG	72KG	51KG
				166KG	116KG	81KG	142KG	100KG	70KG	125KG	87KG	61KG	111KG	77KG	54KG	100KG	70KG	49KG	83KG	58KG	40KG
				138KG	97KG	68KG	119KG	83KG	58KG	104KG	72KG	51KG	92KG	64KG	45KG	83KG	58KG	40KG	69KG	48KG	34KG
				104KG	72KG	51KG	89KG	62KG	43KG	78KG	54KG	38KG	69KG	48KG	34KG	62KG	43KG	30KG	52KG	36KG	25KG

NO INSULATION
60MM INSULATION
120MM INSULATION

A B C

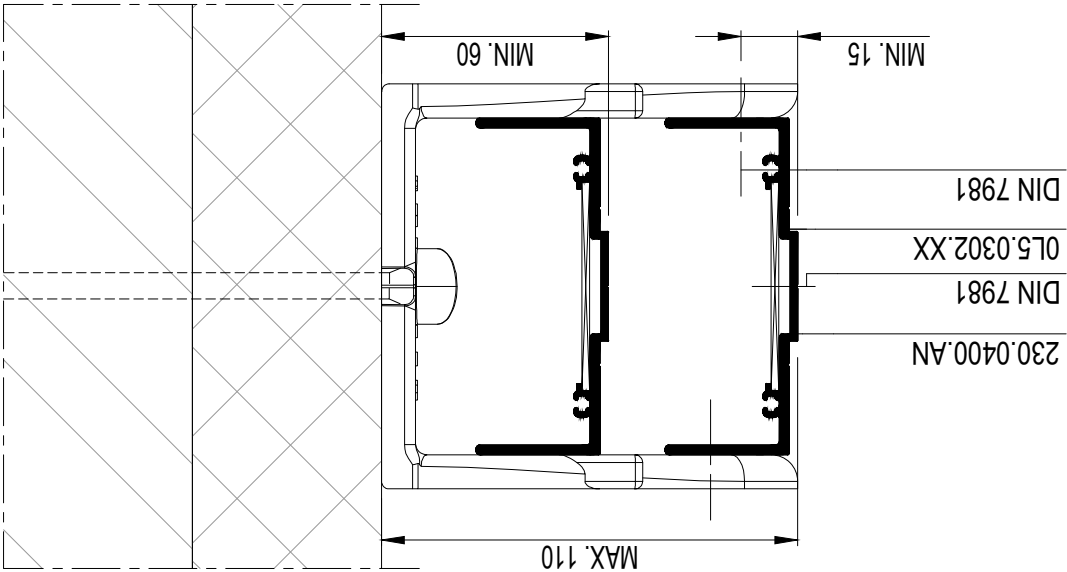
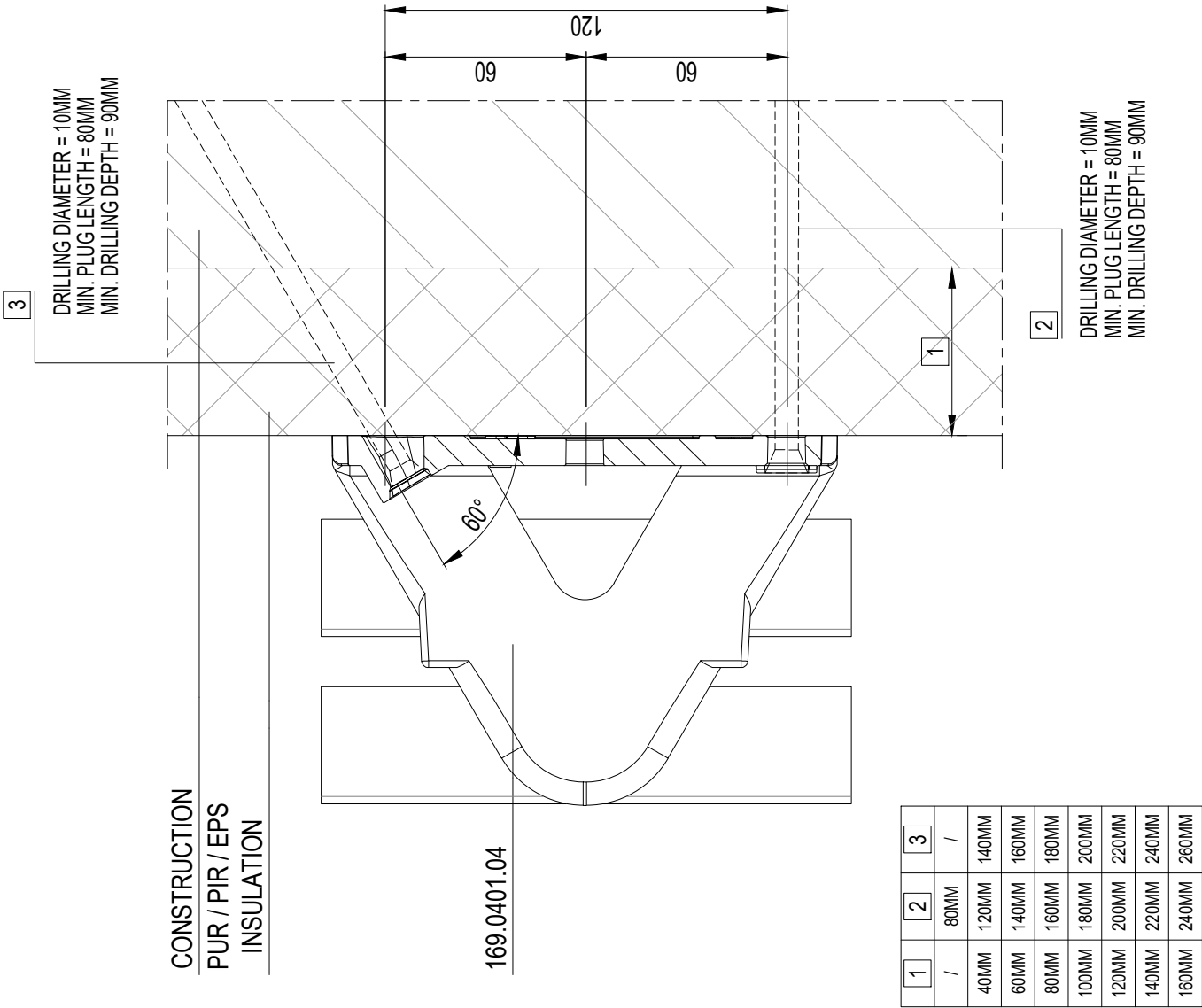
(A) MAX. DISTANCE BETWEEN SIDE BRACKET AND OPENING IS 10CM

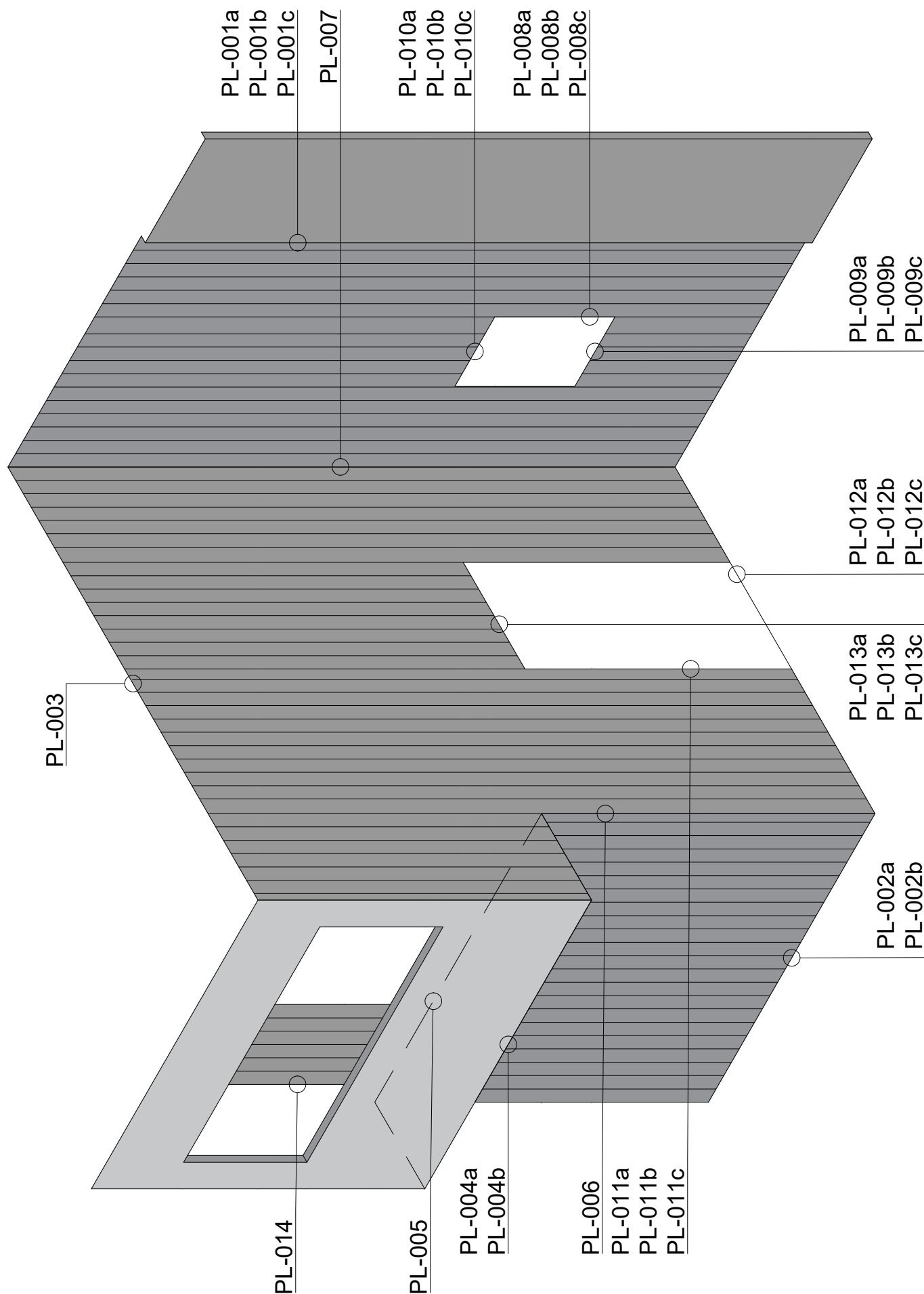
(B) MAX. DISTANCE TO TOP AND BOTTOM OF CONSTRUCTION IS 10CM

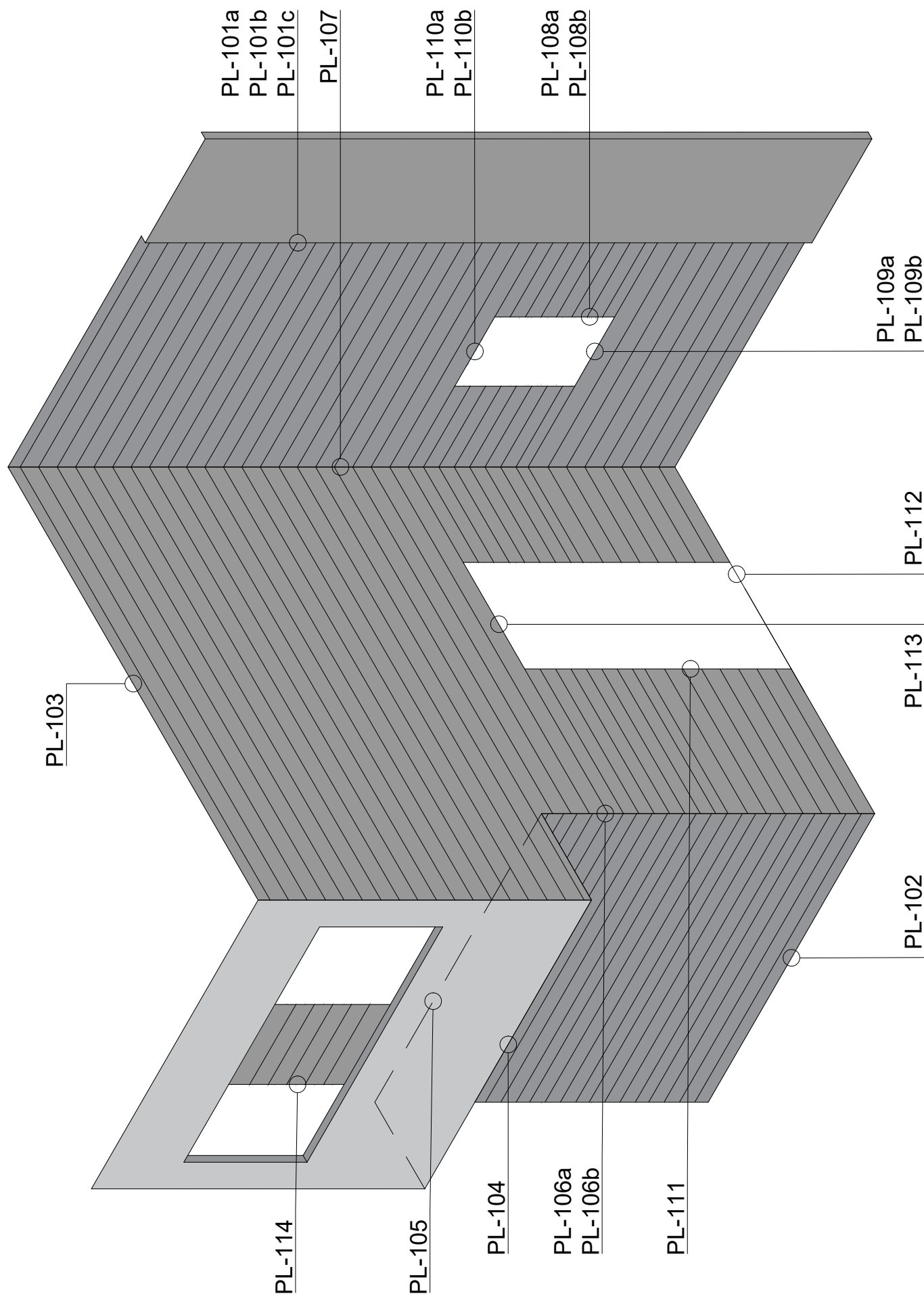
(C) MAX. DISTANCE TO THE OUTER CORNER IS 20CM (MEASURED FROM SUBSTRUCTURE)

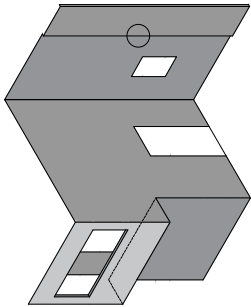
(D) MAX. DISTANCE BETWEEN TOP BRACKET AND OPENING IS 80CM

(E) FOR STRAIGHT CONNECTION USE L-PROFILE 50 X 30 X 2









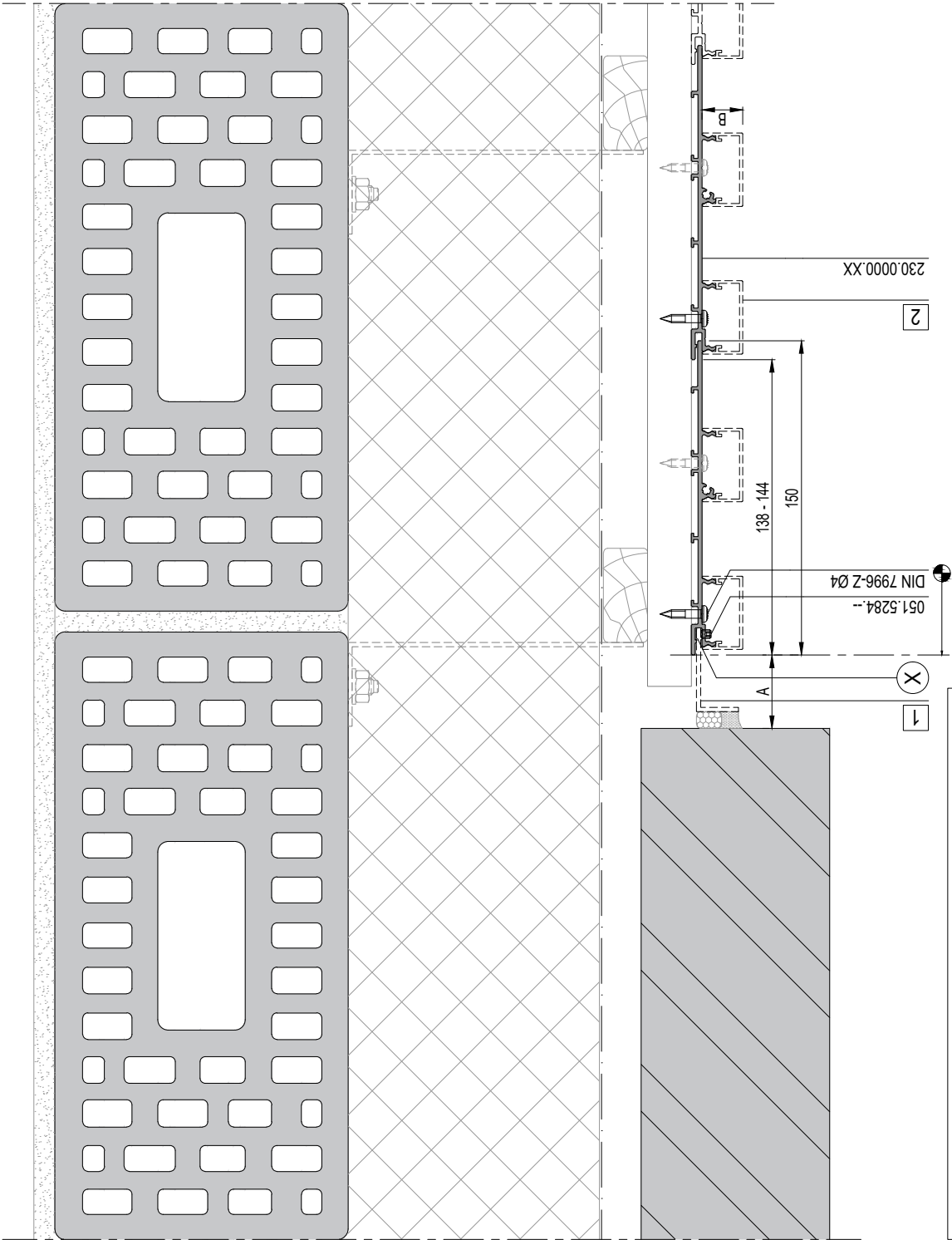
DICHTINGSMIDDEL
MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG



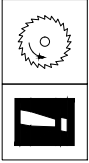
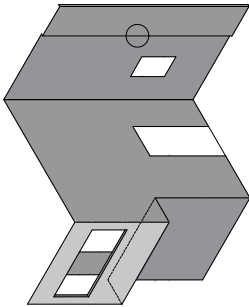
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A	1	L-PROFIEL PROFILE L L-PROFILE WINKELPROFIL
	±25MM	0L3.0202.XX
	±35MM	0L4.0202.XX
	±45MM	0L5.0202.XX

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX



BUKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG



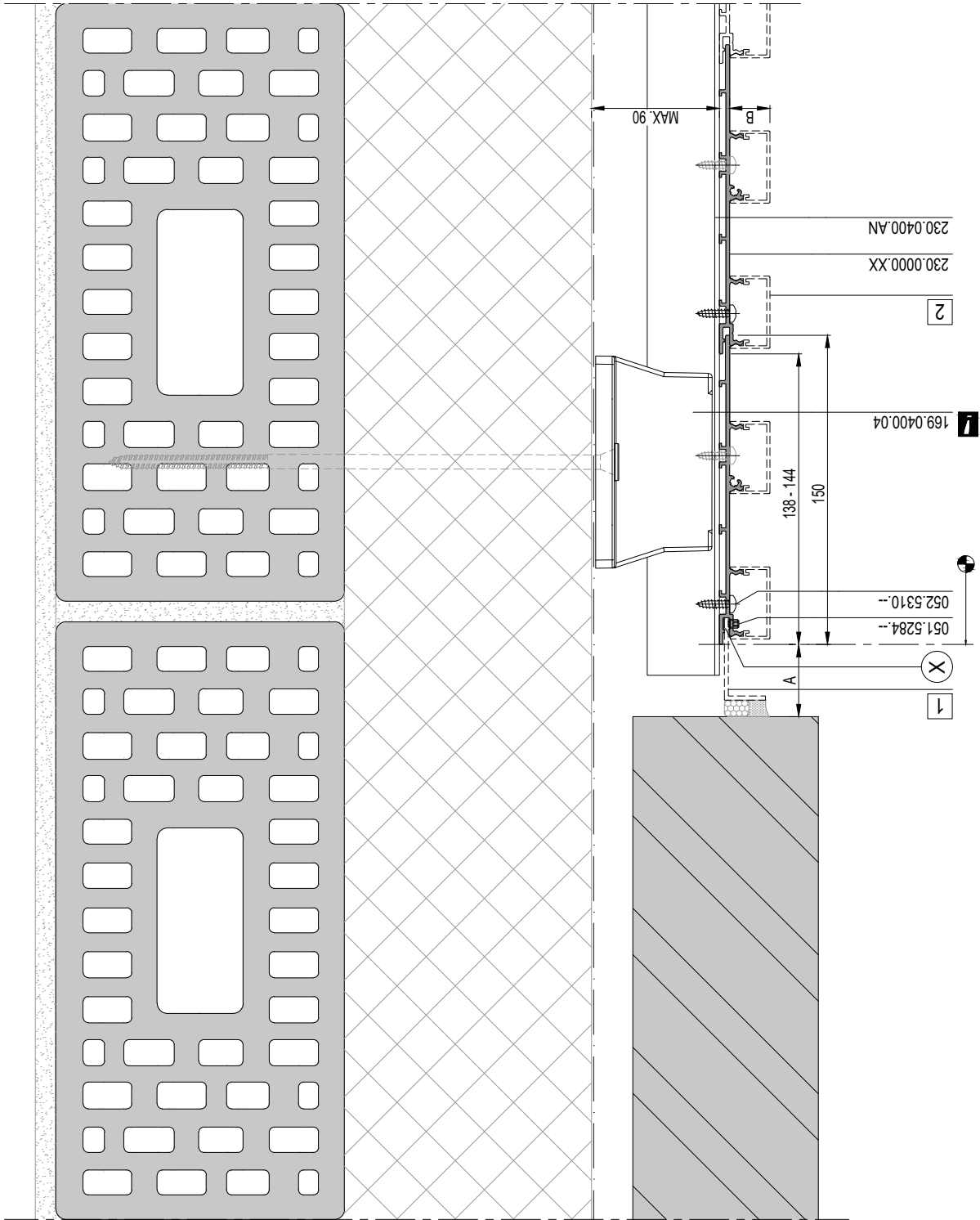
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MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG

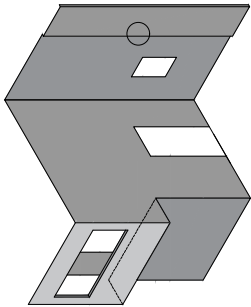
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	±25MM	0L3.0202.XX
	±35MM	0L4.0202.XX
	±45MM	0L5.0202.XX

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX





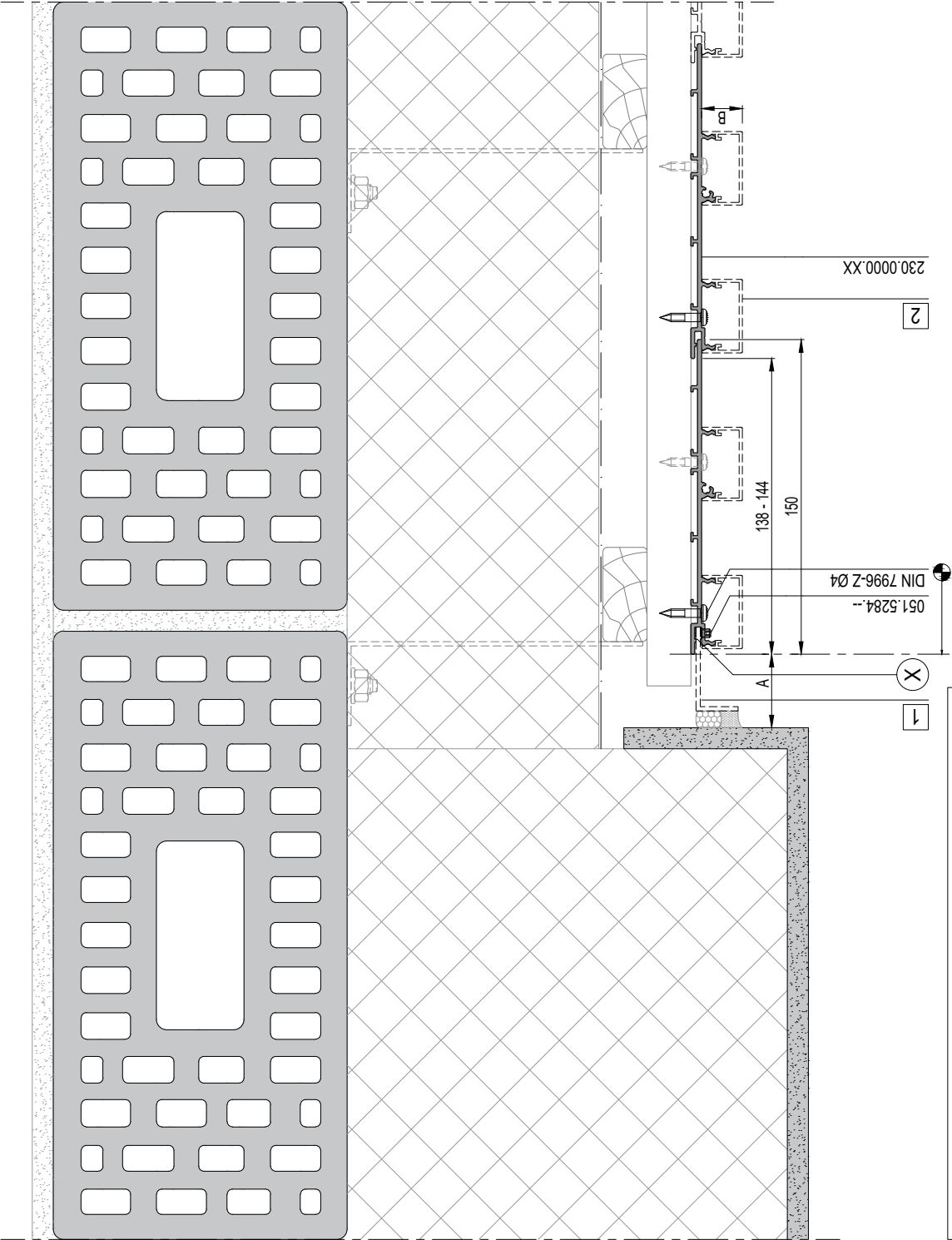
DICHTINGSMIDDEL
MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG

(X)

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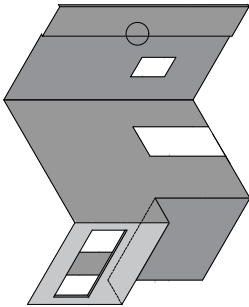
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	±25MM	0L3.0202.XX
	±35MM	0L4.0202.XX
	±45MM	0L5.0202.XX

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX



BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTEZ LEGISLATION LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG





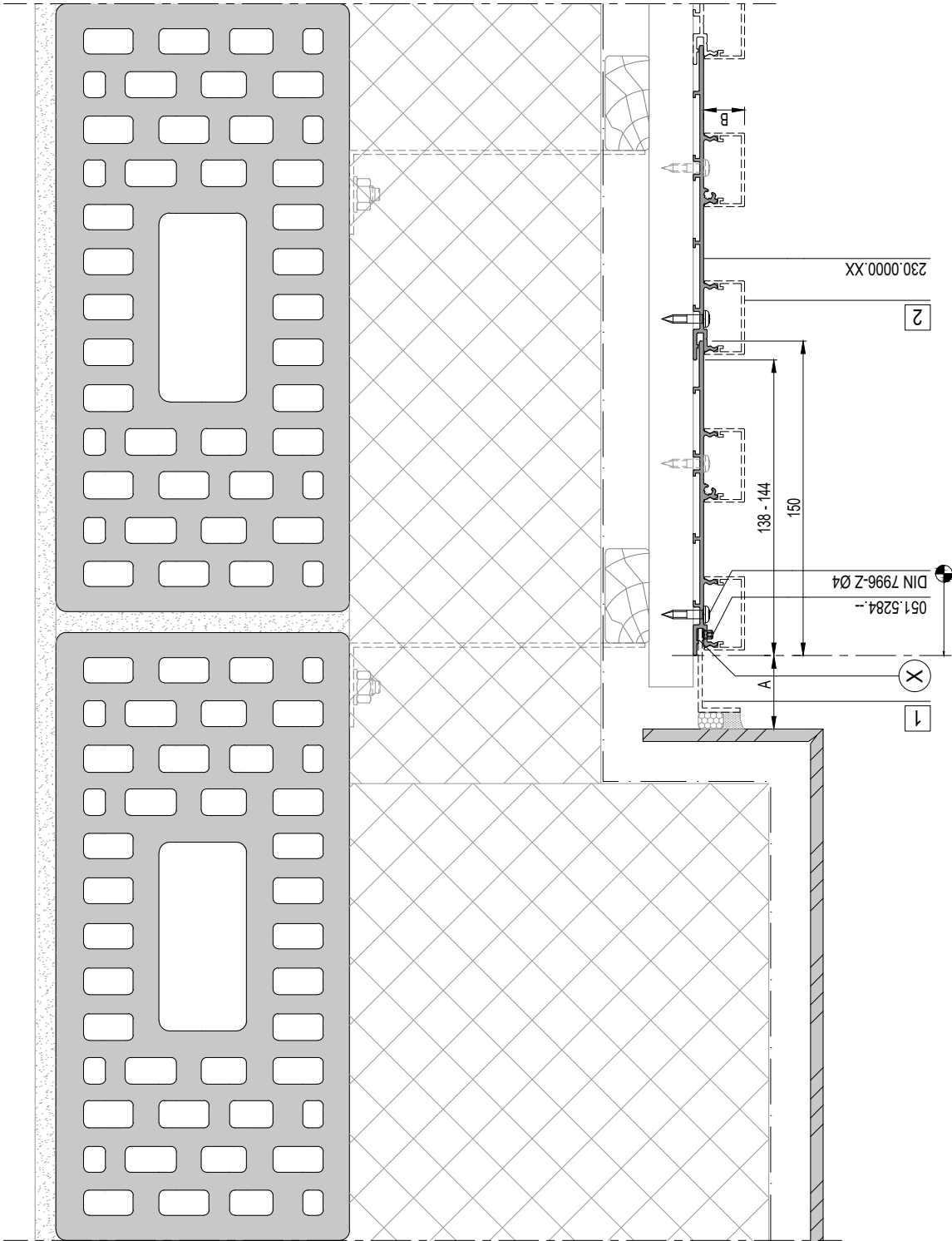
DICHTINGSMIDDEL
MATIERE D'ETANCHEITE
SEALING AGENT
ABDICHTUNG

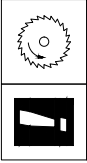
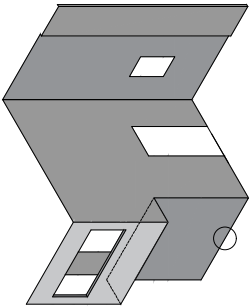


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A	1	L-PROFIEL PROFILE L L-PROFILE WINKEL PROFIL
	±25MM	0L3.0202.XX
	±35MM	0L4.0202.XX
	±45MM	0L5.0202.XX

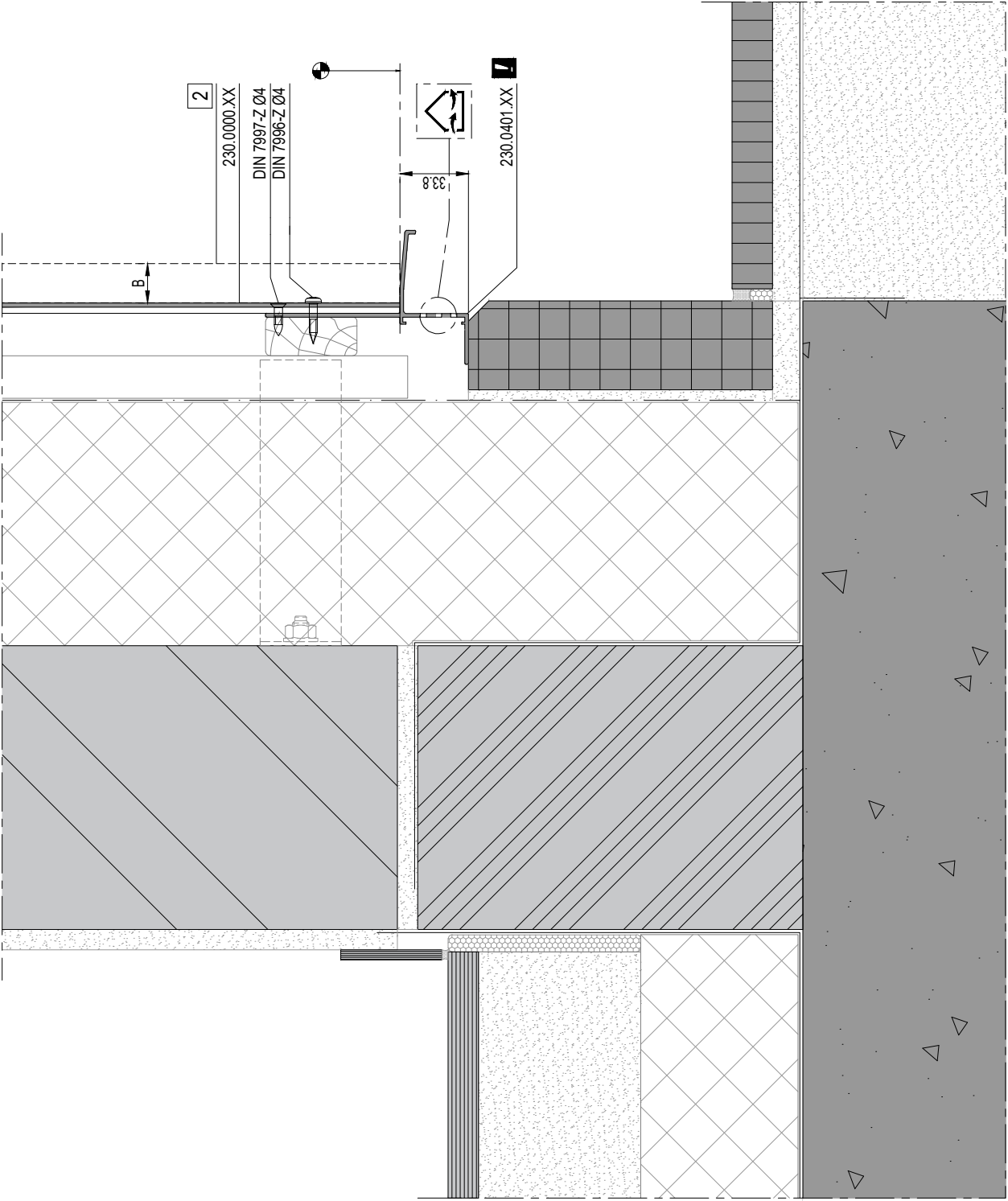
B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX



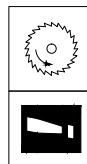
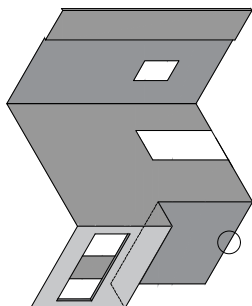


 VOIG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGETZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	230.0336.XX
	106.0338.XX
	230.0337.XX
	106.0339.XX

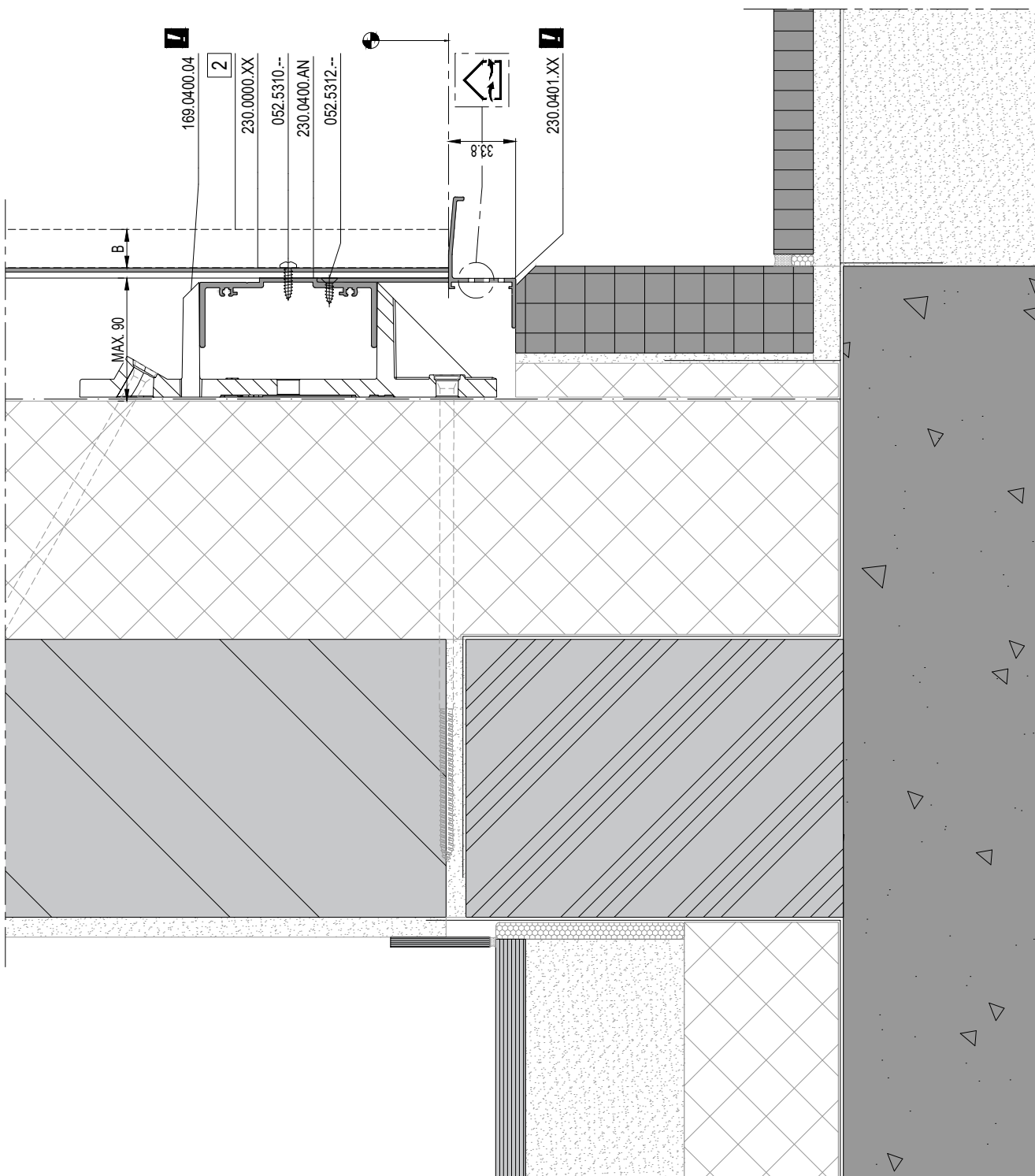


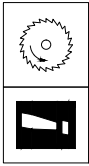
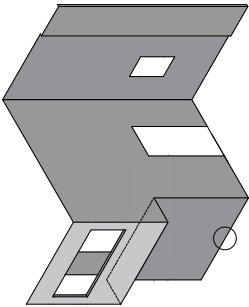
 BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GEGETZGEBUNG



VOLG LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

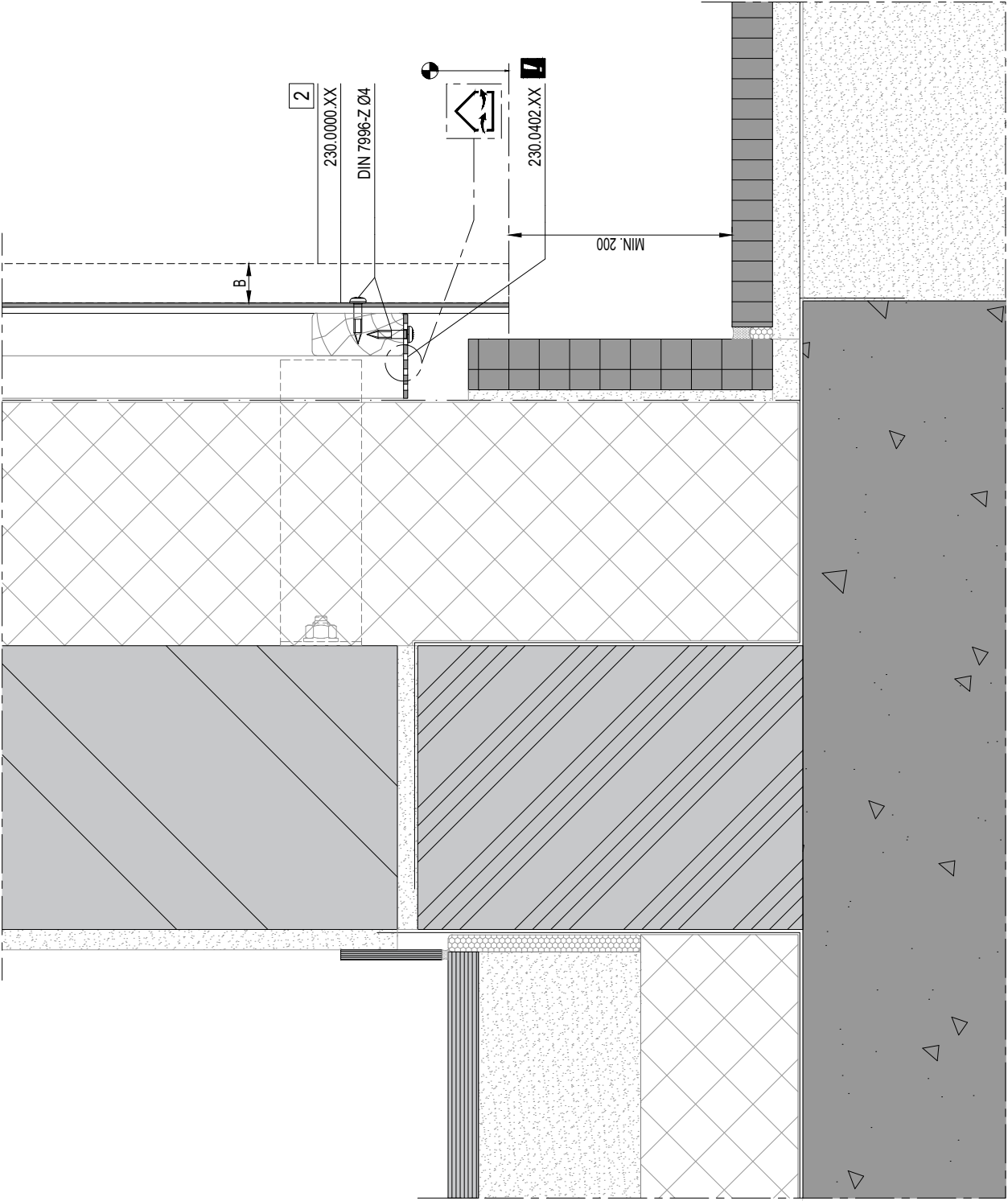
B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX



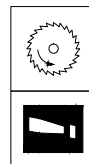
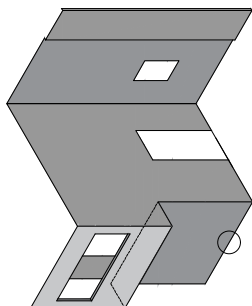


 VOIG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GSETZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	230.0336.XX
	106.0338.XX
	230.0337.XX
19.5MM	
30.5MM	
34.5MM	
70MM	

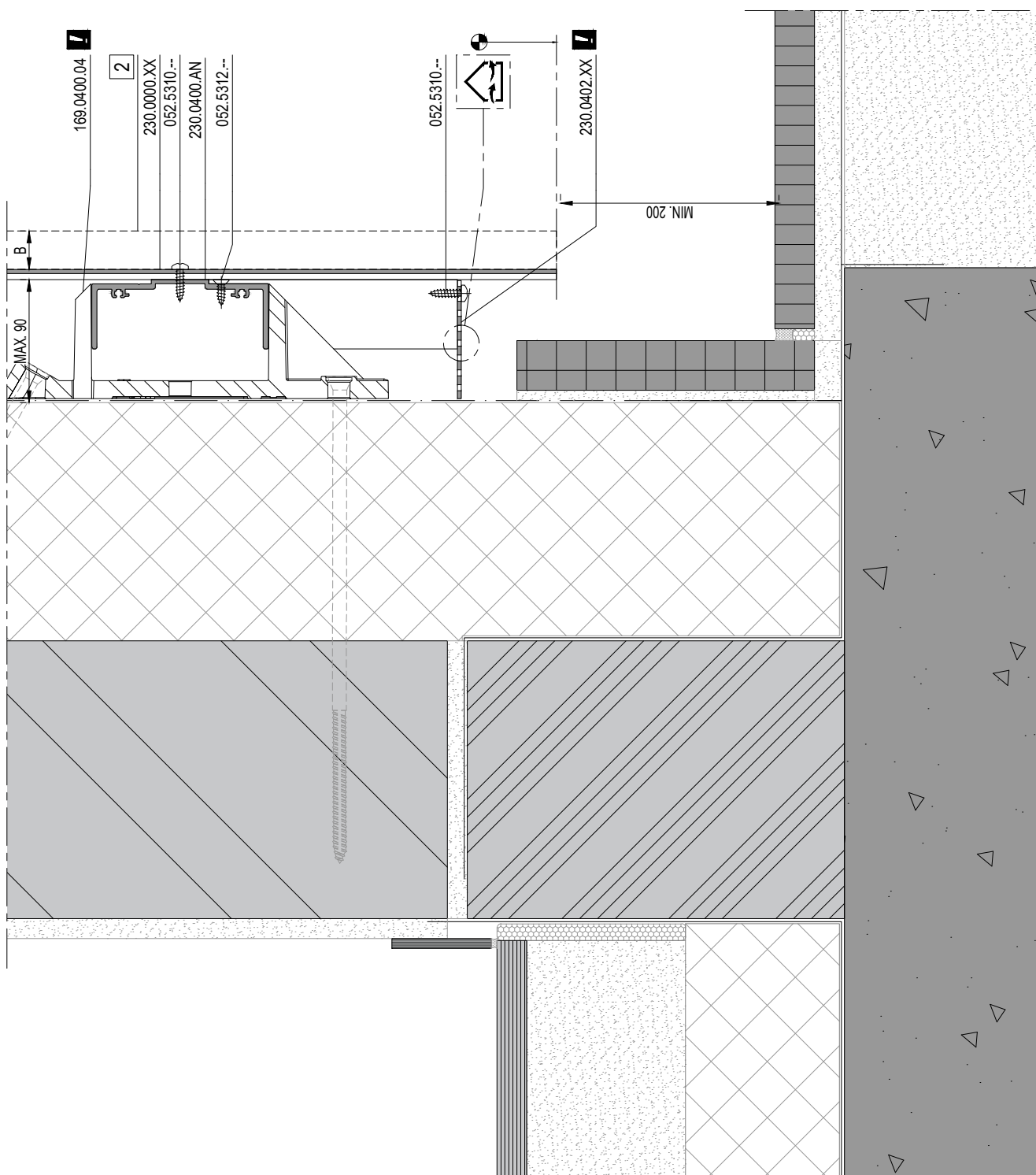


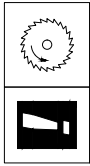
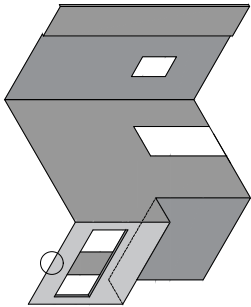
 BUKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GSETZGEBUNG



VOLG LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX



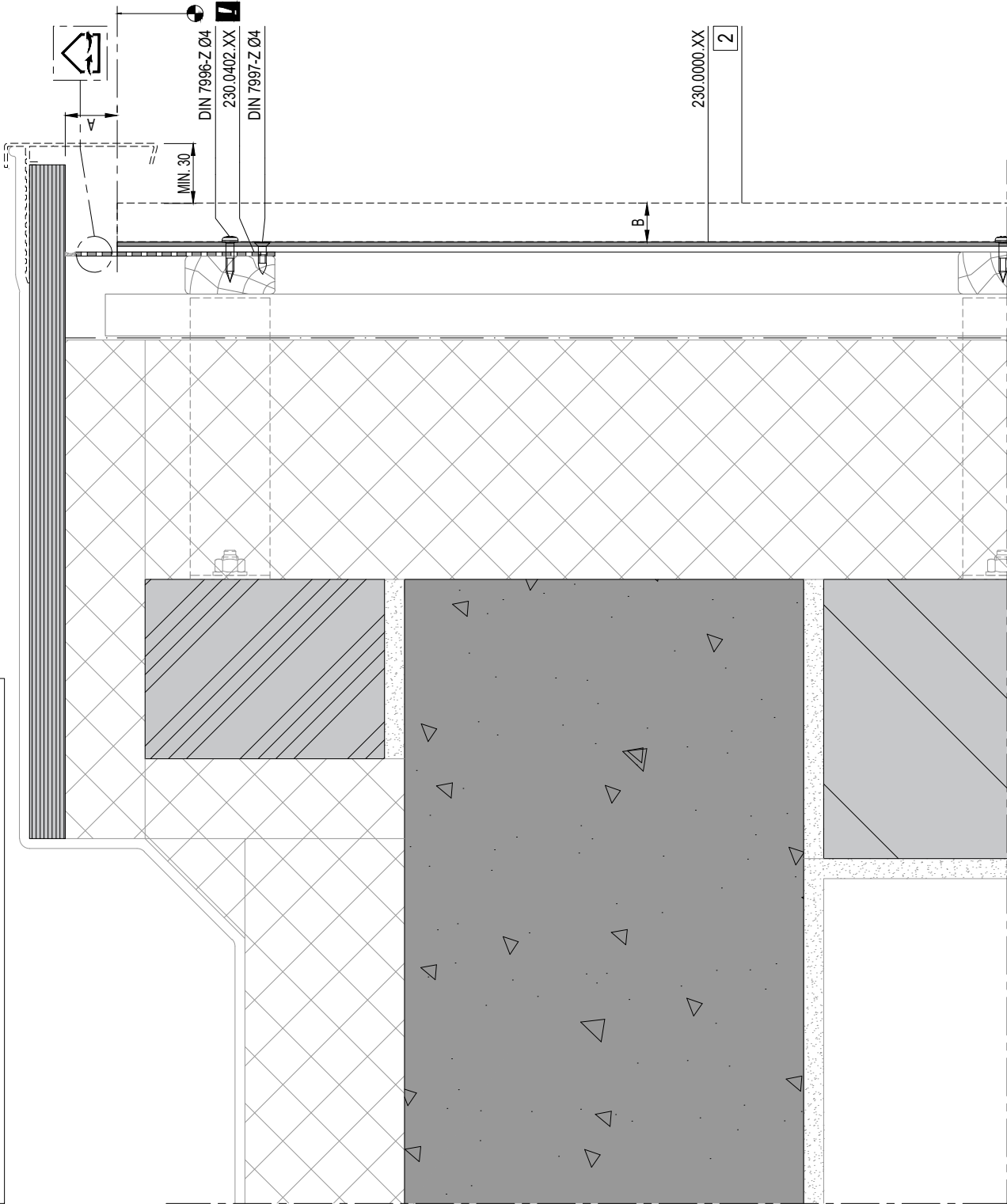


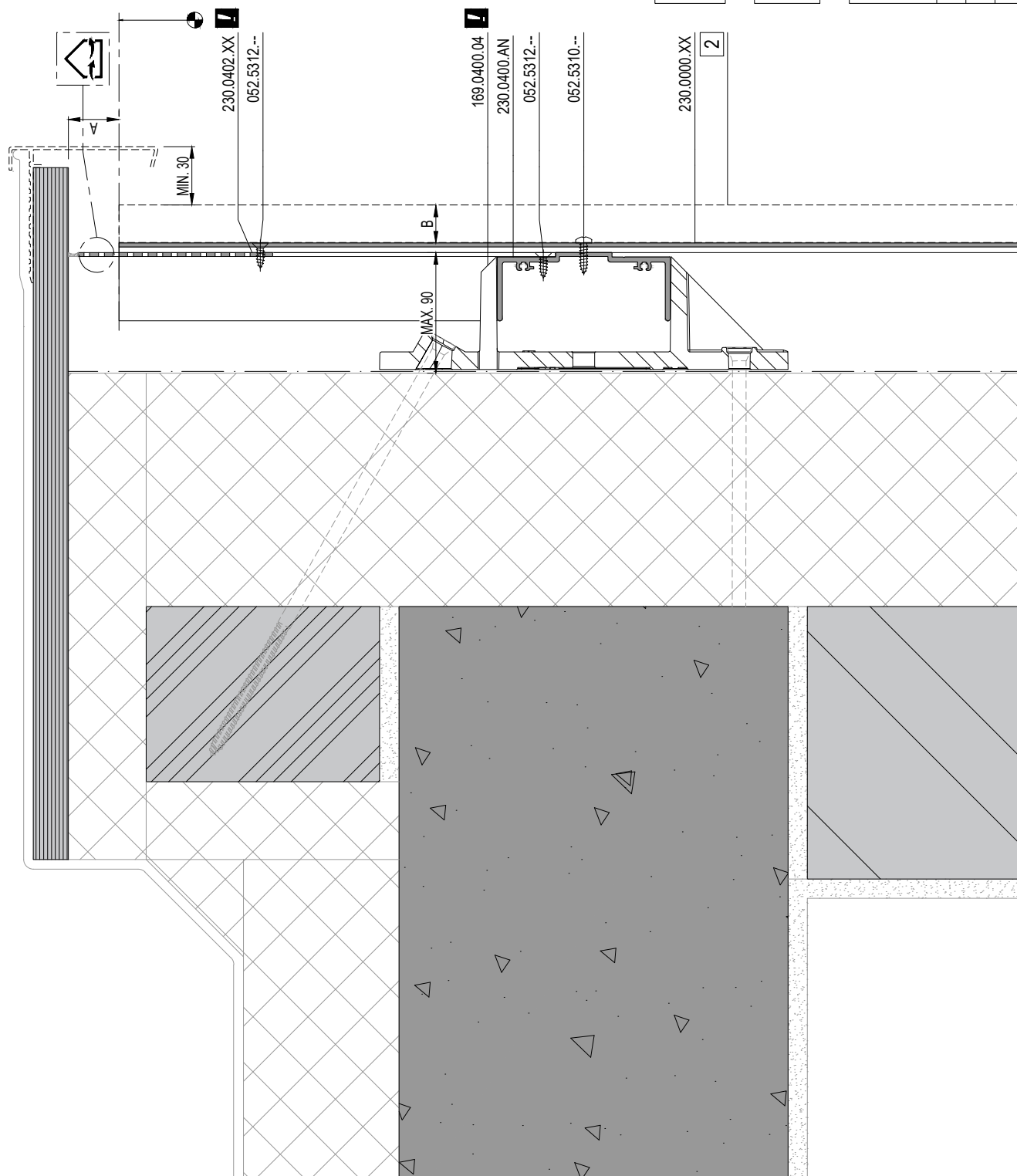
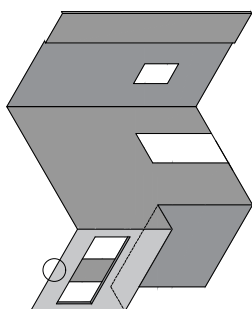
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VOIG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESTZGEBUNG

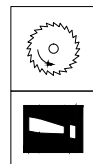
B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	230.0336.XX
	106.0338.XX
	230.0337.XX
19.5MM	
30.5MM	
34.5MM	
70MM	

BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG



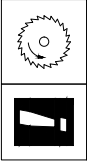
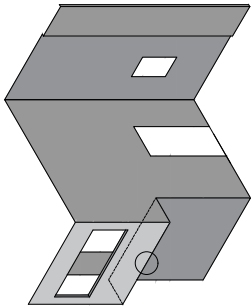


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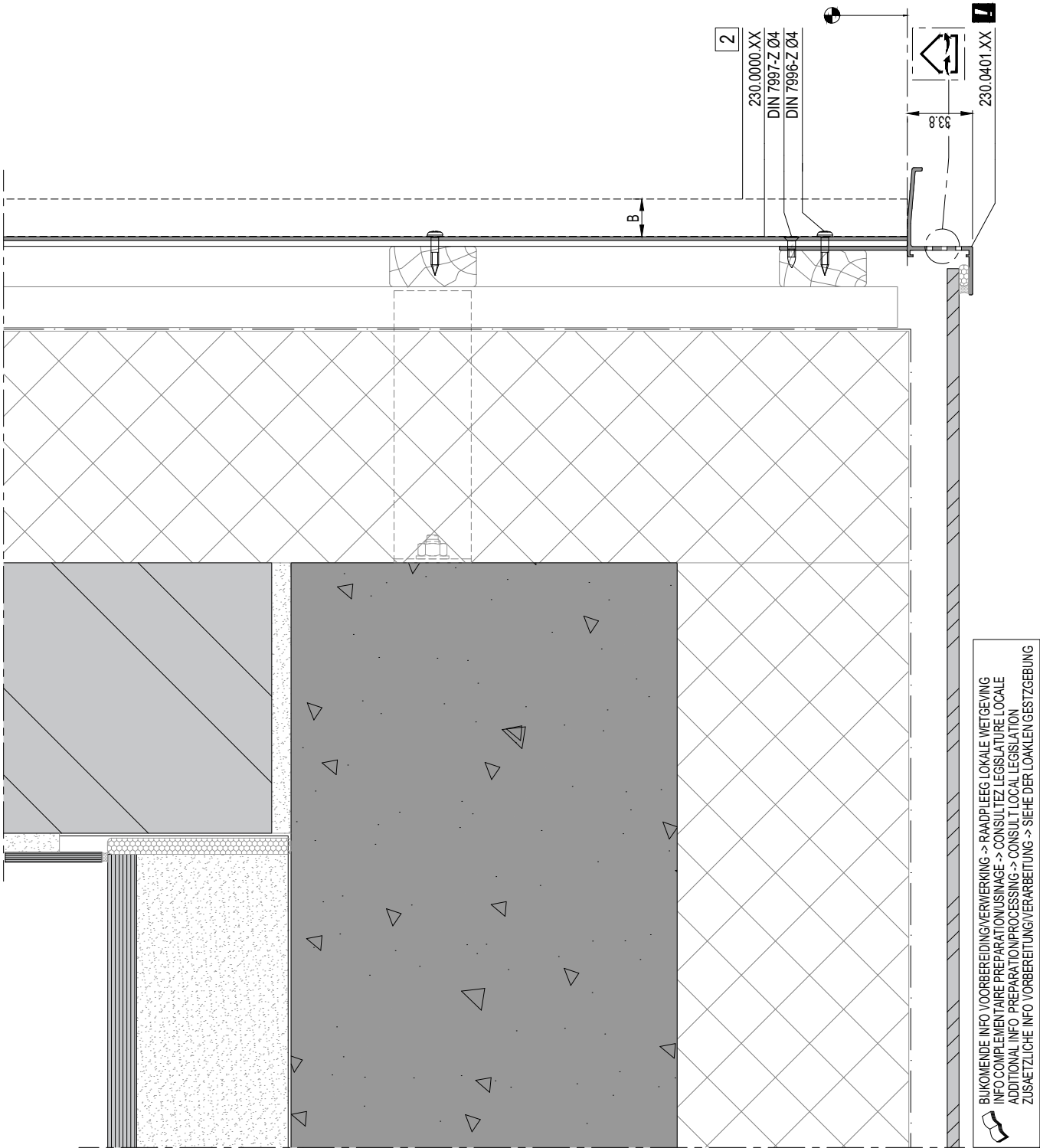
VOLG LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX

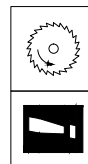
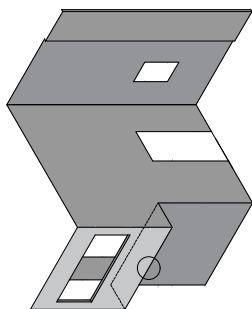


	VOIG LOKALE WETGEVING SUIVEZ LEGISLATURE LOCALE FOLLOW LOCAL LEGISLATION FOLGEN SIE DER LOKALEN GEGETZGEBUNG
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B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0336.XX
	19.5MM	106.0338.XX
	30.5MM	230.0337.XX
	34.5MM	106.0339.XX

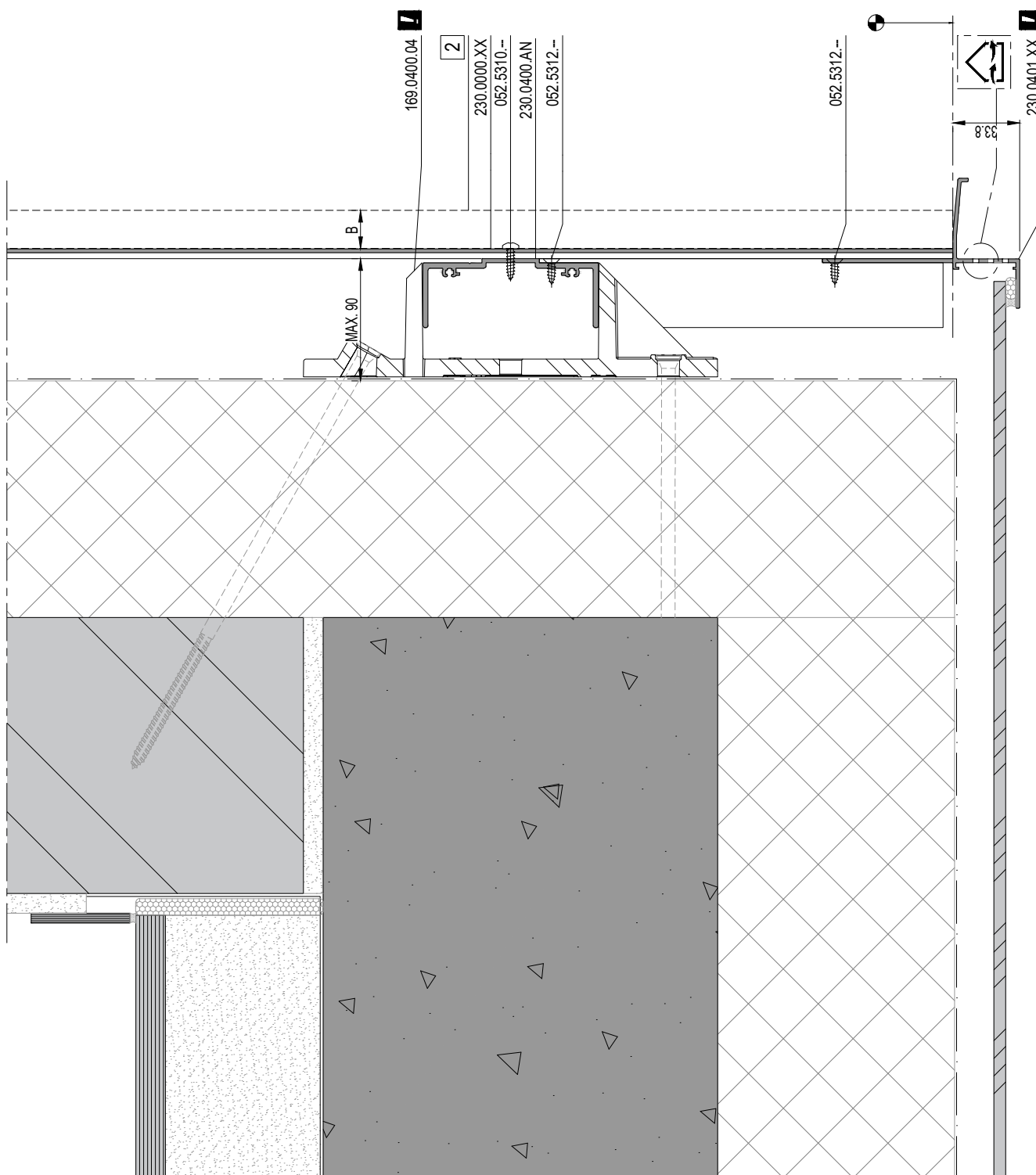


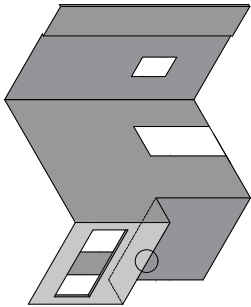
BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GEGETZGEBUNG



VOLG LOCALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX

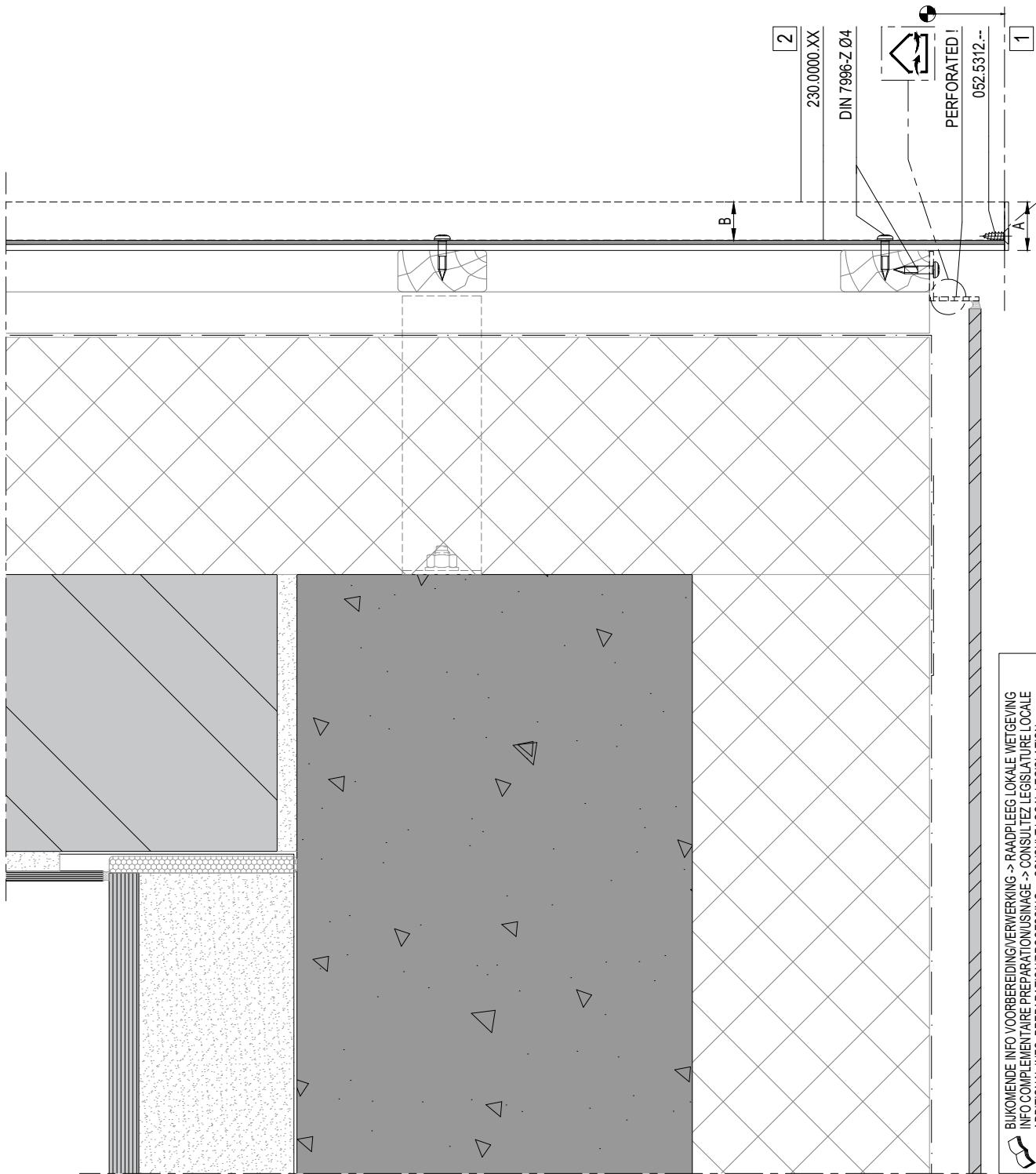




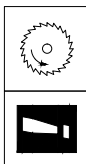
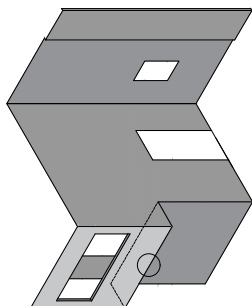
VOIG. LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGESZGEBUNG

2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	1	STAAF BARRE BAR FLACHPROFIL
	230.0336.XX		OM0.2502.XX
	106.0338.XX		OM0.3502.XX
	230.0337.XX		OM0.4002.XX
	106.0339.XX		OM0.8003.XX

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM		230.0336.XX
30.5MM		106.0338.XX
34.5MM		230.0337.XX
70MM		106.0339.XX



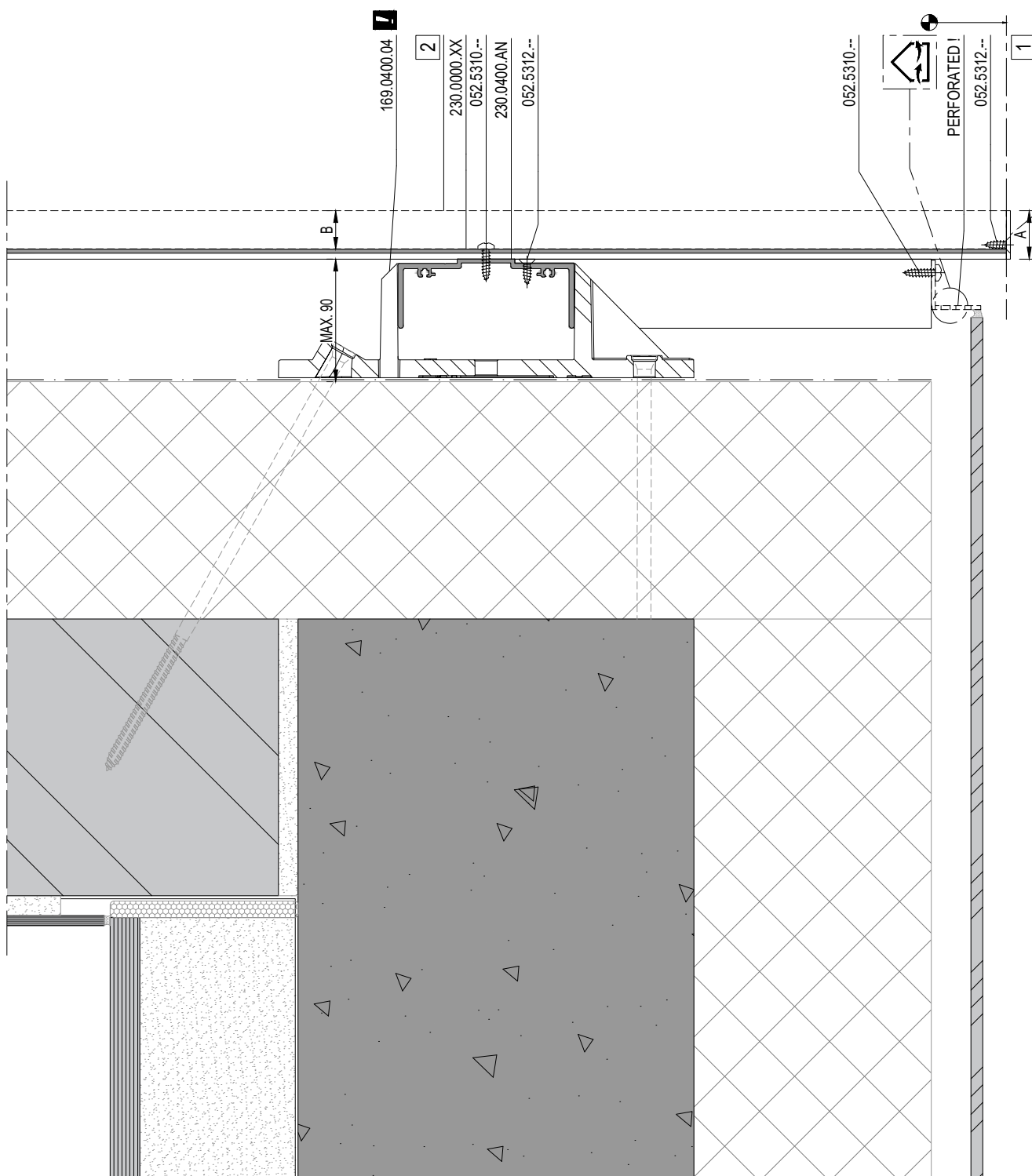
BUKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GEGESZGEBUNG

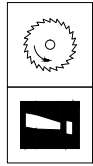
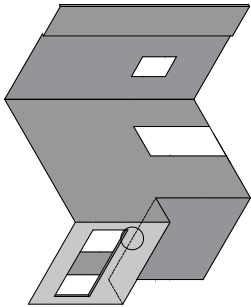


VOLG LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	1 STAAF BARRE BAR FLACHPROFIL
230.0336.XX	0M0.2502.XX
106.0338.XX	0M0.3502.XX
230.0337.XX	0M0.4002.XX
106.0339.XX	0M0.8003.XX

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX
70MM	106.0339.XX

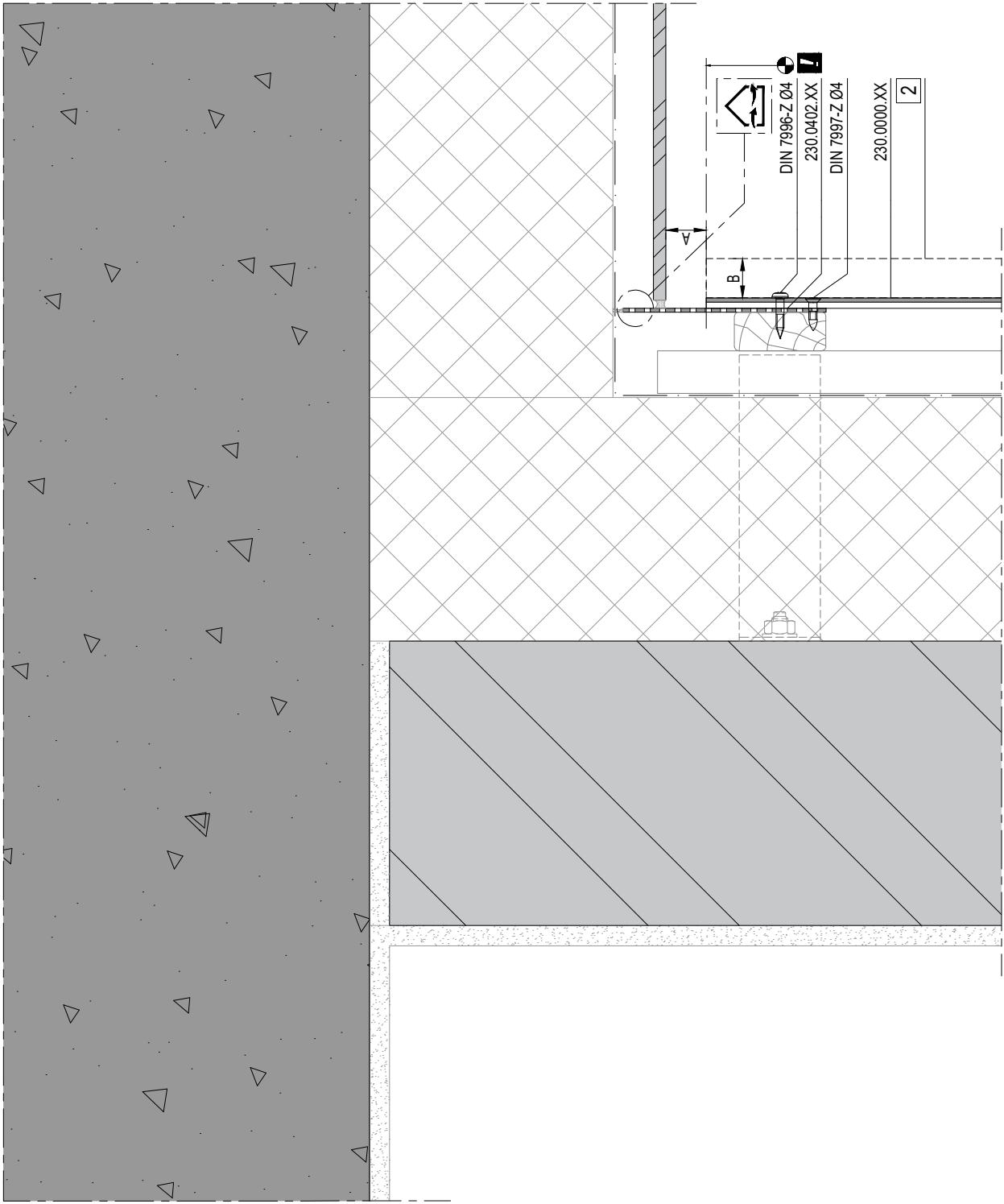




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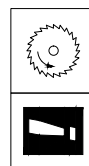
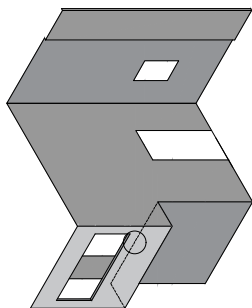

VOLG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	230.0336.XX
	106.0338.XX
	230.0337.XX
19.5MM	
30.5MM	
34.5MM	
70MM	




DIN 7996-Z Ø4
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DIN 7997-Z Ø4
230.0000.XX
2

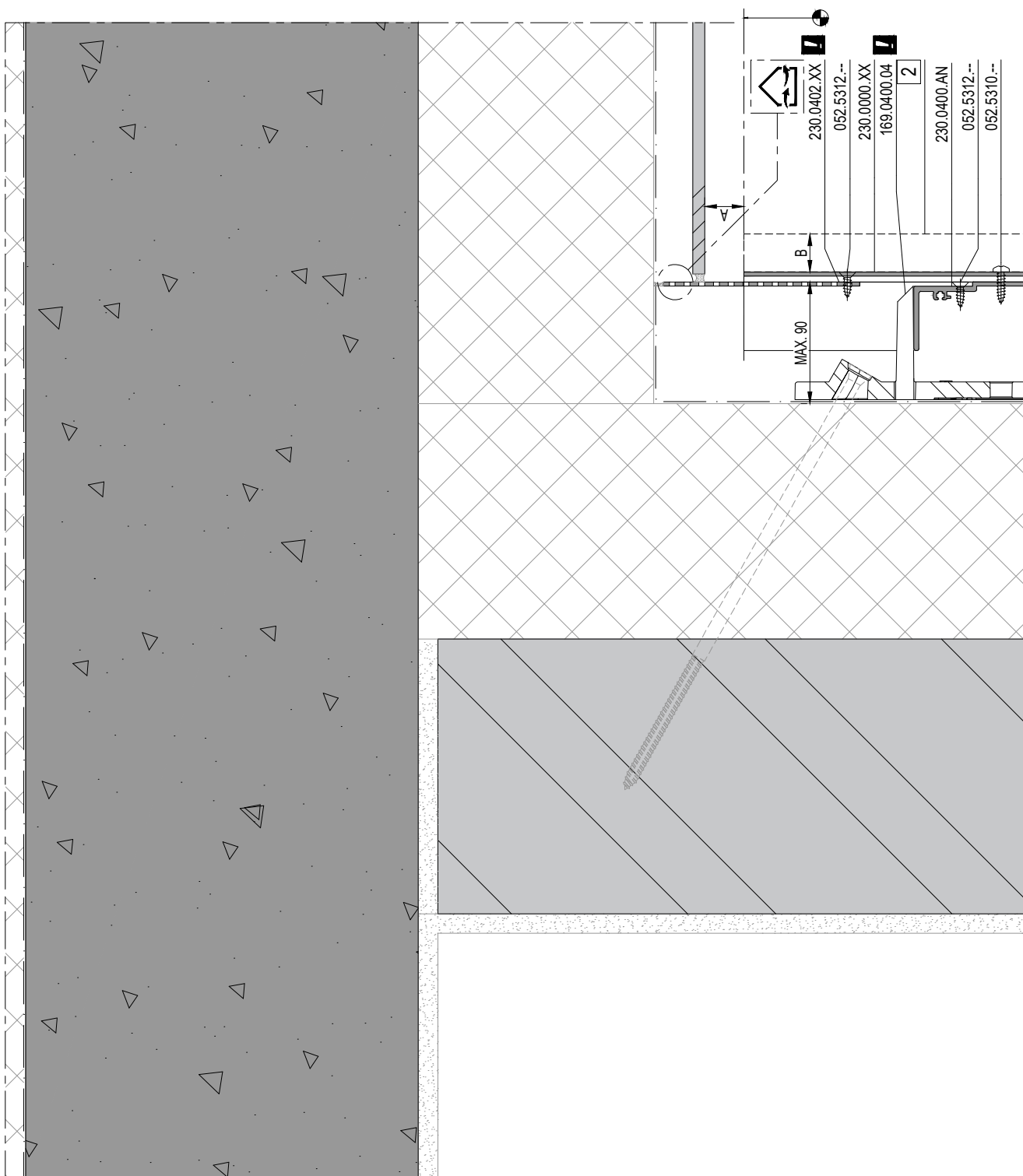

BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESETZGEBUNG

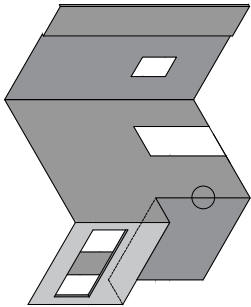


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A = VARIABLE

VOLG LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	19.5MM 230.0336.XX
	30.5MM 106.0338.XX
	34.5MM 230.0337.XX
	70MM 106.0339.XX





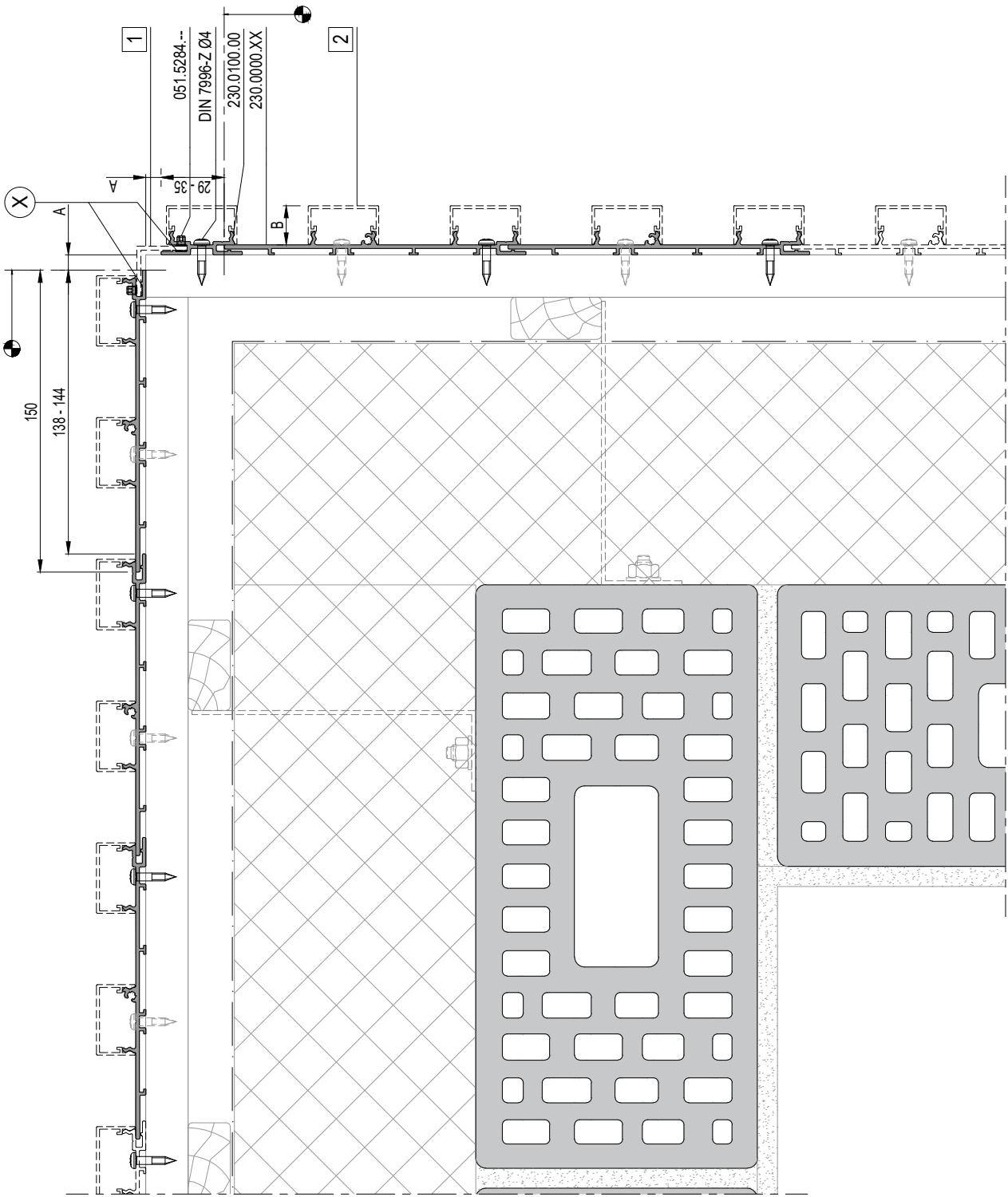
DICHTINGSMIDDEL
MATIERE D'ÉTANCHEITE
SEALING AGENT
ABDICHTUNG

(X)

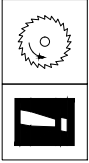
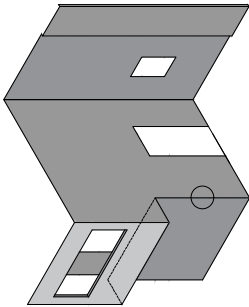
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A = VARIABLE

A	1	L-PROFIEL PROFILE L L-PROFILE WINKELPROFIL
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	±17.5MM	0L3.5352.XX
	±27.5MM	0L4.5452.XX

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	19.5MM	230.0336.XX
	30.5MM	106.0338.XX
	34.5MM	230.0337.XX
	70MM	106.0339.XX



BUKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LÉGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG



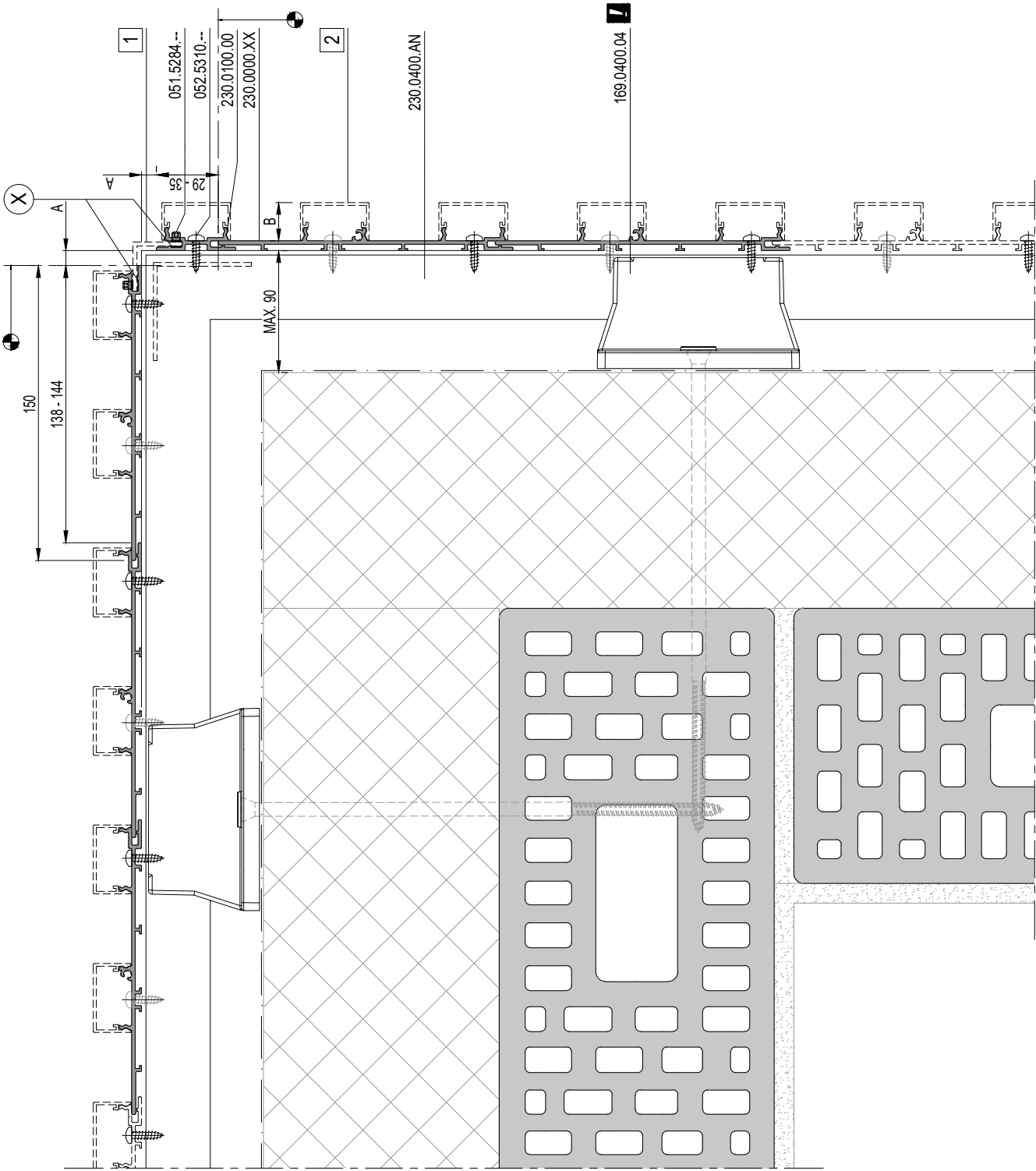
DICHTINGSMIDDEL
MATIERE D'ETANCHEITE
SEALING AGENT
ABDICHTUNG

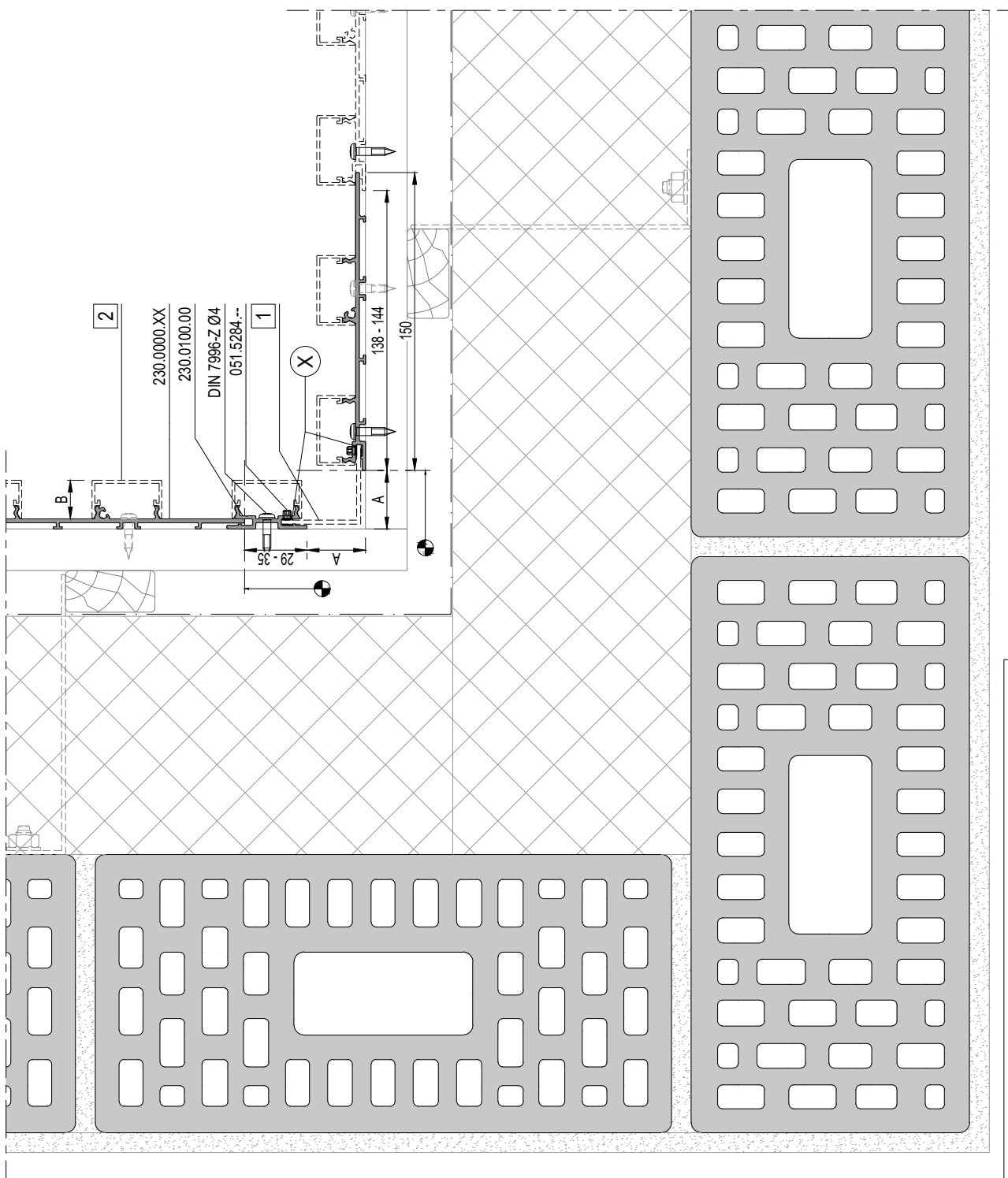
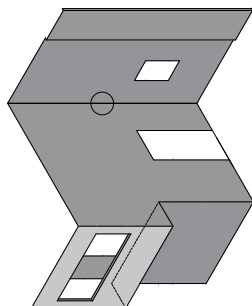
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A	1	L-PROFIEL PROFILE L L-PROFILE WINKEL PROFIL
±7.5MM		0L2.5252.XX
±17.5MM		0L3.5352.XX
±27.5MM		0L4.5452.XX

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM		230.0336.XX
30.5MM		106.0338.XX
34.5MM		230.0337.XX
70MM		106.0339.XX





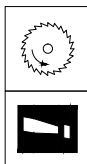
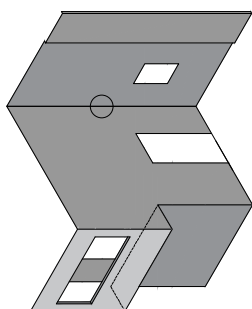
DICHTUNGSMIDDEL
MATIERE D'ETANCHEITE
SEALING AGENT
ABDICHTUNG

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A	1	L-PROFIL PROFILE L L-PROFILE WINKELPROFIL
		0L4.0402.XX
		0L5.0502.XX
		0L5.0602.XX

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX
70MM	106.0339.XX

BUKUMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLEMENTAIRE PREPARATIE/USINAGE -> CONSULTIEZ LEGISLATIEVE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSATSLIJKE INFO VOORBEREITING/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG

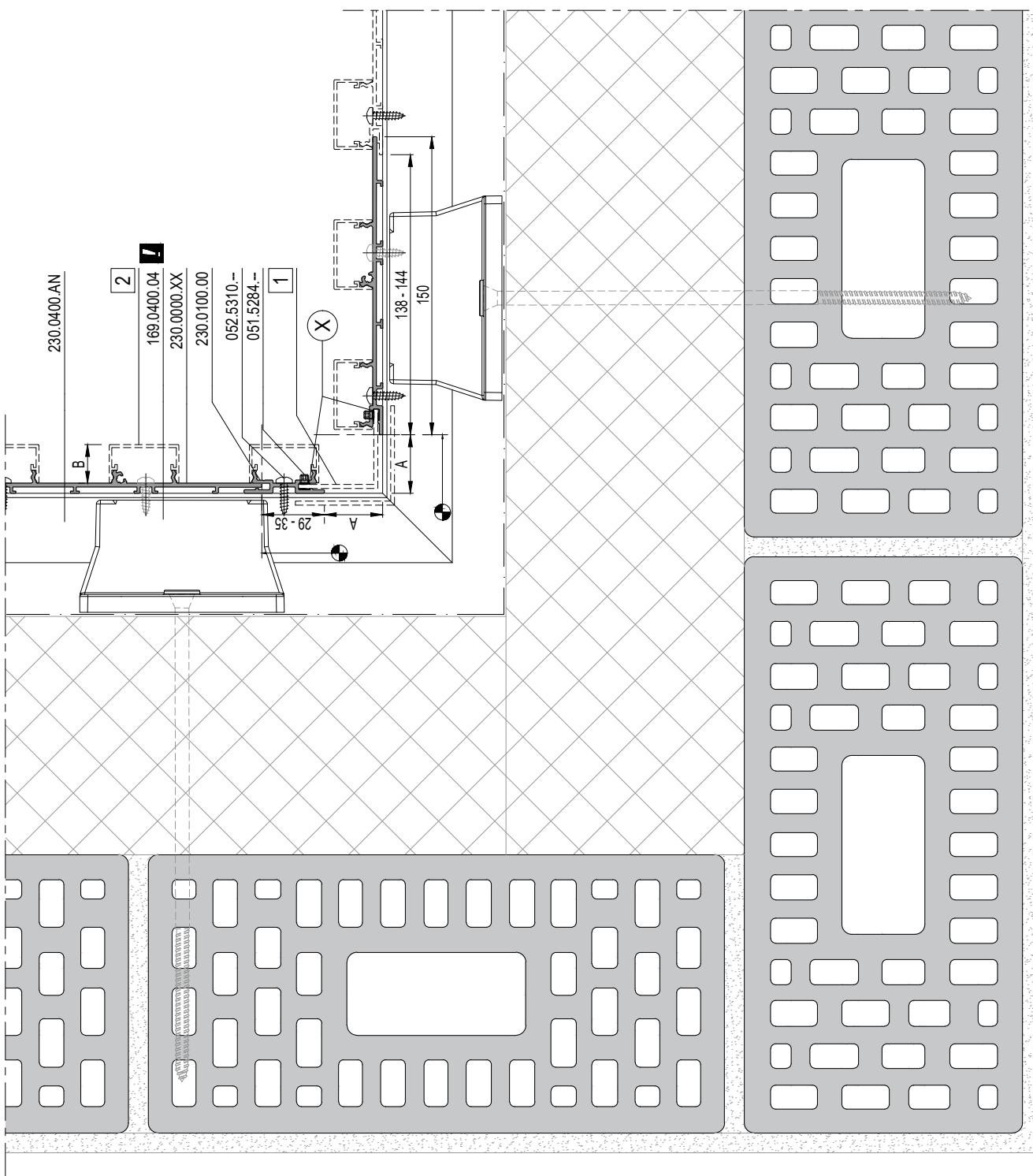


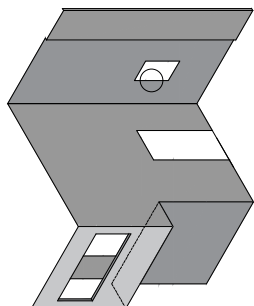
DICHTINGSMIDDEL
MATIERE D'ETANCHEITE
SEALING AGENT
ABDICHTUNG

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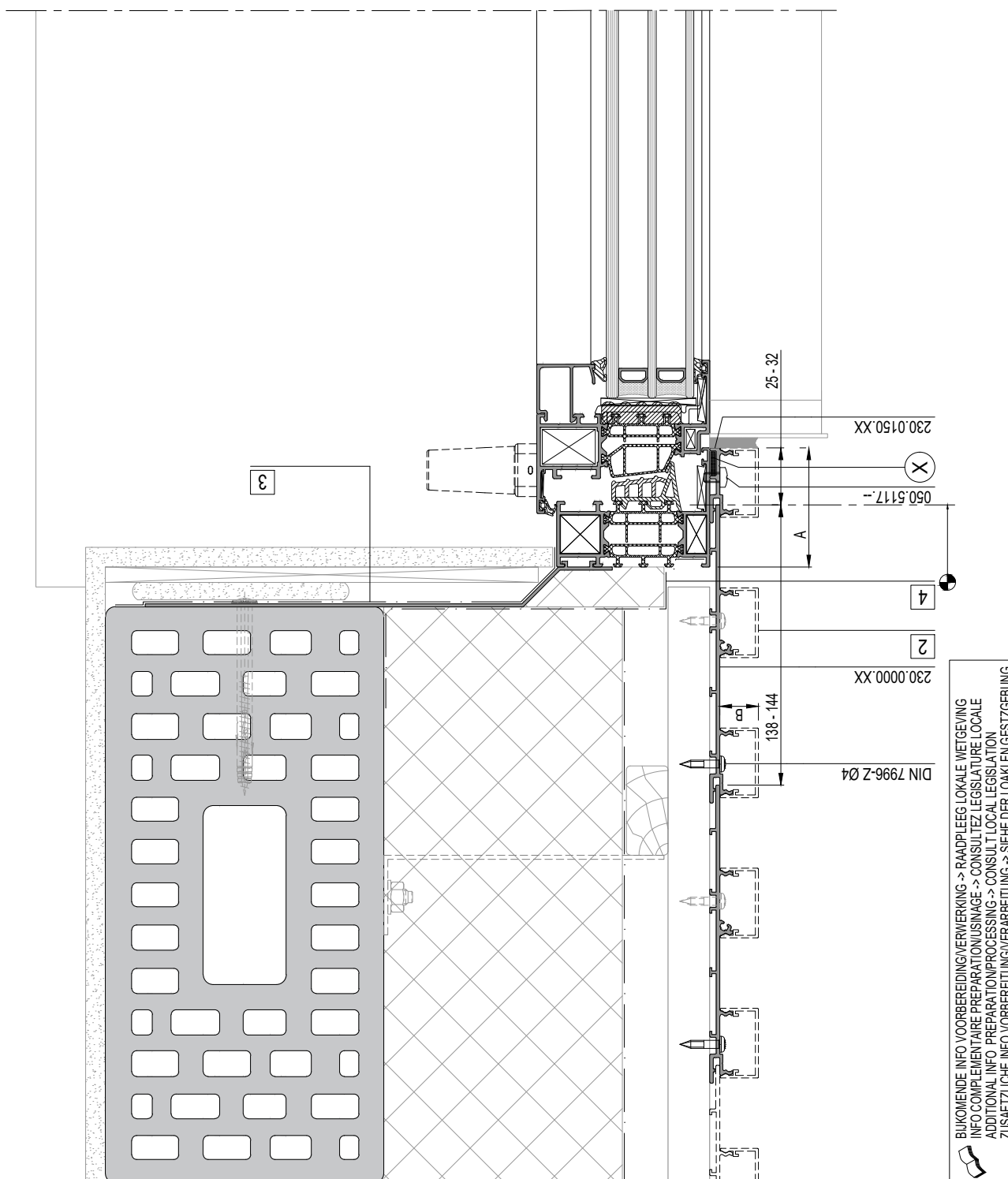
A	1	L-PROFIEL PROFILE L L-PROFILE WINKEL PROFIL
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±39.5MM		0L5.0502.XX
±49.5MM		0L6.0602.XX

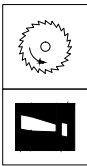
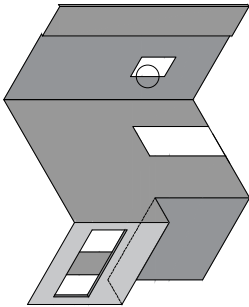
B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM		230.0336.XX
30.5MM		106.0338.XX
34.5MM		230.0337.XX
70MM		106.0339.XX





B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX
70MM	106.0339.XX





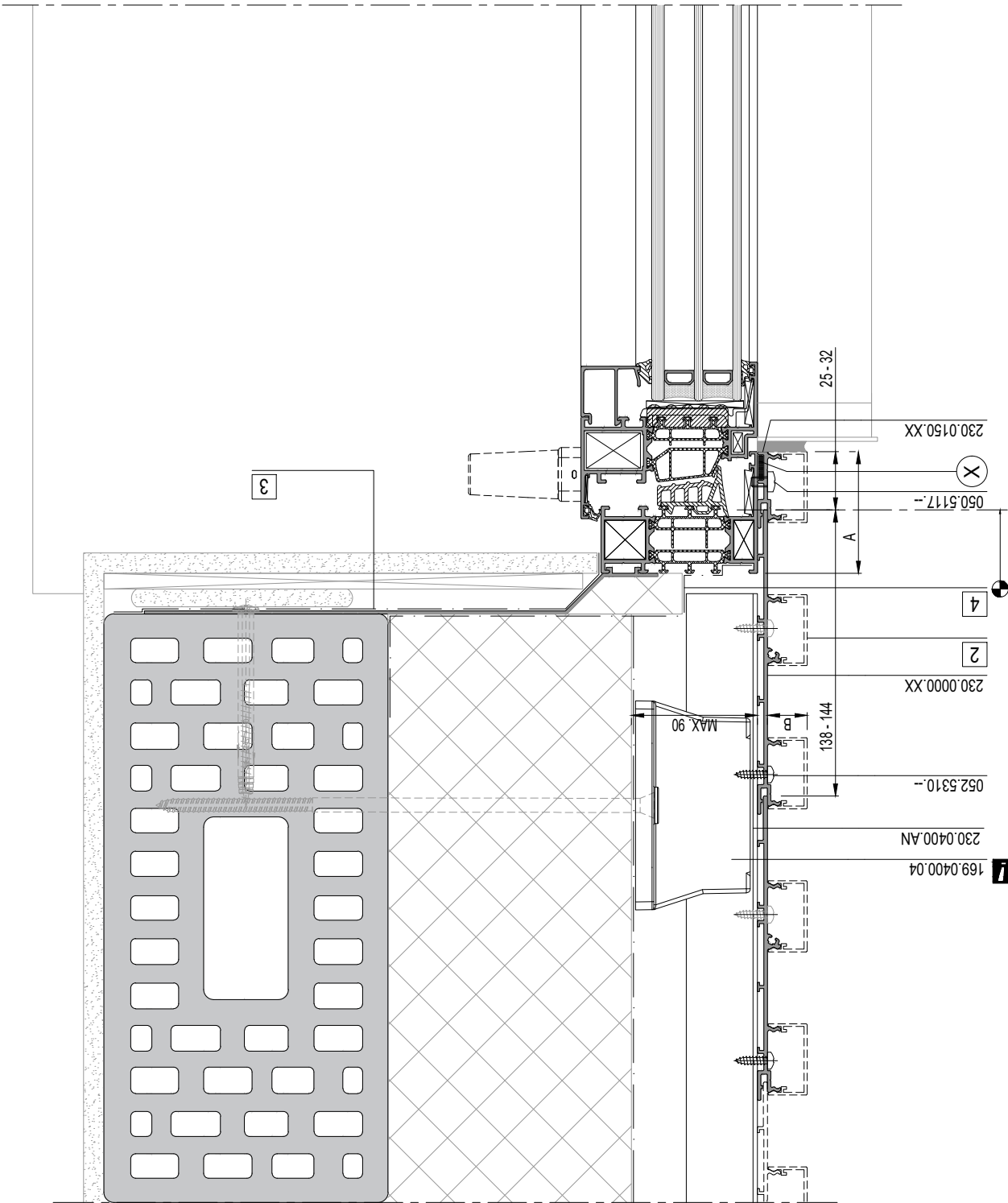
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MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG

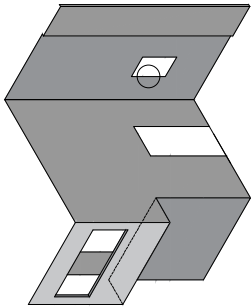
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084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0136.XX	53MM
408.0183.XX	60MM
408.0160.XX	70MM
408.0125.XX	80MM

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX
70MM	106.0339.XX

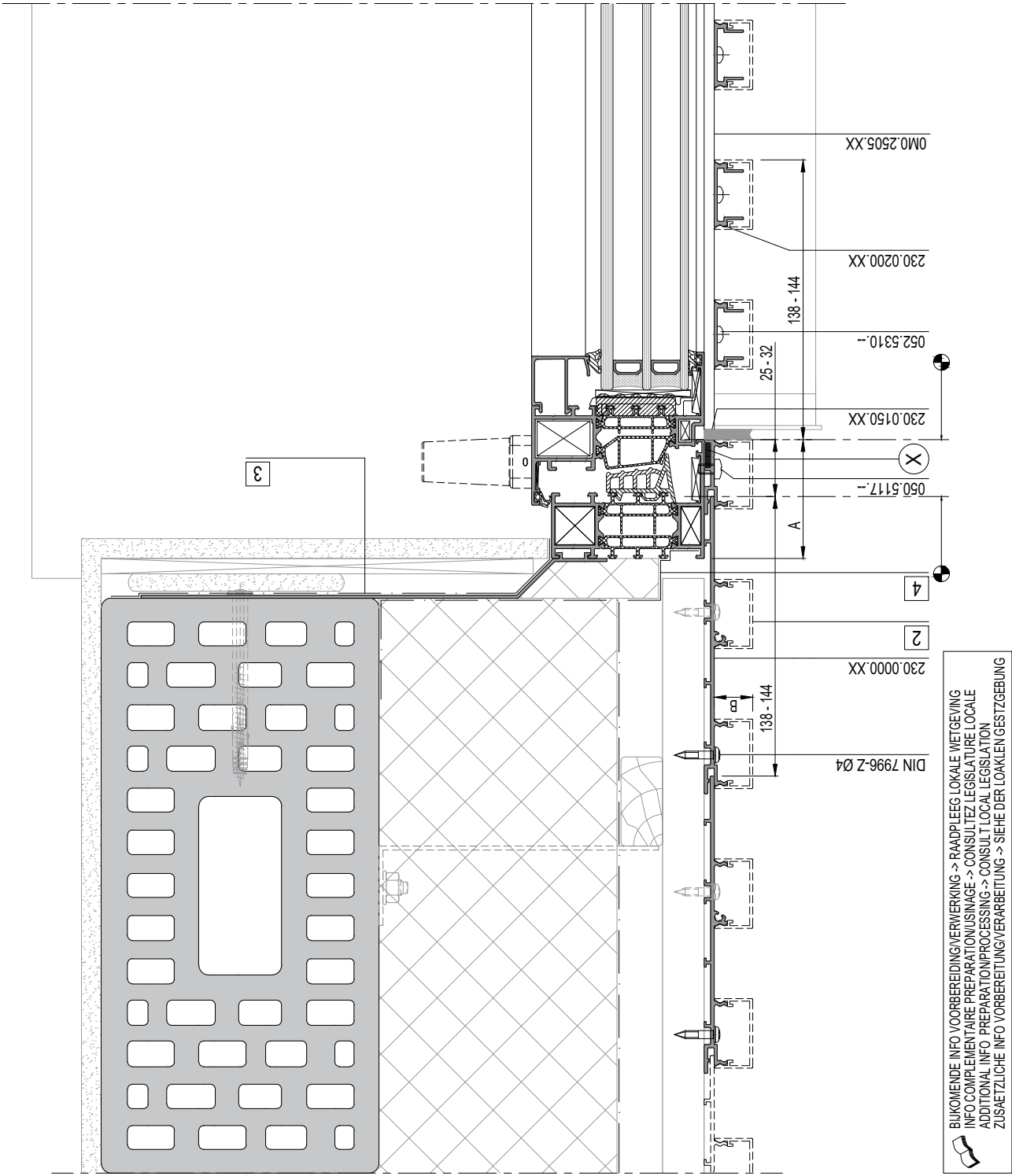


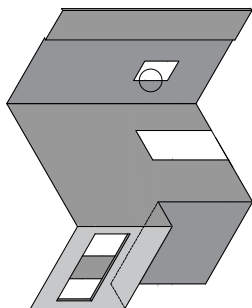


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3		X	
4			
084.9441.04 (100MM)		084.9431.04 (100MM)	
084.9442.04 (150MM)		084.9432.04 (150MM)	
084.9443.04 (200MM)		084.9433.04 (200MM)	
084.9444.04 (250MM)		084.9434.04 (250MM)	
084.9445.04 (300MM)		084.9435.04 (300MM)	

BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0136.XX	53MM
408.0183.XX	60MM
408.0160.XX	70MM
408.0125.XX	80MM

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX
70MM	106.0339.XX



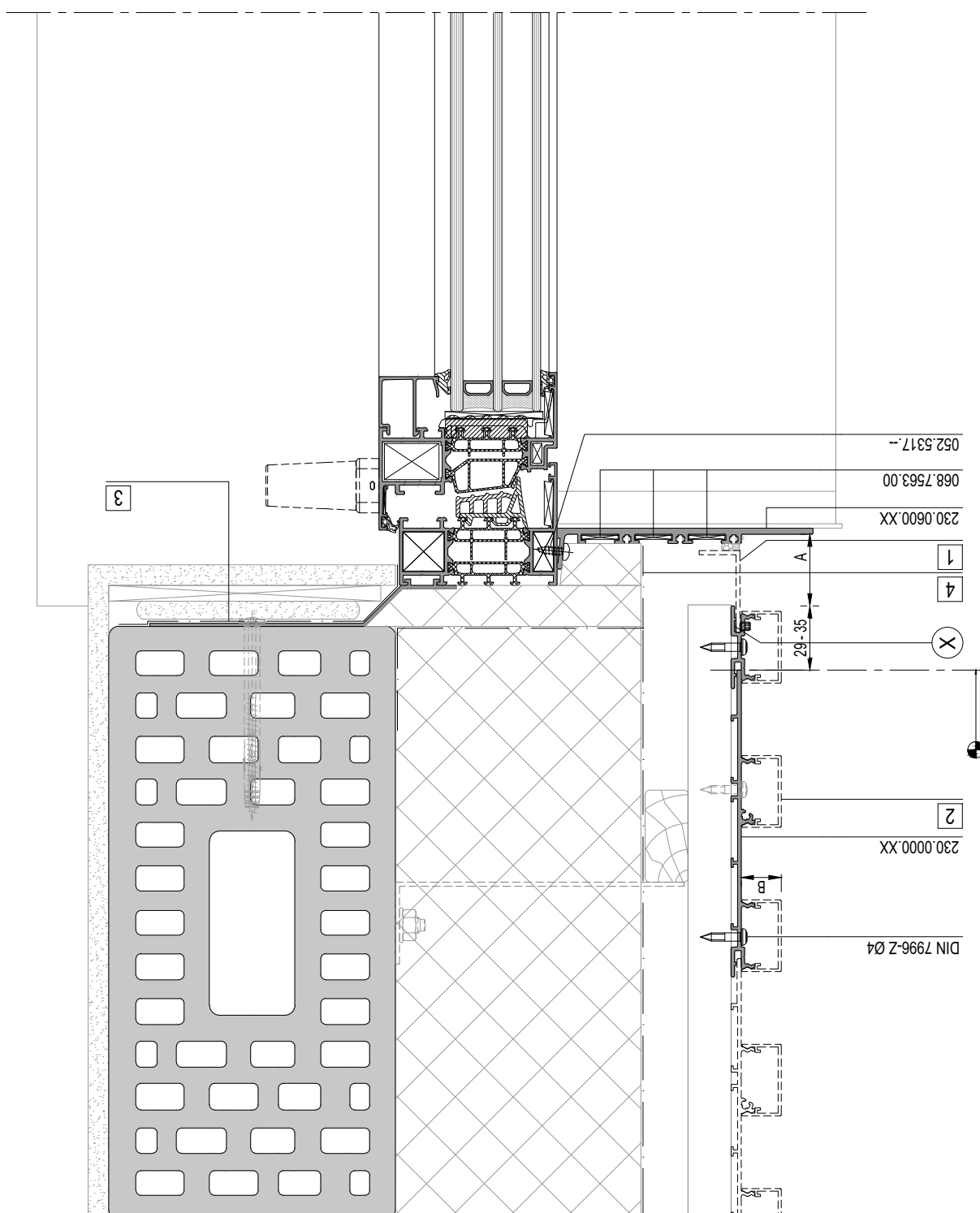


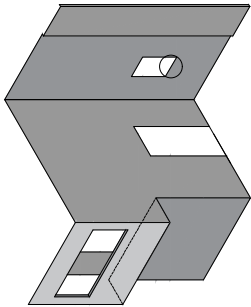
**DICHTINGSMIDDEL
MATIERE D'ETANCHEITE
SEALING AGENT
ABDICHTUNG**

3	084.9441.04 (100MM)	084.9431.04 (100MM)
	084.9442.04 (150MM)	084.9432.04 (150MM)
	084.9443.04 (200MM)	084.9433.04 (200MM)
	084.9444.04 (250MM)	084.9434.04 (250MM)
	084.9445.04 (300MM)	084.9435.04 (300MM)
4		

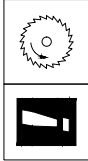
A	1 L-PROFIEL PROFILE L L-PROFILE WINKELPROFIL
±25MM	0L3.0202.XX
±35MM	0L4.0202.XX
±45MM	0L5.0202.XX

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0336.XX
		106.0338.XX
		230.0337.XX
		106.0339.XX





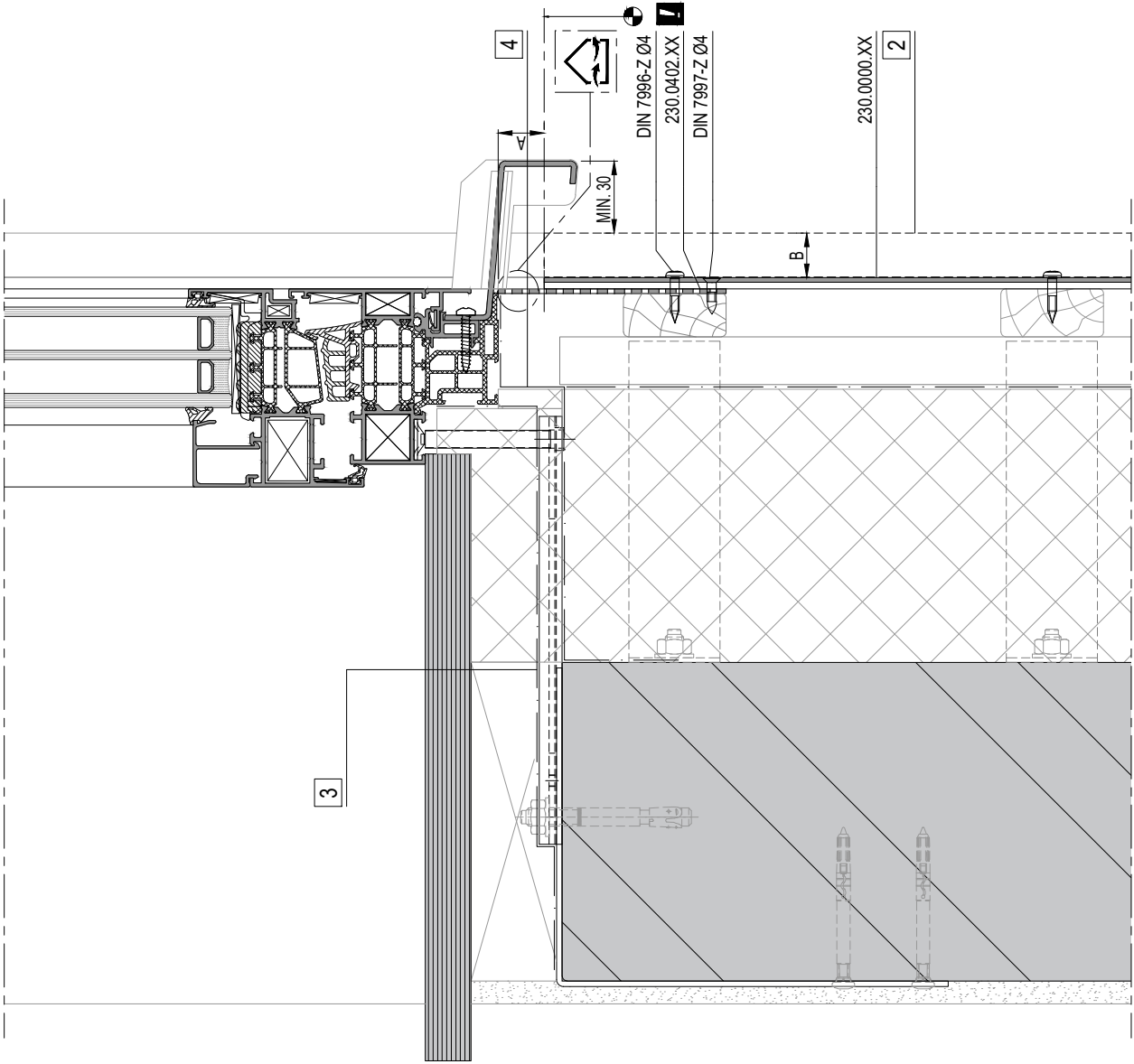
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VOLG LOCALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

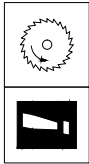
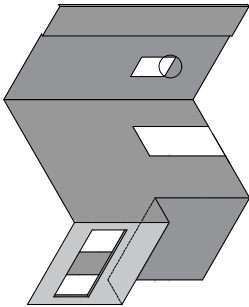
3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2
19.5MM	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
30.5MM	230.0336.XX
34.5MM	106.0338.XX
70MM	230.0337.XX
	106.0339.XX



BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESETZGEBUNG



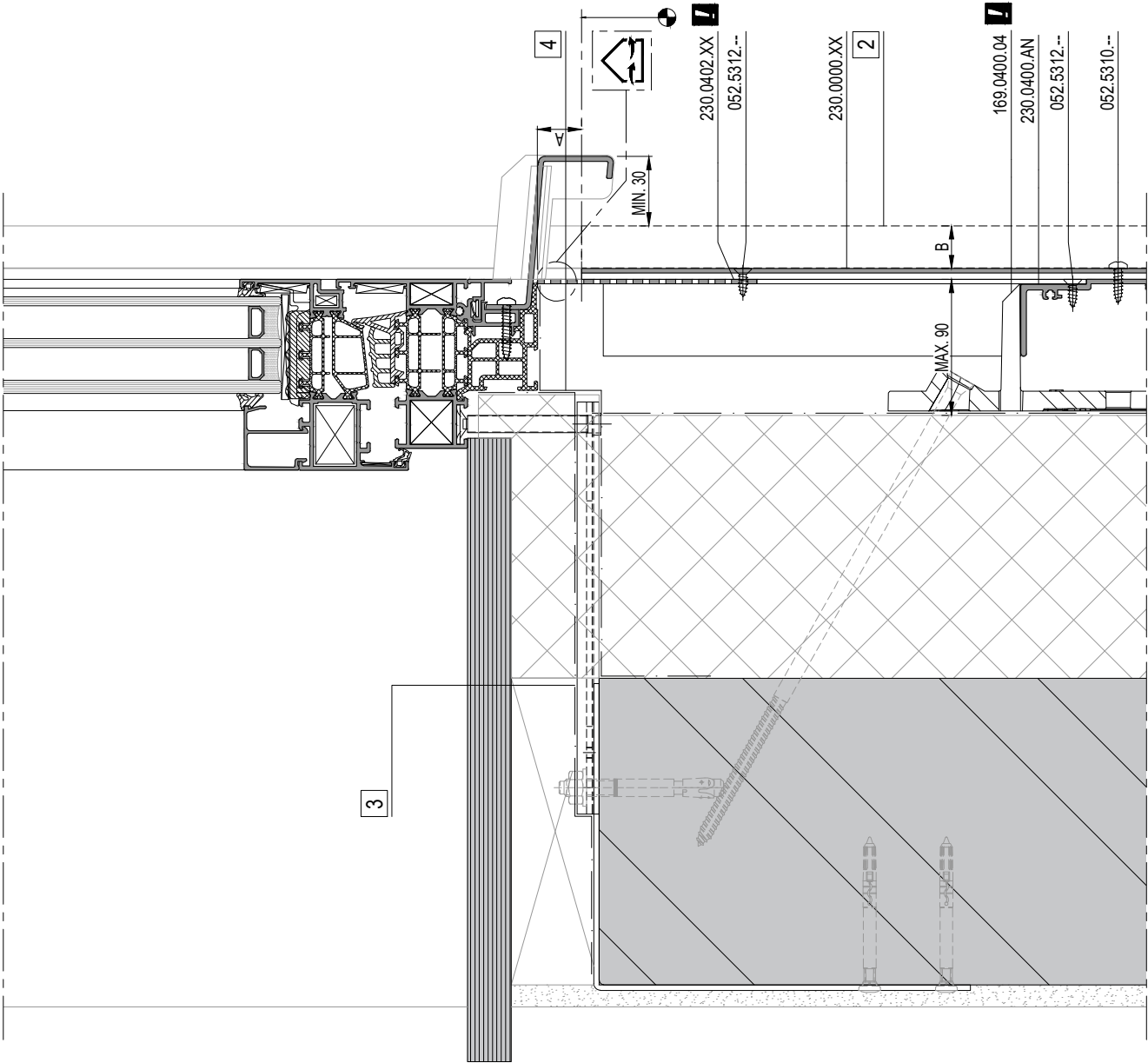


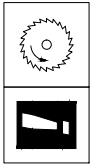
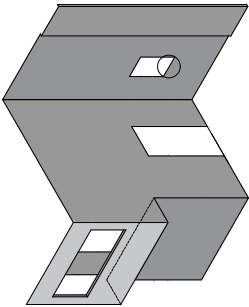
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VOLG LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2
19.5MM	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
30.5MM	230.0336.XX
34.5MM	106.0338.XX
70MM	230.0337.XX
	106.0339.XX



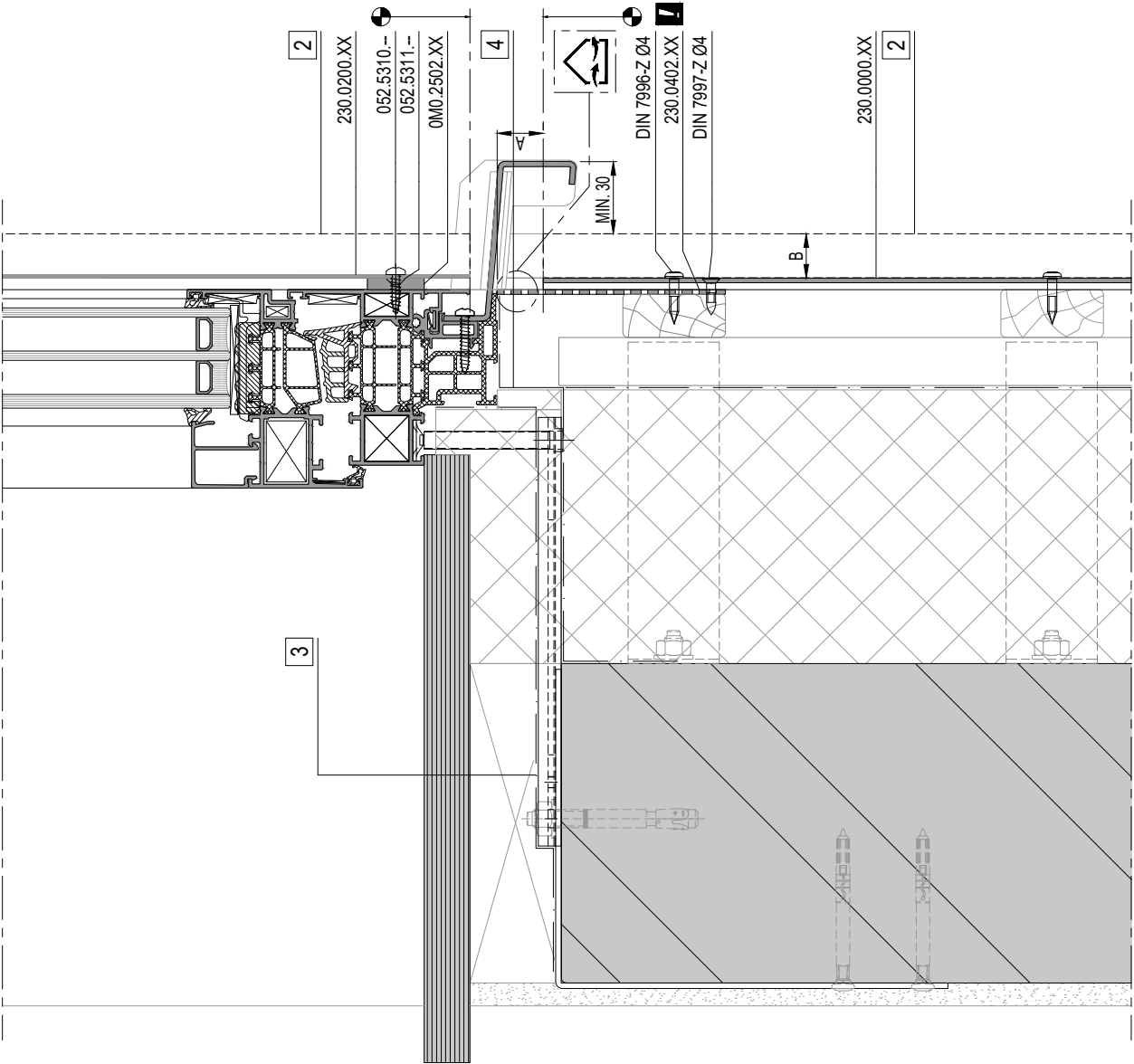


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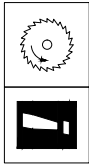
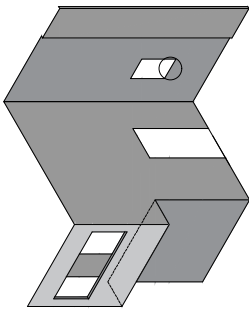
VOLG. LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0200.XX	230.0336.XX
30.5MM	052.5310.-	106.0338.XX
34.5MM	052.5311.-	230.0337.XX
70MM	0M0.2502.XX	106.0339.XX



BUKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATION LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GSETZGEBUNG

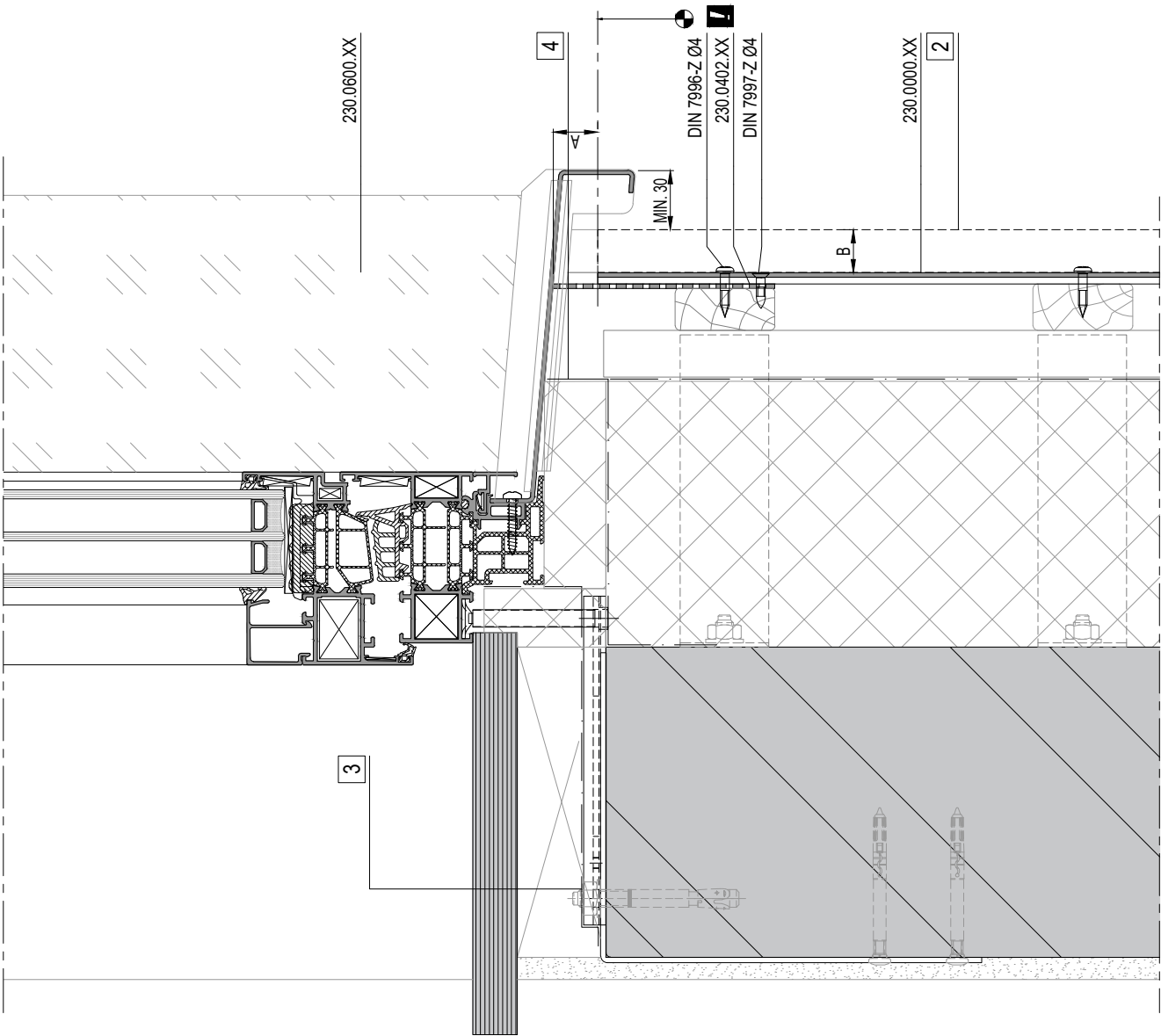


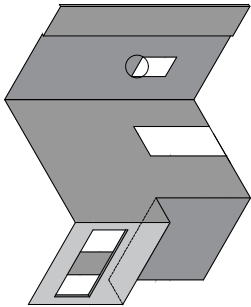
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VOLG LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGETZGEBUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2
19.5MM	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
30.5MM	230.0336.XX
34.5MM	106.0338.XX
70MM	230.0337.XX
	106.0339.XX





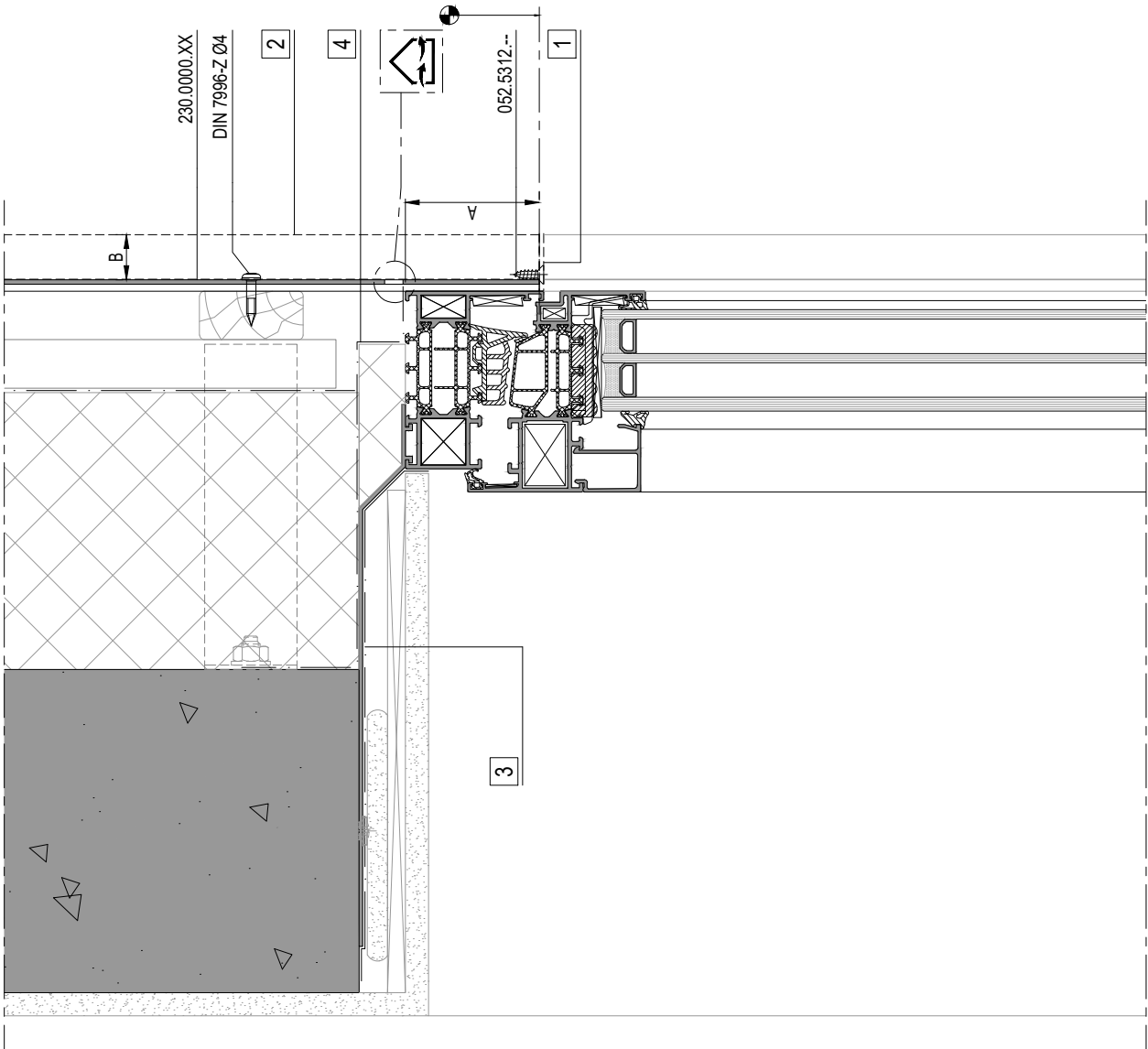
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VOLG LOCALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	1 STAAF BARRE BAR FLACHPROFIL
230.0336.XX	0M0.2002.XX
106.0338.XX	0M0.3002.XX
230.0337.XX	0M0.3502.XX
106.0339.XX	0M0.7002.XX

BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0136.XX	53MM
408.0183.XX	60MM
408.0160.XX	70MM
408.0125.XX	80MM

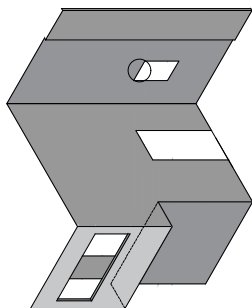
B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX
70MM	106.0339.XX



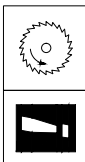
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084.9442.04 (150MM)
084.9443.04 (200MM)
084.9444.04 (250MM)
084.9445.04 (300MM)

4
084.9431.04 (100MM)
084.9432.04 (150MM)
084.9433.04 (200MM)
084.9434.04 (250MM)
084.9435.04 (300MM)

BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG



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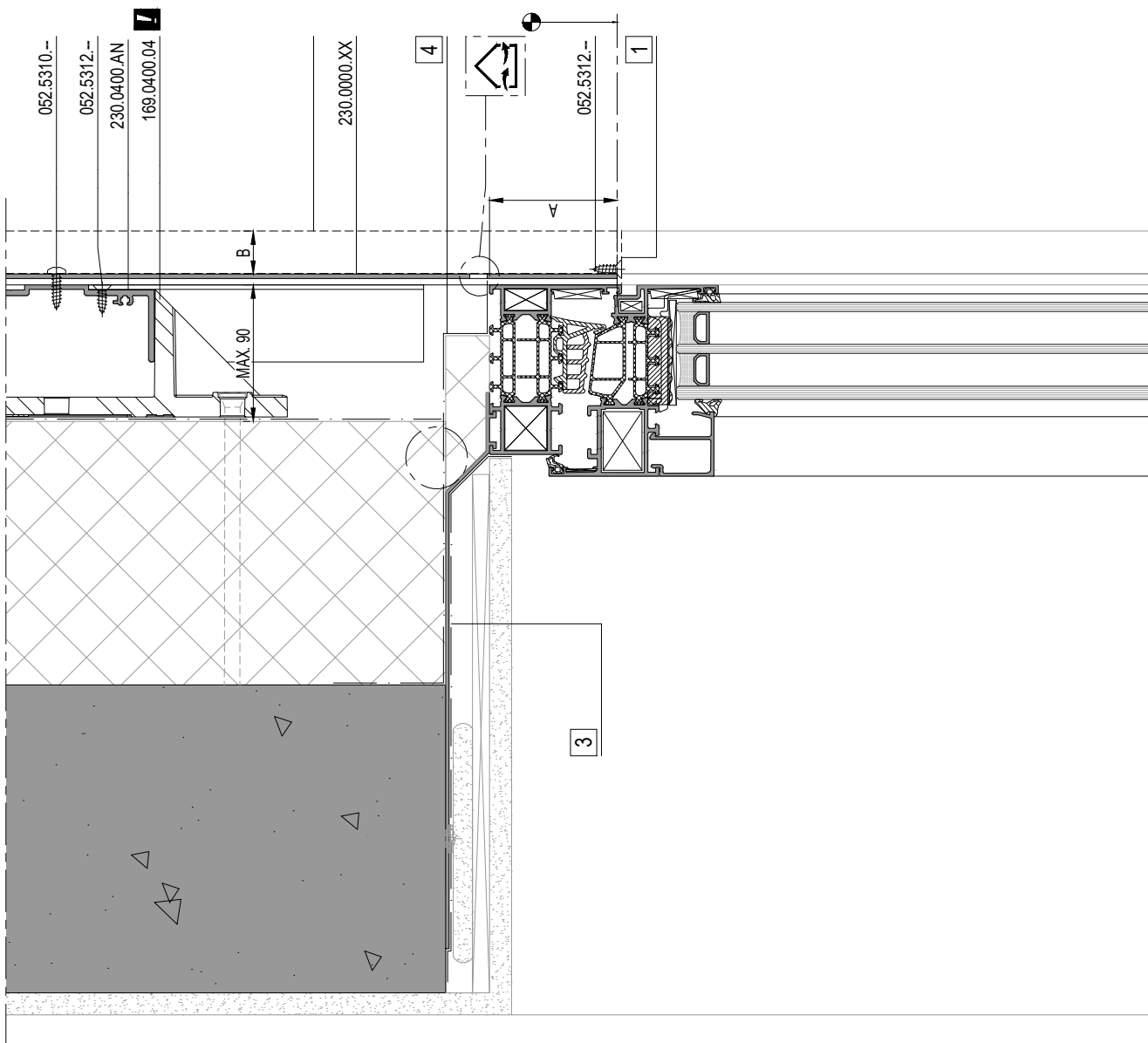
VOLG LOCALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG



2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	1	STAAF BARRE BAR FLACHPROFIL
	230.0336.XX		0M0.2002.XX
	106.0338.XX		0M0.3002.XX
	230.0337.XX		0M0.3502.XX
	106.0339.XX		0M0.7002.XX

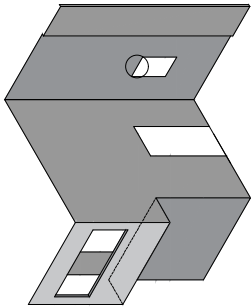
BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0136.XX	53MM
408.0183.XX	60MM
408.0160.XX	70MM
408.0125.XX	80MM

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM		230.0336.XX
30.5MM		106.0338.XX
34.5MM		230.0337.XX
70MM		106.0339.XX



3
084.9441.04 (100MM)
084.9442.04 (150MM)
084.9443.04 (200MM)
084.9444.04 (250MM)
084.9445.04 (300MM)

4
084.9431.04 (100MM)
084.9432.04 (150MM)
084.9433.04 (200MM)
084.9434.04 (250MM)
084.9435.04 (300MM)



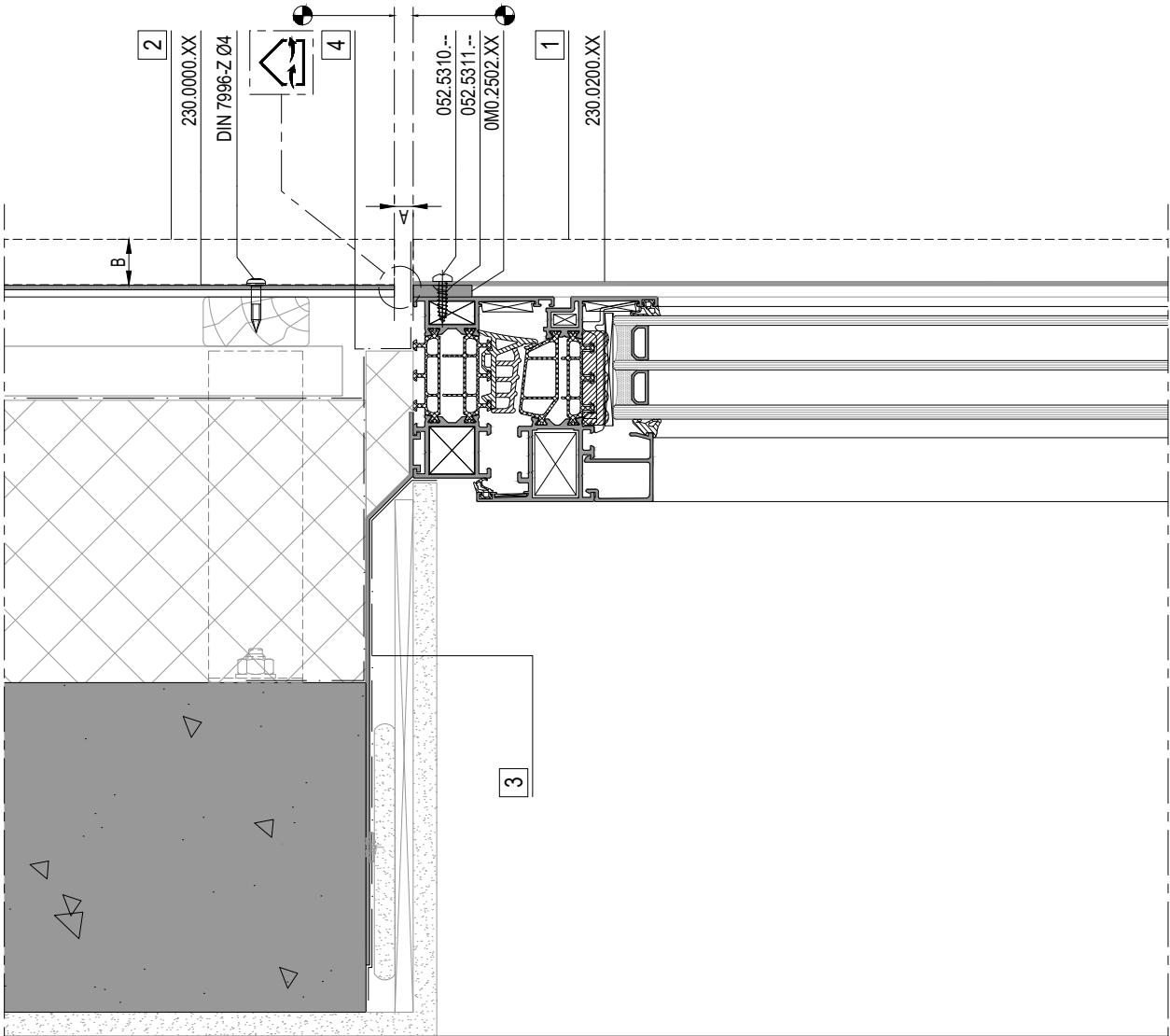
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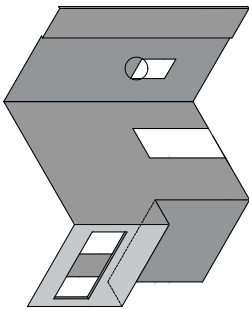
VOLG LOCALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX	
30.5MM	106.0338.XX	
34.5MM	230.0337.XX	
70MM	106.0339.XX	



BUKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG



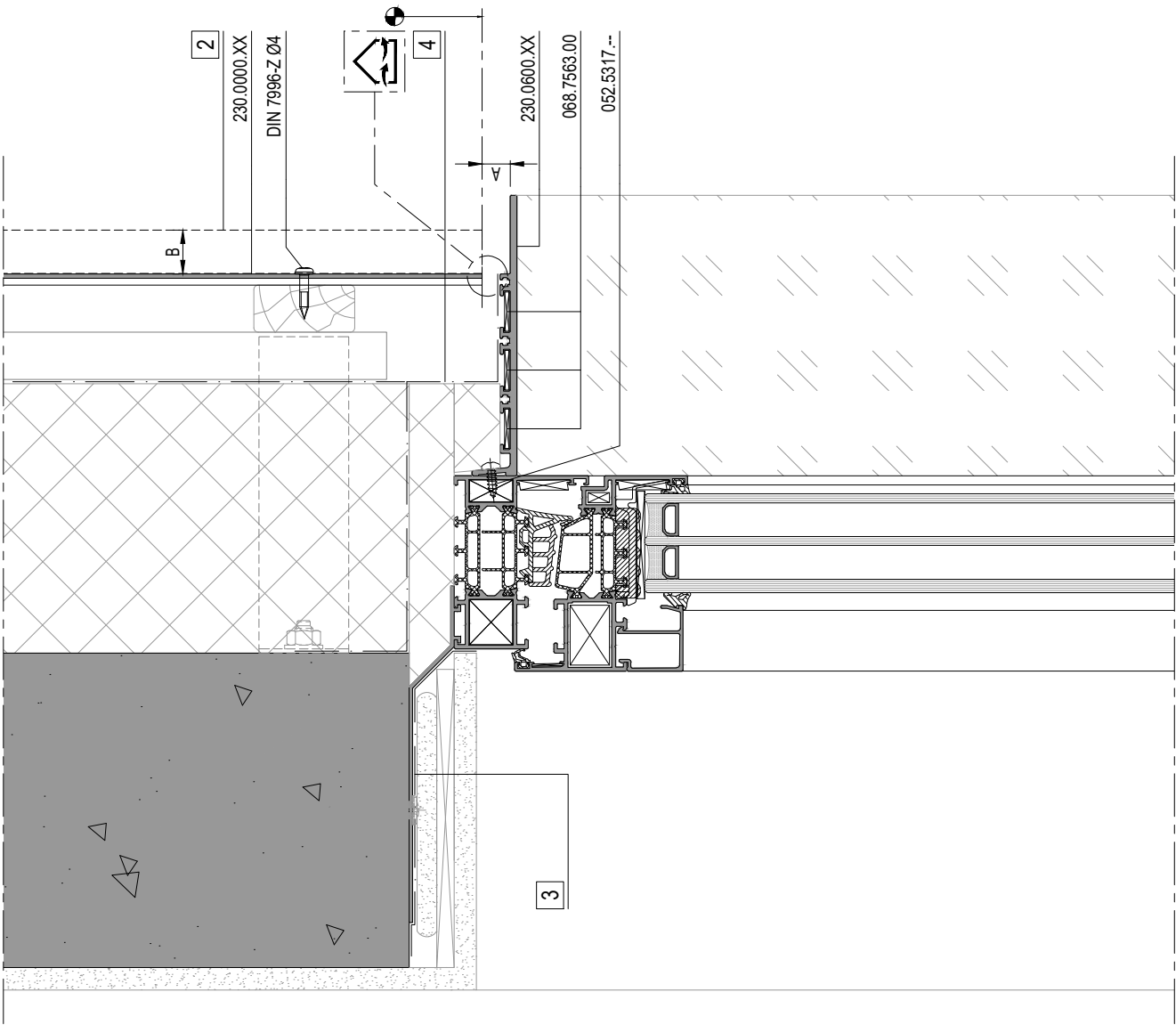
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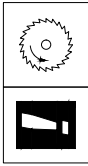
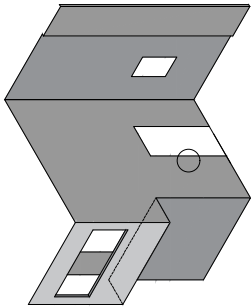


VOLG LOCALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX
70MM	106.0339.XX





DICHTINGSMIDDEL
MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG

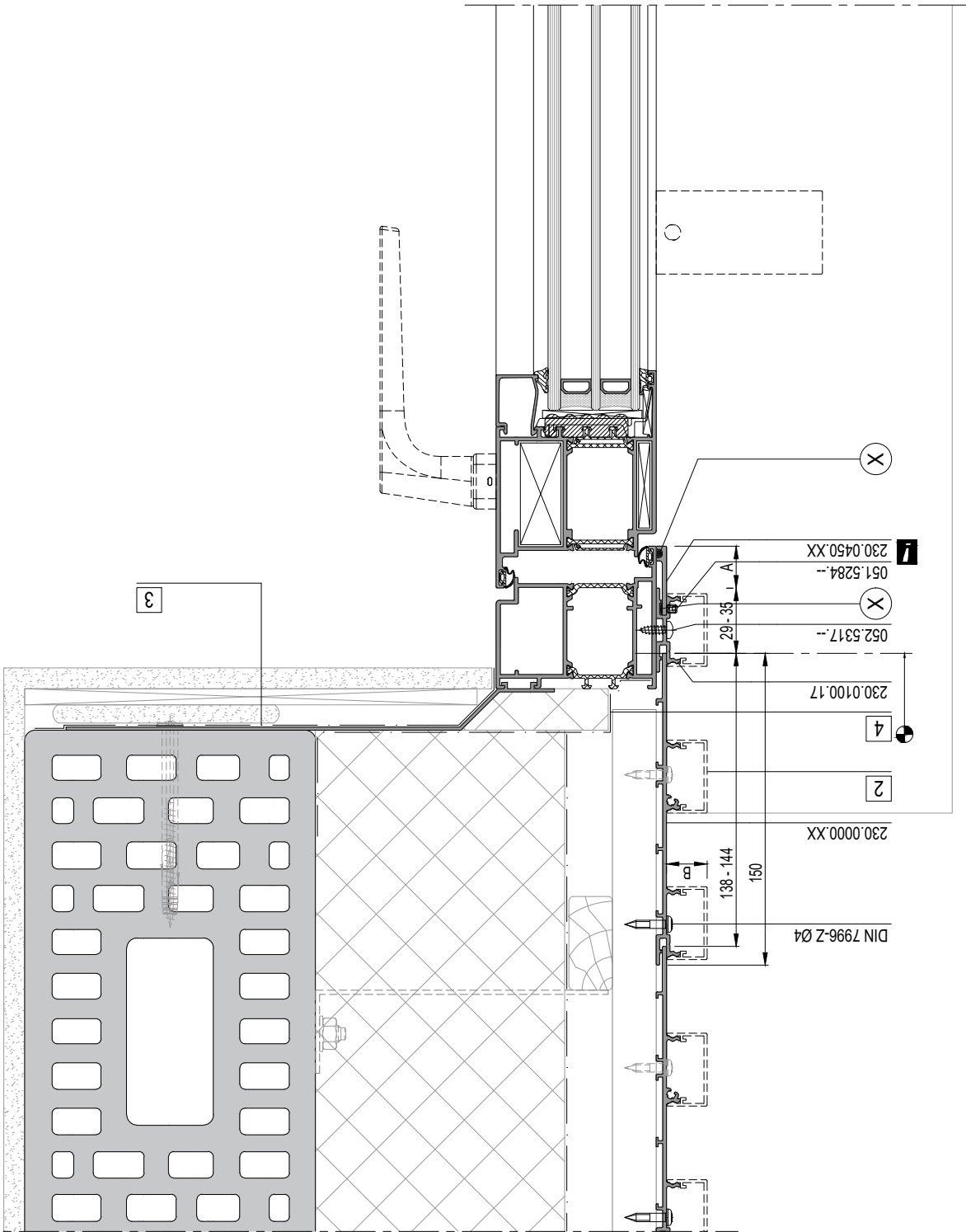


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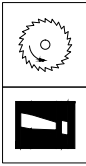
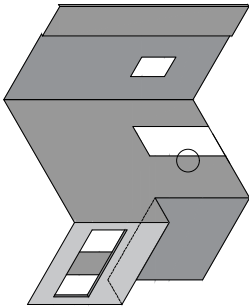
A	MAX. 37MM
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3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX	
30.5MM	106.0338.XX	
34.5MM	230.0337.XX	
70MM	106.0339.XX	



BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG



DICHTINGSMIDDEL
MATIERE D'ETANCHEITE
SEALING AGENT
ABDICHTUNG

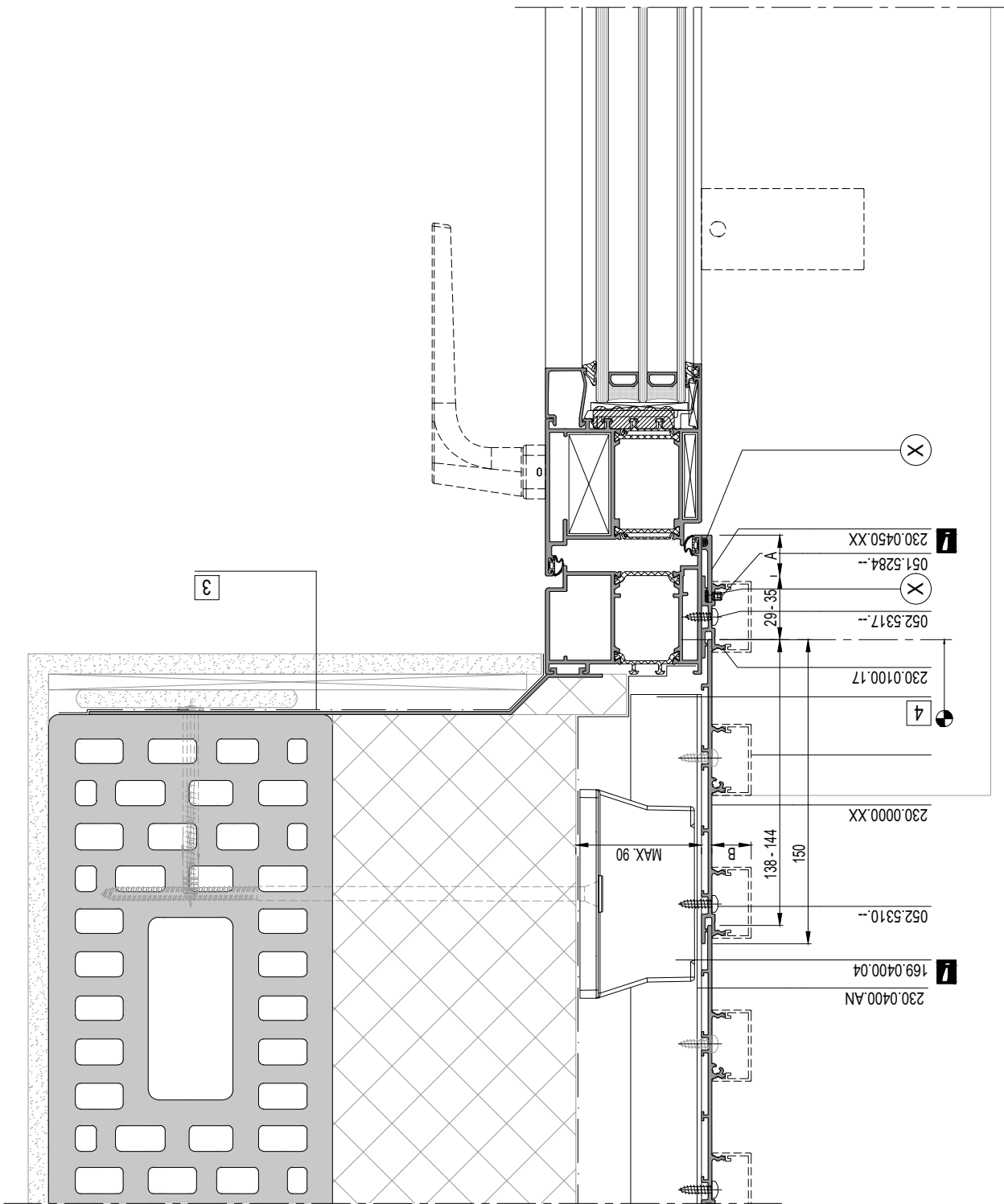
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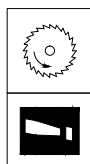
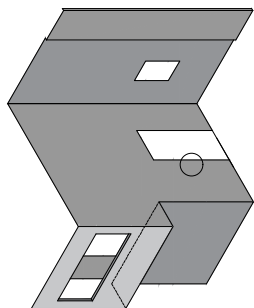
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A	MAX. 37MM
---	-----------

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX
70MM	106.0339.XX





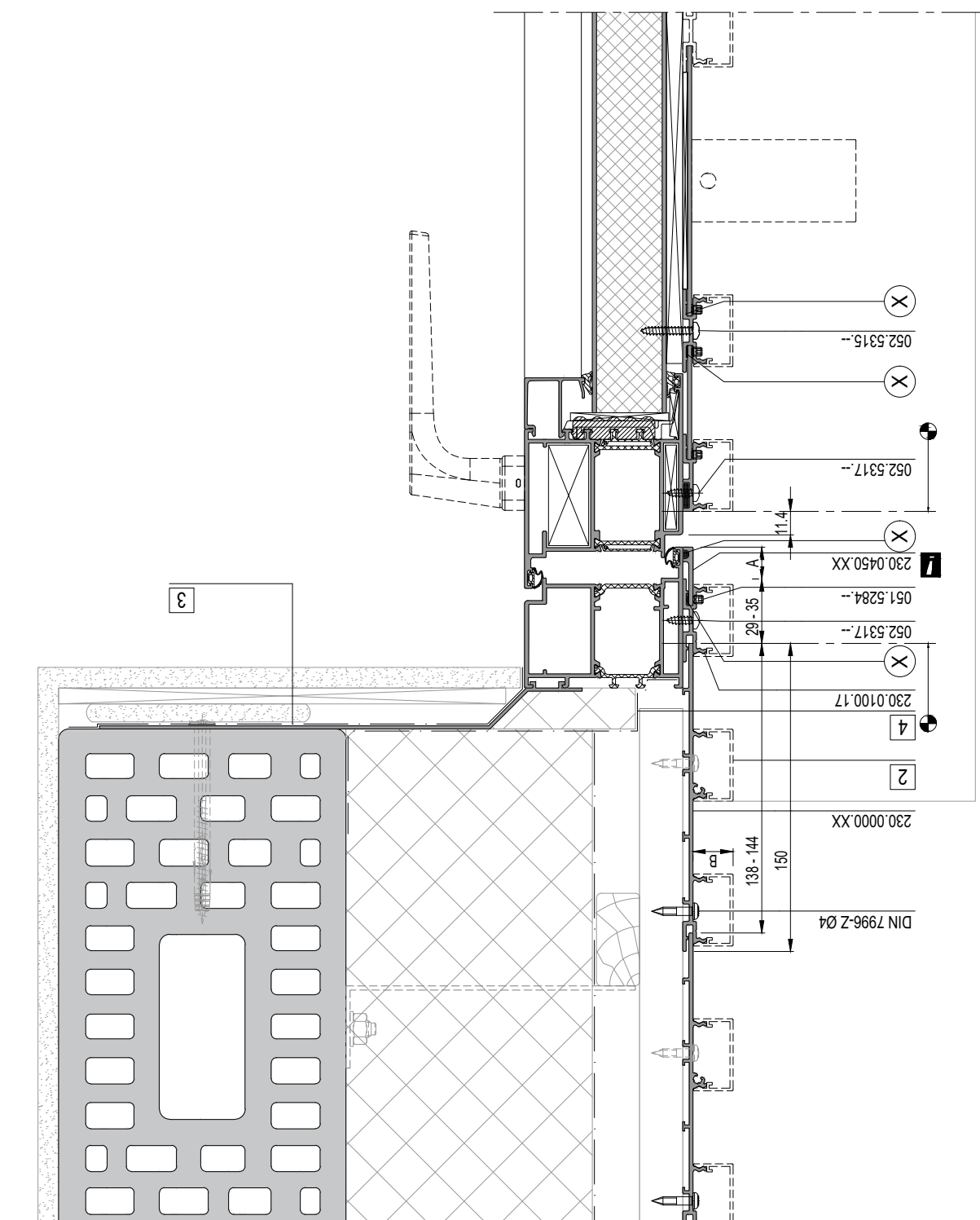
DICHTINGSMIDDEL
MATIERE D'ETANCHEITE
SEALING AGENT
ABDICHTUNG

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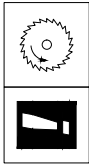
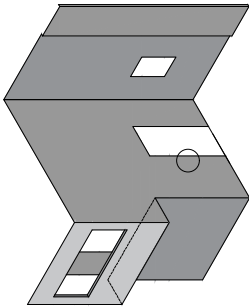
A	MAX. 37MM
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3	084.9441.04 (100MM)	084.9431.04 (100MM)
	084.9442.04 (150MM)	084.9432.04 (150MM)
	084.9443.04 (200MM)	084.9433.04 (200MM)
	084.9444.04 (250MM)	084.9434.04 (250MM)
	084.9445.04 (300MM)	084.9435.04 (300MM)

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
		230.0336.XX
		106.0338.XX
		230.0337.XX



INKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
 INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
 ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
 ZUSATZELICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG



MIN. FB = 800MM

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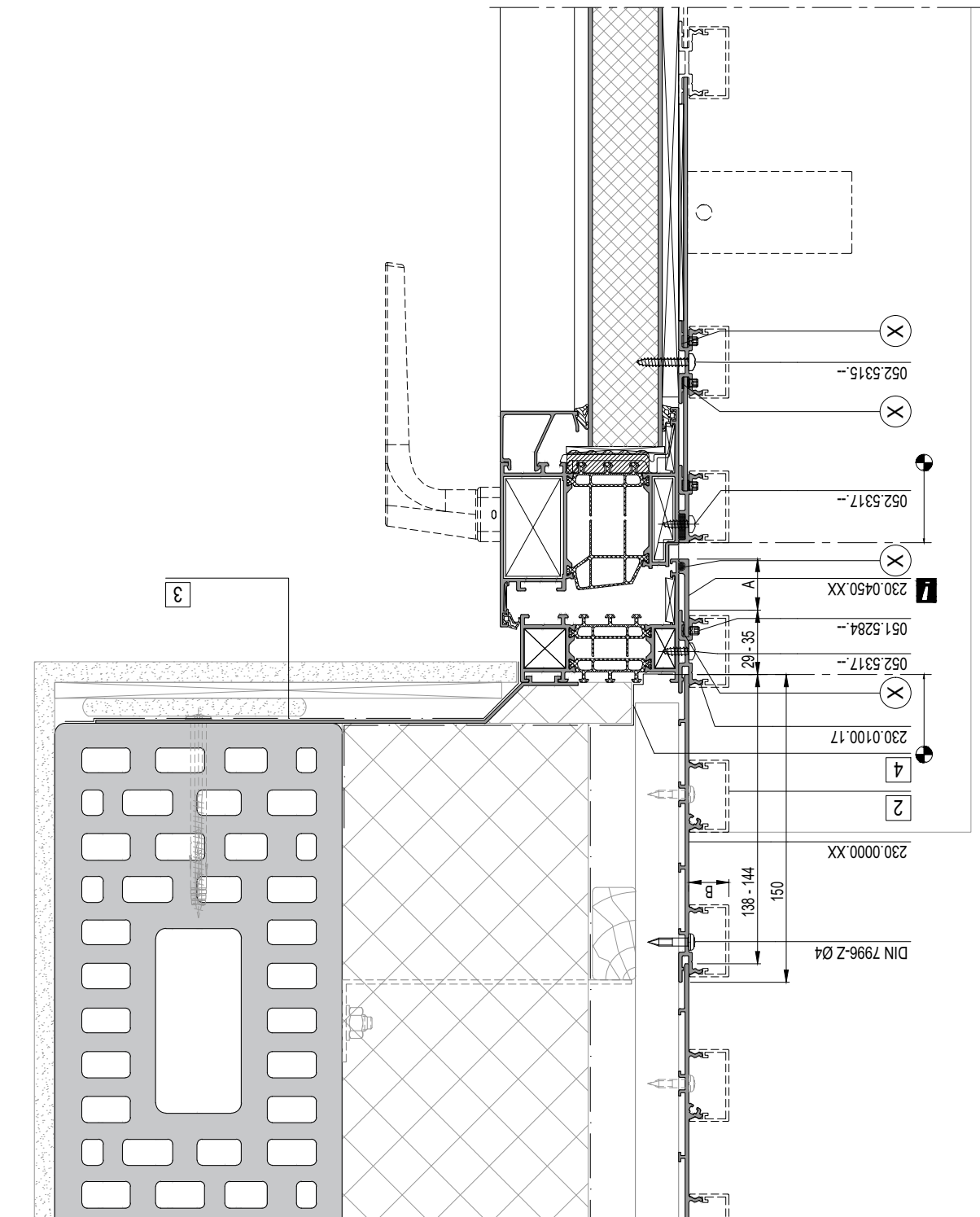
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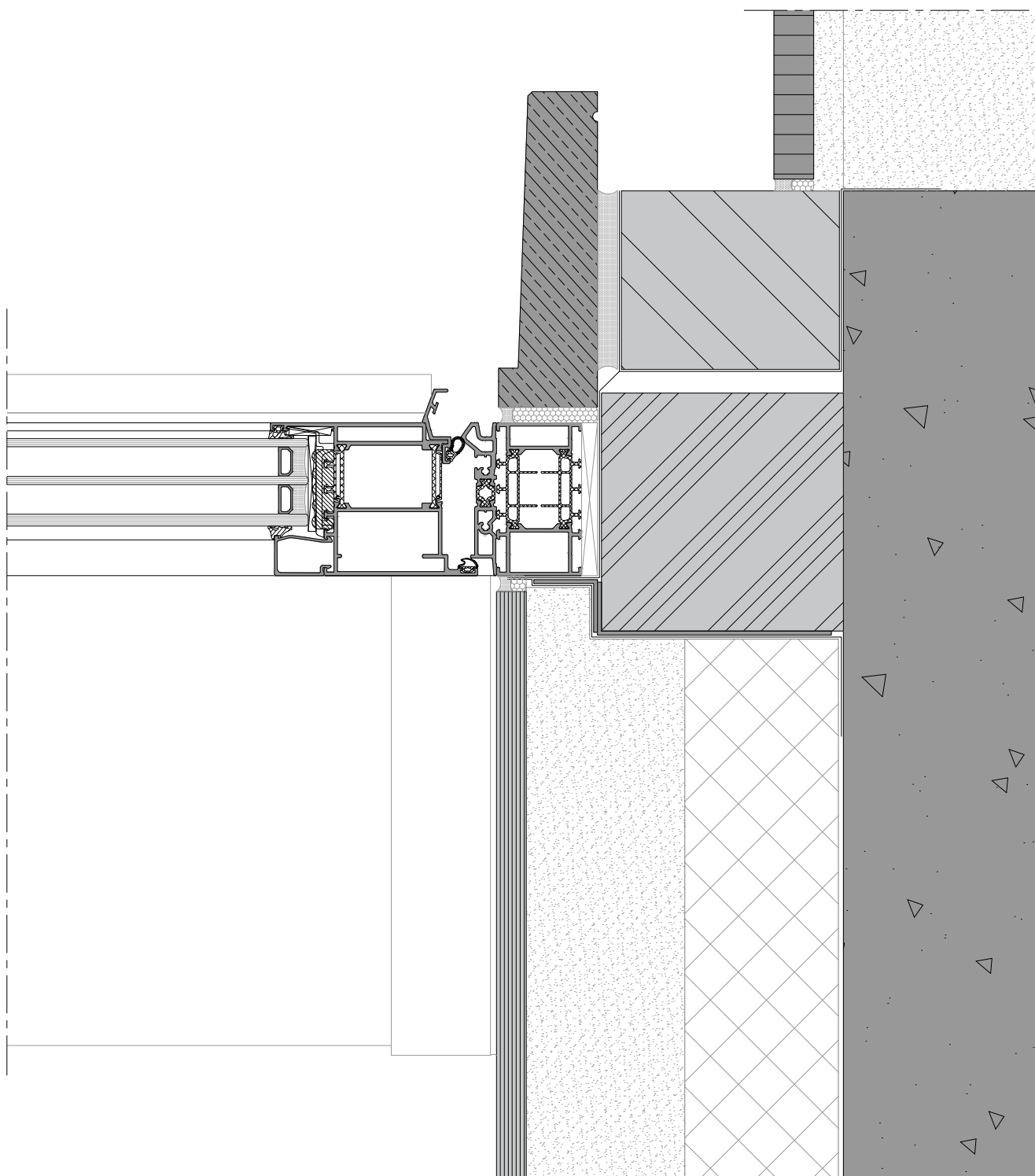
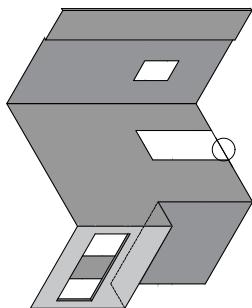
DICHTINGSMIDDEL
MATIERE D'ETANCHEITE
SEALING AGENT
ABDICHTUNG

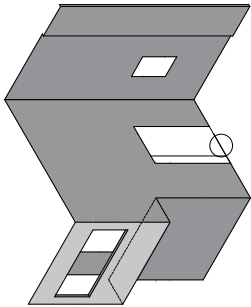
MAX. 37MM

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

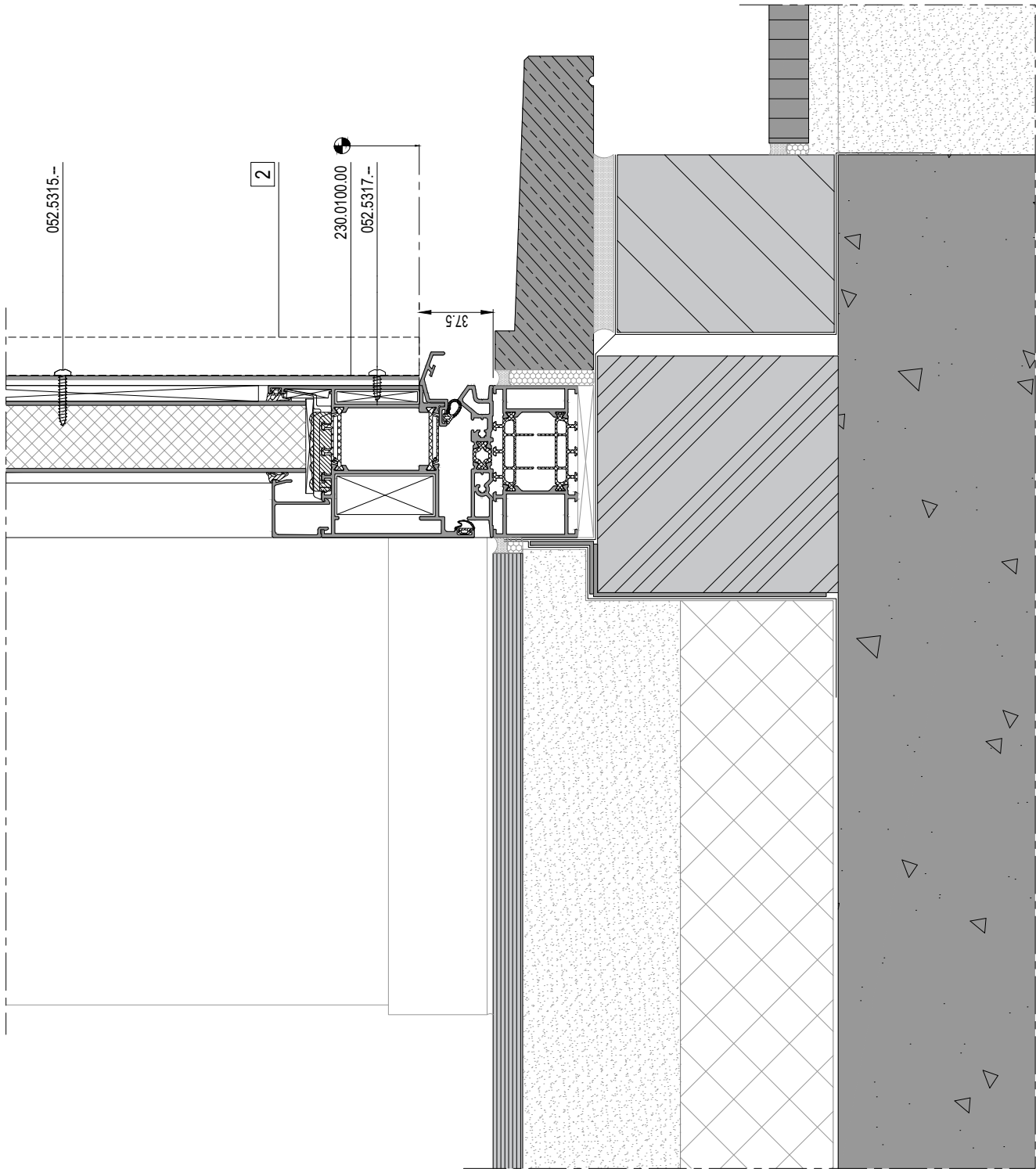
B	2
19.5MM	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	230.0336.XX

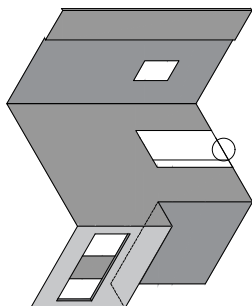






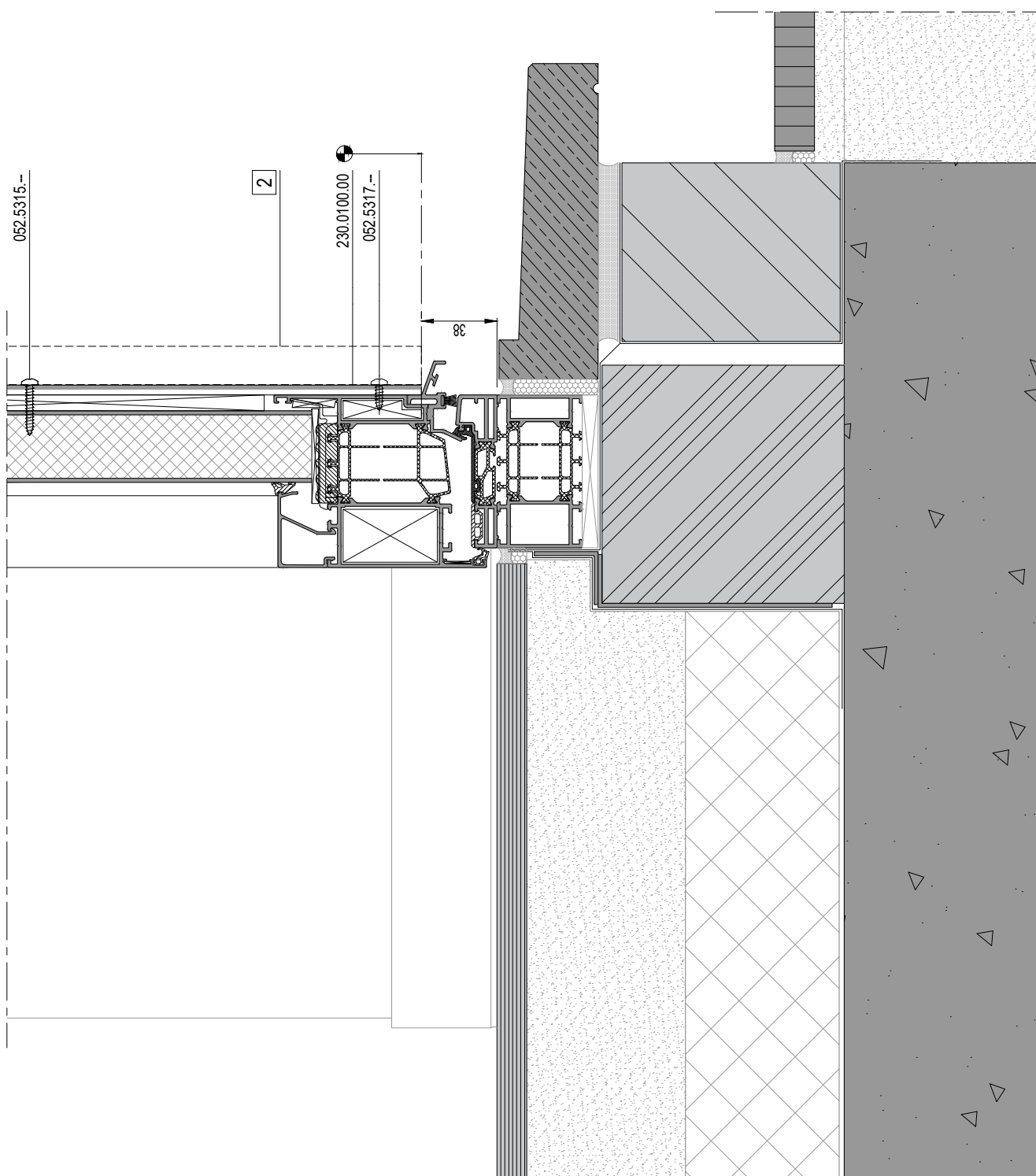
B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0336.XX
	19.5MM	106.0338.XX
	30.5MM	230.0337.XX
	34.5MM	

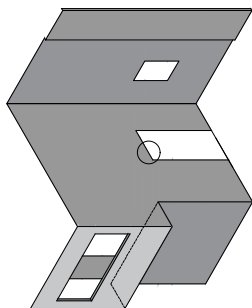




MIN. FB = 800MM

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0336.XX
	19.5MM	





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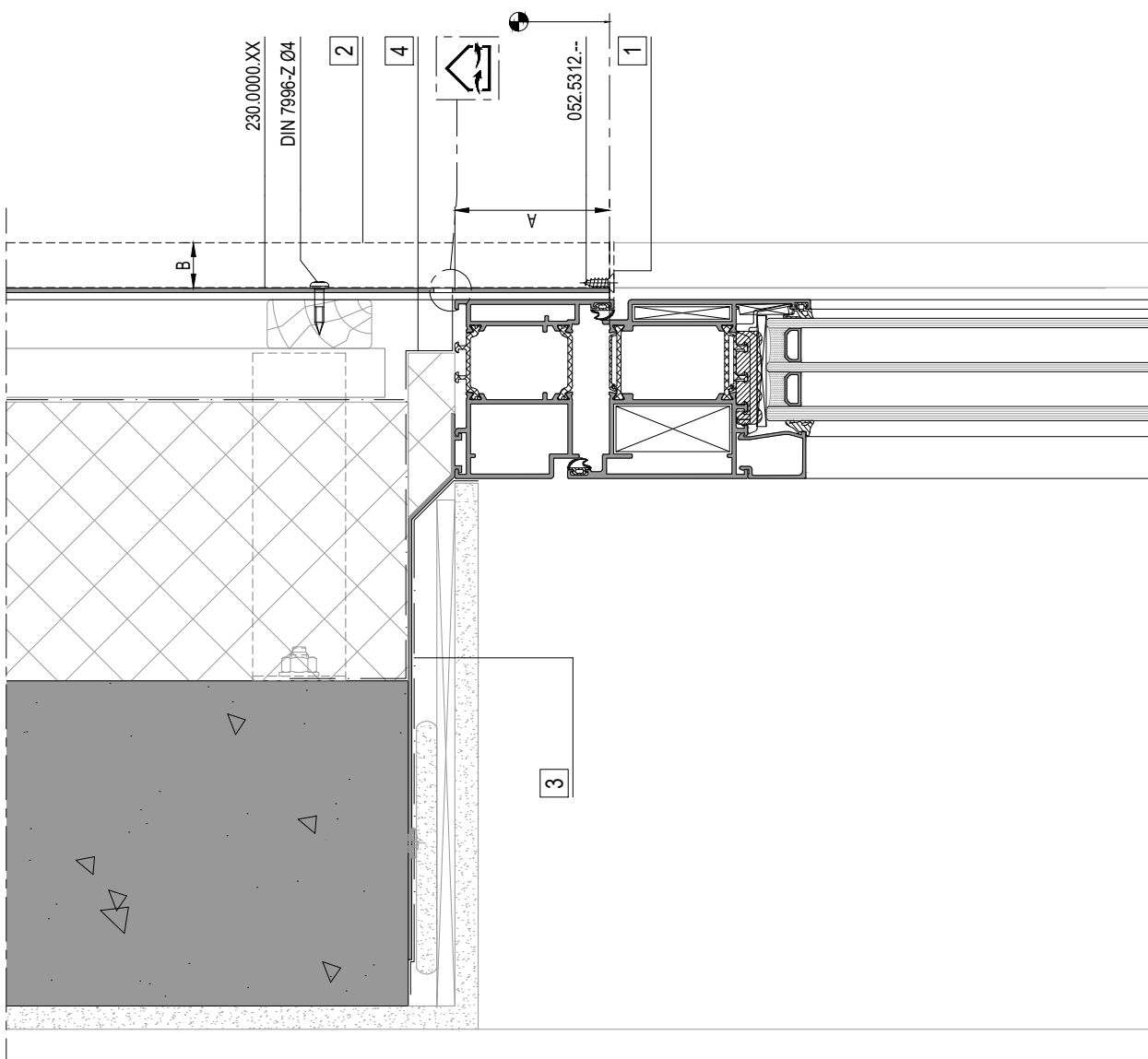


VOLG LOCALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGESZTGEVUNG

2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	1	STAAF BARRE BAR FLACHPROFIL
	230.0336.XX		0M0.2002.XX
	106.0338.XX		0M0.3002.XX
	230.0337.XX		0M0.3502.XX
	106.0339.XX		0M0.7002.XX

BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0498.XX	68.5MM
408.0898.XX	68.5MM
408.0598.XX	77.5MM

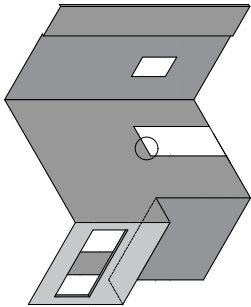
B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM		230.0336.XX
30.5MM		106.0338.XX
34.5MM		230.0337.XX
70MM		106.0339.XX



3
084.9441.04 (100MM)
084.9442.04 (150MM)
084.9443.04 (200MM)
084.9444.04 (250MM)
084.9445.04 (300MM)

4
084.9431.04 (100MM)
084.9432.04 (150MM)
084.9433.04 (200MM)
084.9434.04 (250MM)
084.9435.04 (300MM)

BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEVUNG



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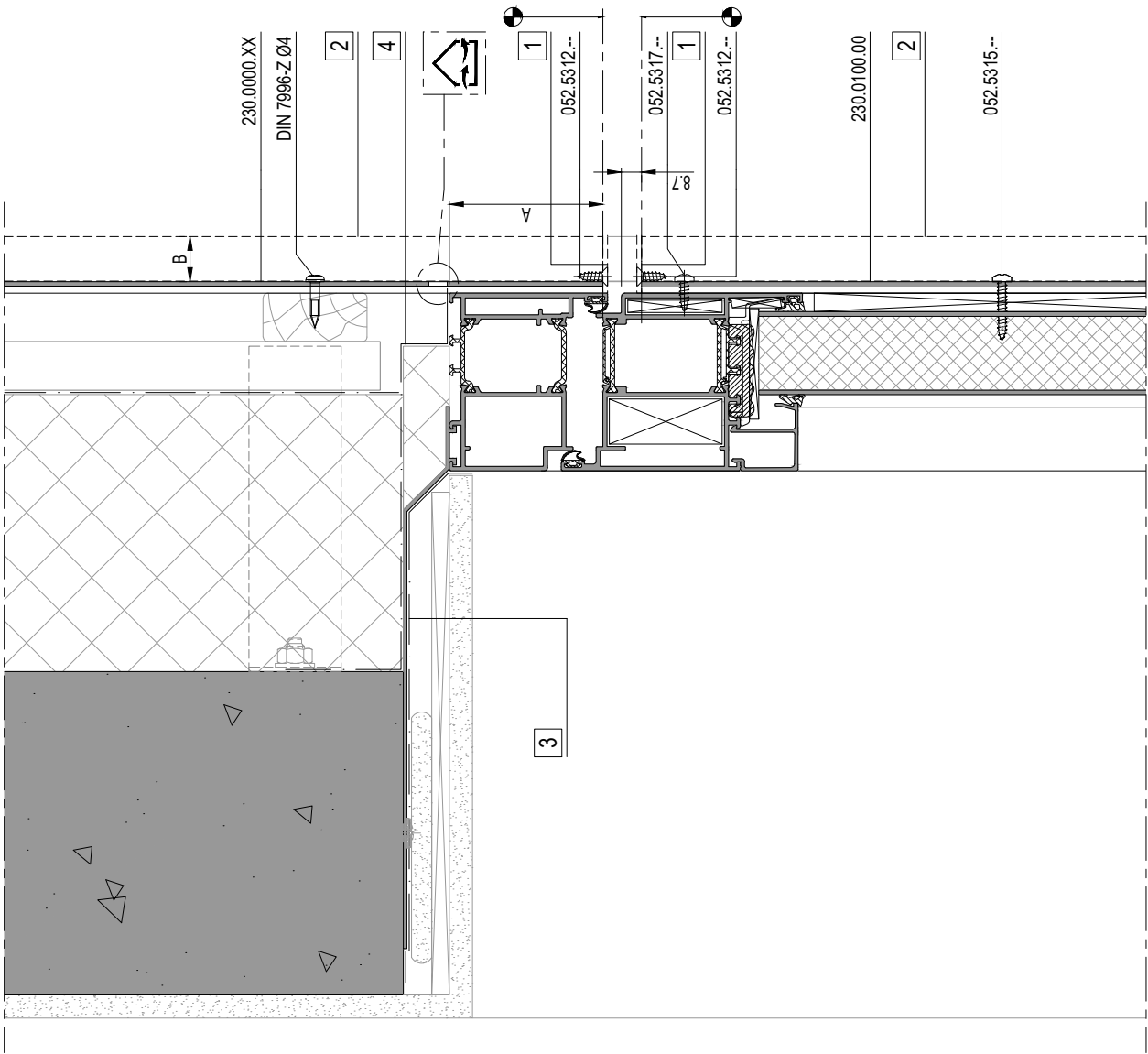


VOLG LOCALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGSETZGEBUNG

2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	1 STAAF BARRE BAR FLACHPROFIL
230.0336.XX	0M0.2002.XX
106.0338.XX	0M0.3002.XX
230.0337.XX	0M0.3502.XX
106.0339.XX	0M0.7002.XX

BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0498.XX	68.5MM
408.0898.XX	68.5MM
408.0598.XX	77.5MM

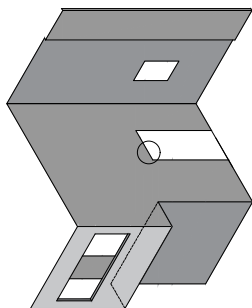
B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0336.XX
30.5MM	106.0338.XX
34.5MM	230.0337.XX



3
084.9441.04 (100MM)
084.9442.04 (150MM)
084.9443.04 (200MM)
084.9444.04 (250MM)
084.9445.04 (300MM)

4
084.9431.04 (100MM)
084.9432.04 (150MM)
084.9433.04 (200MM)
084.9434.04 (250MM)
084.9435.04 (300MM)

BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GEGSETZGEBUNG



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MIN. FB = 800MM

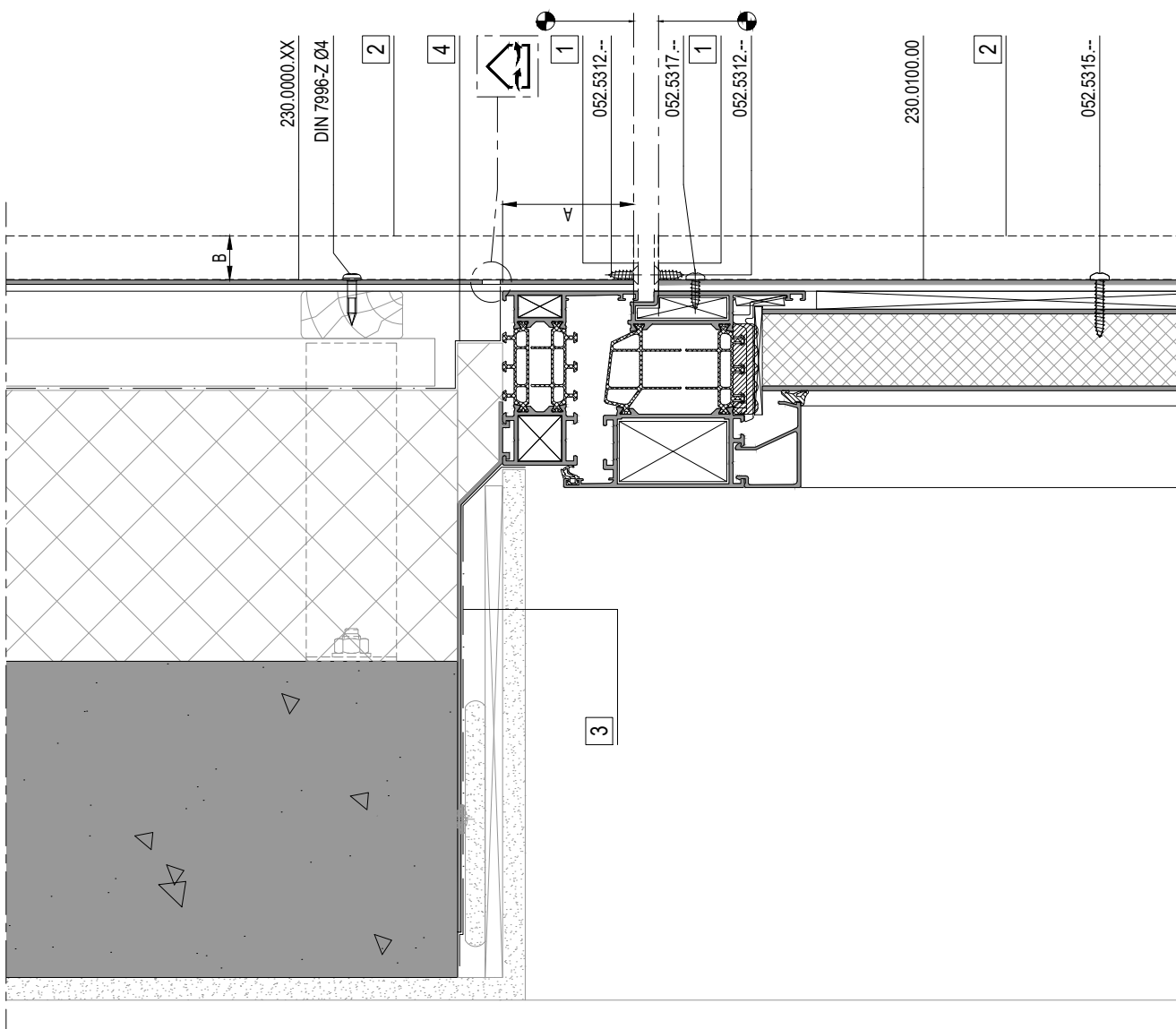


VOLG LOCALE WETGEVING
SUIVEZ LEGISLATION LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	1	STAAF BARRE BAR FLACHPROFIL
	230.0336.XX		0M0.2002.XX
	106.0338.XX		0M0.3002.XX
	230.0337.XX		0M0.3502.XX
	106.0339.XX		0M0.7002.XX

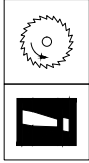
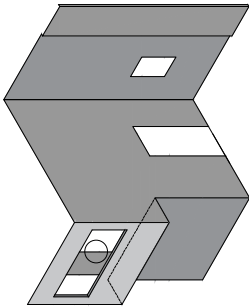
BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0136.XX	53MM
408.0183.XX	60MM
408.0160.XX	70MM
408.0125.XX	80MM

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM		230.0336.XX



3
084.9441.04 (100MM)
084.9442.04 (150MM)
084.9443.04 (200MM)
084.9444.04 (250MM)
084.9445.04 (300MM)

4
084.9431.04 (100MM)
084.9432.04 (150MM)
084.9433.04 (200MM)
084.9434.04 (250MM)
084.9435.04 (300MM)

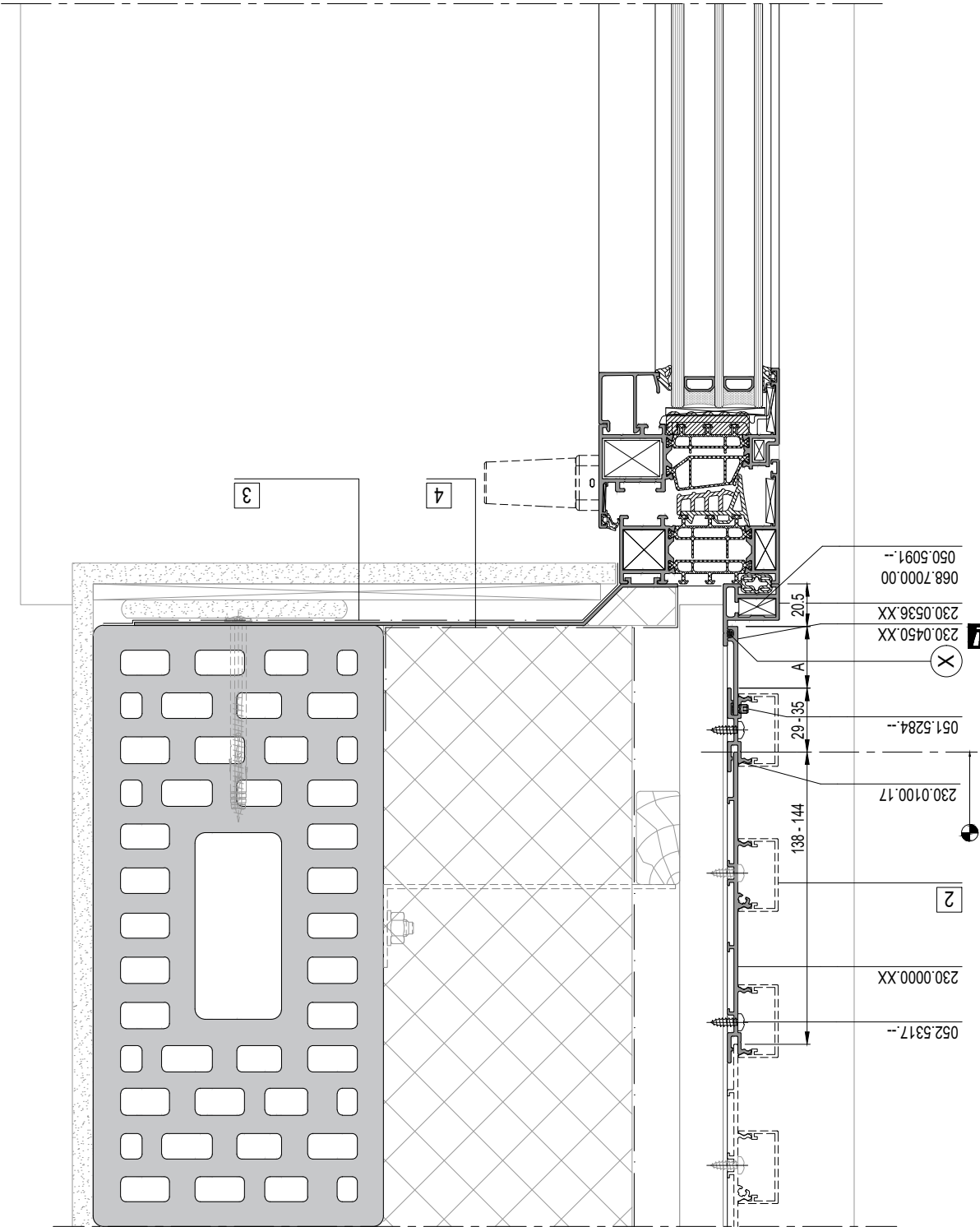


DICHTINGSMIDDEL
MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG

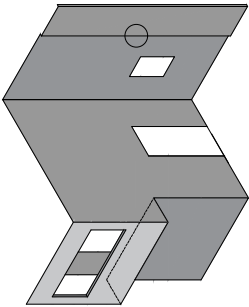
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084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM		230.0336.XX
30.5MM		106.0338.XX
34.5MM		230.0337.XX
70MM		106.0339.XX



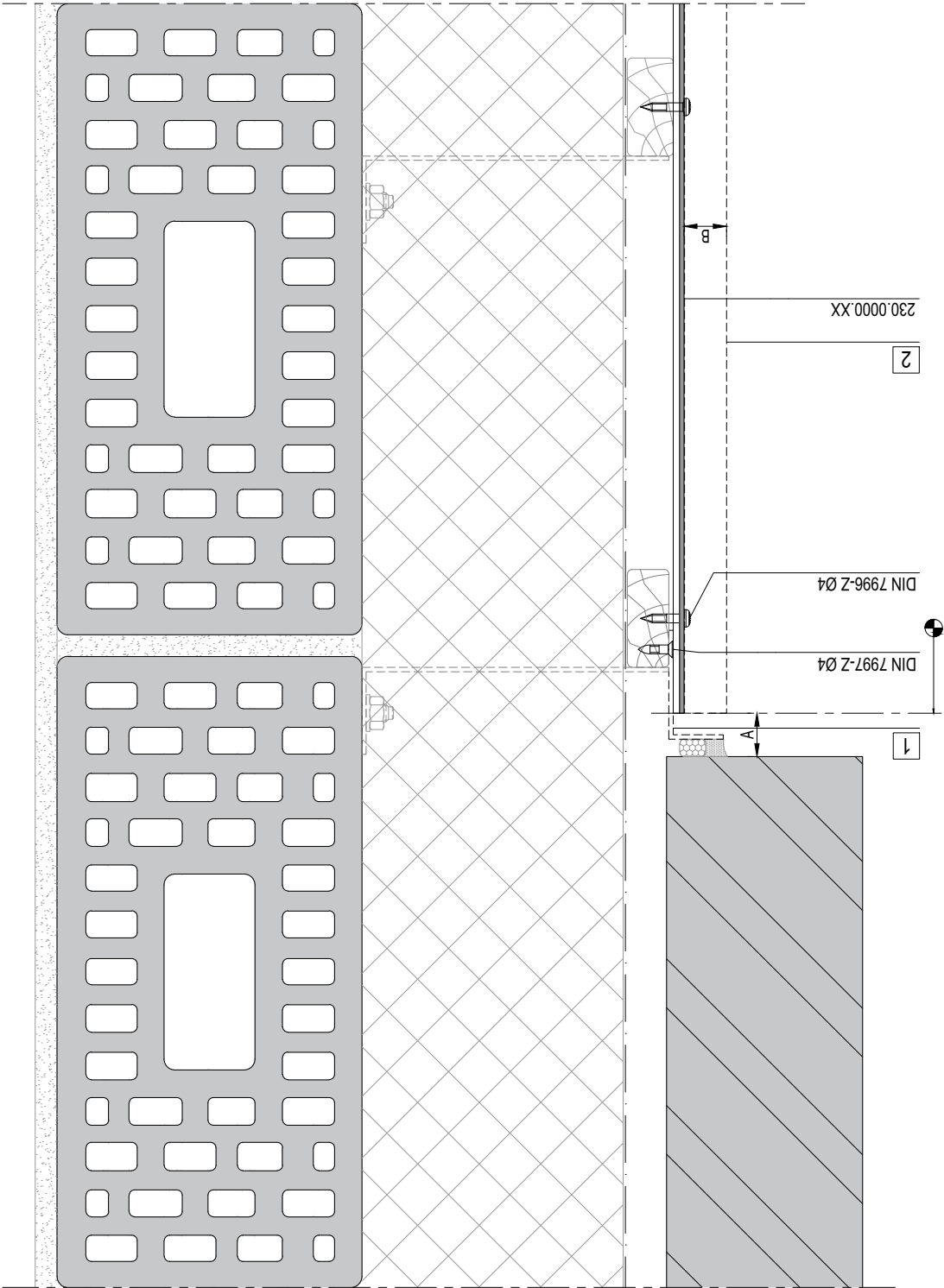
BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG



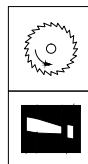
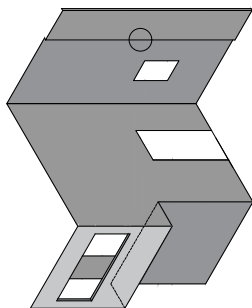
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1	L-PROFIEL PROFILE L L-PROFILE WINKELPROFIL
A	
	±10MM
	±20MM
	±30MM

2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
B	
	19.5MM
	230.0335.XX



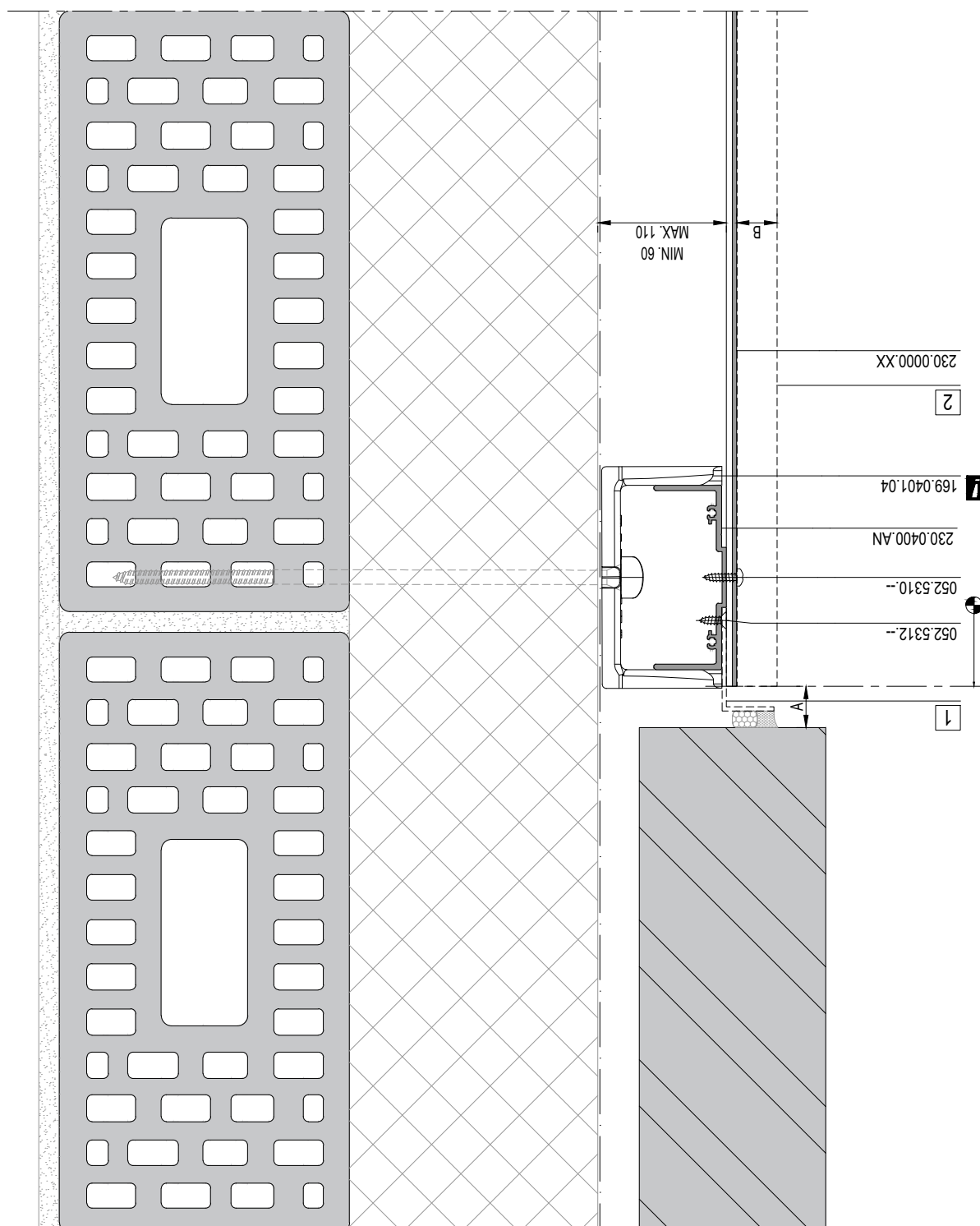
BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGERBUNG

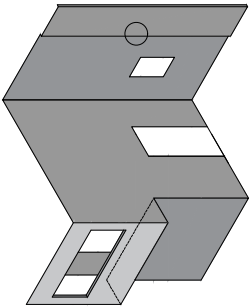


A	1	L-PROFIL PROFIL L L-PROFILE WINKELPROFIL
	±10MM	0L4.0252.XX
	±20MM	0L5.0252.XX
	±30MM	0L6.0252.XX

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX

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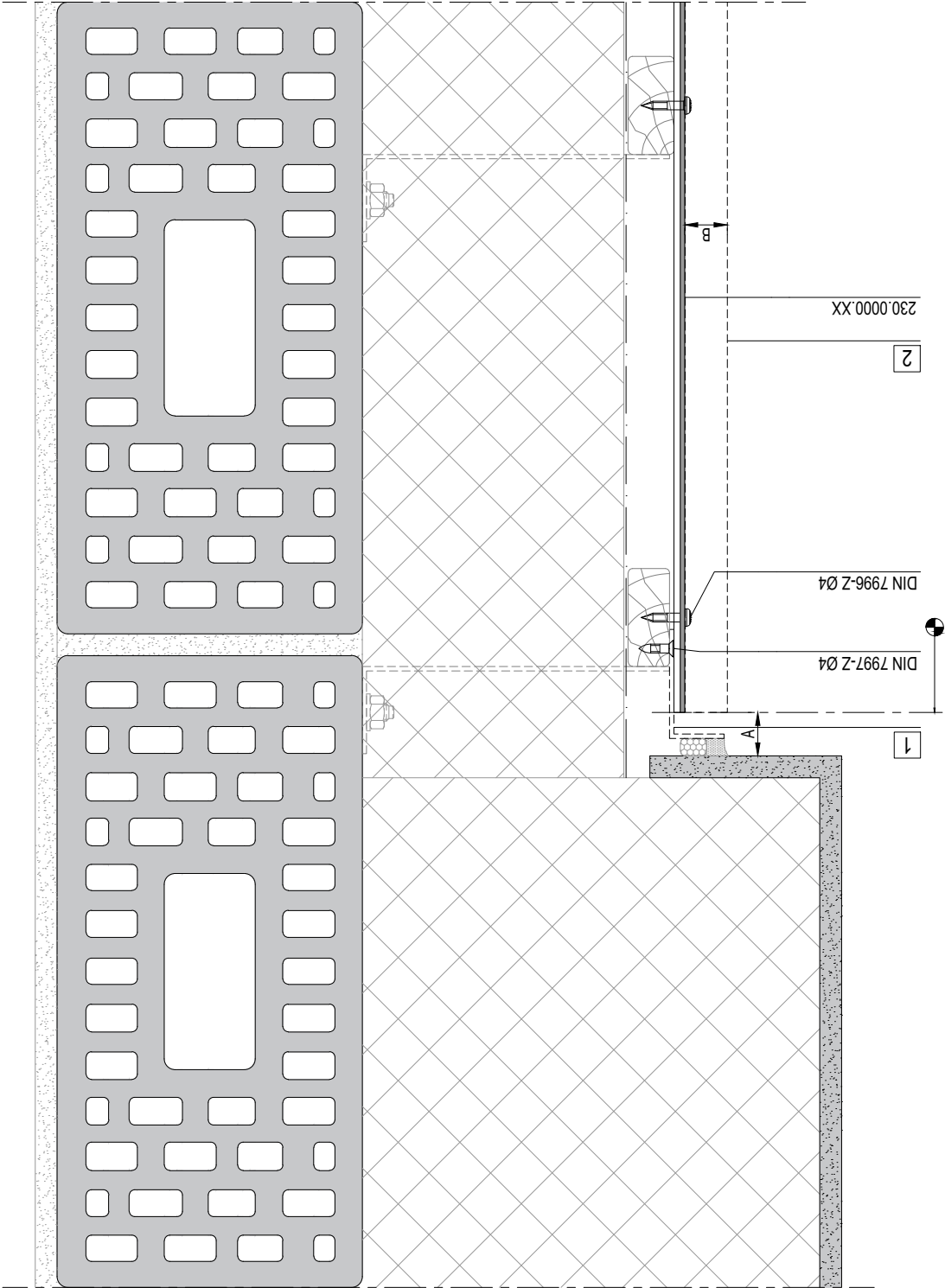




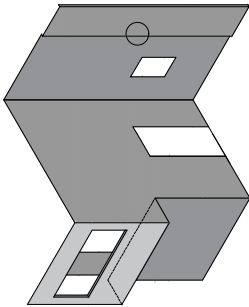
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1	L-PROFIEL PROFILE L L-PROFILE WINKELPROFIL
A	
±10MM	0L4.0252.XX
±20MM	0L5.0252.XX
±30MM	0L6.0252.XX

2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
B	
19.5MM	230.0335.XX



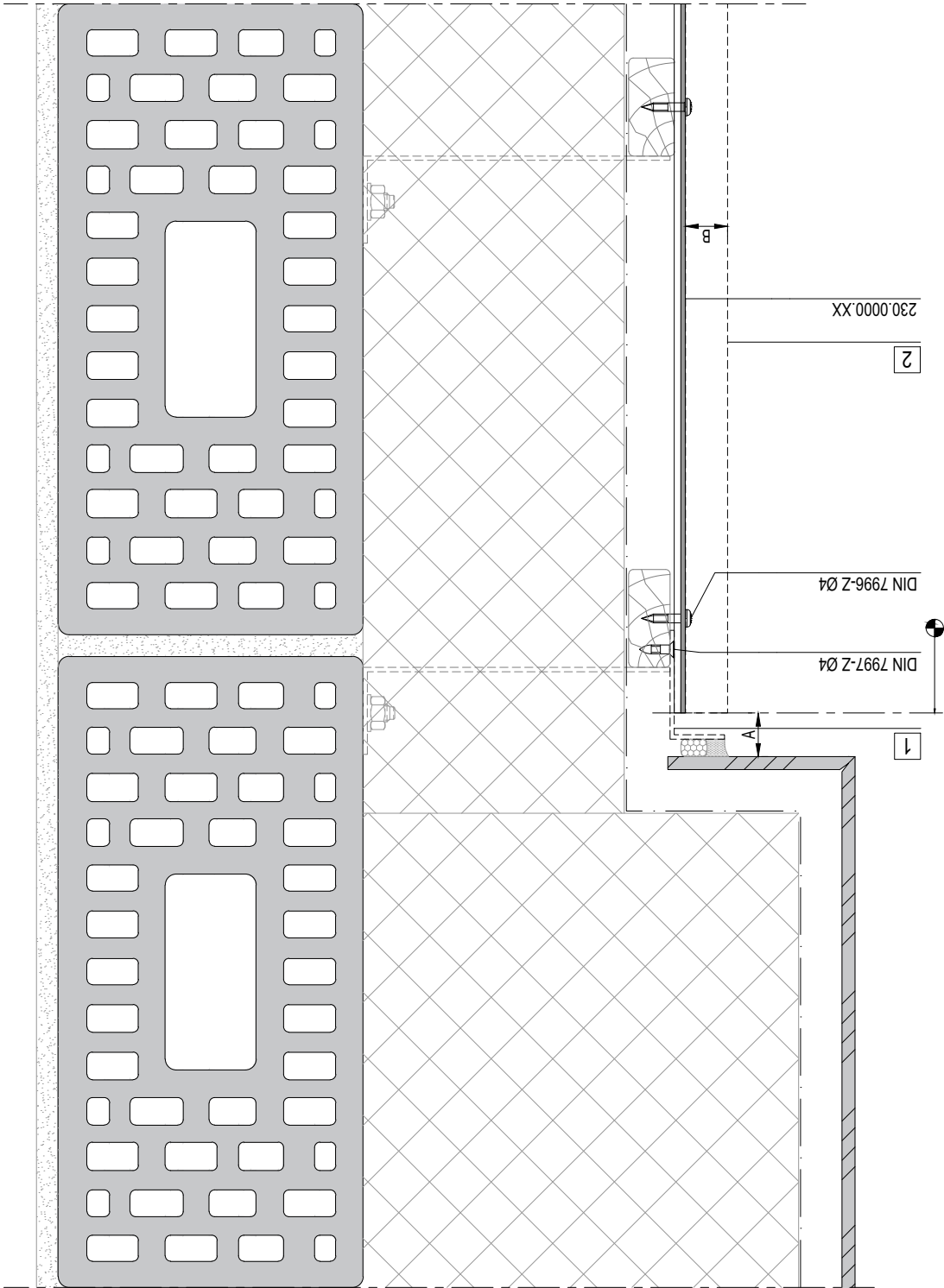
BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG

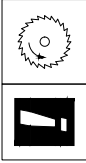
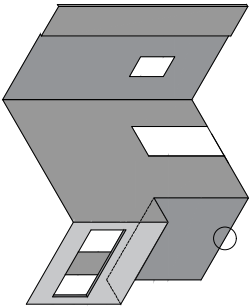


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1	L-PROFIEL PROFILE L L-PROFILE WINKEL PROFIL
A	
	±10MM
	±20MM
	±30MM

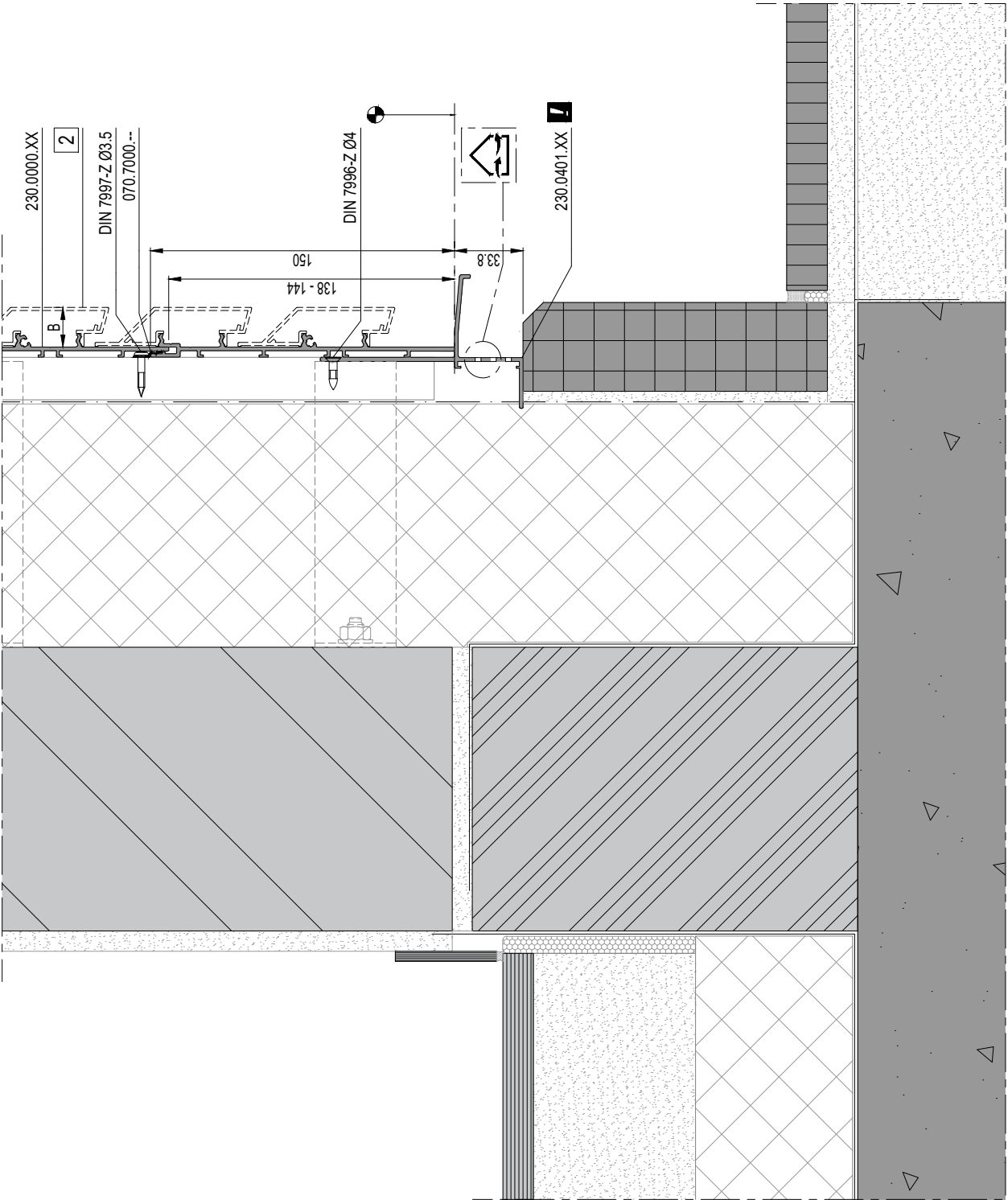
2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
B	
	19.5MM



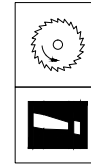
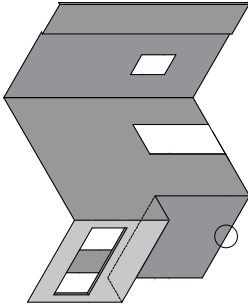


VOIG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGSETZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0335.XX
		19.5MM



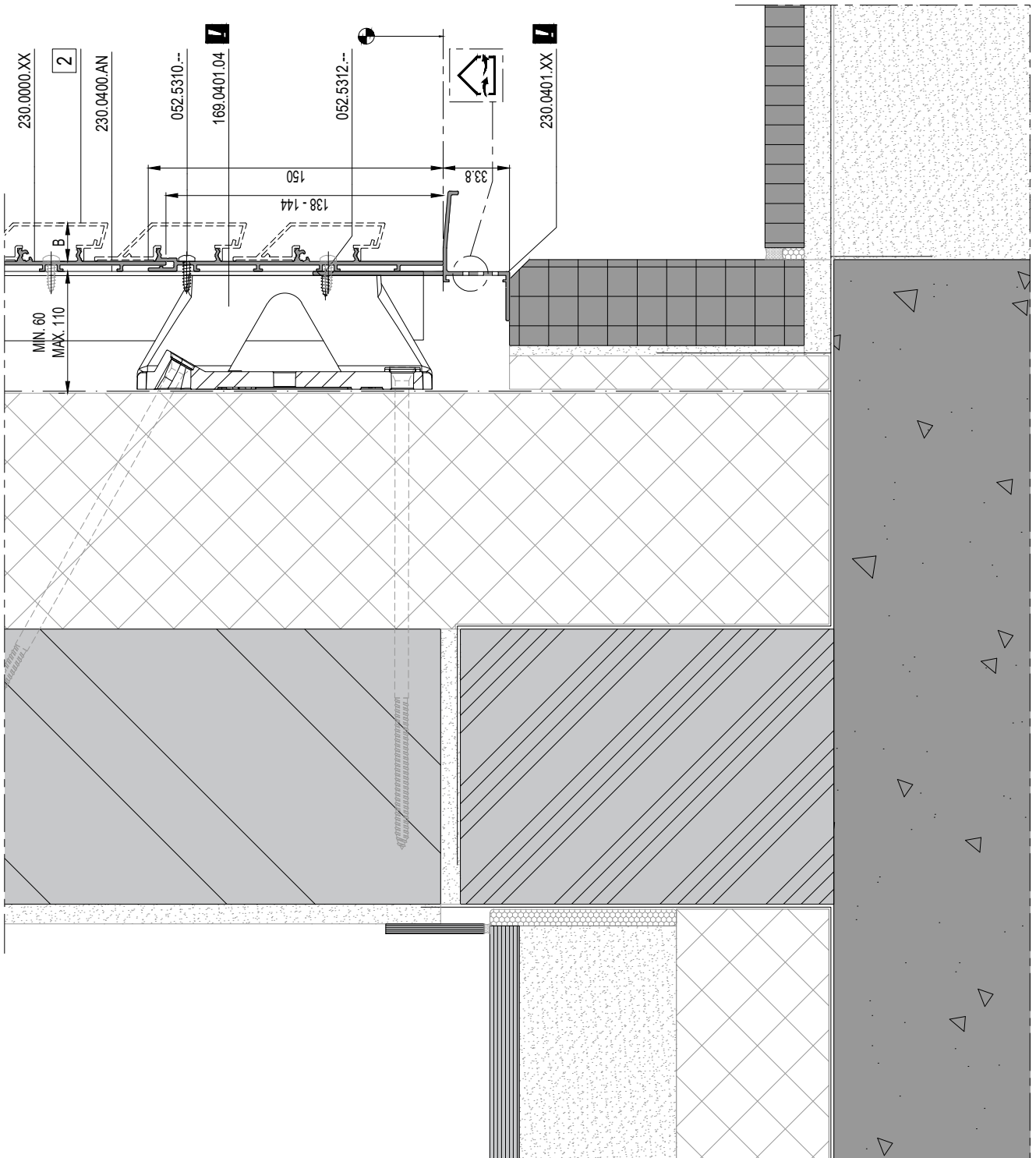
BUKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GEGSETZGEBUNG

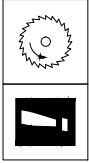
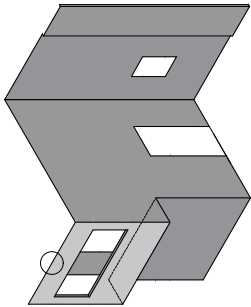


VOLG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG



B	2 AFDECKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX

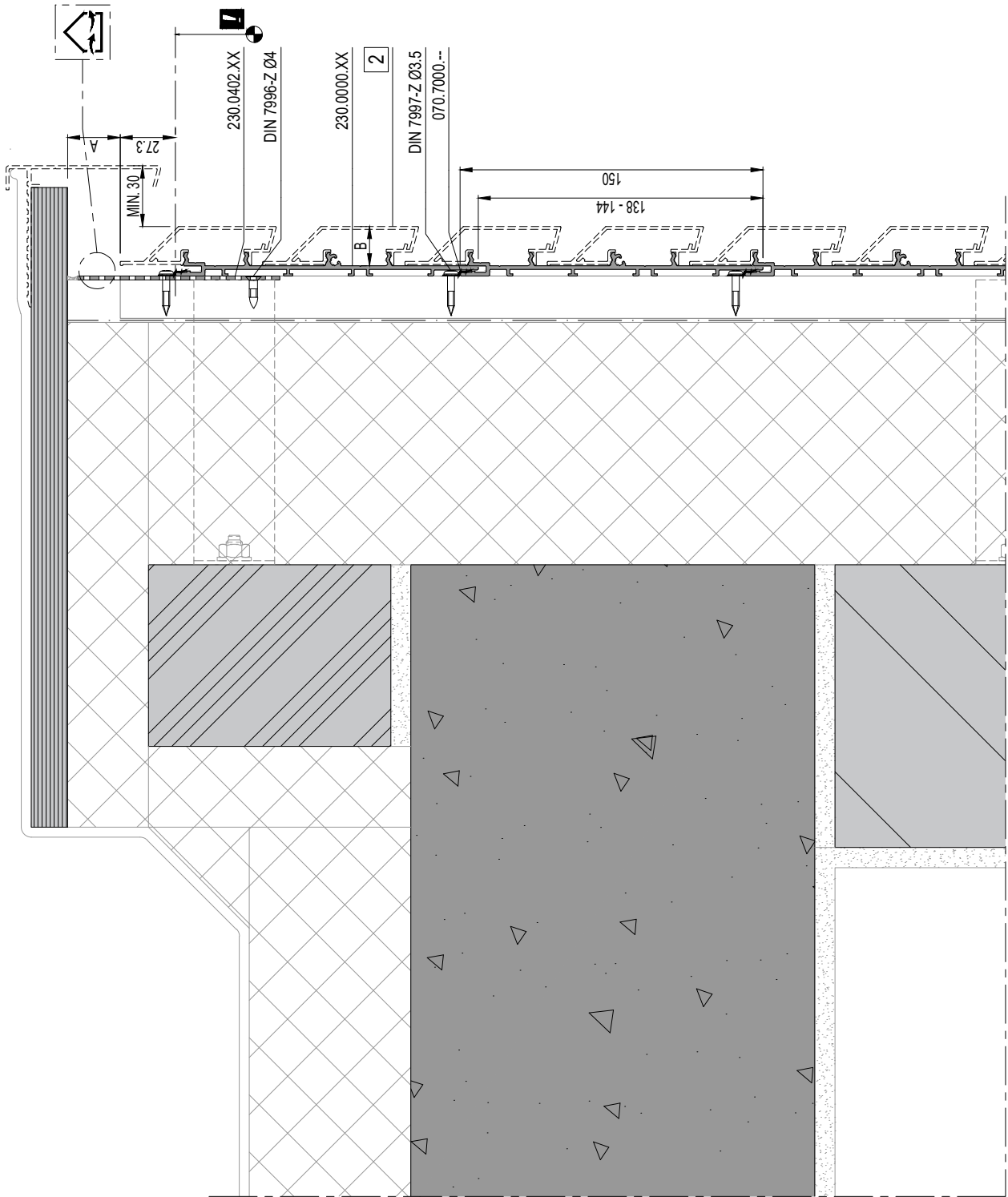




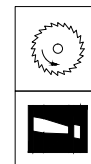
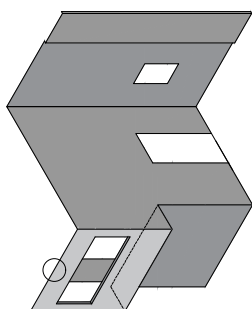
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VOIG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGESZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0335.XX
		19.5MM



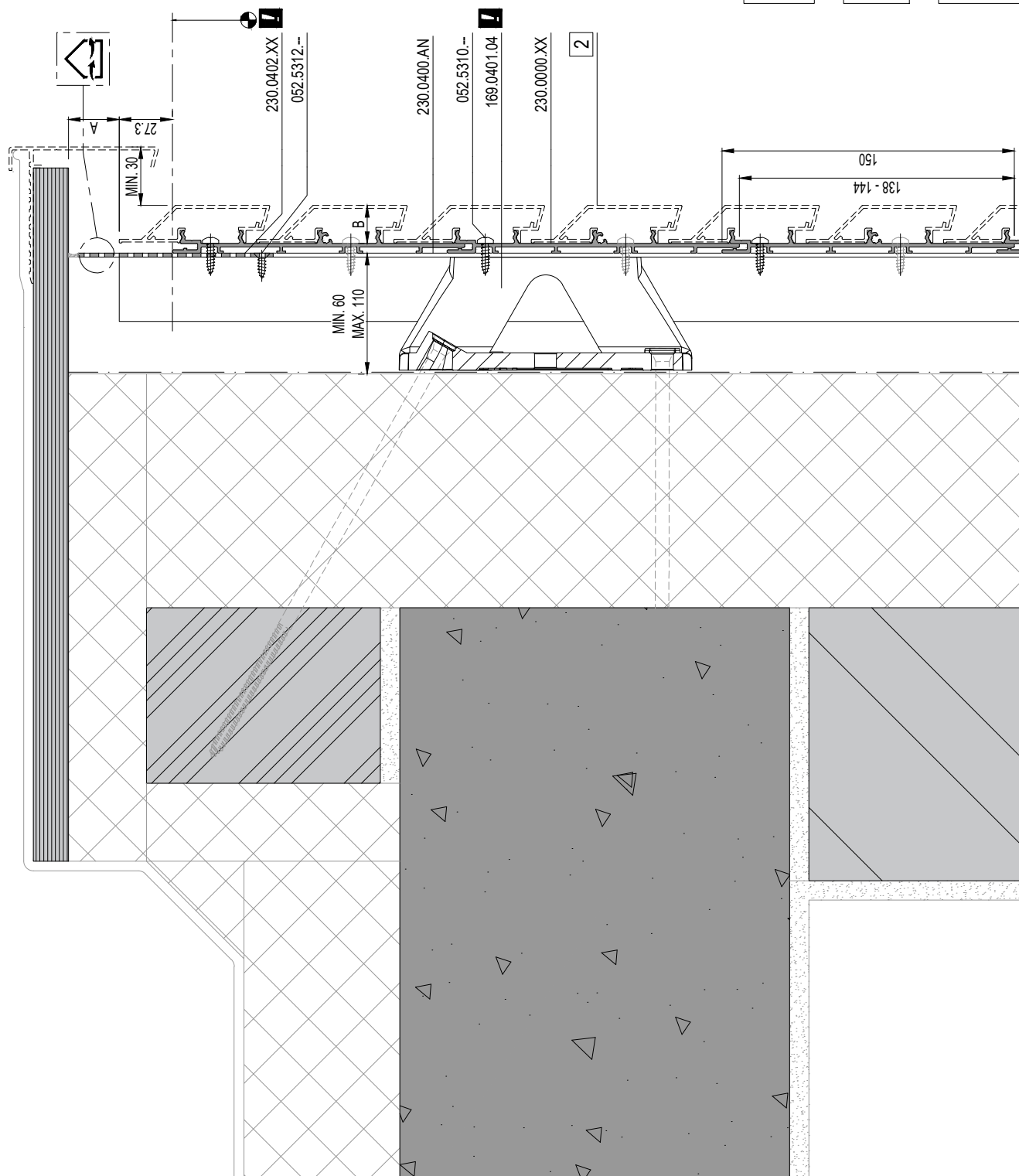
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INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GEGESZGEBUNG

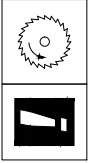
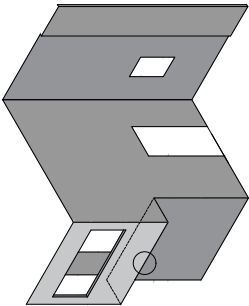


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VOIG. LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

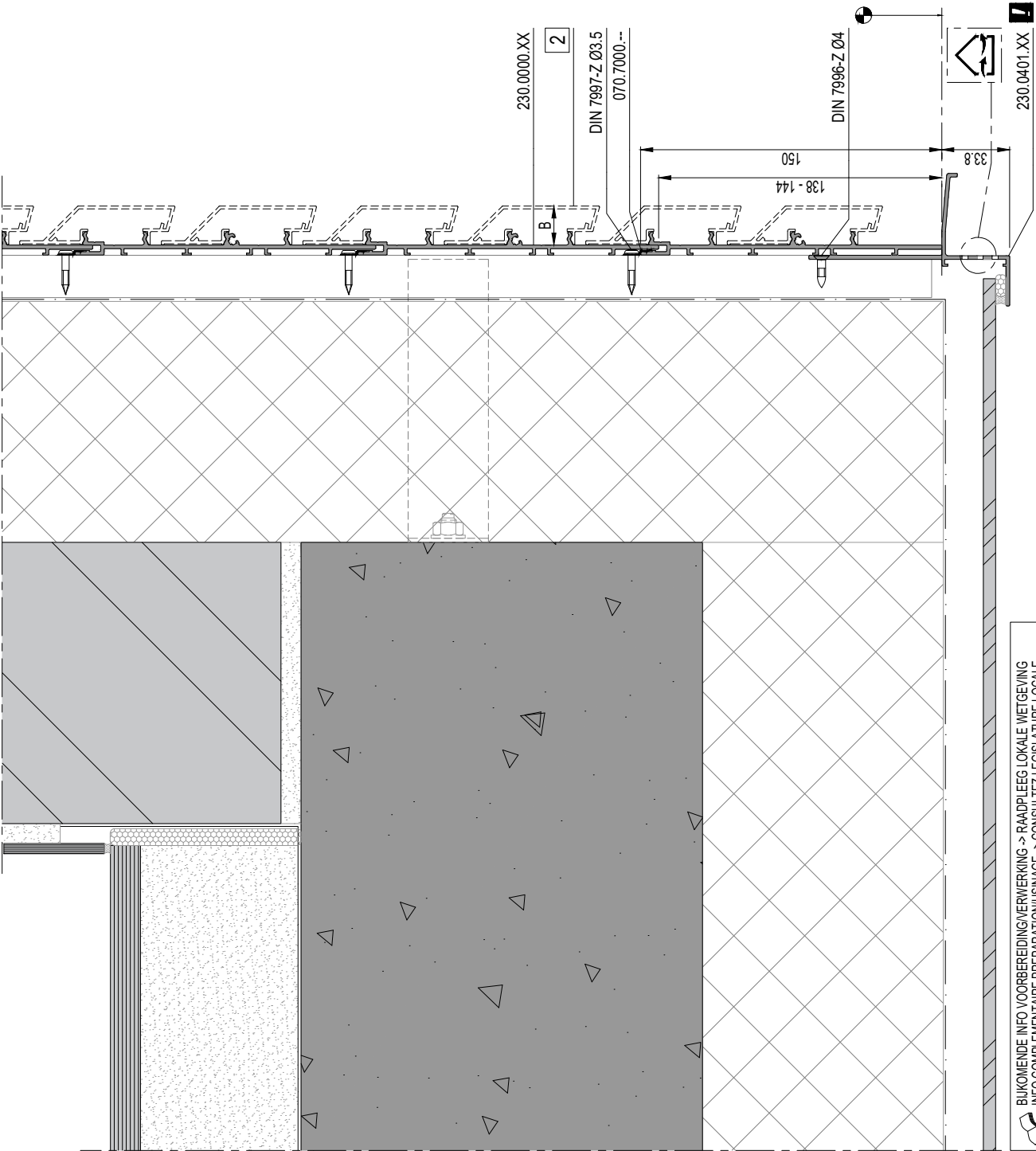
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	19.5MM	



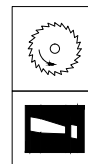
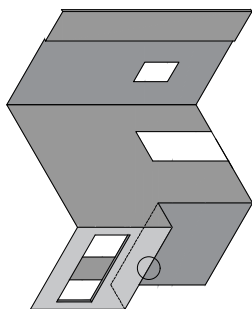


VOIG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGESZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0335.XX
		19.5MM

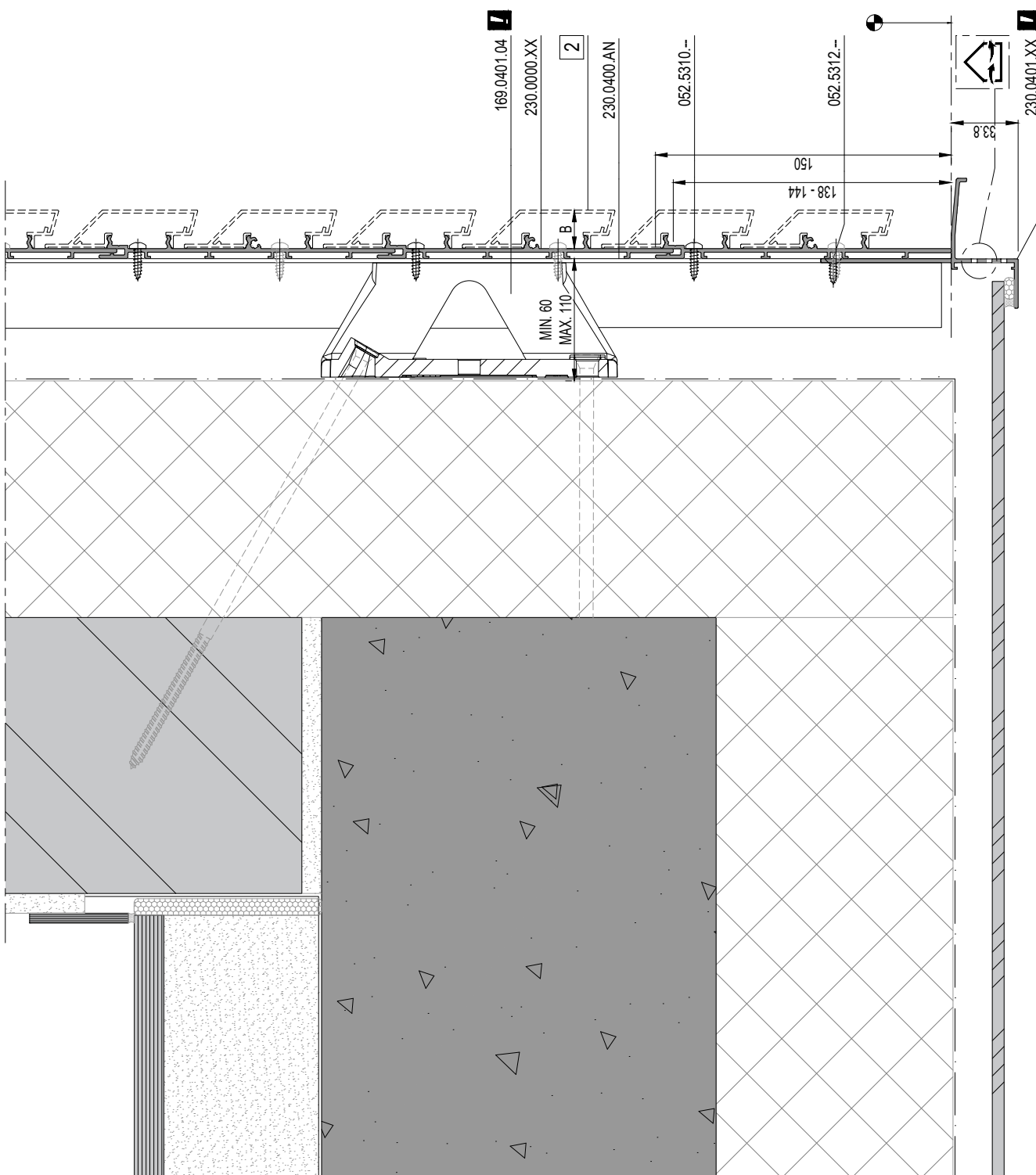


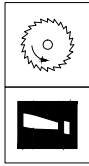
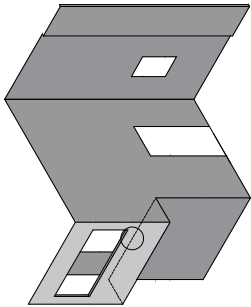
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INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GEGESZGEBUNG



VOIG. LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0335.XX
	19.5MM	

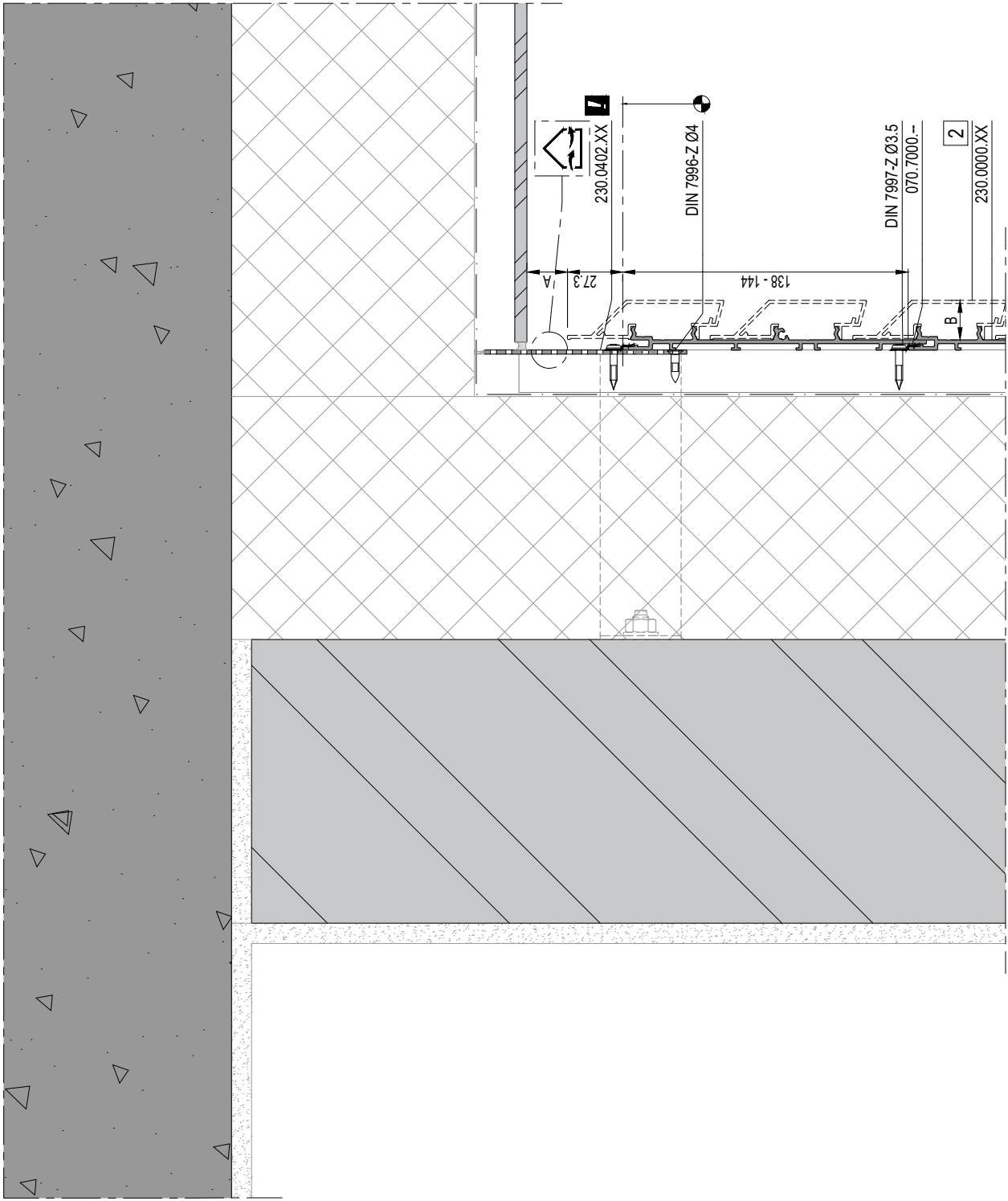




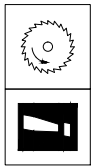
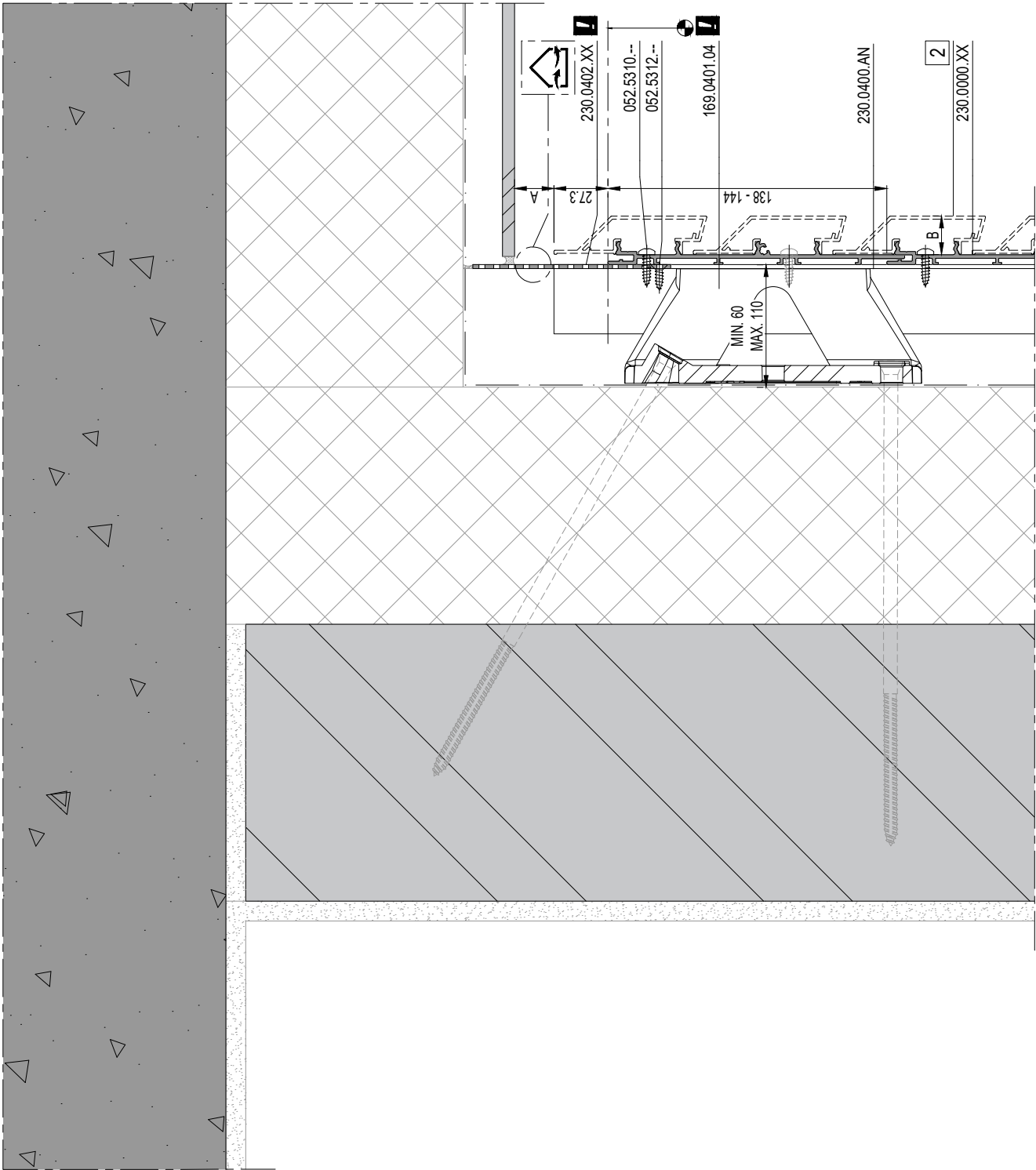
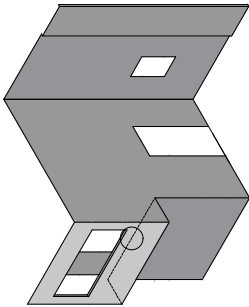
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VOIG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GEGESZGEBUNG

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0335.XX
		19.5MM



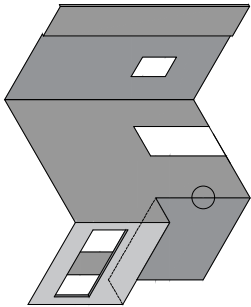
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ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GEGESZGEBUNG



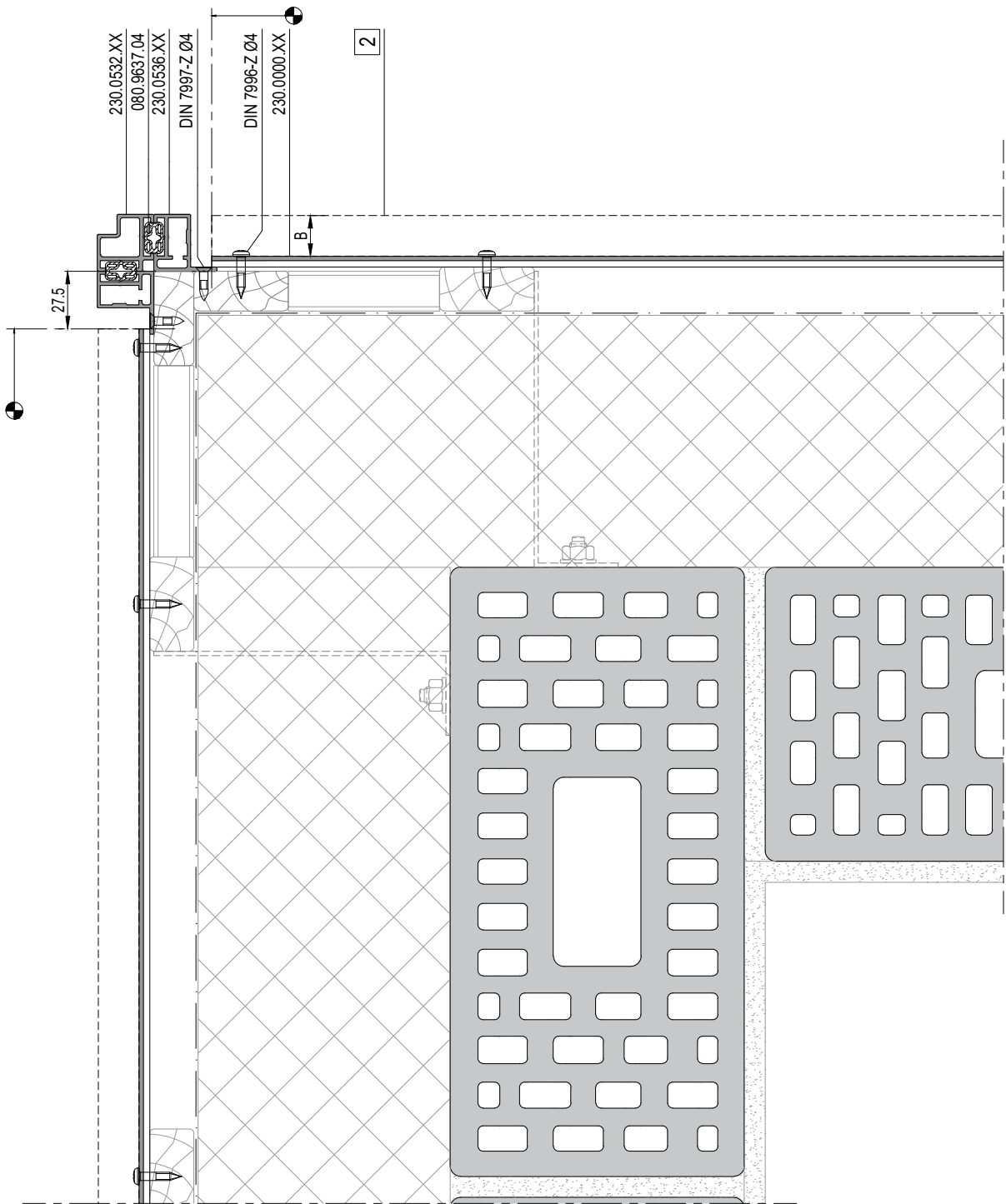
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VOIG. LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

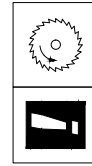
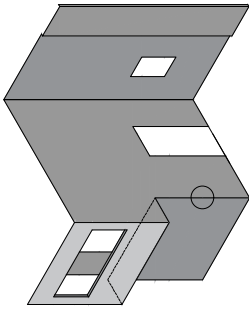
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	19.5MM	



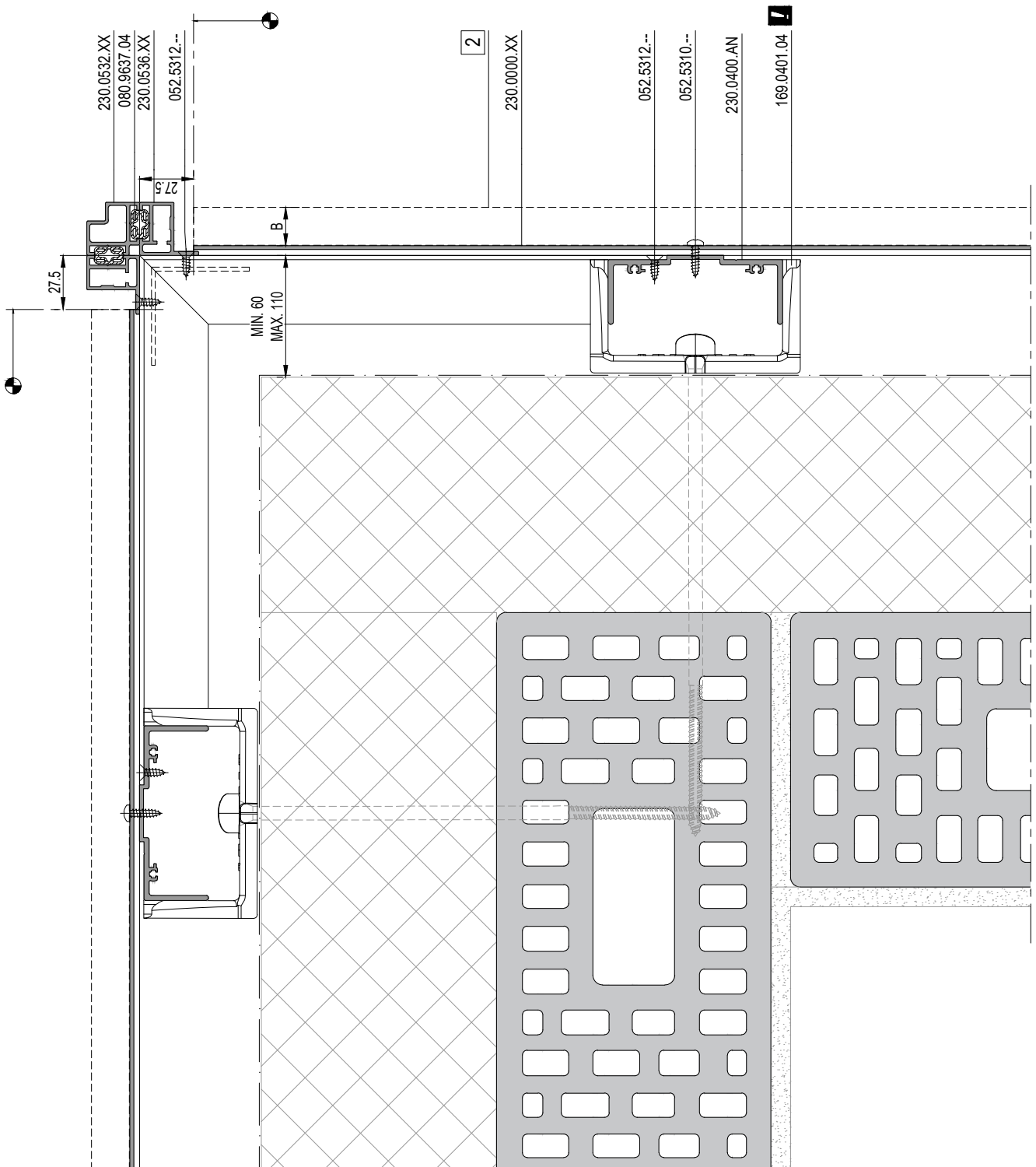
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	230.0335.XX
19.5MM	

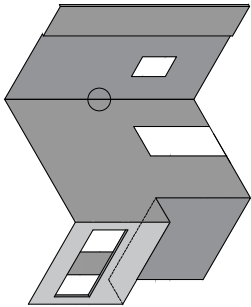


BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG

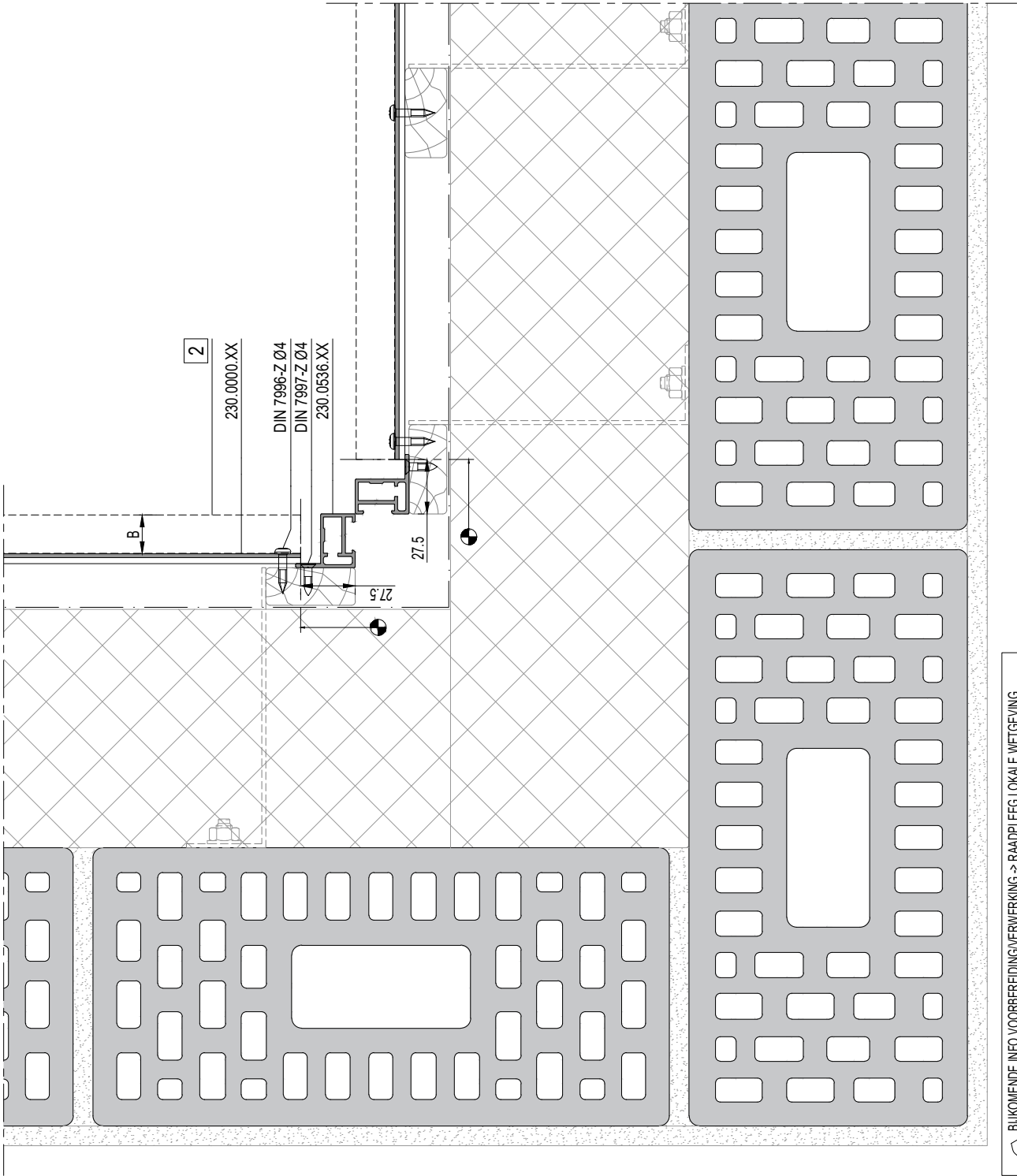


B	2 AFDECKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX

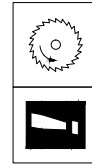
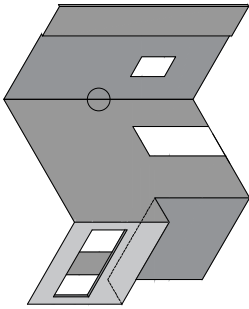




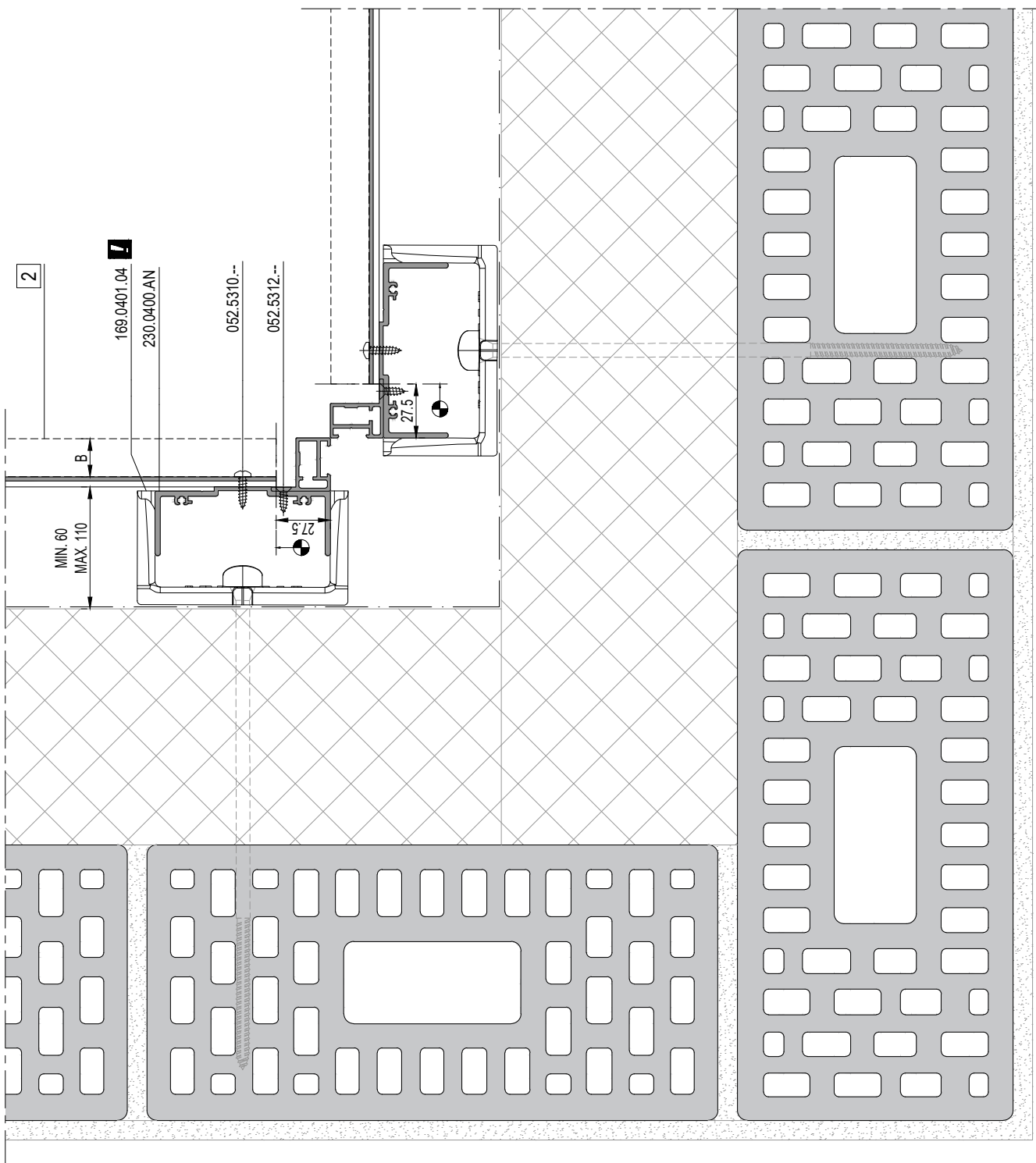
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		19.5MM

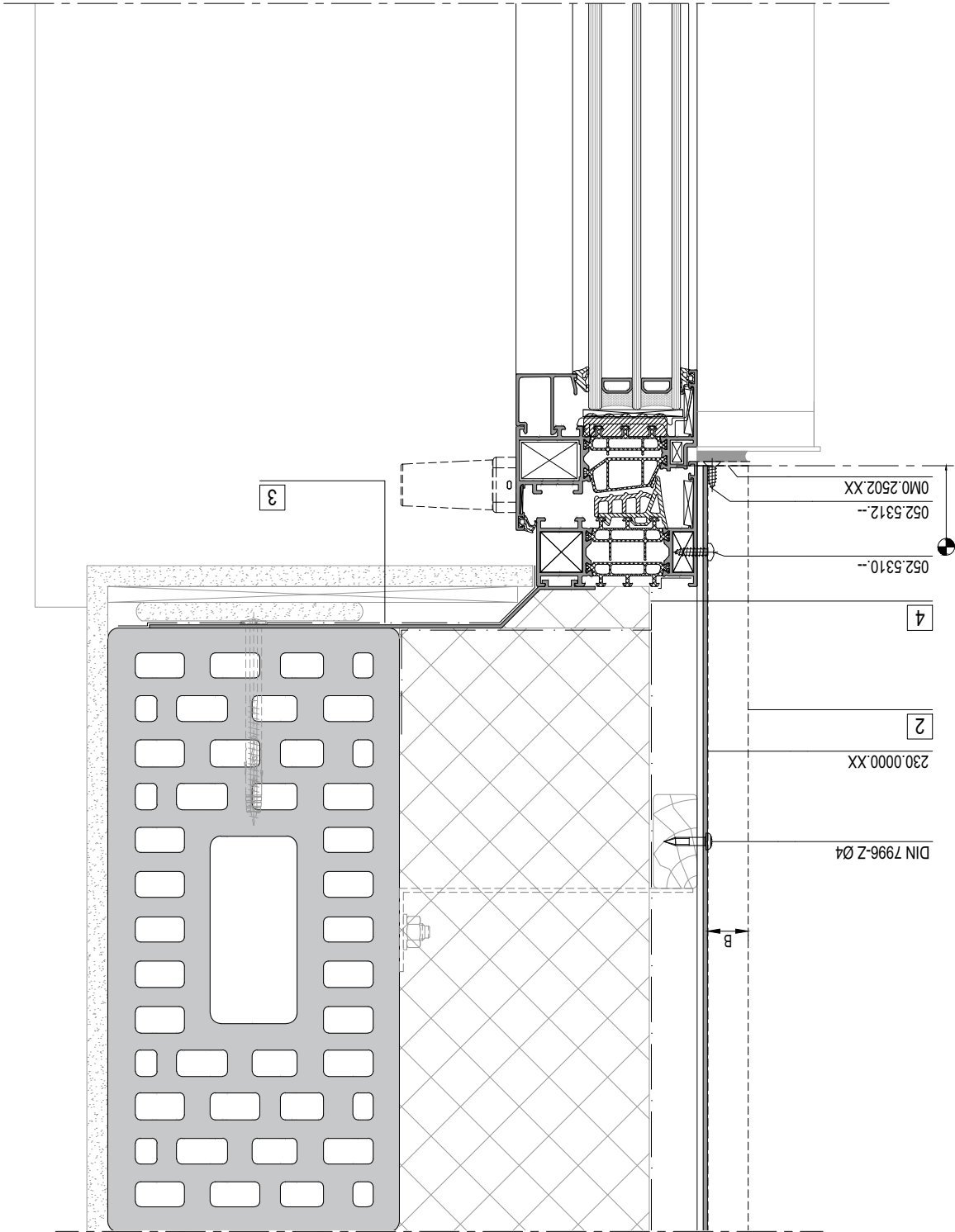
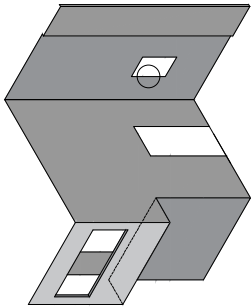


BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG



B	2 AFDECKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX

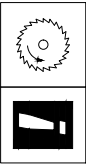
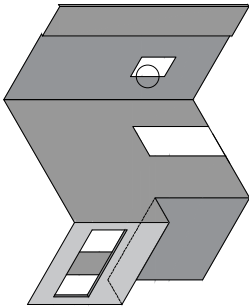




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084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

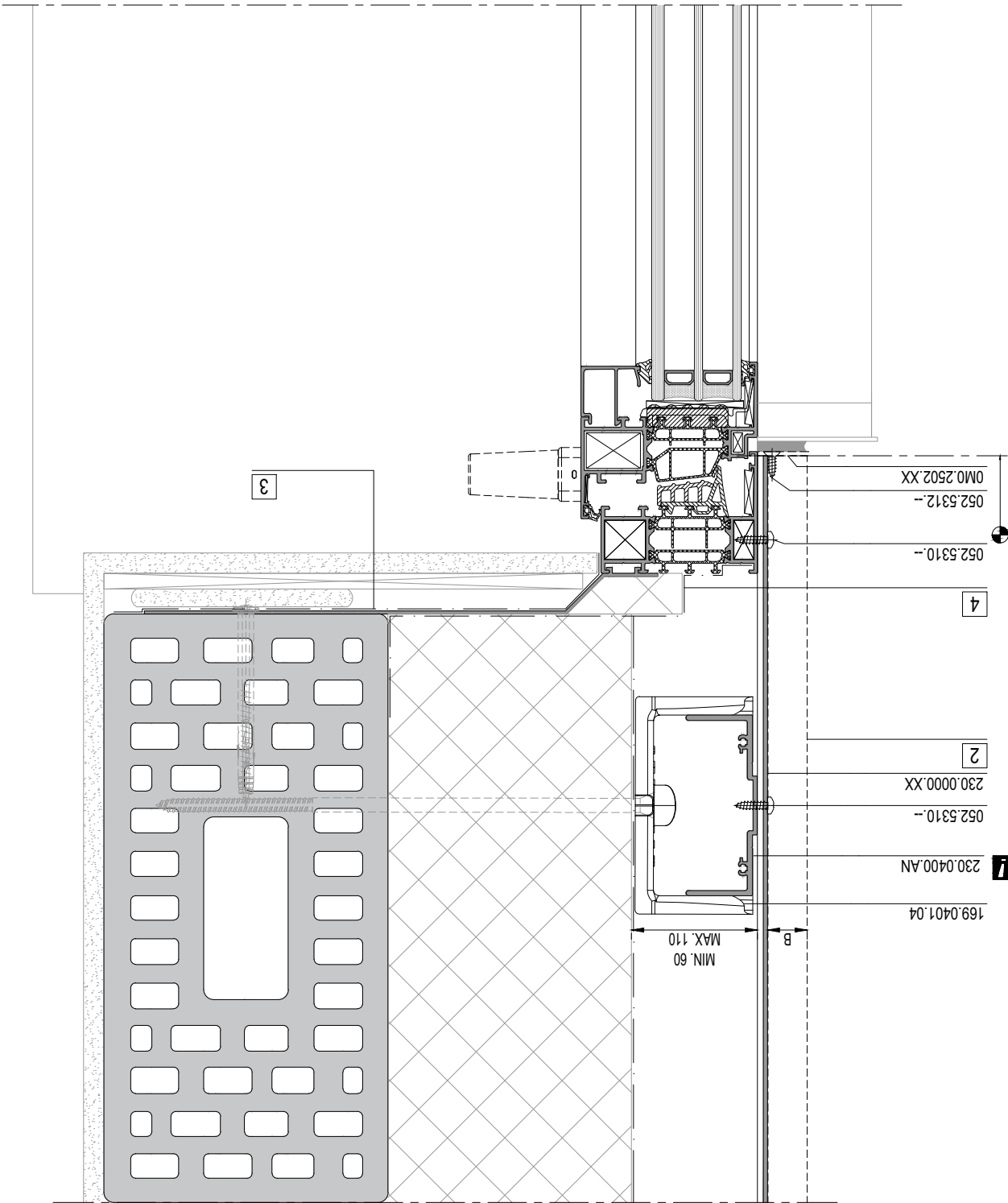
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19.5MM	230.0335.XX

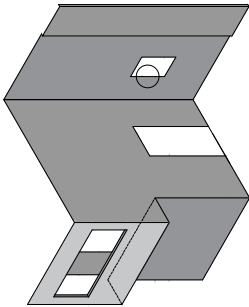
BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOAKLEN GESTZGEBUNG



	3	4
	084.9441.04 (100MM)	084.9431.04 (100MM)
	084.9442.04 (150MM)	084.9432.04 (150MM)
	084.9443.04 (200MM)	084.9433.04 (200MM)
	084.9444.04 (250MM)	084.9434.04 (250MM)
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	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
B	230.0335.XX
19.5MM	



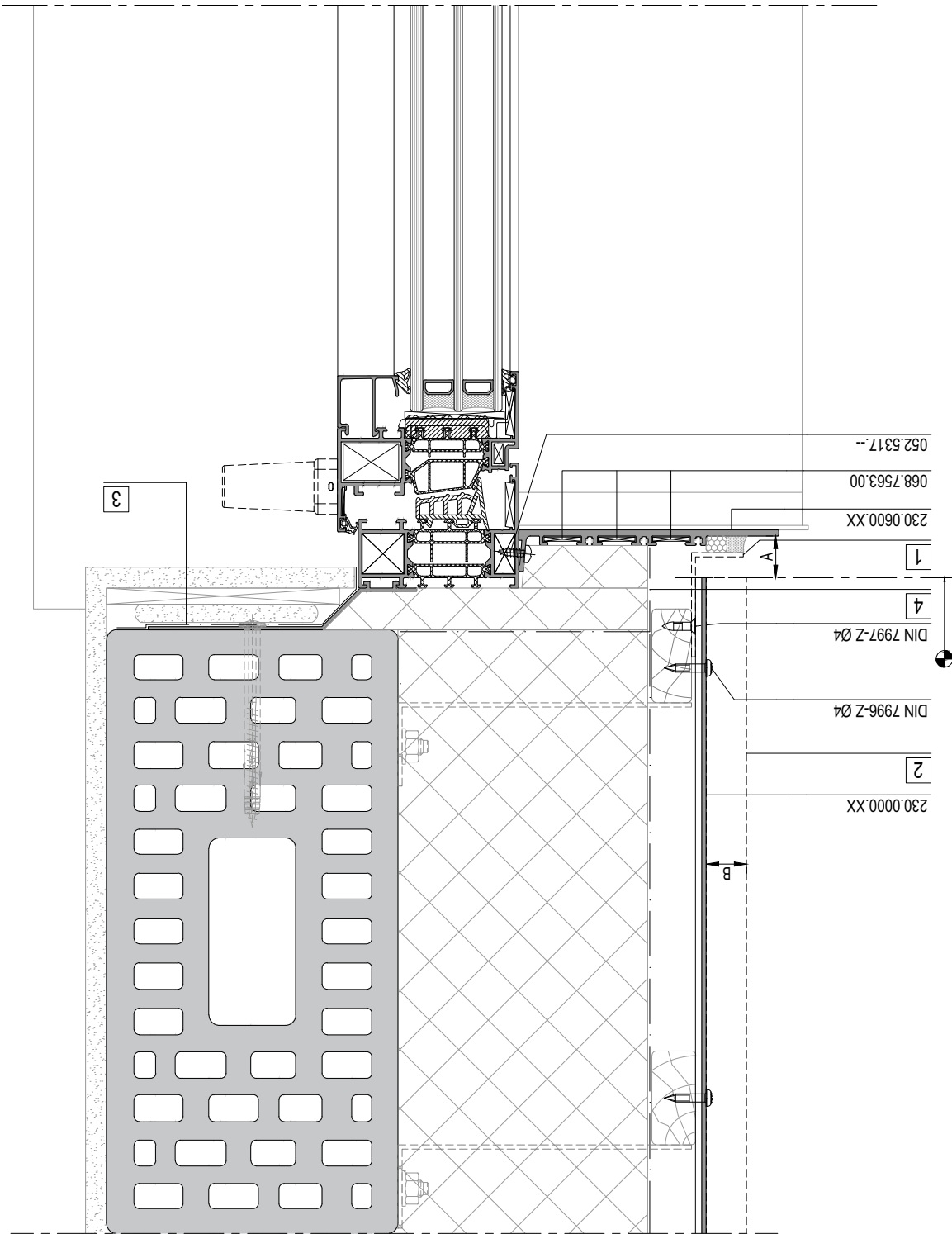


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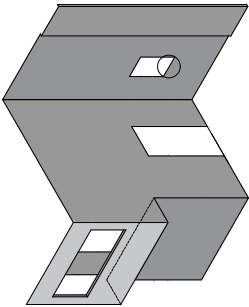
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084.9442.04 (150MM)	084.9432.04 (150MM)
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084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

A	1
	L-PROFIEL PROFILE L L-PROFILE WINKELPROFIL
±10MM	0L4.0252.XX
±20MM	0L5.0252.XX
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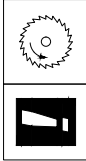
B	2
	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX



BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LÉGISLATION LOCALE
ADDITIONAL INFO - PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG



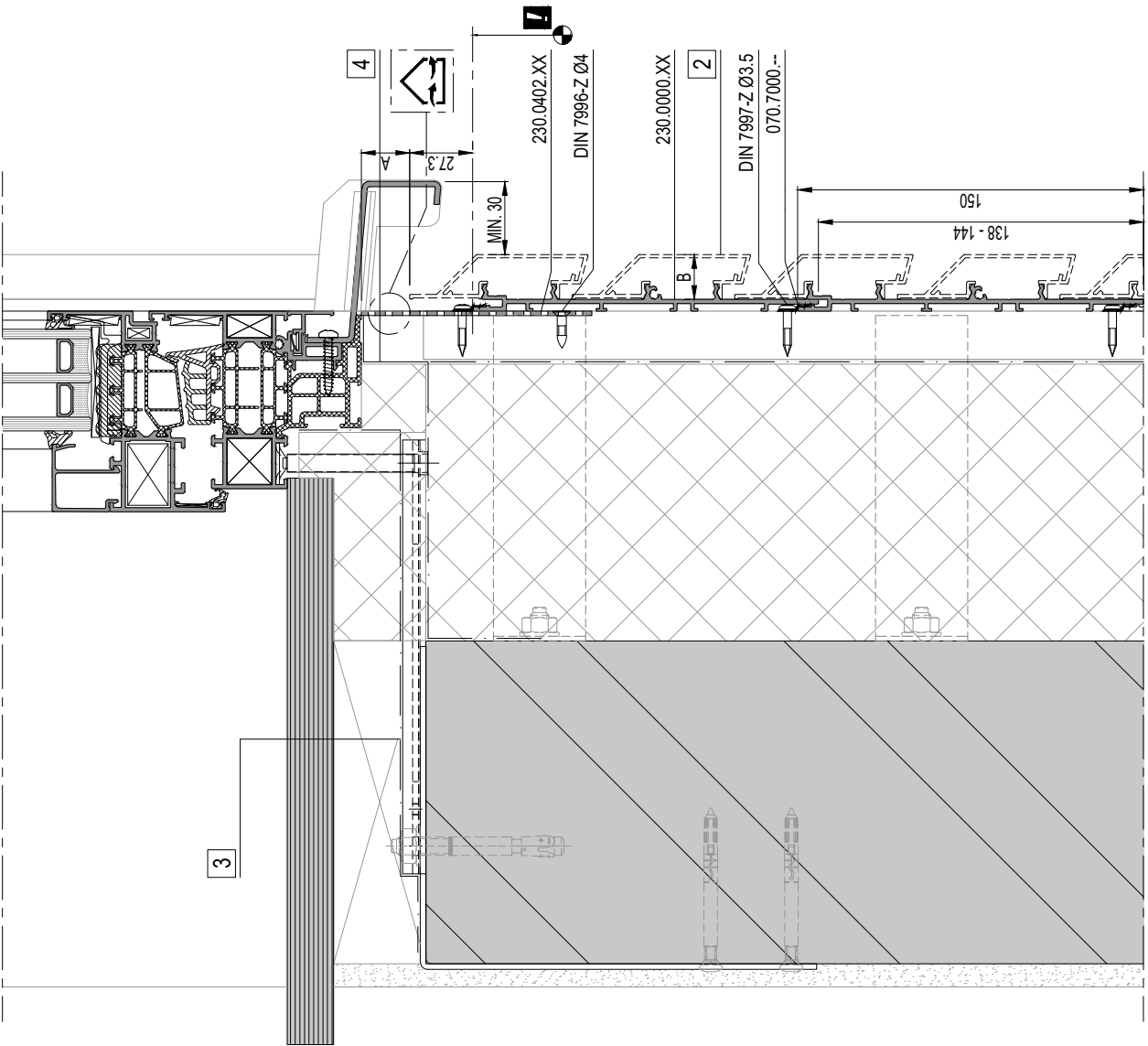
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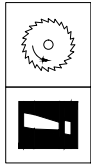
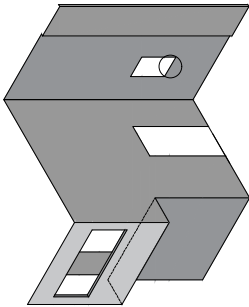
VOIG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

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084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX



BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USINAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESETZGEBUNG

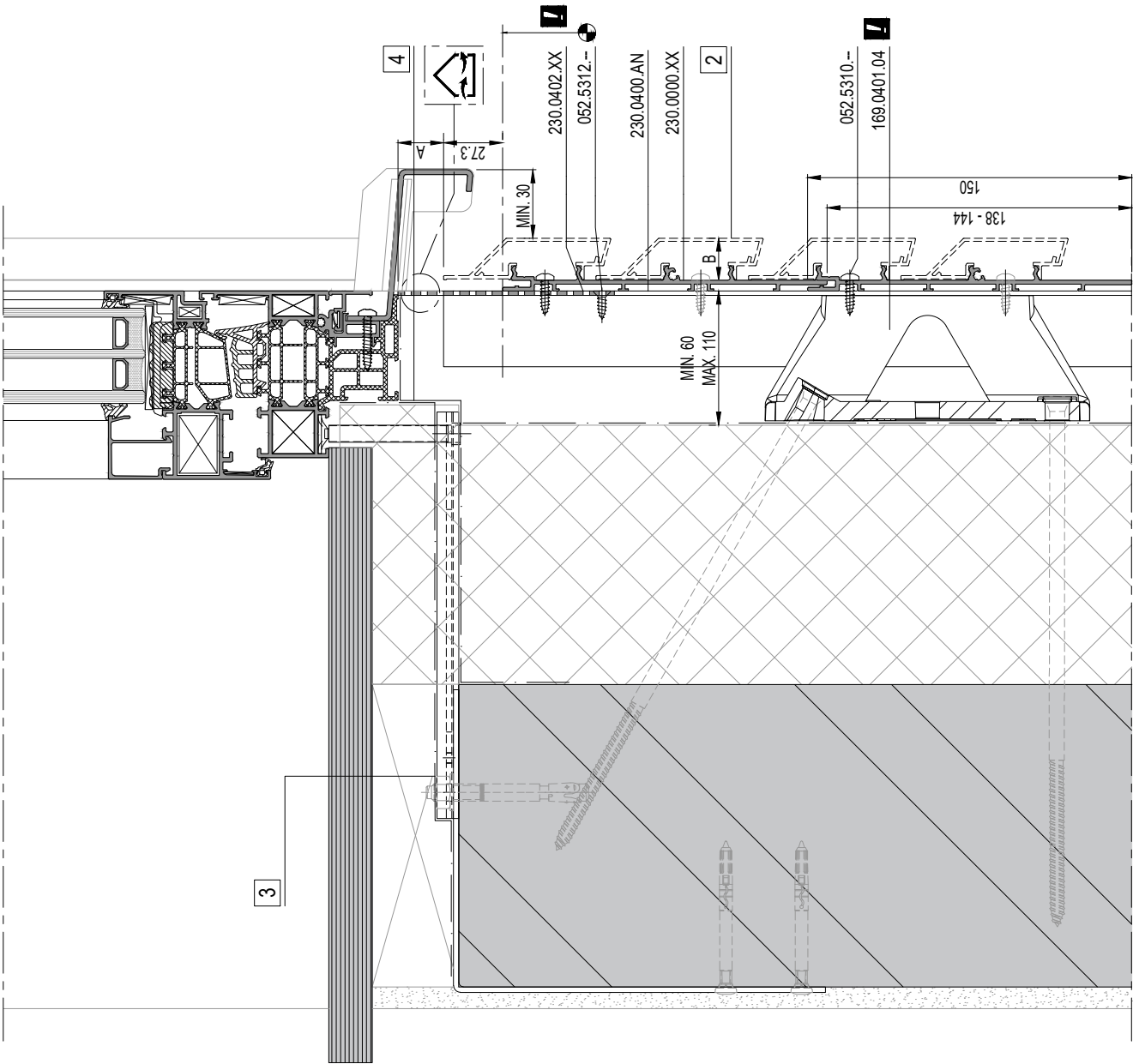


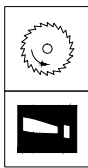
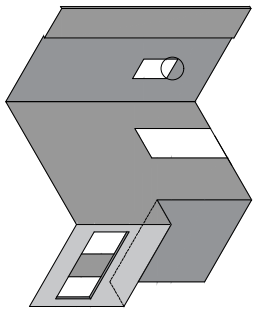
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VOLG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
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B	2
19.5MM	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	230.0335.XX



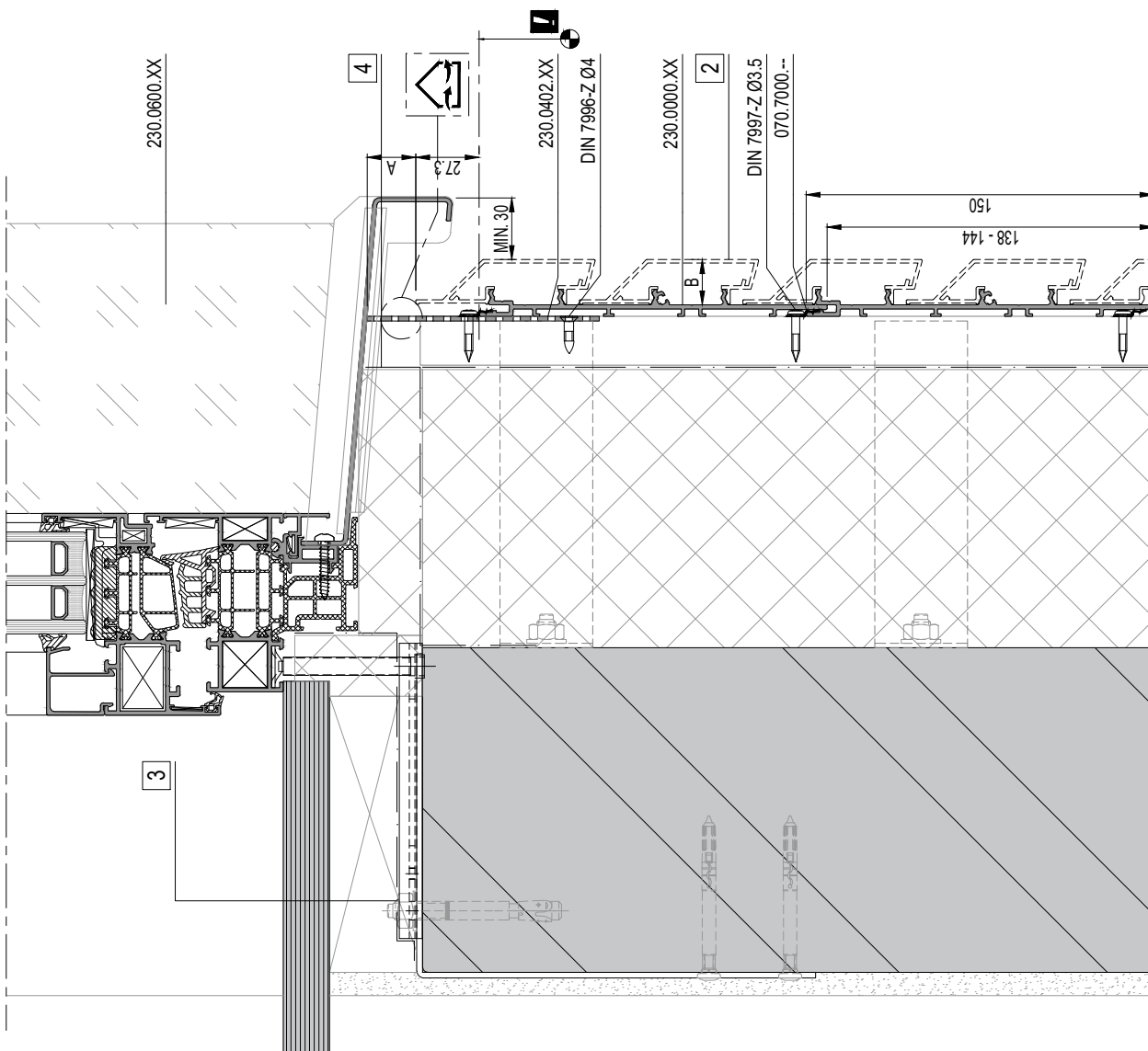


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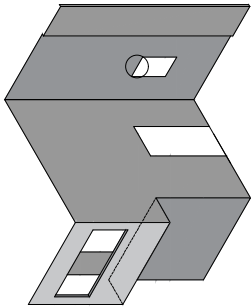
	VOLG LOKALE WETGEVING SUIVEZ LEGISLATURE LOCALE FOLLOW LOCAL LEGISLATION FOLGEN SIE DER LOKALEN GESETZGEBUNG
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084.9445.04 (300MM)	084.9435.04 (300MM)

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0335.XX
19.5MM		



 BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLEMENTAIRE PREPARATION/USAGE -> CONSULTEZ LEGISLATURE LOCALE
ADDITIONAL INFO. PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOOKPLA/GESTZGEUBUNG



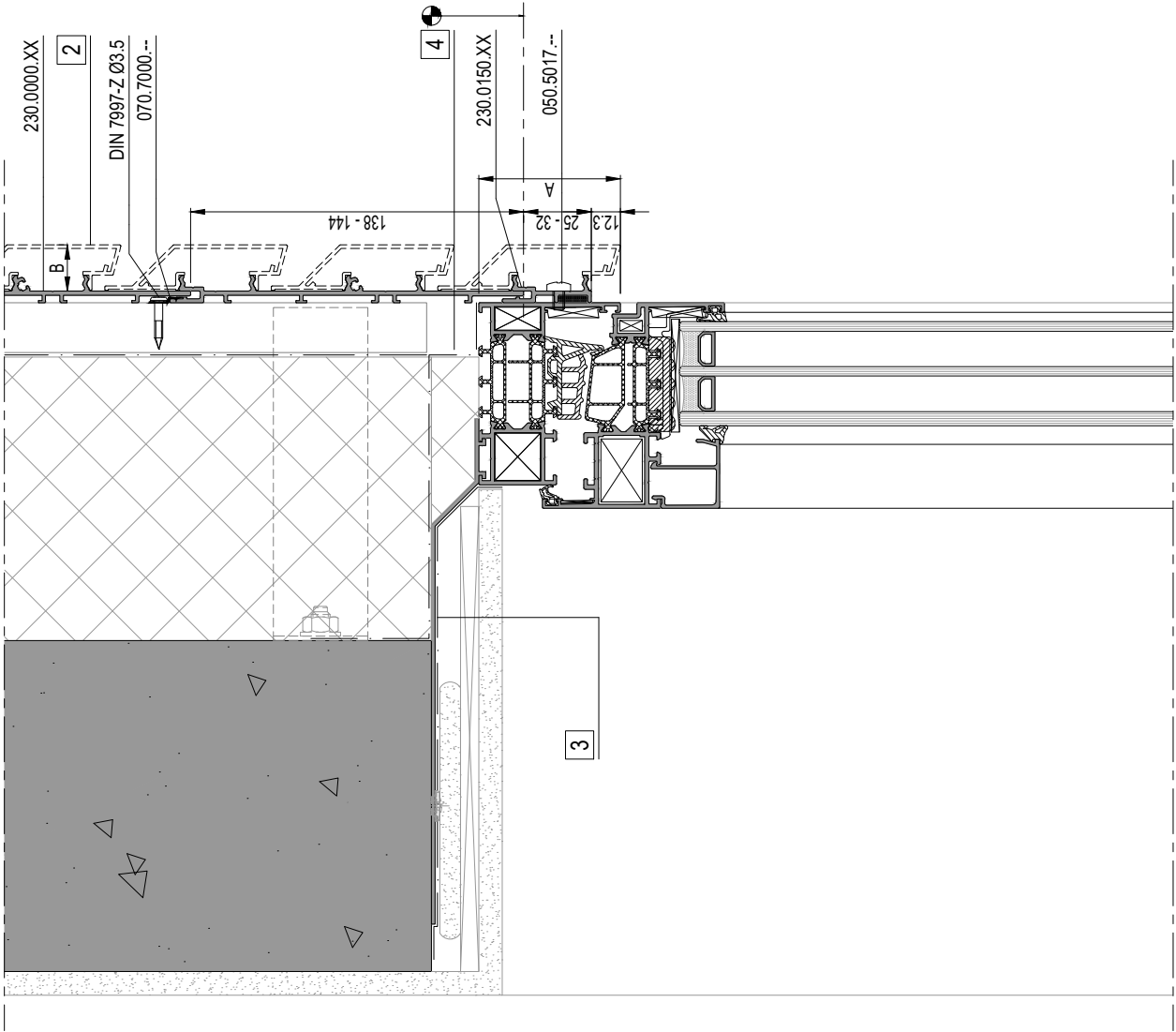
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SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESTZGEBUNG

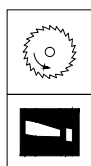
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084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0136.XX	53MM
408.0183.XX	60MM
408.0160.XX	70MM
408.0125.XX	80MM

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX



BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG



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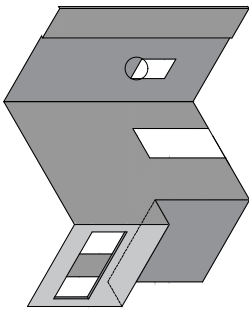
VOLG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

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	084.9442.04 (150MM)	084.9432.04 (150MM)
	084.9443.04 (200MM)	084.9433.04 (200MM)
	084.9444.04 (250MM)	084.9434.04 (250MM)
	084.9445.04 (300MM)	084.9435.04 (300MM)

BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0136.XX	53MM
408.0183.XX	60MM
408.0160.XX	70MM
408.0125.XX	80MM

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE	230.0335.XX
19.5MM		





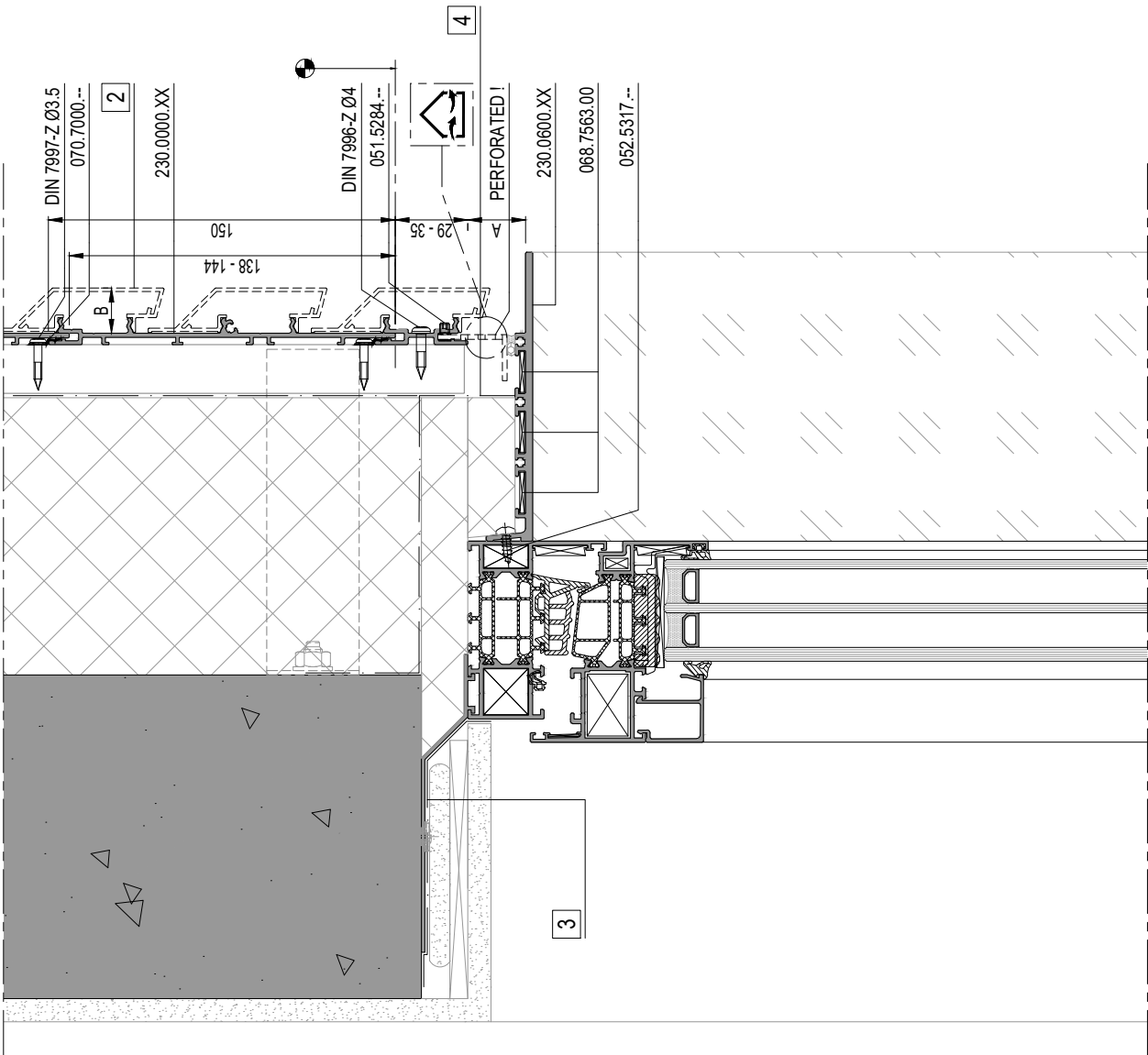
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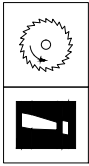
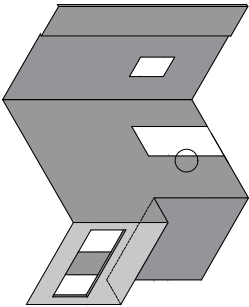
VOLG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESETZGEBUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2
19.5MM	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
	230.0335.XX



BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG

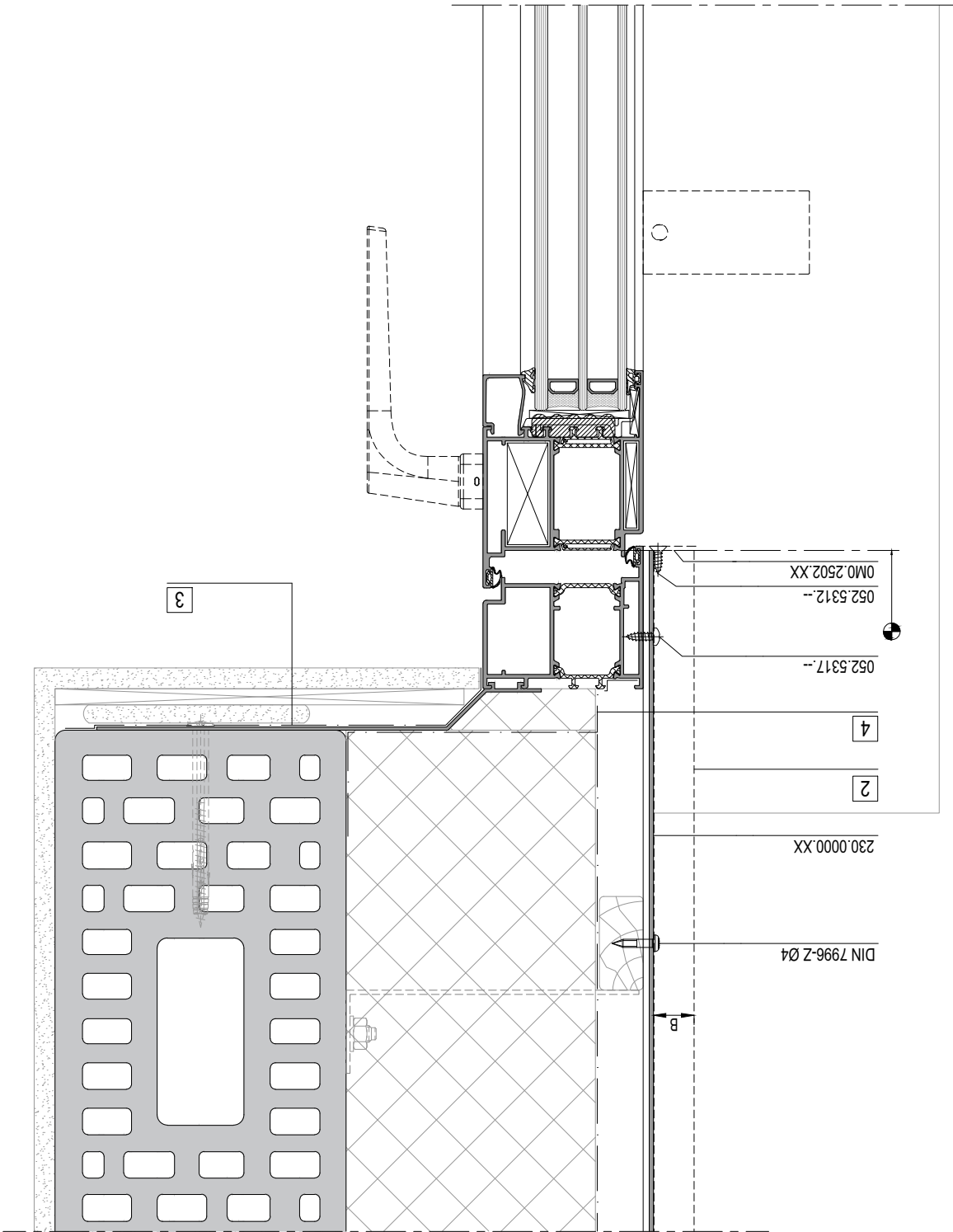


DICHTINGSMIDDEL
MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG

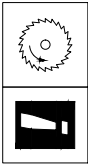
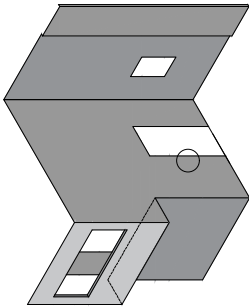
(X)

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX



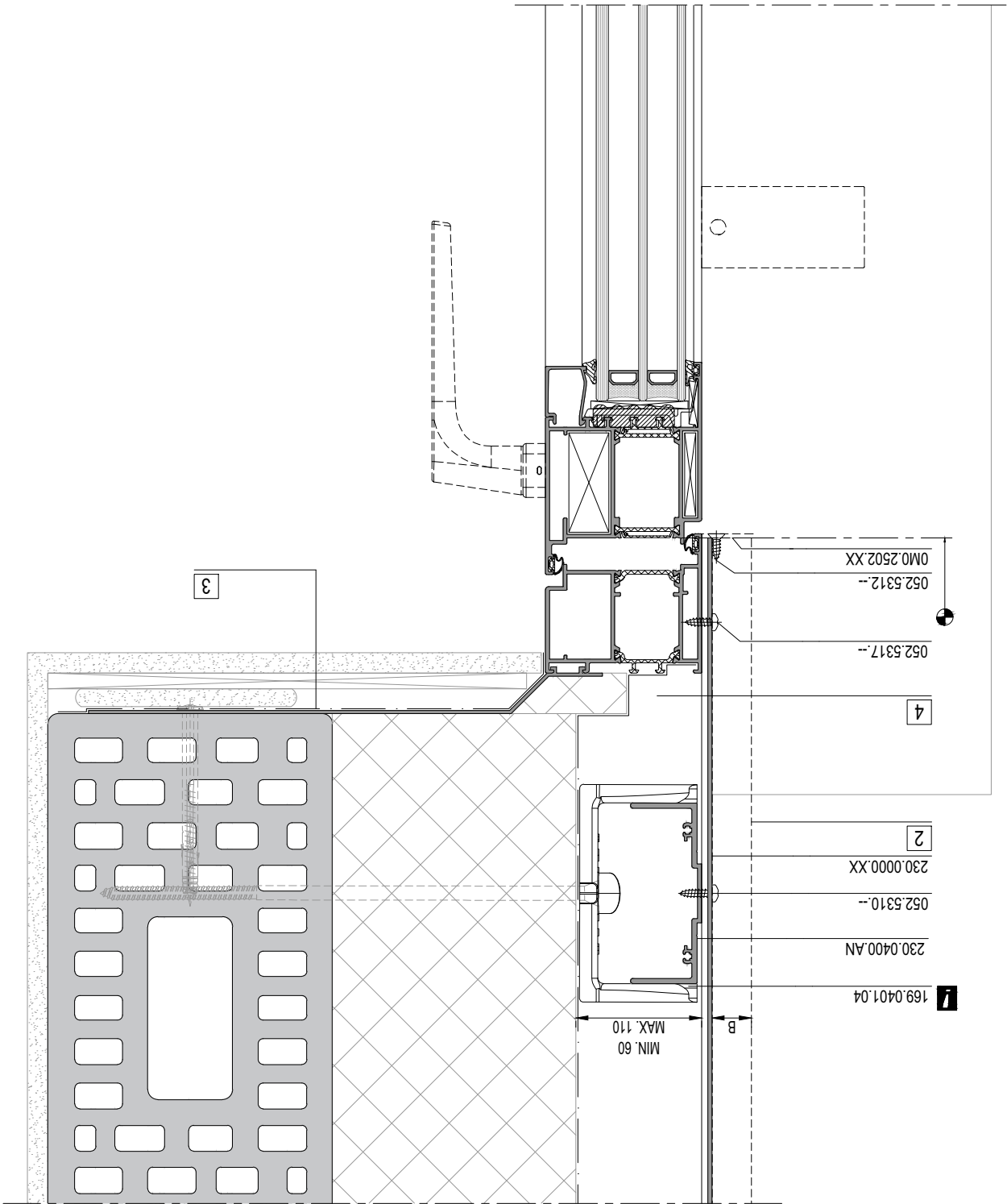
BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOCALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LÉGISLATION LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LÖSLEGEN GESTZGEBUNG

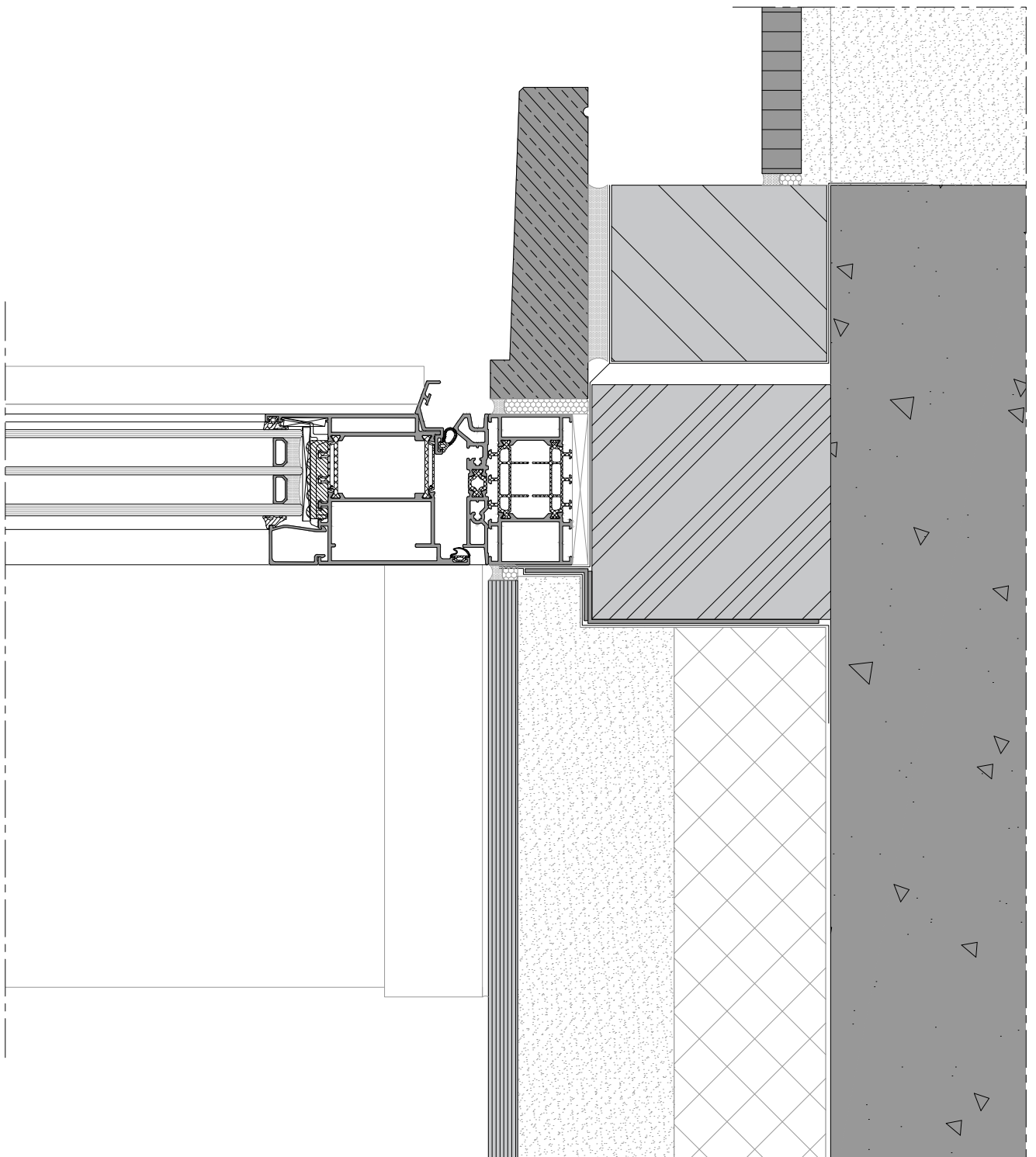
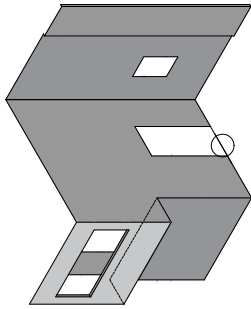


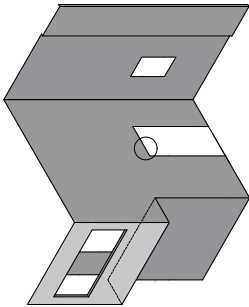
DICHTINGSMIDDEL
MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

2	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
B	230.0335.XX
19.5MM	







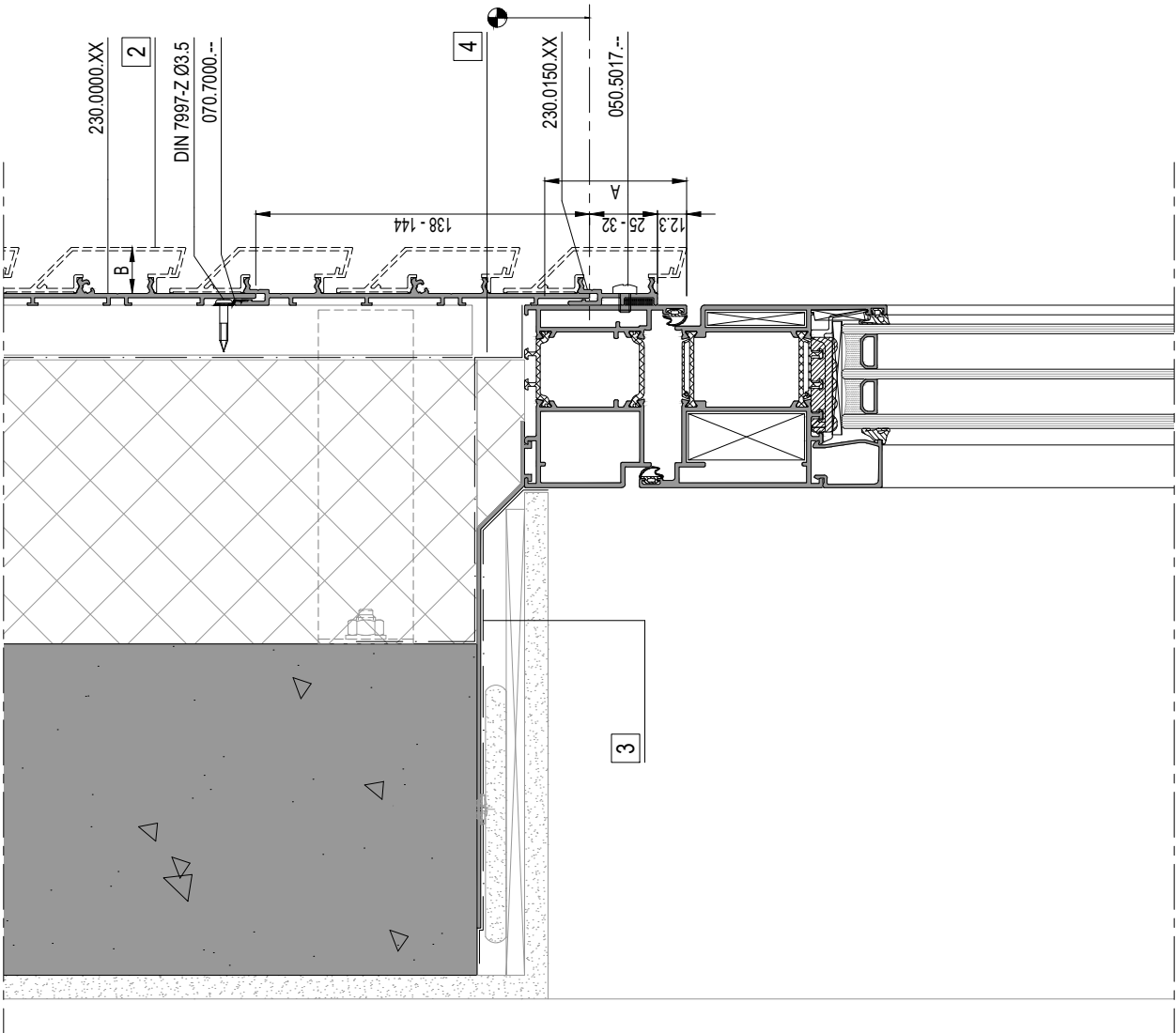
A = VARIABLE
A = VARIABLE
A = VARIABLE
A = VARIABLE


VOLG LOKALE WETGEVING
SUIVEZ LEGISLATURE LOCALE
FOLLOW LOCAL LEGISLATION
FOLGEN SIE DER LOKALEN GESTZGEBUNG

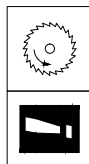
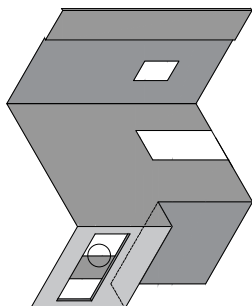
3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

BUITENKADER DORMANT OUTER FRAME BLENDRAHMEN	A
408.0498.XX	68.5MM
408.0898.XX	68.5MM
408.0598.XX	77.5MM

B	2 AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
19.5MM	230.0335.XX




BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG

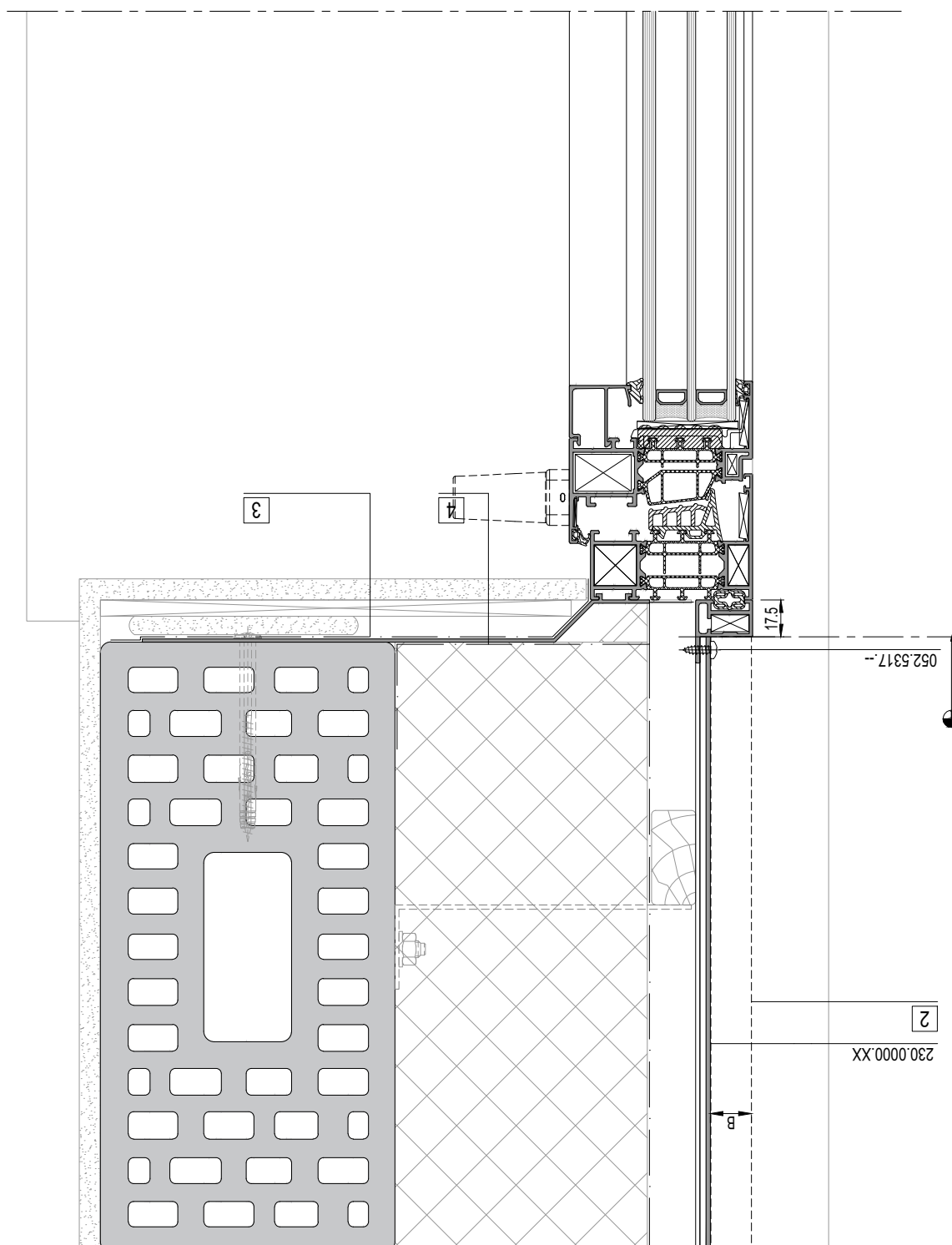


A = VARIABLE
A = VARIABLE
A = VARIABLE
A = VARIABLE

DICHTINGSMIDDEL
MATIERE D'ÉTANCHÉITÉ
SEALING AGENT
ABDICHTUNG

3	4
084.9441.04 (100MM)	084.9431.04 (100MM)
084.9442.04 (150MM)	084.9432.04 (150MM)
084.9443.04 (200MM)	084.9433.04 (200MM)
084.9444.04 (250MM)	084.9434.04 (250MM)
084.9445.04 (300MM)	084.9435.04 (300MM)

B	2
19.5MM	AFDEKKAP CAPUCHON FACE CAP ABDECKKAPPE
30.5MM	230.0336.XX
34.5MM	106.0338.XX
70MM	230.0337.XX
	106.0339.XX



BIJKOMENDE INFO VOORBEREIDING/VERWERKING -> RAADPLEEG LOKALE WETGEVING
INFO COMPLÉMENTAIRE PRÉPARATION/USINAGE -> CONSULTÉZ LEGISLATURE LOCALE
ADDITIONAL INFO PREPARATION/PROCESSING -> CONSULT LOCAL LEGISLATION
ZUSÄTZLICHE INFO VORBEREITUNG/VERARBEITUNG -> SIEHE DER LOKALEN GESTZGEBUNG

G

R

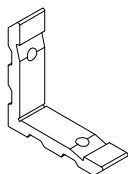
Reynaers
Aluminium

Toebehoren
Accessoires
Accessories
Zubehör

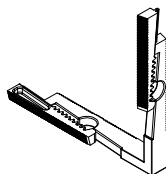
Art. N°			Art. N°		
068.7000.00	56M.G.002	D3008150			
068.7563.00	56M.G.002	D3008150			
070.7000.-	56M.G.004	D3008152			
168.6335.XX	56M.G.005	D3008153			
168.6336.XX	56M.G.005	D3008153			
230.0402.XX	56M.G.003	D3008151			

Art. N°			Art. N°		
095.B673.00 095.B674.00 097.0864.00	56M.G.006 56M.G.006 56M.G.007	D3008155 D3008155 D3008156			

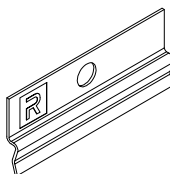
068.7000.00
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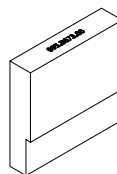
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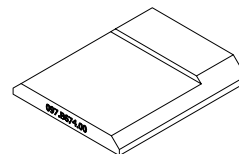
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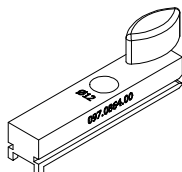
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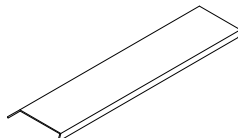
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(56M.G.006)



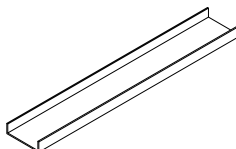
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(56M.G.007)



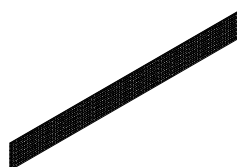
168.6335.XX
(56M.G.005)

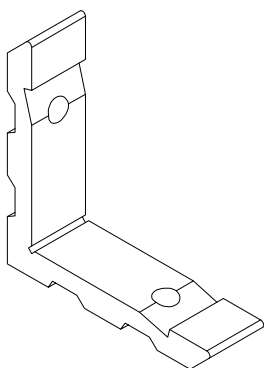


168.6336.XX
(56M.G.005)



230.0402.XX
(56M.G.003)





068.7000.00

SCHROEFHOEK 8x17.8
EQUERRE A VISSE 8x17.8
SCREW CORNER CLEAT 8x17.8
SCHRAUBECKWINKEL 8x17.8
ESCUADRA DE ATORNILLAR 8x17.8
NAROZNIK SKRECANY 8x17.8

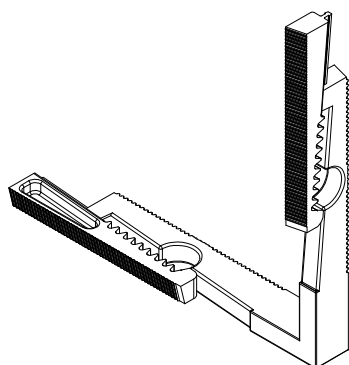


H=67MM
B=17.8MM
D=67MM

2 st./pc
050.5091.--

-
M8 x 10

Paralline
230.0536.XX



068.7563.00

HOEKSTUK
PIECE D'ANGLE
CORNER PIECE
ECKSTUECK
PIEZA CANTONERA
NAROZNIK



H=70
B=70
D=16.48

CS 77-FP
034.0166.XX

007.0341.XX

CW 50
034.0155.XX
034.1121.XX

CW 60-HL
034.0155.XX
034.1121.XX

CW 50-HI
007.0331.XX
007.0341.XX

CW 60-SC
034.0155.XX
034.1121.XX

CW 50-HL
034.0155.XX
034.1121.XX

CW 60-SG
034.0166.XX

CW 50-SC
034.0155.XX
034.1121.XX

CW 65-EF
034.0155.XX
034.1121.XX

CW 50-SG
034.0166.XX

CW OUTWARD OPENING

134.0125.XX
134.0135.XX
134.0145.XX

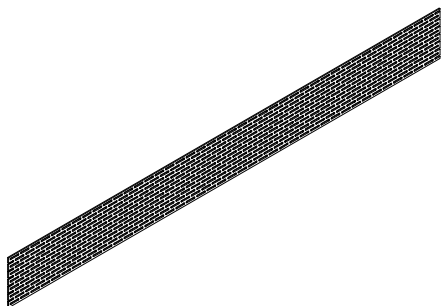
CW 50-VL
034.0155.XX
034.1121.XX

Paralline

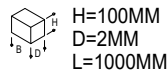
CW 60
034.0155.XX
034.1121.XX

CW 60-HI
007.0331.XX

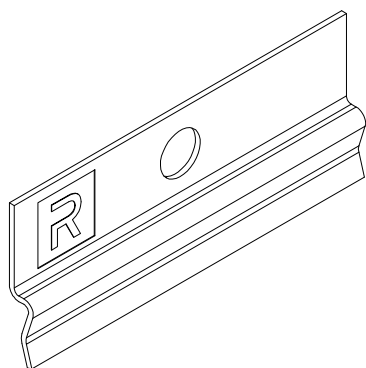
230.0402.XX



AFWERKINGSSTUK 100MM
PIECE DE FINITION 100MM
FINISHING PIECE 100MM
AUSFUEHRUNGSSTUECK 100MM
PIEZA DE ACABADO 100MM
ELEMENT WYKANCZAJACY 100MM



Paralline



070.7000.--

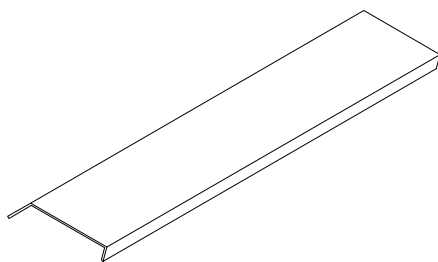
KLEMSTUK
CLIP
CLIP
BEFESTIGUNGSKLOTZ
CLIP
UCHWYT



H=2.5MM
B=35MM
D=14.1MM

Paralline
230.0000.XX
230.0100.17
230.0150.XX

168.6335.XX



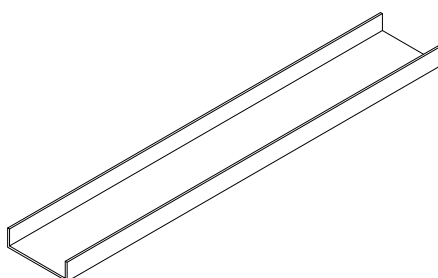
KOPPELSTUK
PIECE DE RACCORDEMENT
CONNECTION PIECE
KUPPLUNGSSTUECK
PIEZA DE UNION
ELEMENT LACZACY



H= 14.6MM
B= 59.6MM
L= 200MM

Paralline
230.0335.XX

168.6336.XX

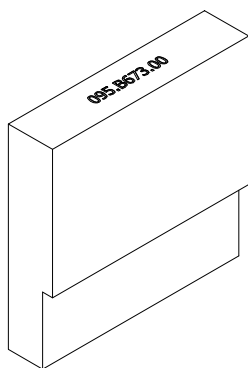


KOPPELSTUK
PIECE DE RACCORDEMENT
CONNECTION PIECE
KUPPLUNGSSTUECK
PIEZA DE UNION
ELEMENT LACZACY



H=8.9MM
B=31.9MM
L=200MM

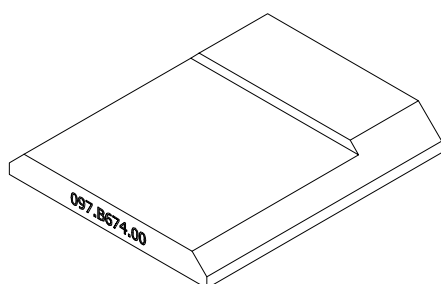
Paralline
230.0336.XX



095.B673.00

KLEMBLOK
BLOC DE SERRAGE
CLAMP BLOCK
SPANNBACKE
BLOQUE DE PRESION
BLOK DOCISKOWY

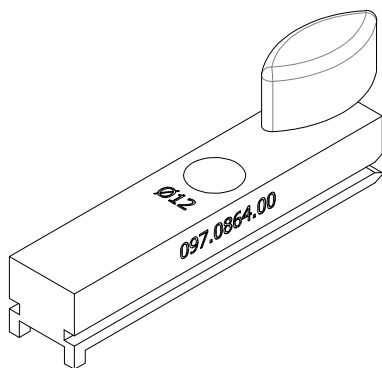
Paralline
230.0401.XX



095.B674.00

KLEMBLOK
BLOC DE SERRAGE
CLAMP BLOCK
SPANNBACKE
BLOQUE DE PRESION
BLOK DOCISKOWY

Paralline
230.0600.XX



097.0864.00

BOORMAL SCHROEFHOEK
CALIBRE DE PERCAGE EQUERRE A VISSE
BORING JIG SCREW CORNER CLEAT
BOHRLEHRE SCHRAUBECKWINKEL
UTIL ESCUADRA DE ATORNILLAR
SZABLON DO POLACZEN NAROZNYCH SKRECANYCH

Paralline
230.0536.XX



Together
for better